iR1200/iR1300 Series

SERVICE MANUAL

REVISION 0

Canon

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Application

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Caution

Use of this manual should be strictly supervised to avoid disclosure of confidential information.

1 Symbols Used

This documentation uses the following symbols to indicate special information:

Symbol	Description
	Indicates an item of a non-specific nature, possibly classified as Note, Caution, or Warning.
	Indicates an item requiring care to avoid electric shocks.
	Indicates an item requiring care to avoid combustion (fire).
	Indicates an item prohibiting disassembly to avoid electric shocks or problems.
	Indicates an item requiring disconnection of the power plug from the electric outlet.
	Indicates an item intended to provide notes assisting the understanding of the topic in question.
	Indicates an item of reference assisting the understanding of the topic in question.
	Provides a description of a service mode.
	Provides a description of the nature of an error indication.
	Refers to the Copier Basics Series for a better understanding of the contents.

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2 Outline of the Manual

This Service Manual provides basic facts and figures needed to service the iR1200 Series/ iR1300 Series products in the field, and it consists of the following chapters:

Chapter 1	Product Outline:	specifications, names of parts, safety and warnings
Chapter 2	Using the Machine:	control panel, user mode, service mode
Chapter 3	Installation:	site requirements, installation procedure, work for relocation
Chapter 4	Operation:	mechanical system by function, principles of operation of electrical systems
Chapter 5	Mechanical System:	mechanical construction, disassembly/assembly
Chapter 6	Maintenance and Inspection:	periodically replaced parts, durables (life), basic servicing chart, cleaning
Chapter 7	Troubleshooting:	standards/adjustments, troubleshooting image faults, troubleshooting malfunctions
Appendix:		general timing chart, general circuit diagrams

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The descriptions in this Service Manual are based on he following rules:

1. In each chapter, the uses of the function in question and its relationship to electrical and mechanical systems are discussed and the timing of operation of its associated parts is explained by means of outlines and diagrams.
   In the diagrams, the symbol ▬▮▮▮▬ represents a mechanical path, while the symbol ⟶ with a name next to it indicates the flow of an electric signal.
   The expression "turn on the power" means turning on the power switch, closing the front cover, and closing the delivery cover so that the machine will be supplied with power.
2. In circuit diagrams (digital), a signal whose level is High is expressed as being '1', while a single whose level is Low is expressed as being '0'; the level of voltage, however, varies from circuit to circuit.
   The machine uses CPUs, whose internal mechanisms cannot be checked in the field, and, therefore, are not explained. In addition, the machine's PCBs are not intended for repairs at the user's and, therefore, are explained by means of block diagrams: two types are used, i.e., between sensors and inputs of PCBs equipped with a control or drive function and between outputs equipped with a control or drive function and loads; in addition, functional block diagrams are used at times.

Changes made to the machine for product improvement are communicated in the form of a Service Information bulletin as needed. All service persons are expected to go through all service documentation including the bulletins and be equipped to respond to the needs of the field (as by being able to identify possible causes of problems).

This service manual covers the models shown in the following table. Be sure to have a good understanding of the difference from model to model before referring to this manual.

Model	Type code	ADF function	Printer function	Fax function	Cassette	Default Ratio	Power supply
iR1210	MTC		√		500 sheet (A4)	4R3E	230V
	PVZ		√		500 sheet (A4)	4R3E	230V
	QTL		√		250 sheet (A4)	2R2E	230V
	UMA		√		250 sheet (A4)	2R2E	230V
	UVB		√		250 sheet (A4)	2R2E	230V
	UVC		√		250 sheet (A4)	2R2E	230V
	UVD		√		250 sheet (A4)	2R2E	230V
	UVE		√		250 sheet (A4)	2R2E	230V
	ZTY		√		250 sheet (Universal)	2R2E	127V
iR1230	MTD	√	√		500 sheet (A4)	4R3E	230V
	MTE	√	√		500 sheet (A4)	4R3E	230V
	QTM	√	√		250 sheet (A4)	2R2E	230V
	UNA	√	√		250 sheet (A4)	2R2E	230V
	UVF	√	√		250 sheet (A4)	2R2E	230V
	UVG	√	√		250 sheet (A4)	2R2E	230V
	UVH	√	√		250 sheet (A4)	2R2E	230V
	UVJ	√	√		250 sheet (A4)	2R2E	230V
iR1270F	MTF	√	√	√	250 sheet (A4)	4R3E	230V
	MTG	√	√	√	500 sheet (A4)	2R2E	230V
	UPA	√	√	√	250 sheet (A4)	4R3E	230V
iR1310	ZTW		√		500 sheet (LTR/LGL)	3R2E	120V
iR1330	ZTZ	√	√		500 sheet (LTR/LGL)	3R2E	120V
iR1370F	ZUB	√	√	√	500 sheet (LTR/LGL)	3R2E	120V

The notation "√" indicates that the item in question is available.

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CHAPTER 1

PRODUCT OUTLINE

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1 Specifications

1.1 Type

Item	Specifications
Body	Desk top (ADF standard type, copyboard standard type)
Copyboard glass	Fixed
Light source	LED
Lens	CIS (contact sensor)
Photosensitive medium	OPC drum (30-mm dia.) : Drum unit

1.2 Mechanisms

Item	Specifications
Reproduction	Indirect electrostatic
Charging	Roller contact
Exposure	Semiconductor laser
Copy density adjustment	Auto or manual
Development	Dry, 1-component toner projection
Pickup	Cassette: 1 cassette Multifeeder: 1 feeder
Transfer	Roller transfer
Separate	Static (static eliminator) + curvature
Cleaning	Rubber blade
Fixing	SURF (on-demand)

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1.3 Functions

Item	Specifications
Resolution	
printer engine	600 x 600 dpi
copy	1200 equivalent x 600 dpi
print	2400 equivalent x 600 dpi
Original type	Sheet, book, 3-D object (2 kg max.)
Maximum original size	A4 (297 × 210 mm / 11.7" × 8.3"), LGL (356 × 216 mm / 14.0" × 8.5")
Reproduction ratio	AB:4R3E, A:2R2E, Inch:3R2E
Zoom	50% to 200% (1% increments)
Wait time	8.5 sec (after plug in) / 1.0 sec (after pressing Energy Saver key)
First copy time	13 sec or less 21.5 sec (after plug in) 18 sec (after pressing Energy Saver key)
Continuous reproduction	99 pages max.
Reproduction size	
250-sheet cassette (Fixed to A4 size)	A4
250-sheet cassette (Universal)	LGL, LTR, A4, B5
500-sheet cassette	LGL, LTR, A4
Manual feed tray	Width: 76.2 to 216 mm (3.0" to 8.5") Length: 127 to 356 mm (5.0" to 14.0") Weight: 56 to 128 g/m^2
Paper type	
250-sheet cassette	Plain paper (64 to 80 g/m^2), recycled paper (64 to 80 g/m^2), colored paper (64 to 80 g/m^2)
500-sheet cassette	Plain paper (64 to 80 g/m^2), recycled paper (64 to 80 g/m^2), colored paper (64 to 80 g/m^2)
Manual feed tray	Plain paper (64 to 80 g/m^2), recycled paper (64 to 80 g/m^2), colored paper (64 to 80 g/m^2), transparency, tracing paper, label, postcard, thick paper (56 to 128 g/m^2), envelope
Cassette	Claw separation, front loading
Manual feed tray capacity	10 mm deep, (about 100 sheets of 80 g/m^2 paper)
Delivery tray capacity	100 sheets max.
Non-image width	Leading edge: 3.0 ± 2.0 mm (0.12" ± 0.08"), left/right edge: 2.5 ± 2.0 mm (0.10" ± 0.08")

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Item	Specifications
AE	Yes
Image mode	Yes (text, text/photo, photo)
Toner save mode	Yes
Special mode	Yes: Tracing paper mode, transparency mode, special paper 1 mode*1, special paper 2 mode*2
Auto power-off	No
Power save mode	Yes (manually ON/OFF, auto OFF after specific time, auto ON after fax reception/print data reception)
N-on-1	Yes (in some functions, 2-on-1)
1-on-N memory copy	Yes
Auto copy start	Yes
Jam recovery	Yes
Auto clear	Yes
Date/time set	Yes
Weekly timer	Yes
Toner level detection*3	Yes
Cassette paper level detection	Yes
LGL size detection	Yes
Toner supply cover open/closed detection	Yes
Toner bottle position detection	Yes
Humidity sensor	Yes
Waste toner full detection	Yes
e-Maintenance	Yes

*1: Thick paper mode; including paper of 105 to 128 g/m^2 and Bond paper with poor surface characteristics.
*2: Thick paper H mode; envelope, etc.
*3: At this time, the copier/printer is capable of printing only so many prints, suspending operation thereafter.
In the case of fax, select “Print” or “Remain the image data in the memory” at the user mode display in advance. Follow the action selected at the user mode.

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1.4 Others

Item	Specifications			
Operating environment				
Temperature range	0° to 35°C / 32° to 95°F			
Humidity range	35% to 85%			
Atmospheric pressure range	0.61 to 1.01 hPa (0.6 to 1 atm)			
Power supply	120V (50/60Hz), 230V (50/60Hz)			
Serial number	MTCxxxx	MTDxxxx	MTExxxx	MTFxxxx
	MTGxxxx	PVZxxxx	QTLxxxx	TMxxxx
	UMAxxxx	UNAxxxx	UPAxxxx	UVBxxxx
	UVCxxxx	UVDxxxx	UVExxxx	UVFxxxx
	UVGxxxx	UVHxxxx	UVJxxxx	ZTWxxxx
	ZTYxxxx	ZTZxxxx	ZUBxxxx	
Power consumption				
Maximum	780 W or less			
Standby	16 W (approx.; reference only)			
Operation	280 W (approx.; reference only)			
Energy save stanby	2 W or less (approx.; reference only)			
Noise				
Standby	Copyboard type:	40 dB or less (impulse mode)		
	ADF type:	40 dB or less (impulse mode: reference)		
Copying	Copyboard type:	66 dB or less (fast mode)		
	ADF type:	69 dB or less (fast mode: reference)		
Ozone (after 50000 pages)	0.05 ppm (Ave.)			
Dimensions				
Width	Copyboard type: 475 mm (18.7"), ADF type: 475 mm (18.7")			
Depth	Copyboard type: 442 mm (17.4"), ADF type: 442 mm (17.4")			
Height				
250-Sheet cassette	Copyboard type: 295 mm (11.6"), ADF type: 352 mm (13.9")			
500-Sheet cassette	Copyboard type: 327 mm (12.9"), ADF type: 384 mm (15.1")			
Weight				
250-Sheet cassette	Copyboard type: 20.5 kg, ADF type: 22.6 kg			
500-Sheet cassette	Copyboard type: 21.9 kg, ADF type: 24.0 kg			
Consumables storage				
Paper	Keep wrapped to avoid humidity.			
Toner	Avoid direct sunshine, and store between 0° and 35°C / 32° and 95°F, between 35% and 85%.			

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1.5 Reproduction Ratio

Item	4R3E (AB configuraiton)	2R2E (A configuration)	3R2E (Inch configuration)
Direct	1 : 1.000	1 : 1.000	1 : 1.000
Reduce I	1 : 0.500	1 : 0.500	1 : 0.500
Reduce II			1 : 0.647
Reduce III	1 : 0.707	1 : 0.707	
Reduce IV			1 : 0.786
Reduce V	1 : 0.816		
Reduce VI	1 : 0.865		
Enlarge I	1 : 1.154		
Enlarge II			1 : 1.294
Enlarge III	1 : 1.414	1 : 1.414	
Enlarge IV	1 : 2.000	1 : 2.000	1 : 2.000

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1.6 Copying Speed

1.6.1 Copying Speed (AB type, A type)

Ratio	Size	Paper size	copies/min	
			Cassette	Manual feed tray*1
Direct	A4 (210 × 297mm / 8.3" × 11.7")	A4	12	12
	B5 (182 × 257mm / 7.2" × 10.1")	B5	13	13
	A5 (149 × 210mm / 5.9" × 8.3")	A5	-	13
Reduce I (50.0%)	A4R → postcard	postcard	-	6 *3
III (70.7%)	A4R → A5R	A5	-	13
V*2 (81.6%)	B5R → A5R	A5	-	13
VI*2 (86.5%)	A4R → B5R	B5	13	13
EnlargeI *2 (115.4%)	B5R → A4R	A4	12	12
III (141.4%)	A5R → A4R	A4	12	12
IV (200.0%)	postcard → A4R	A4	12	12

*1: If the manual feed tray is in use, the copying speed is indicated assuming that the paper size setting is correct.
*2: AB-configured paper only.
*3: In the case of “Special paper 2 mode” selected at the user menu.

The machine performs 3-step copying speed reduction control designed to prevent cracking of the fixing heater, otherwise possibly occurring as a result overheating of the ends of the fixing assembly. (See 5.4 of Chapter 4.)

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1.6.2 Copying Speed (Inch type)

Ratio	Size	Paper size	copies/min	
			Cassette	Manual feed tray*1
Direct	LTR (216 × 279mm / 8.5" × 11.0")	LTR	13	13
	LGL (216 × 356mm / 8.5" × 14.0")	LGL	10	10
	STMTR (139 × 216mm / 5.5" × 8.5")	STMT	-	13
Reduce I (50.0%)	MIN	STMT	-	13
II (64.7%)	LGL → STMT	STMT	-	13
IV (78.6%)	LGL → LTR	LTR	13	13
Enlarge II (129.4%)	STMTR → LTRR	LTR	13	13
IV (200.0%)	MAX (LTR)	LTR	13	13

*1: If the manual feed tray is in use, the copying speed is indicated assuming that the paper size setting is correct.

The machine performs 3-step copying speed reduction control designed to prevent cracking of the fixing heater, otherwise possibly occurring as a result overheating of the ends of the fixing assembly. (See 5.4 of Chapter 4.)

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1.7 ADF (if equipped with ADF functions)

Items	Specifications
Pickup	Auto pickup/delivery (top separation by double-pad)
Original type	Single-sided sheet (50 to 128 g/m^2)
Original size	A4R, B5R, A5R, B6, LGL, LTRR, STMTR Length: 128 to 356 mm (5" to 14"), width: 139 to 216 mm (5.5" to 8.5")
Original orientation	Face-down
Original position	Center reference
Original processing mode	From single-sided to single-sided
Original reading	Stream reading
Stack	30 sheets or less (if A4/LTR or smaller) 15 sheets or less (if LGL)
Mixed original sizes	Yes (only if of the same paper configuration)
Original AE detection	No
Original size recognition	No
Stamp	No
Power supply	From host (5 VDC and 24 V)
Operating environment	Same as host

The machine may not be able to handle the following types of originals:

- original with a carbon back
- original made of multiple layers (pasted, bound)
- original with a cut-off, 5 or more holes, or tear
- original with a clip, adhesive tape, or glue
- original with curling, wrinkling, or appreciable bending
- transparency

Advise the user to remove as much curling as possible, if any, and place the original in the original tray so that the side with the curling is the trailing edge.

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1.8 FAX (if equipped fax functions)

1.8.1 Communications specifications

Applicable lines

Analog line (one line)

• PSTN (Public Switched Telephone Network)

Transmission method

Half-duplex

Transmission control protocol

ITU-T T.30 binary protocol/ECM protocol

Modulation method

G3 image signals	ITU-T V.27ter (2.4kbps, 4.8kbps) ITU-T V.29 (7.2kbps, 9.6kbps) ITU-T V.17 (14.4kbps, 12kbps, TC9.6kbps, TC7.2kbps) ITU-T V.34 (2.4Kbps, 4.8Kbps, 7.2Kbps, 9.6Kbps, 12Kbps, 14.4Kbps, 16.8Kbps, 19.2Kbps, 21.6Kbps, 24Kbps, 26.4Kbps, 28.8Kbps, 31.2Kbps, 33.6Kbps)
G3 procedure signals	ITU-T V.21 (No.2) 300bps ITU-T V.8, V34 (300bps, 600bps, 1200bps)

Transmission speed

33.6Kbps, 31.2Kbps, 28.8Kbps, 26.4Kbps, 24Kbps, 21.6Kbps, 19.2Kbps, 16.8Kbps, 14.4Kbps, 12Kbps, TC9.6Kbps, TC7.2Kbps, 9.6Kbps, 7.2Kbps, 4.8Kbps, 2.4Kbps

With automatic fallback function

Coding

MH, MR, MMR, JBIG

Error correction

ITU-T ECM

Canon express protocol

None

Transmission output level

from 0 to -15 dBm

Minimum receive input level

-43 dBm (at. V.17)

Modem IC

CONEXANT FM336

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1.8.2 Scanner section specifications

Scanning method

Contact sensor scanning method

Scanning line density

Horizontal:	
Standard/Fine/Superfine	203.2 dpi (8 dots/mm)
Ultrafine	406.4 dpi (16 dots/mm) (Interpolated)
Vertical:	
Standard	97.79 dpi (3.85 lines/mm)
Fine	195.58 dpi (7.7 lines/mm)
Superfine/Ultrafine	391.16 dpi (15.4 lines/mm)

Scanning density adjustment

Light, Standard, Dark: The density level of each mode can be selected by the user mode menu.

Half tone

64-gradation error diffusion system

1.8.3 Printer section specifications

Printing resolution

600dpi × 600dpi

Reduction for reception

Fixed reduction (75%, 90%, 95%, 97%)
Auto reduction (70~100%)

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1.8.4 Functions

STAMP
None

FAX/TEL switching

Method	CNG detection
Message	None
Pseudo CI	None

Answering machine connection
Yes (Telephone answering priority type)
CNG detection

DPRD
Yes

Polling
Polling transmission
None

Polling reception
Receives from a fax in automatic transmission mode
One touch locations Max. 12

Confidential reception
None

Confidential transmission
None

Remote reception

Method	ID call# (ID input method)
Remote ID (with ID call#)	2 digits (Default : 25)

Memory reception
Yes

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Auto dialing

Telephone number digits	Average 39 digits
One-touch dial	Max. 12
Coded speed dial	Max. 100
Group dial	Max. 111 (One-touch : 11, Coded speed dial : 100)
Redial	Numeric button redial function (max. 120 digits)

Delayed transmission

Locations	Max. 122 (One-touch : 12, Coded speed dial : 100) Numeric button: 10)
No. of reseruation	Max. 20

Broadcast transmission

Locations	Max. 122 (One-touch : 12, Coded speed dial : 100) Numeric button: 10)
Group button addresses	Max. 111 (One-touch : 11, Coded speed dial : 100)

Relay broadcasting originating

None

Relay broadcasting

None

Closed network

None

Direct mail prevention

None

Dual access

File No. of reservation	Max. 21 files

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Activity management

a) User report
- Activity report
- (Every 20 transactions)
- TX/RX report
- 1-touch spd dial list
- Coded speed dial list
- Group dial list
- Memory clear list
- User data list
- Multi activity report
- Document memory list

b) Service report
- System data list
- System dump list
- Key history report
- Counter report
- Print spec report

Transmitting terminal identification

Items	Time, telephone No. (max 20 digits), senders ID, address, number of transmitted pages (max 3 digits)
Address	Can be registered with one-touch/ coded speed dial keys (16 characters)
Senders ID	20 characters (1 name)

Program key

None

Redial

Interval	2 min. (from 2 to 99 min. can be selected in user data)
Count	2 times (from 1 to 10 times can be selected in user data)

Memory backup

Backup contents	dial registration data, user data, service data, time
Backup IC	128 Kbyte SRAM
Backup battery	Lithium battery 3.0 V DC / 560 mAh
Battery life	Approx. 5 years

Image data backup

Backup contents	Memory reception, delayed transmission and broadcast transmission image data, activity management report
Backup IC	16 Mbyte SDRAM
Backup coding method	JBIG
Backup battery	Rechargeable vanadium lithium battery 3.0V DC/ 50 mAh
Battery life	40 cycles with 100% discharge (Temperature 77°F (25°C))

Time

precision	±60 sec per month

The foregoing specifications are subject to change for product improvement.

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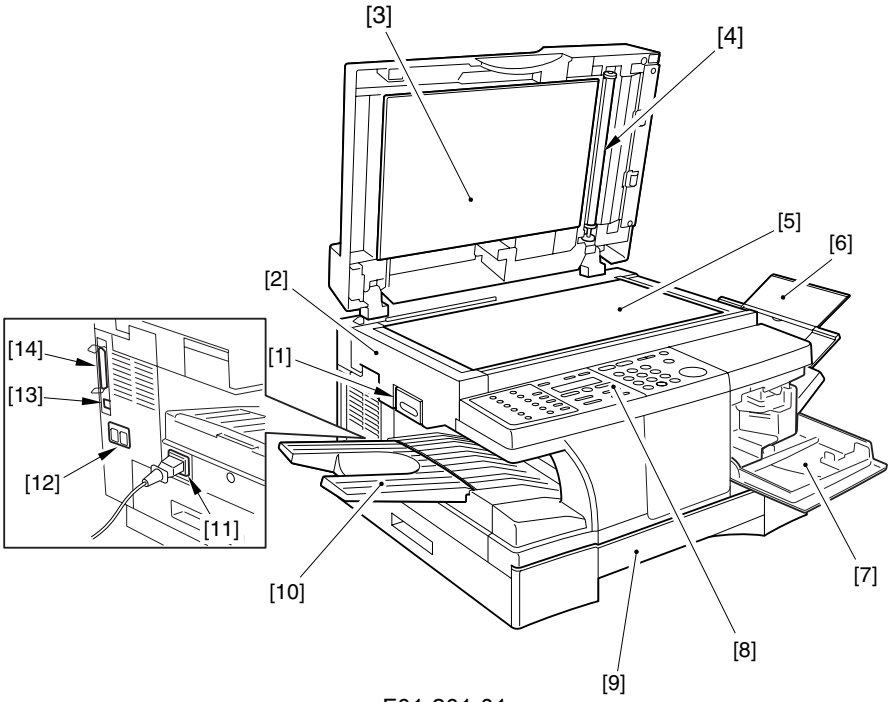
2 Names of Parts

2.1 External View

2.1.1 Body (ADF type)



F01-201-01

[1] Reader unit slide lever
[2] Reader unit
[3] White sheet
[4] White roller
[5] Copyboard glass
[6] Manual feed tray
[7] Toner supply cover
[8] Control panel
[9] Cassette
[10] Delivery tray
[11] Power cord connector assembly
[12] Modular cable connector assembly*1
[13] USB cable connector assembly
[14] Parallel interface cable connector assembly

*1: If equipped with fax functions.

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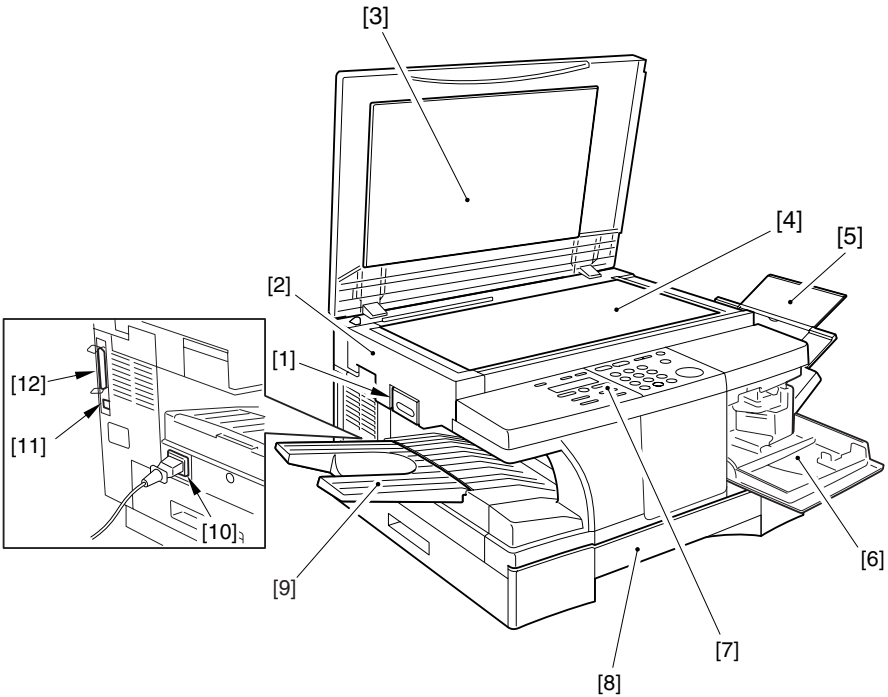
2.1.2 Body (copyboard type)



F01-201-02

[1] Reader unit slide lever
[2] Reader unit
[3] Copyboard cover
[4] Copyboard glass
[5] Manual feed tray
[6] Toner supply cover
[7] Control panel
[8] Cassette
[9] Delivery tray
[10] Power cord connector assembly
[11] USB cable connector assembly
[12] Parallel interface cable connector assembly

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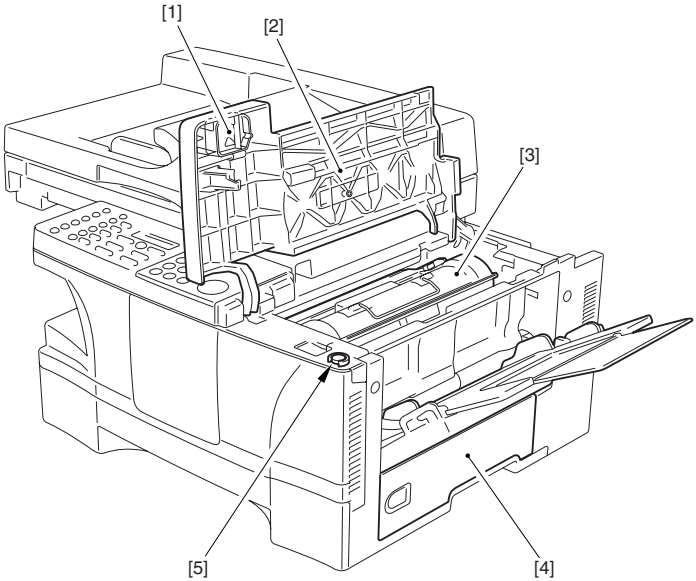
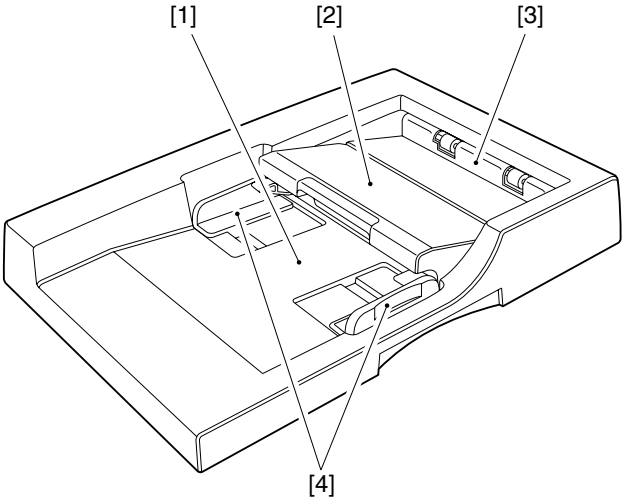


F01-201-03

[1] Drum shutter stopper
[2] Cartridge cover
[3] Cartridge
[4] Right door
[5] Shipping screw slot

2.1.3 ADF (if equipped with ADF functions)



F01-201-04

[1] Original placement area
[2] Open/close cover
[3] Delivery slot
[4] Slide guide

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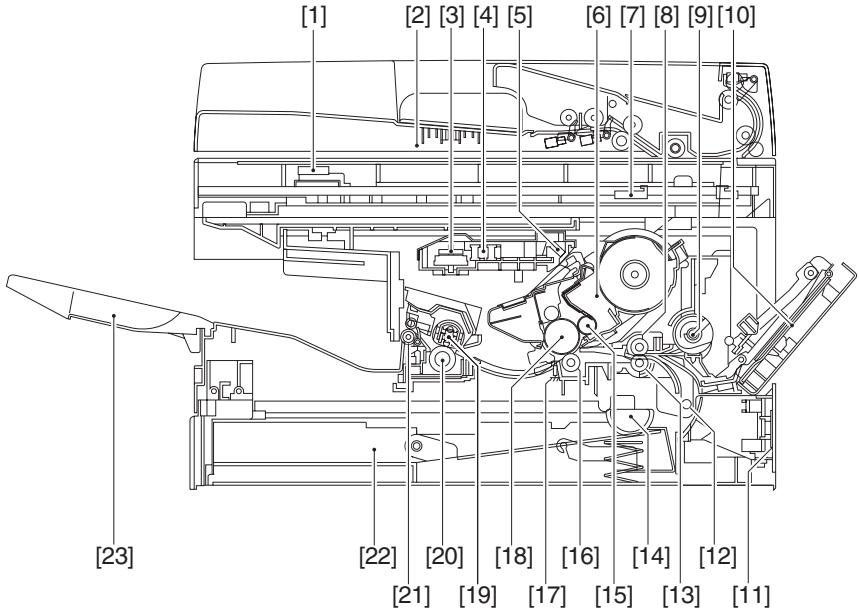
2.2 Cross Section

2.2.1 Body



F01-202-01

[1] Contact sensor
[2] Copyboard
[3] Laser scanner motor unit
[4] Laser unit
[5] Reflecting mirror
[6] Cartridge
[7] Reader unit
[8] Registration shutter
[9] Manual feed pickup roller
[10] Manual feed tray
[11] Right door
[12] Vertical path roller
[13] Registration roller
[14] Cassette pickup roller
[15] Developing cylinder
[16] Transfer charging roller
[17] Separation static eliminator
[18] Photopositive drum
[19] Fixing film unit
[20] Fixing pressure roller
[21] Delivery roller
[22] Cassette
[23] Delivery tray

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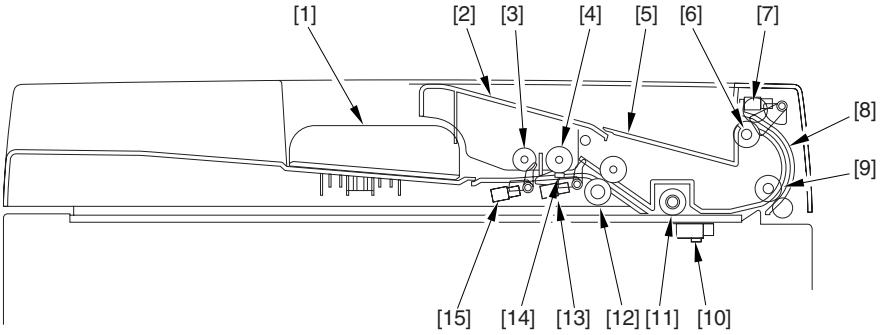
2.2.2 ADF (if equipped with ADF functions)



F01-202-02

[1] Slide guide
[2] Open/close cover
[3] Original pickup roller
[4] Original feed/separation roller
[5] Original delivery tray
[6] Original delivery roller
[7] Original delivery sensor
[8] Delivery external guide
[9] Original feed roller
[10] Contact sensor (body)
[11] White roller
[12] ADF registration roller
[13] Registration sensor
[14] Original separation pad
[15] Original sensor

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3 Safety and Warnings

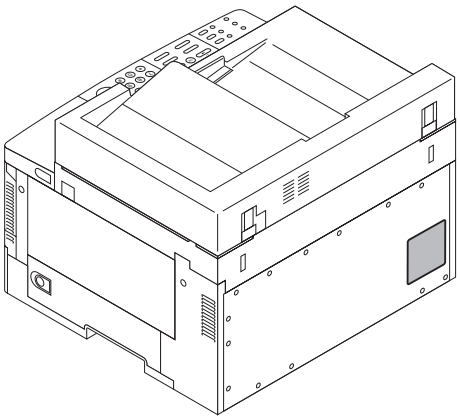
3.1 ⚠Safety of Laser Light

3.1.1 Safety of the Laser Scanner Unit

The radiation from a laser until can be harmful to the human body. The machine's laser scanner unit is sealed by means of a protective housing and external covers, so that the light it produces will not escape outside, ensuring the safety of the user as long as the machine is used under normal conditions.

3.1.2 CDRH Requirements

The Center for Devices and Radiological Health (CDRH) of the US Department of Health and Human Services put into force a set of requirements with a view to regulating laser-related products on August 2, 1976. The requirements apply to laser products produced on August 1, 1996, or later, and all laser products must comply with them if they are to be marketed in the US. The following is the label that indicates the compliance with the CDRH requirements, and it must be attached to all laser products that are sold in the US.

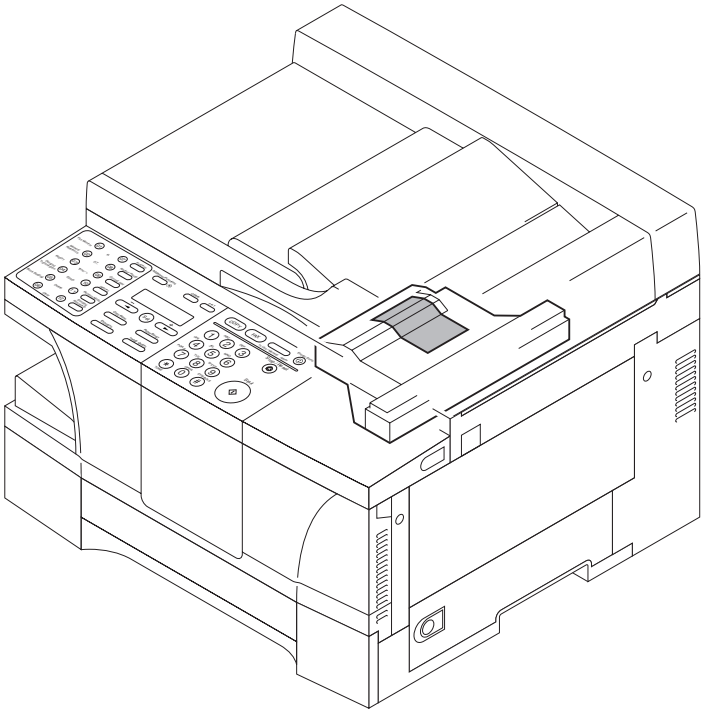


F01-301-01

The text may differ from product to product or from model to model.

3.1.3 Handling the Laser Scanner Unit

When servicing the area around the machine's laser scanner unit, take full care not to put any tool with a high reflectance (e.g., screwdriver) into the laser path. Be sure also to remove any watch, ring, or the like, as they can reflect the laser beam to damage your eye. The machine's laser light is red, and its covers that can reflect the laser beam are identified using the following label. The laser scanner unit of this model cannot be adjusted in the field.



F01-301-02

The label is attached to covers inside the machine used to block out laser radiation.

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3.2 Safety of the Toner

The machine's toner is a non-toxic material consisting of plastic, iron, and small amounts of dye. If toner came into contact with your skin or clothes, remove as much of it as possible with dry tissue, and wash with water. Do not use hot water, as it will turn the toner into a jelly and cause it to permanently fuse with the fibers of the clothes. Also, do not bring toner into contact with vinyl material, as they are likely to react against each other.

Do not throw toner into fire. It may explode.

3.3 Storing and Handling the Cartridge (Drum Unit and Developing Unit)

Whether it is left packed or unpacked, or is fitted to the machine, the cartridge is subject to the effects of the environment, and will deteriorate over time. The speed of deterioration depends on the site or storage condition, and cannot be generalized. Take full care when storing or handing it.

3.3.1 Storing a Drum Unit Before Unpacking

If the drum unit is to be stored in a storeroom or a workshop, be sure to refer to T01-303-01, and keep the following in mind:

- Avoid direct sunshine.
- Avoid vibration.
- Avoid impact. (Take care not to drop it.)

Temperature	Normal (9/10 of total storage period)		0~35˚C/32~95˚F
	Severe (1/10 of total storage period)	High	35~40˚C/95~104˚F
		Low	-20~0˚C/-4~32˚F
Change in temperature (within about 3 min)			40~15˚C/104~59˚F -20~25˚C/-4~77˚F
Humidity	Normal (9/10 of total storage period)		35~85%RH
	Severe (1/10 of total storage time)	High	85~95%RH
		Low	10~35%RH
Atmospheric pressure			0.61~1.01hpa
Effective period of cartridge			2.5 yr (approx.)

T01-303-01

3.3.2 Storing or Handling the Cartridge After Unpacking

The photosensitive drum is made of organic photo-conducting material (OPC), and will deteriorate if exposed to strong light. It is also used to hold toner inside it after setting the toner bottle. Be sure to advise the user to be fully careful when storing and handling the cartridge. (The cartridge must always be put inside a protective bag for storage.)

3.3.2.1 Storing After Unpacking

a. Use a protective bag for storage.
b. Avoid areas subject to direct sunshine (e.g., near a window). Do not leave it alone inside a card, as the temperature can rise to an extremely high level. (These are also true even if the cartridge is put in a protective bag.)
c. Avoid areas subject to high temperature/humidity or low temperature/humidity, areas subject to rapid changes in temperature or humidity, or areas subject to condensation (e.g., near an air conditioner).
d. Avoid areas exposed to corrosive gas (e.g., insecticide) or salty air.
e. Avoid areas subject to dust, ammonium gas, or organic solvent gas.

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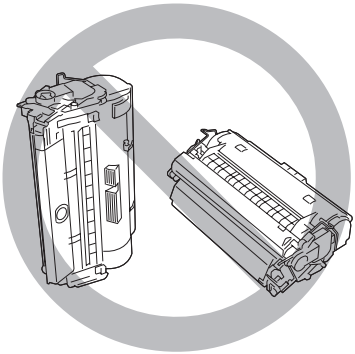
f. Avoid areas near a CRT display, disk drive, and floppy disk. (The magnetism from the cartridge can destroy the data.)
g. Keep it out of reach of children.
h. Keep the temperature between 0° and 35°C (32° and 95°F).

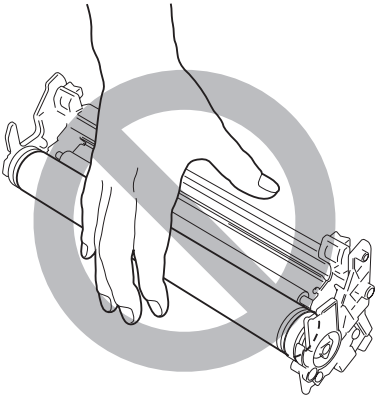
3.3.2.2 Points to Note When Handling the Cartridge

a. Do not shake the cartridge after setting the toner bottle.
b. Do not place the cartridge on its end or upside down as shown in F01-303-01. Also, do not swing it.



F01-303-01

c. Do not touch the surface of the drum unit.



F01-303-02

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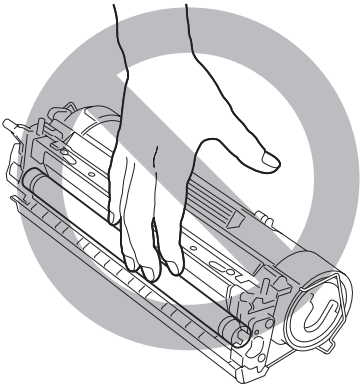
d. Do not touch the developing cylinder.



F01-303-03

e. Do not disassemble the cartridge.
f. Do not subject the cartridge to unnecessary vibration or impact. In particular, do not force down on the photosensitive drum through the shutter found under the cartridge.
g. Do not keep the cartridge inside the machine when moving the machine. Be sure to put the cartridge in its protective bag, or wrap it in thick cloth to avoid light.
h. Do not place the cartridge near a CRT display, disk drive, or floppy disk, as the magnetism from the cartridge can destroy the data.
i. Keep the cartridge out of reach of children.
j. The photosensitive drum is susceptible to light, thus the presence of a shutter under the cartridge. If exposed to strong light for a long time, the copies may start to develop white spots or vertical bands. These faults may disappear if the machine is left at rest for some time, or the memory (cause of the faults) may remain permanently.

If you must take out the cartridge from the machine, be sure to put it in its protective bag, or cover it. Never leave it alone unprotected.

Memo

If the photosensitive drum is exposed to 1500 lux (general light) for 5 min and then left alone for 5 min in a dark place, it may recover to a level that will not cause practical problems. Nevertheless, avoid direct sunshine by all means, which is as strong as 10000 to 30000 lux.

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k. Advise the user to send all used drum unit to the designated place.

Do not throw a drum unit (used or not used) into fire. It may burst or explode.

Whenever possible, keep the drum unit intact with the developing unit. If you must separate the drum unit and the developing unit as when checking image faults, be sure to keep it in a protective bag to prevent damage to the drum surface.

l. Be sure to use the drum shutter stopper as replacing the drum unit.
m. Use the packaging box of the new drum unit if available.

CHAPTER 2

USING THE MACHINE

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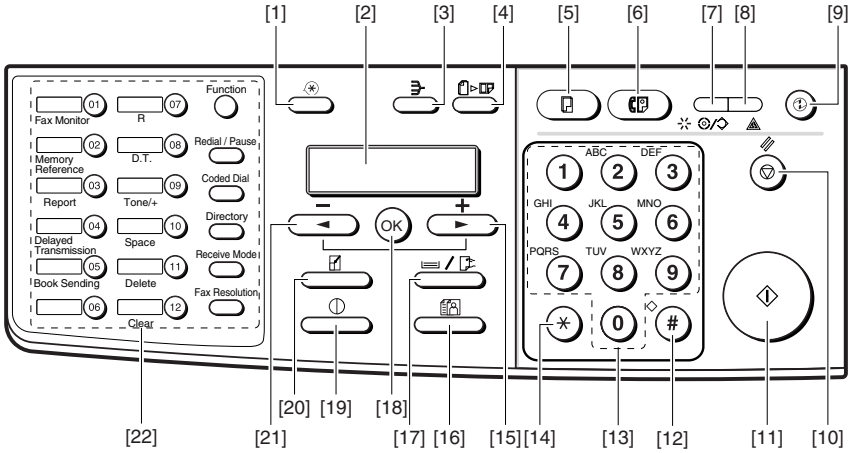
1 Using the Machine

The functions and LEDs found in the machine's control panel are as follows:

1.1 Control Panel



F02-101-01

[1] Additional Functions Key
Press it to bring up the user mode menu for making various settings and registering items. The key flashes when the machine is in user mode menu, and goes OFF in response to a press.

[2] LCD
Use it to refer to the Copy/Fax basic screen, various Settings screens, and error messages.

[3] Collate Key
Press it to select sorting. The key remains ON when the machine is in sort mode, and goes OFF in response to a press.

[4] 2 on 1 Key
Press it to reduce 2 originals automatically and on a single sheet.

[5] Copy Key*1
Press it when using a copier function. The key remains ON when the machine is in copier mode.

[6] Fax Key*1
Press it when using a fax function. The key remains ON when the machine is in fax mode.

*1: If equipped with fax functions.

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[7] In Use/Memory Lamp*1
It goes ON when an original has been read, a delayed fax transmission has been selected, or memory reception has been used. Further, it flashes while fax transmission is under way.

[8] Alarm Lamp
It flashes when a fault has occurred in the machine (e.g., paper jam).

[9] Energy Saver Key
Press it to manually select or deselect energy save mode. It remains ON when the machine is in energy save mode, and goes OFF when the machine leaves the mode.

[10] Stop/Reset Key
Press it to stop making copies or transmitting a fax. Or, press it to reset the machine white making mode settings (i.e., to return copier/fax mode to standard mode).

[11] Start Key
Press it to start making a copy or sending a fax.

[12] # Key
Press it to enter a "symbol" when registering fax/telephone number or when entering a fax telephone number.

[13] Keypad
Use it to enter a copy count or a value for Zoom, or when entering a fax telephone number.

[14] * Key
Press it to generate a tone signal from a dial (pulse) circuit when using a fax function.

[15] Right Arrow/+ Key
Press it to add a value when making various settings or to indicate the next setting or an item.

[16] Image Quality Key
Press it to select a copy image quality type (text, text/photo, photo).

[17] Paper Select Key
Press it to select a source of paper (drawer (cassette), stack bypass (manual feed)).

[18] OK Key (Set Key*2)
Press it to store various selections or settings.

[19] Exposure Key
Press it to change the copy density. (auto, or manual from 9 steps)

[20] Enlarge/Reduce Key
Press it to select a default Enlarge/Reduce ratio or Zoom.

[21] Left Arrow/- Key
Press it to subtract a value when making various settings or to indicate the previous setting or an item.

[22] One-Touch/Fax Function Key (after a press on the Function key)*1
Press it to dial a pre-registered telephone number. A press on the Function key will cause it to serve as the Fax Function key.

*1: If equipped with fax functions.
*2: Only for the iR1310/1330/1370F models.

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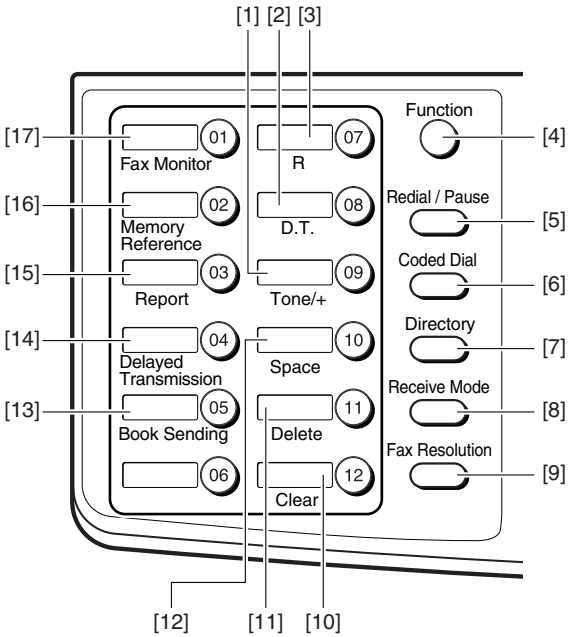

F02-101-02

[1] Tone/+ Key*1

Press it to generate a tone from a dial circuit. Press it to enter a + symbol when registering a telephone number.

[2] D.T. Key*1

Press it to use a D.T. function.

[3] R Key*1

Press it to use an R function.

[4] Function Key*2

Press it to use the function key. A press on the Function key will cause the key to go ON, and another press will cause it to go OFF.

[5] Redial/Pause Key*2

Press it to redial a number that has been dialed using the keypad (as in fax wait). When entering a telephone number, it services as a Pause key.

*1: If equipped with fax functions; or only when the Function key is ON.
*2: If equipped with fax functions.

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[6] Coded Dial Key*1
Press it to use speed dialing.
[7] Directly Key*1
Use it to search for a one-touch or speed number using a name.
[8] Receive Mode Key*1
Press it to change the reception mode (faxtel, faxonly, DPRD*3, manual, ansmode).
[9] FAX Resolution Key*1
Use it to change the transmission resolution (standard, fine, photo, super fine, ultra fine).
[10] Clear Key*2
Press it to clear various settings that have been registered or made. Also, press it to delete all telephone number/text input.
[11] Delete Key*2
Use it to delete a single character input.
[12] Space Key*2
Press it to put a space in a telephone number or a string of characters.
[13] Book Send Key*2
Press it to transmit multiple originals using the copyboard glass.
[14] Delayed Transmission Key*2
Press it to set a transmission time.
[15] Report Key*2
Press it to print out a communication-related report, dial list, user data list, or document memory list.
[16] Memory Reference Key*2
Press it to check the file that has been processed by memory transmission or memory reception.
[17] Fax Monitor Key*2
Press it to check the state of a fax communication.

*1: If equipped with fax functions.
*2: If equipped with fax functions; or only when the Function key is ON.
*3: Only for the iR1370F model.

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2 User Mode

2.1 User Mode Menu

A press on the Additional Functions key in the control panel brings up the user mode menu. On the user mode menu, press the left/right arrow key to make menu settings or increase/decrease a value; press the OK key to store the selected input.

The user mode menu is constructed as follows:

(The factory default setting is in **bold** face.)

1. COMMON SETTINGS

1.DEFAULT SETTINGS*1
- **COPY**
- FAX

2.SW AFTER AUTO CLR*1
- **DEFAULT MODE**
- CURRENT MODE

3.VOLUME CONTROL*1
- 1.KEYPAD VOLUME
  - **ON**
    - VOLUME1~3 (**1**)
  - OFF
- 2.ALARM VOLUME*1
  - **ON**
    - VOLUME1~3 (**1**)
  - OFF
- 3.TX DONE TONE
  - ON
    - VOLUME1~3 (**1**)
  - **ERROR ONLY**
    - VOLUME1~3 (**1**)
  - OFF
- 4.RX DONE TONE
  - ON
    - VOLUME1~3 (**1**)
  - **ERROR ONLY**
    - VOLUME1~3 (**1**)
  - OFF

*1: Only if equipped with fax functions.

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1. COMMON SETTINGS

3.VOLUME CONTROL*1
- 5.PRINTING END TONE
  - ON
    - VOLUME1~3 (**1**)
  - **ERROR ONLY**
    - VOLUME1~3 (**1**)
  - OFF
- 6.SCANNING END TONE
  - ON
    - VOLUME1~3 (**1**)
  - **ERROR ONLY**
    - VOLUME1~3 (**1**)
  - OFF
- 7.CALLING VOLUME
  - 1~3 (**2**)
- 8.LINE MONITOR VOL.
  - **ON**
    - VOLUME1~3 (**2**)
  - OFF

4.STACK BYPASS SIZE
- **OFF**
  - BYPASS PAPER SIZE
    - **FREE SIZE**
    - SET ON LOADING
- ON
  - BYPASS PAPER SIZE
    - **A4***2
    - B5
    - A5
    - LGL
    - **LTR***3
    - STMT
    - CUSTOM PAER SIZE
      - 1.VERTICAL SIZE 76~216mm (**216**)
      - 2.HORIZONTAL SIZE 127~356mm (**356**)

*1: Only if equipped with fax functions.
*2: Factory default for A/AB area.
*3: Factory default for Inch area.

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1. COMMON SETTINGS

5.DRAWER PAPER SIZE
- **A4**[*1]
- **LTR/LGL**[*2]
- B5
- FOLIO
- FOOLSCAP

6.PRINT EXPOSURE
- 5 settings (**Center**)

7.MP PAPERTYPE
- **PLAIN PAPER**
- TRACING PAPER
- TRANSPARENCY
- SPECIAL PAPER 1
- SPECIAL PAPER 2

8.COPY POWER LEVEL
- HIGH
- **NORMAL**
- LOW

9.TONER SAVER MODE
- ON
- **OFF**

10.PRT FEED INTERVAL
- LONG INTERVAL
- **NORMAL INTERVAL**

11.DISPLAY LANGUAGE[*3]
- ENGLISH
- FRENCH
- SPANISH
- GERMAN
- ITALIAN
- DUTCH
- FINNISH
- PORTUGUESE
- NORWEGIAN
- SWEDISH
- DANISH
- SLOVENE
- CZECH
- HUNGARIAN
- RUSSIAN

*1: Factory default for A/AB area.
*2: Factory default for Inch area.
*3: This setting may be unavailable depending on the value set for service mode #5 TYPE.

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2. COPY SETTINGS

1.STD. IMAGEQUALITY
- **TEXT ORIGINAL**
- TEXT/PHOTO
- PHOTO

2.STANDARD EXPOSURE
- AUTO
- **MANUAL**
  - 9 settings (**Center**)

3.STD ZOOM RATIO
- 50~200% (**100%**)

4.STANDARD COPY QTY
- 01~99 (**01**)

5.AUTO SORT
- ON
- **OFF**

6.MAX. SCAN LENGTH
- 330mm*1
- 356mm*2

7.PAPER SIZE GROUP
- INCH*2
- A*3
- AB*4

8. SHARPNESS
- 1~9 (**5**)

*1: Factory default for A/AB area.
*2: Factory default for Inch area.
*3: Factory default for A area.
*4: Factory default for AB area.

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3.FAX SETTINGS*1

- 1.USER SETTINGS
  - 1.TEL LINE SETTINGS
    - 1.USER TEL NO.
    - 2.TEL LINE TYPE
      - **TOUCH TONE**
      - ROTARY PULSE
    - 3.TX START SPEED
      - **33600bps**
      - 14400bps
      - 9600bps
      - 7200bps
      - 4800bps
      - 2400bps
    - 4.RX START SPEED
      - **33600bps**
      - 14400bps
      - 9600bps
      - 7200bps
      - 4800bps
      - 2400bps
  - 2.UNIT NAME

*1: Only if equipped with fax functions.

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3.FAX SETTINGS*1

1.USER SETTINGS
- 3.TX TERMINAL ID
  - 1.TTI POSITION
    - **OUTSIDE IMAGE**
    - INSIDE IMAGE
  - 2.TEL NUMBER MARK
    - **FAX**
    - TEL
- 4.DENSITY CONTROL
  - LIGHT
  - **STANDARD**
  - DARK
- 5.PROG. 1-TOUCH KEY
  - 01~12
    - USE
      - 1.REPORT
      - 2.DELAYED TX
      - 3.FAX MONITOR
      - 4.MEMORY REFERENCE
      - 5.BOOK SENDING
    - **DO NOT USE**
- 6.OFFHOOK ALARM
  - **ON**
  - OFF
- 7.R-KEY SETTING*2
  - **PSTN**
  - PBX
    - HOOKING
    - **EARTH CONNECTION**
    - PREFIX

*1:Only if equipped with fax functions.
*2:Only if equipped with fax functions and a 230V model.

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3.FAX SETTINGS*1

- 2.REPORT SETTINGS
  - 1.TX REPORT
    - OUTPUT NO
    - **PRINT ERROR ONLY**
      - REPORT WITH TX IMAGE
        - **ON**
        - OFF
    - OUTPUT YES
      - REPORT WITH TX IMAGE
        - **ON**
        - OFF
  - 2.RX REPORT
    - **OUTPUT NO**
    - PRINT ERROR ONLY
    - OUTPUT YES
  - 3.ACTIVITY REPORT
    - **ON**
    - OFF
- 3.TX SETTINGS
  - 1.ECM TX
    - **ON**
    - OFF
  - 2.PAUSE TIME
    - 01~15SEC (**02**)
  - 3.AUTO REDIAL
    - **ON**
      - 1.REDIAL TIMES
        - 01~10TIMES (**02**)
      - 2.REDIAL INTERBAL
        - 02~99MIN. (**02**)
      - 3.TX ERROR RESEND
        - **ON**
          - RESEND TX FROM
            - **ERROR & 1ST PG**
            - ERROR PAGE
            - ALL PAGES
        - OFF
    - OFF

*1:Only if equipped with fax functions

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3.FAX SETTINGS*1

- 3.TX SETTINGS
  - 4.ERASE FAILED TX
    - OFF
    - **ON**
  - 5.TIME OUT
    - **ON**
    - OFF
- 4.RX SETTINGS
  - 1.ECM RX
    - **ON**
    - OFF
  - 2.FAX/TEL OPT. SET
    - 1.RING START TIME
      - 00~30SEC (**08**)
    - 2.F/T RING TIME
      - 15~300SEC (**15**)
    - 3.F/T SWITCH ACTION
      - **RECEIVE**
      - DISCONNECT
  - 3.DRPD: SELECT FAX*2
    - NORMAL RING
    - **DOUBLE RING**
    - SHORT-SHORT-LONG
    - SHORT-LONG-SHORT
    - OTHER RING TYPE
  - 4.INCOMING RING
    - **OFF**
    - ON
      - RING COUNT
        - 01~99TIMES (**02**)
  - 5.MAN/AUTO SWITCH
    - **OFF**
    - ON
      - F/T RING TIME
        - 01~99SEC (**15**)
  - 6.REMOTE RX
    - **ON**
      - REMOTE RX ID
        - 00~99 (**25**)
    - OFF

*1: Only if equipped with fax functions.
*2: Only for the iR1370F model.

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3.FAX SETTINGS*1

5.PRINTER SETTINGS
- 1.RX REDUCTION
  - **ON**
    - 1.RX REDUCTION
      - **AUTO SELECTION**
      - FIXED REDUCTION
        - 97%
        - 95%
        - **90%**
        - 75%
    - 2.SELECT REDUCE DIR
      - **VERTICAL ONLY**
      - HORIZ & VERTICAL
  - OFF
- 2.TONER SUPPLY LOW
  - KEEP PRINTING
  - **RX TO MEMORY**

6. SYSTEM SETTINGS
- 1.FAX DEFAULT
  - 1.RESOLUTION
    - **OFF**
    - STANDARD
    - FINE
    - PHOTO
    - SUPER FINE
    - ULTRA FINE
  - 2.BOOK TX SCAN SIZE
    - A4*2
    - A5*2
    - LTR*2
    - LGL*2
    - **SHEET**
- 2.LOCK PHONE
  - ON
  - **OFF**

*1: Only if equipped with fax functions.
*2: This setting may be unavailable depending on the valve set for service mode #1 SSSW>SW-14>bit 0,1.

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3.FAX SETTINGS*1

6.SYSTEM SETTINGS
- 3.COUNTRY SELECT*2
  - UK
  - GERMANY
  - FRANCE
  - ITALY
  - SPAIN
  - HOLLAND
  - DENMARK
  - NORWAY
  - SWEDEN
  - FINLAND
  - AUSTRIA
  - BELGIUM
  - SWITZERLAND
  - PORTUGAL
  - IRELAND
  - GREECE
  - LUXEMBOURG
  - HUNGARY
  - CZECH
  - RUSSIA
  - SLOVENIA
  - SOUTH AFRICA
  - OTHERS

*1: Only if equipped with fax functions.
*2: This setting may be unavailable depending on the value set for service mode #5 TYPE.

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4.ADD. REGISTRATION*1

1.1-TOUCH SPD DIAL
- 01~12
  - 1.TEL NUMBER ENTRY
  - 2.NAME
  - 3.OPTIONAL SETTING
    - ON
      - 1.TX TIME SETTING
        - 1~5
      - 2.TX TYPE
        - **REGULAR TX**
        - SUBADDRESS TX
          - 1. PASSWORD
          - 2. SUBADDRESS
        - POLLING RX
          - 1. PASSWORD
          - 2. SUBADDRESS
    - **OFF**

2.CODED SPD DIAL
- *00~*99
  - 1.TEL NUMBER ENTRY
  - 2.NAME
  - 3.OPTIONAL SETTING
    - ON
      - 1.TX TIME SETTING
      - 2.TX TYPE
        - **REGULAR TX**
        - SUBADDRESS TX
          - 1. PASSWORD
          - 2. SUBADDRESS
        - POLLING RX
          - 1. PASSWORD
          - 2. SUBADDRESS
    - **OFF**

3.GROUP DIAL
- 01~12
  - 1.TEL NUMBER ENTRY
  - 2.NAME
  - 3.TX TIME SETTING
    - 1~5

*1: Only if equipped with fax functions.

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5.TIMER SETTINGS

1.DATE/TIME SETTING
2.AUTO CLEAR
ON
AUTO CLEAR TIME
1~9MIN. (**2**)
OFF
3.ENERGY SAVER
ON
ENERGY SVR TIME
03~30MIN. (**5**)
OFF
4.DAILY TIMER SET
1.SUN
2.MON
3.TUE
4.WED
5.THU
6.FRI
7.SAT
5.DATE SETUP
YYYY MM/DD
MM/DD YYYY
DD/MM YYYY

6.ADJUST./CLEAN

1.ROLLER CLEANING
2.CLEAN ADF ROLLER*1
3.RESTART PRINTER
4.MIX TONER

*1: Only if equipped with ADF functions.

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7.PRINT LISTS

1.USER DATA
2.SPEED DIAL LIST*1
    1.1-TOUCH LIST
        1.NO SORT
        2.SORT
    2.CODED DIAL LIST
        1.NO SORT
        2.SORT
    3.1-TOUCH(DETAIL)
        1.NO SORT
        2.SORT
    4.CODED(DETAIL)
        1.NO SORT
        2.SORT
    5.GROUP DIAL LIST
3.CANCEL REPORT

*1: Only if equipped with fax functions.

8.COUNT CHECK

101: TOTAL T1: XX*2
201: COPY T1: XX*3
000*3
000*3
000*3
000*3

*2: Cannot be changed.
*3: The specifics indicated by the Count Check menu may be selected in service mode (#3 NUMERIC PARAM; No. 57 through 61; see 3.6 of Chapter 2).

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2.2 User Report

2.2.1 Manually Generating a Report

The user can generate any of the following report manually:

Name of report	Operation
User data list 1-touch spd dial list*1 1-touch dial spd dial list (detail)*1 Coded speed dial list*1 Coded speed dial list (detail)*1 Group dial list*1	Select a report in the user mode menu (2.1 of Chapter 2). Or, select fax mode. Press Function key and Report key in this order. Use the Left or Right Arrow key to select a list to print, then press OK key.
Docement memory list*1 Activity report*1	Select fax mode. Press Function key and Report key in this order. Use the Left or Right Arrow key to select a list to print, then press OK key.

*1: Only if equipped with fax functions.

T02-202-01

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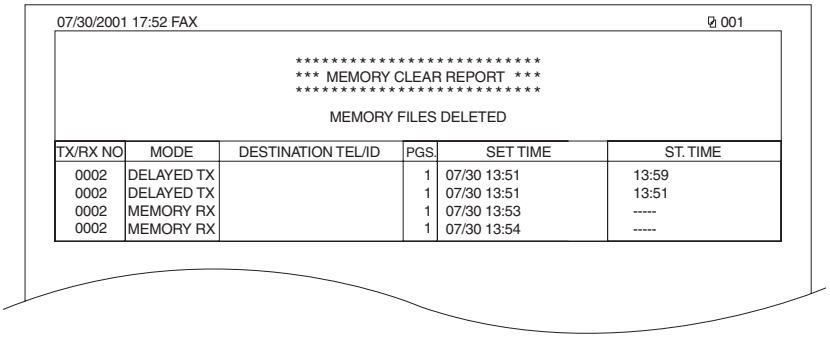
2.2.2 Automatically Generating Reports (if equipped with fax functions)

The user can make appropriate settings in user mode so that the following reports may be generated automatically.

Name of report	Settings
TX report Error TX report RX report Activity report	Make output settings for auto generation under '2. REPORT SETTINGS' in '3. FAX SETTINGS' of the user mode menu.
Multiple activity report	First, enable '2. TX REPORT' under '2. REPORT SETTINGS' of '3. FAX SETTINGS' on the user mode menu; a report will be generated if a broadcast transmission is used (instead of a TX report).
Memory clear list	If the machine remains without power for a specific period of time (about 2 hr or more) while an image exists in its memory, the power of the vanadium lithium secondary battery (BAT2) will become exhausted. A report will automatically be generated when the machine is turned on.

T02-202-02

2.2.2.1 Memory Clear List



07/30/2001 17:52 FAX 001

****
*** MEMORY CLEAR REPORT ***
****

MEMORY FILES DELETED

TX/RX NO	MODE	DESTINATION TEL/ID	PGS.	SET TIME	ST. TIME
0002	DELAYED TX		1	07/30 13:51	13:59
0002	DELAYED TX		1	07/30 13:51	13:51
0002	MEMORY RX		1	07/30 13:53	-----
0002	MEMORY RX		1	07/30 13:54	-----

F02-202-01

TX/RX NO :	4-digit indication
MODE :	transmission, delayed transmission, or reception
DESTINATION TEL/ID :	one-touch dial/speed dial number, abbreviation of other party
PGS. :	number of pages stored
SET TIME :	date/time (in 24-hr notation)
ST. TIME :	start of storage (in 24-hr notation)

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3 Service Mode

3.1 Outline

The following items may be checked or set in the machine's service mode, which consists of those found in existing fax machines. You may use them as you would on a fax machine.

The machine's service mode items are grouped into the following 15 blocks:

#1 SSSW: service soft switch
Use it to register/set basic fax functions (e.g., error control, echo remedy, communication error correction).

#2 MENU: menu switch settings
Use it to register/set items related to functions needed at time of installation (e.g., NL equalizer, transmission level).

#3 NUMERIC param: numerical parameter settings
Use it to enter a numerical parameter for various functions related to the FAX/TEL switch-over.

#4A SPECIAL: Do not change.

#4B NCU: Do not change.
This item is set in conjunction with the setting of #5 TYPE so that the settings will comply with the communications standards of a specific country/region.

#4C ISDN: not used

#5 TYPE: country/region setting
Use it to select a country/region from the list so that the setting of #1 through #4 will comply with the communications standards of the selected country/region.

#6 SCANNER: partially available for service
Do not change the settings except '7: CCD', used to adjust the image position; otherwise, the read image quality can adversely be affected.

#7 PRINTER: printer function settings
Use it to register/set items related to printer basic service functions (e.g., conditions for reducing received images). Or, settings may also be made for humidity sensor fixed mode.

#8 PDL: not used

#9 COUNTER: counter information
Use it to check various counter information.

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#10 REPORT: report output
Use it to generate a report on various service data.

#11 DOWNLOAD: not used

#12 CLEAR: data initialization mode setting
Use it to initialize various data by selecting a specific item.

#13 ROM: ROM control
Use it to indicate information related to the ROM on the LCD (e.g., ROM version, checksum).

#14 CS SET: not used

TEST MODE: Use it to execute various testings.

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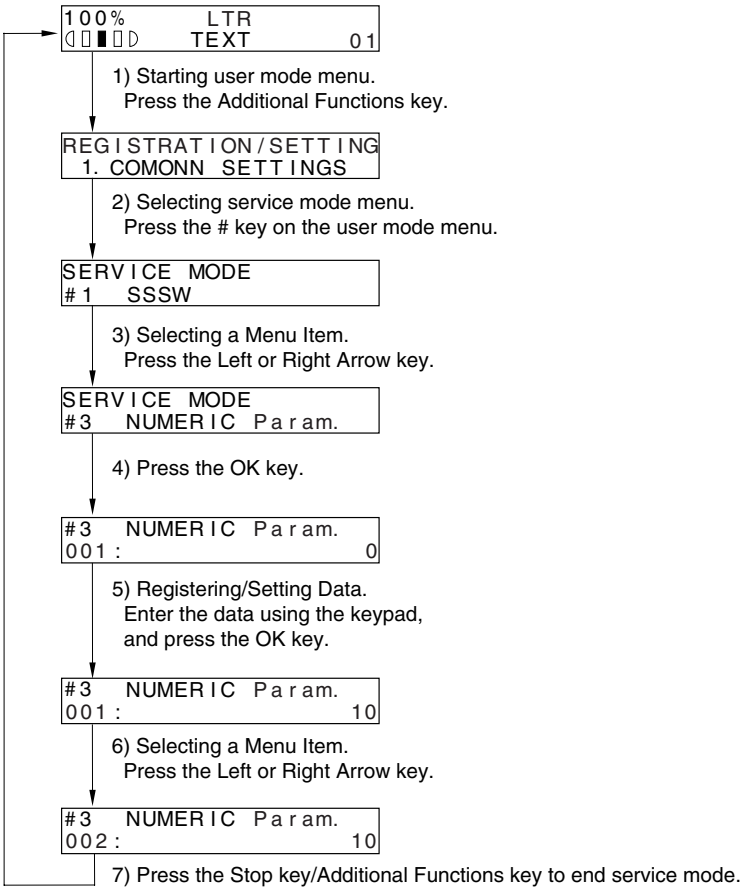
3.2 Using Service Mode


100% LTR
TEXT 01
1) Starting user mode menu.
Press the Additional Functions key.
REGISTRATION/SETTING
1. COMONN SETTINGS
2) Selecting service mode menu.
Press the # key on the user mode menu.
SERVICE MODE
#1 SSSW
3) Selecting a Menu Item.
Press the Left or Right Arrow key.
SERVICE MODE
#3 NUMERIC Param.
4) Press the OK key.
#3 NUMERIC Param.
001: 0
5) Registering/Setting Data.
Enter the data using the keypad,
and press the OK key.
#3 NUMERIC Param.
001: 10
6) Selecting a Menu Item.
Press the Left or Right Arrow key.
#3 NUMERIC Param.
002: 10
7) Press the Stop key/Additional Functions key to end service mode.

F02-302-01

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3.3 List of Service Mode Menus

service data
#1 SSSW
(service soft switch settings)
SW01 00010000 error/copy control
SW02 00000000 network connection setting
SW03 00000000 echo remedy setting
SW04 10000000 communication fault remedy setting
SW05 00000000 standard function (DIS signal) setting
SW06 10010000 read conditions setting
SW07 00000000 not used
SW08 00000000 not used
SW09 00000000 not used
SW10 00000000 not used
SW11 00000000 not used
SW12 00000010 1-page timer setting
SW13 00000000 not used
SW14 00000001 by default paper type; metric/inch switch-over
SW15 00000000 not used
SW24 00000000 not used
SW25 00000000 report indication function setting
SW26 00000000 transmission function setting
SW27 00000000 not used
SW28 00000000 V.8/V.34 protocol settings
SW29 00000000 not used
SW30 00000000 not used
SW31 00000000 not used
SW32 00000000 not used
SW33 00000000 counter related
SW34 00000000 not used
SW50 00000000 not used

F02-303-01

Memo

To select the SW number in #1 SSSW, use Paper Select key and Enlarge/Reduce key. To select a bit, use the Left or Right Arrow key.

Do not change the following, reserved for the future; SW7 through 11, 13, 15 through 24, 27, 29 through 32, 34 through 50.

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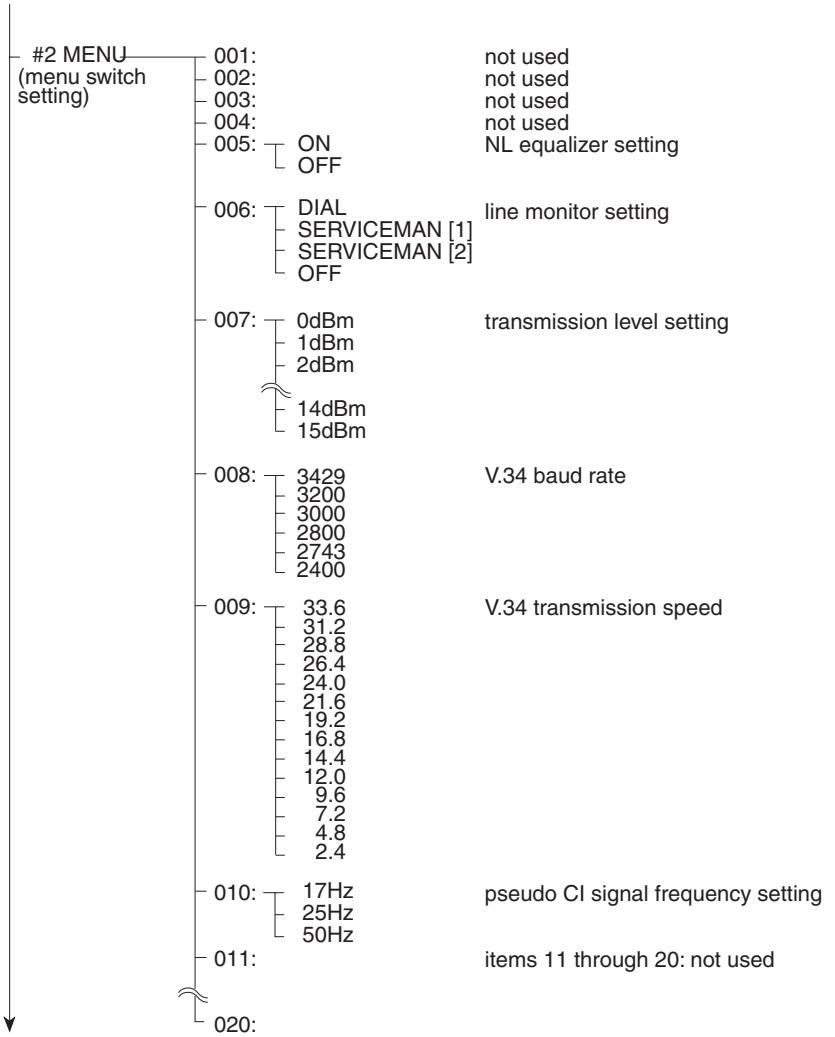

F02-303-02

Do not change the following, reserved for the future: No. 01 through 04, 11 through 20.

		Initial setting	Range of setting	
#3 NUMERIC Param. (numerical parameter setting)	001:			not used
	002:	10 (10%)	(1~99)	RTM signal transmission condition (1) setting
	003:	15 (15times)	(2~99)	RTM signal transmission condition (2) setting
	004:	12 (12lines)	(1~99)	RTM signal transmission (3) setting
	005:	4 (4sec)	(0~60)	NCC pause time (pre-ID code) setting
	006:	4 (4sec)	(0~60)	NCC pause time (post-ID code) setting
	007:			not used
	008:			not used
	009:	6(6 digits)	(0~20)	direct mail prevention function: telephone number cross-check, number of digits
	010:	5500 (55sec)	(0~9999)	T0 timer
	011:	3500 (35sec)	(0~9999)	TS1 timer
	012:			not used
	013:	1300 (13sec)	(500~3000)	T30 E0L timer
	014:			not used
	015:	120 (1200ms)	(0~999)	hooking detection time setting
	016:	4 (4sec)	(0~9)	fax/tel switch-over function: between line acquisition and pseudo RBTtransmission
	017:	100 (1000ms)	(0~999)	pseudo RBT signal pattern: ON time setting
	018:	0 (0ms)	(0~999)	pseudo RBT signal pattern: OFF time (short) setting
	019:	200 (2000ms)	(0~999)	pseudo RBT signal pattern: OFF time (long) setting
	020:	100 (1000ms)	(0~999)	pseudo CI signal pattern: ON time setting
	021:	0 (0ms)	(0~999)	pseudo CI signal pattern: OFF time (short) setting
	022:	200 (2000ms)	(0~999)	pseudo CI signal pattern: OFF time (long) setting
	023:			not used
	024:	20 (-20dBm)	(0~20)	pseudo RBT signal transmission l evel setting
	025:	60 (60sec)	(0~999)	answering phone connection function: signal monitor length setting
	026:			not used
	027:	3 (30ms)	(0~99)	V21 low-speed flag preamble detection length setting
	028:	3 (3s)	(0~60)	menu pop-up time setting
	029:			not used
	055:			not used
	056:	101	(101)	total 1 indication
	057:	201	(0~999)	copy (total 1) indication
	058:	0	(0~999)	no indication
	059:	0	(0~999)	no indication
	060:	0	(0~999)	no indication
	061:	0	(0~999)	no indication
	062:			not used
	080:			not used

F02-303-03

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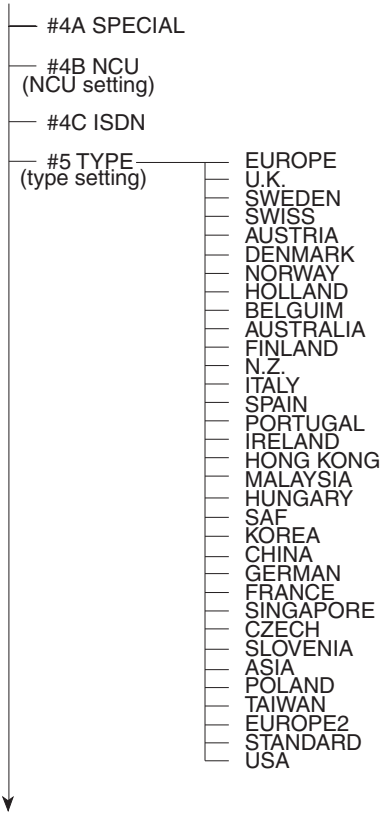
Do not use the following, reserved for the future: No. 001, 007, 008, 012, 014, 023, 026, 029 through 055, 062 through 080.



F02-303-04

#4A SPECIAL

Do not change the setting.

#4B NCU (NCU setting)

The settings under this item are collectively and automatically set in conjunction with #5 TYPE to suit the communications standards of a specific country/region.

Not used. (Do not change the setting.)

#4C ISDN

Not used.

#5 TYPE

Use it to select a specific country/region from the list so that the settings under #1 through #4 will comply with the communications standards of the selected country/region.

When changing the TYPE setting, be sure not to select a country/region which is not the country/region of installation.

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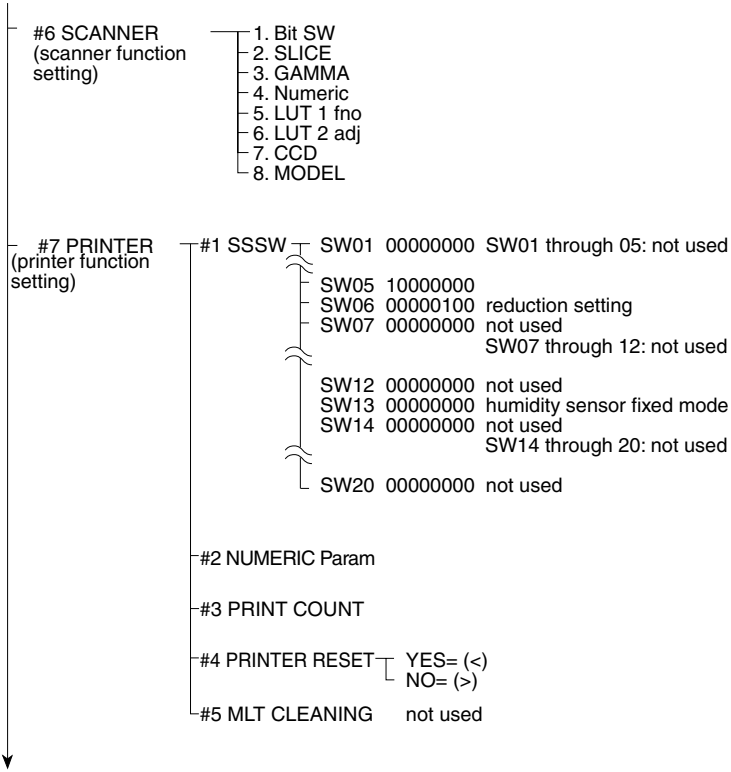

F02-303-05

Memo

To select the SW number in #1 SSSW of #7 PRINTER, use Paper Select key and Enlarge/Reduce key. To select a bit, use the Left or Right Arrow key.

#6 SCANNER (scanner function setting);
The setting of this item can affect the read image quality. A change may be made to '7. CCD' when adjusting the image position; otherwise, do not use this item.
Do not change the settings, as they are not in use: #7 PRINTER (printer function setting); #1 SSSW: SW01 through 05, 07 through 12, 14 though 20. Also, do not change the setting of '#2 NUMBER Param'.

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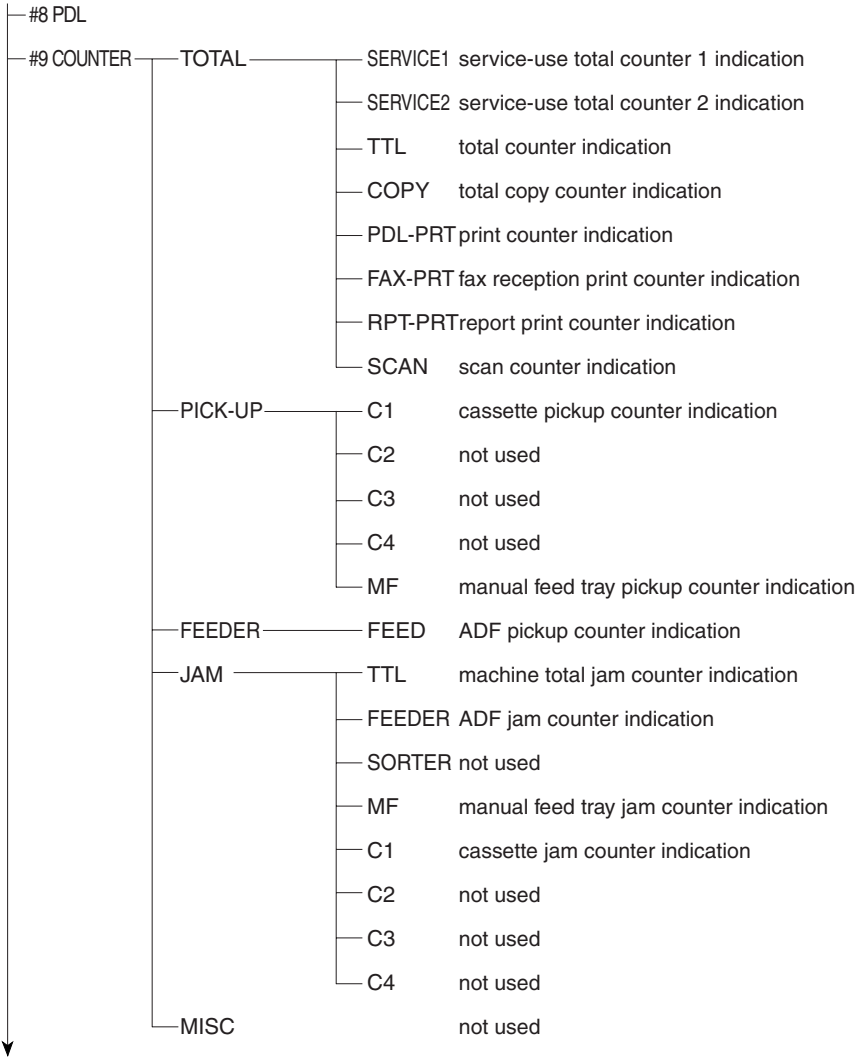

F02-303-06

#8 PDL

Not used.

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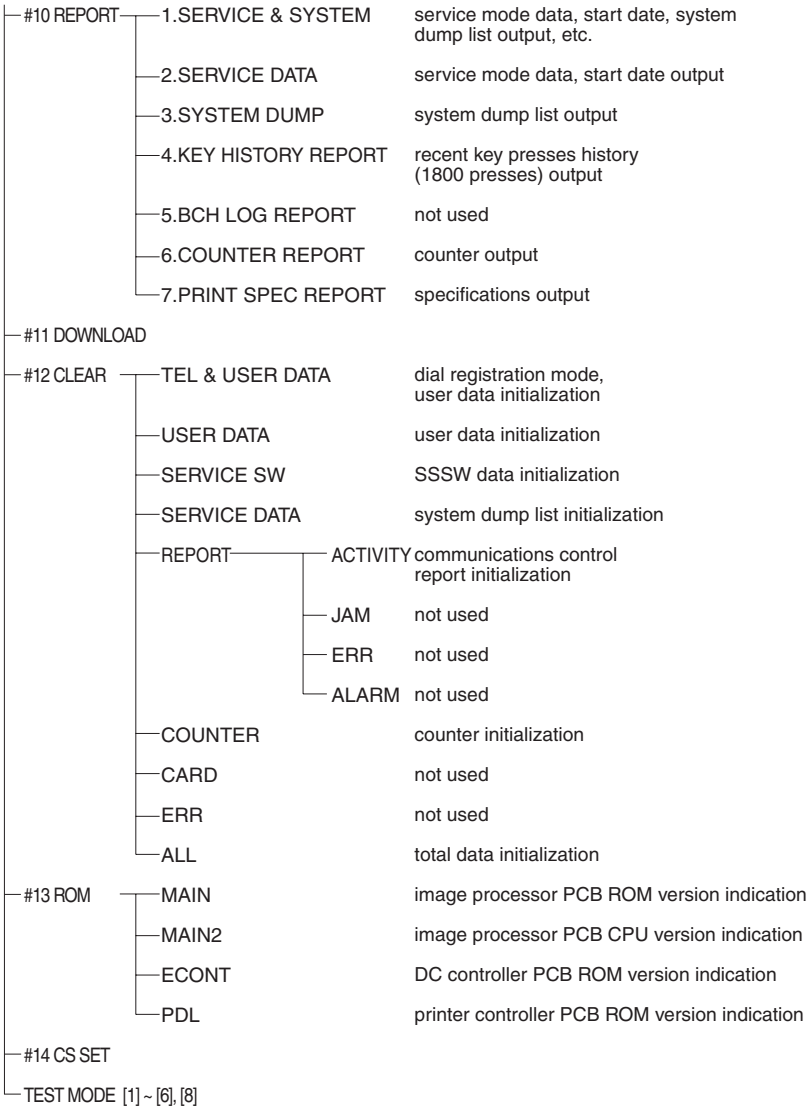


F02-303-07

#11 DOWNLOAD

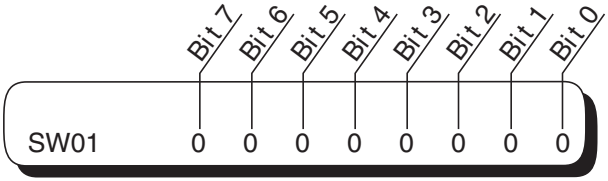
Not used.

#14 CS SET

Not used.

3.4 Bit Switch Settings (#1 SSSW)

A bit switch consists of 8 bits, used for registering/setting an item. The switch is configured as follows, and each bit is always either '0' or '1':



F02-304-01

Do not change service data marked "not used" for its initial setting.

#SSSW-SW01: error/copy control

Bit	Function	1	0	Factory setting
0	service error code	output	do not output	0
1	error dump list	output	do not output	0
2	not used	-	-	
3	not used	-	-	
4	not used	-	-	
5	not used	-	-	
6	not used	-	-	
7	user setting restriction	do not impose	impose	0

[Bit 0]

Use it to specify whether or not to generate a service error code. If set to '1', a service error code will be indicated on the report.

[Bit 1]

Use it to specify whether or not to generate an error dump list. When set to '1', an error dump list will be attached to an error TX report or a RX report generated in the event of an error.

[Bit 7]

Use it to impose or not impose restrictions on user settings. If set to '0', certain items cannot be set by the user, depending on the country setting. If set to '1', on the other hand, all items may be set by the user, regardless of the country setting.

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#SSSW-SW02: network connection conditions setting

Bit	Function	1	0	Factory setting
0	start-up at memory clear list output fault	prohibit	do not prohibit	0
1	not used	-	-	
2	not used	-	-	
3	not used	-	-	
4	not used	-	-	
5	not used	-	-	
6	not used	-	-	
7	not used	-	-	

[Bit 0]

Use it to specify whether or not to put the machine in standby state if the memory clear list is not generated when the power is turned on after an error has occurred (e.g., running out of paper).

If set to '1', the machine will generate a memory clear list and enters standby state when the image data is cleared and the power is turned on.

If set to '1', moreover, the following takes place:

1. The alarm sounds, and the machine waits for correction; specifically,
   a. The LCD indicates 'CHECK PRINTER'.
   b. The machine will not start reception operation in response to arrival of data.
2. When an appropriate correction is made, the machine will automatically generate a memory clear list. If an error (e.g., jam) occurs during output, the machine goes back to 1. above.

If set to '0', on the other hand, the machine will sound the alarm and enters standby state.

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#1 SSW-SW03: echo remedy setting

Bit	Function	1	0	Factory setting
0	not used	-	-	0
1	echo product tone in high-speed transmission	transmit	do not transmit	0
2	not used	-	-	
3	not used	-	-	
4	Transmission mode; long distance (1)	Yes	No	0
5	Transmission mode; long distance (2) or long distance (3)	Yes	No	0
6	Transmission mode	Long distance (3)	Long distance (2)	0
7	tonal signal before transmission of CED signal	transmit	do not transmit	0

[Bit 1]

Use it to specify whether or not to transmit an echo protection tone for high-speed transmission V.29 (9600 or 7200 bps; modem signal).

If an error occurs often because of a line condition at time of transmission, set it to '1'. If set to '1', unmodulated carrier will be transmitted as a sync signal before transmission of an image for about 200 msec.

The following error codes are associated with a line condition at time of transmission:
##100, ##104, ##281, ##282, ##283, ##750, ##755, ##760, ##765

[Bit 7]

Use it to specify whether or not to transmit a 1080-Hz tonal signal before transmission of the CED signal. Set it to '1' if an error occurs often because of an error at time of reception.

The following error codes are associated with an echo at time of reception:
##005, ##101, ##106, ##107, ##114, ##200, ##201, ##790

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[Bit 4, 5, 6]

Select the transmission mode, long distance (1), long distance (2), or long distance (3). If errors due to echo occur frequently in transmission to overseas, set the transmission mode with the dial registration or service soft switch.

Codes for errors that can occur during transmission because of echo:
##005, ##100, ##101, ##102, ##104, ##201, ##280, ##281, ##283, ##284, ##750, ##760, ##765, ##774, ##779, ##784, ##794

TEL registration:

Set “Long distance (1)” when registering the one-touch speed dialing and coded speed dialing transmission mode. If errors do not disappear, try “Long distance (2)” and “Long distance (3)”.

The transmission mode set in one-touch speed dialing and coded speed dialing registration takes priority over the one set with the service soft switch.

These bit switches are applicable to manually dialed numbers only. Look at the following table and set “Long distance (1)”. If errors persist, try “Long distance (2)” or “Long distance (3)”.

Bit / TX mode	7	6	5	4	3	2	1	0
Long distance (1)	*	0	0	1	0	0	*	0
Long distance (2)	*	0	1	0	0	0	*	0
Long distance (3)	*	1	1	0	0	0	*	0

* : 0 or 1 (depending on the respective setting)

Long distance (1) ignores the first DIS signal sent by the other fax.
Long distance (2) sends an 1850-Hz tonal signal when the DIS signal is transmitted.
Long distance (3) sends a 1650-Hz tonal signal when the DIS signal is transmitted.

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#1 SSSW-SW04: communication fault remedy setting

Bit	Function	1	0	Factory setting
0	Monitor loop current	Yes	No	0
1	Check CI frequency	Yes	No	0
2	number of last flag sequence for procedure signal	2	1	0
3	reception mode after transmission of CFR signal	high-speed	high-speed/ low-speed	0
4	length of time during which to ignore low-speed signal after transmission of CFFR signal	1500ms	700ms	0
5	not used	-	-	
6	not used	-	-	
7	CED signal at time of manual reception	do not transmit	transmit	1

[Bit 0]

Selects whether or not to monitor loop current. When 'Yes' is selected, if loop current cannot be detected before dialing, or if the loop current is cut during or transmission, the line is released.

[Bit 1]

In automatic recieving, CI frequency check can be selected. If 'Yes' is selected, the upper and lower limits of the CI frequency are checked, and automatic recieving can only go ahead if both values meet German regulations.

[Bit 2]

Use it to specify the number of last flag sequences for the procedure signal (300 bps). Select '2' if the other party fails to receive the procedure signal transmitted by the machine normally.

The following error code are associated with transmission:
##100, ##280, ##281, ##750, ##753, ##754, ##755, ##758, ##759, ##760, ##763, ##764, ##765, ##768, ##769, ##770, ##773, ##775, ##778, ##780, ##783, ##785, ##788,

[Bit 3]

Use it to select reception to use after transmission of the CFR signal.

If an error occurs often because of the line condition at time of reception, set it to '1' and, at the same time, set 'ECM RX' to 'OFF' for user data.

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Memo

The following error codes are associated with the line condition at time of reception:
##107, ##114, ##201
Be sure to change bit 4 before changing this bit; resort to this bit only if an error still occurs.
When set to '1', only high-speed (image) signals will be received after the transmission of the CFR signal.

[Bit 4]

Use it to select the length of time during which low-speed signals are ignored after transmission of the CFR signal.

Select '1500 msec' if reception of image signals is not good because of a poor line condition.

[Bit 7]

Use it to specify whether or not to send the CED signal at time of manual reception.

Set it to 'transmit' if the other party does not start transmission when manual reception is initiated.

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#1 SSSW-SW05: standard function (DIS signal) setting

Bit	Function	1	0	Factory setting
0	not used	-	-	
1	not used	-	-	
2	not used	-	-	
3	transmit bit 33 and thereafter for DIS signal	prohibit	do not prohibit	0
4	not used	-	-	
5	not used	-	-	
6	not used	-	-	
7	not used	-	-	

[Bit 3]

Use it specify whether or not to transmit bit 33 and thereafter for the DIS signal.

If 'prohibit' is selected, Super Fine reception from a non-Canon machine can no longer be used.

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#1 SSSW-SW06: read condition setting

Bit	Function	1	0	Factory setting
0	not used	-	-	
1	not used	-	-	
2	not used	-	-	
3	not used	-	-	
4	original read width	LTR	A4	1
5	not used	-	-	
6	not used	-	-	
7	not used	-	-	

[Bit 4]

Use it to select a read width for originals.

If 'LTR' is selected, the machine will read LTR originals at LTR width (212 mm).

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#1 SSSW-SW12: page timer setting

Bit	Function	1	0	Factory setting
0	1-page time-out length for transmission/reception	1	0	0
1		1	0	1
2	1-page time-out length for transmission (HT transmission)	1	0	0
3		1	0	0
4	1-page time-out length for reception	1	0	0
5		1	0	0
6	not used	-	-	
7	page timer setting by transmission/reception	set	do not set	0

The machine is designed to stop communication when transmission/reception of a single page takes 32 min or more. To set a time-out length, refer to the next page.

If '1' is selected for bit 7, the 1-page time-out length will be as set by bit 0 and bit 1.

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Time-Out Length for Transmission/Reception

Bit / time-out length	7	6	5	4	3	2	1	0
8 min	0	*	*	*	*	*	0	0
16 min	0	*	*	*	*	*	0	1
32 min	0	*	*	*	*	*	1	0
64 min	0	*	*	*	*	*	1	1

Time-Out Length for Transmission (text mode)

Bit / time-out length	7	6	5	4	3	2	1	0
8 min	1	*	*	*	*	*	0	0
16 min	1	*	*	*	*	*	0	1
32 min	1	*	*	*	*	*	1	0
64 min	1	*	*	*	*	*	1	1

Time-Out Length for Transmission (image mode other than text mode)

Bit / time-out length	7	6	5	4	3	2	1	0
8 min	1	*	*	*	0	0	*	*
16 min	1	*	*	*	0	1	*	*
32 min	1	*	*	*	1	0	*	*
64 min	1	*	*	*	1	1	*	*

Time-Out Length for Reception

Bit / time-out length	7	6	5	4	3	2	1	0
8 min	1	*	0	0	*	*	*	*
16 min	1	*	0	1	*	*	*	*
32 min	1	*	1	0	*	*	*	*
64 min	1	*	1	1	*	*	*	*

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#1 SSSW-SW14: inch/meter resolution setting

Bit	Function	1	0	Factory setting
0	paper size identification	1	0	0
1	paper size identification	1	0	0
2	inch/meter resolution conversion scanning direction	main/sub scanning	sub scanning only	1
3	not used	-	-	
4	declare inch resolution	declare	do not declare	0
5	not used	-	-	
6	not used	-	-	
7	not used	-	-	

[Bit 0, 1]

Use a combination of bit 0 and bit 1 to set the size of paper (default side).

- if 0 and 0, A/B-configured paper.
- if 0 and 1, inch-configured paper
- if 1 and 0, A-configured paper
- if 1 and 1, A/B-configured paper

[Bit 2]

Use it to specify whether to convert an inch resolution into a metric resolution for images read at time of G3 transmission only in sub scanning direction or in both main and sub scanning direction.

The setting made here is effective only if bit 1 of SW05 of #1 SSSW is set to '1'.

[Bit 4]

Use it to specify whether or not to declare an inch resolution to the other party at time of G3 communication.

If set to '1', a declaration will be made using the DIS, DCS, or DTC signal to the effect that the machine is designed to read and record images at an inch resolution.

The type of image and the direction of scanning for inch/meter resolution conversion are determined by combinations of bits 1 and 2 of SW05 and bit 2 of SW14 of #1 SSSW as well as the type of dialing used.

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• When One-Touch Dial/Coded Dial and Keypad/Redial Key Is in Use

SW05		SW14		Image and scanning direction subject to inch/meter conversion
bit1	bit2	bit2	bit3	
0	0	0	-	do not execute inch/meter conversion
0	0	1	-	
0	1	0	-	
0	1	1	-	
1	0	0	-	text image/sub scanning
1	0	1	-	text image/main scanning and sub scanning
1	1	0	-	text and photo image/sub scanning
1	1	1	-	text and photo image/main and sub scanning

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#1 SSSW-SW25: report indication function setting

Bit	Function	1	0	Factory setting
0	transmission telephone number indicated on report	number of other party	number of caller	0
1	not used	-	-	
2	not used	-	-	
3	not used	-	-	
4	not used	-	-	
5	not used	-	-	
6	not used	-	-	
7	not used	-	-	

[Bit 0]

Use it to select the number to be indicated on the report, generated at the end of transmission.

Number of caller: Select it to indicate the telephone number of the caller on the report.

Number of other party: Select it to indicate the telephone number sent by the other party (CSI signal data).

If a change is made using a means other than one-touch dialing or speed dialing, the telephone number sent by the other party (CSI signal data) will be indicated on the report even when 'number of caller' is selected.

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#1 SSSW-S26: transmission function setting

Bit	Function	1	0	Factory setting
0	not used	-	-	
1	not used	-	-	
2	broadcast transmission confirmation	ask	do not ask	0
3	broadcast transmission prohibition	ask	do not ask	0
4	not used	-	-	
5	not used	-	-	
6	other party at time of broadcast transmission suspension	single party	all parties	0
7	error TX report at time of transmission suspension	do not generate	generate	0

[Bit 2]

Use it to specify whether or not to indicate a confirm message to prevent the user from making a broadcast by mistake when entering an address for a broadcast transmission.

[Bit 3]

Use it to specify whether or not to use broadcast transmission to prevent the user from making a broadcast by mistake when entering an address for a broadcast transmission.

[Bit 6]

Use it to specify whether or not to suspend a communication to all parties when a broadcast transmission is suspended.

[Bit 7]

Use it to specify whether or not to generate an error TX report when a transmission is suspended by pressing the Stop key.

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#1 SSSW-SW28: V.8/ V.34 protocol settings

Bit	Function	1	0	Factory setting
0	Caller V.8 protocol	No	Yes	0
1	Called party V.8 protocol	No	Yes	0
2	Caller V.8 protocol late start	No	Yes	0
3	Called party V.8 protocol late start	No	Yes	0
4	V.34 reception fallback	Prohibited	Not prohibited	0
5	V.34 transmission fallback	Prohibited	Not prohibited	0
6	not used	-	-	
7	not used	-	-	

[Bit 0]
Select whether to use the V.8 protocol when calling. If NO is selected, the V.8 protocol is inhibited at calling and the V.21 protocol is used.

[Bit 1]
Select whether to use the V.8 protocol when called. If NO is selected, the V8 protocol is inhibited when called and the V.21 protocol is used.

[Bit 2]
If ANSam signal is not received during transmission (mainly manual transmission), select whether to use the V.8 protocol when the other fax machine declares the V.8 protocol in DIS signal. If NO is selected, the CI signal is not transmitted and the V.8 protocol is not used even if the DIS that specifies the V.8 protocol is received.

[Bit 3]
Select whether to declare the V.8 protocol in DIS signal for reception (mainly caller manual transmission). If NO is selected, the V.8 protocol cannot be used because it is not declared in DIS signal.

[Bit 4]
Select whether the receiver falls back during V.34 reception. If “Prohibit” is selected, the receiver does not fall back.

[Bit 5]
Select whether the transmitter falls beck during V.34 transmission. If “Prohibit” is selected, the transmitter does not fall back.

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#1 SSSW-SW33: counter-related

Bit	Function	1	0	Factory setting
0	not used	-	-	
1	indicate serial No. on counter check screen	No	Yes	0
2	not used	-	-	
3	not used	-	-	
4	not used	-	-	
5	not used	-	-	
6	not used	-	-	
7	not used	-	-	

[Bit 1]
Use it to specific whether to indicate the machine serial No. on the Counter Check screen, appearing when the Counter key is pressed.
If 'yes' is selected, the serial No. will be indicated. If 'no' is selected, on the other hand, the serial No. will not be indicated.

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3.5 Menu Switch Settings (#2 MENU)

No.	Item	Selection	Initial setting
005	NL equalizer	ON, OFF	OFF
006	telephone line monitor	DIAL/SERVICEMAN [1]/SERVICEMAN[2]/OFF	DIAL
007	transmission level (ATT)	0 through 15 (ex:15=-15dBm)	10
008	V.34 modulation speed upper limit	3429, 3200, 3000, 2800, 2743, 2400	3429
009	V.34 data speed upper limit	from 2.4 to 33.6 kbps	33.6
010	pseudo CI signal frequency	50Hz, 25Hz, 17Hz	25Hz

005 NL equalizer

Use it to turn on/off the NL equalizer.

Turn on the NL equalizer if an error occurs often because of the line condition at time of communication.

The following error codes are associated with the line condition at time of transmission.
##100, ##101, ##102, ##104, ##201, ##281, ##282, ##283, ##750, ##755, ##765, ##774, ##779, ##784, ##789
The following error codes are associated with the line condition at time of reception
##103, ##107, ##114, ##201, ##790, ##793

006 telephone line monitor

Use it to set telephone line motor functions:

DIAL:	Select it to generate a monitor sound for the telephone line from the start of transmission to DIS.
SERVICEMAN [1]:	Select it to generate a monitor sound of the telephone line from the start of a communication to its end.
SERVICEMAN [2]:	not used
OFF:	Select it to mute the monitor sound for the telephone line for the speaker.

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007 ATT transmission level

Use it to set the transmission level (ATT).

Increase the transmission level if an error occurs often because of the line condition at time of a communication.

The following error codes are associated with the line condition at time of transmission:
##100, ##101, ##102, ##104, ##201, ##280, ##281, ##282, ##283, ##284, ##750, ##752, ##754, ##755, ##757, ##759, ##760, ##762, ##764, ##765, ##767, ##769, ##770, ##772, ##774, ##775, ##777, ##779, ##780, ##782, ##784, ##785, ##787, ##789
The following error codes are associated with the line condition at time of reception:
##103, ##106, ##107, ##201, ##793

008 V.34 modulation speed upper limit

Use it to set an upper limit to the modulation speed (baud rate) for the V.34 primary channel.

009 V.34 data speed upper limit

Use it to set an upper limit to the data transmission speed for the V.34 primary channel between 2.4K and 33.6K bps in increments of 2400 bps. (0: 2.4K to 13: 33.6K bps).

010 pseudo CI signal

Use it to set a frequency for the pseudo CI signal.

At times, certain types of external telephones fail to ring while fax/tel switch-over takes place. If so, change the frequency of the pseudo CI signal.

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3.6 Numeric Parameter Setting (#3 NUMERIC Param.)

No.	Item	Range of settings	Initial setting
02	RTN transmission condition (1)	1 to 99%	10
03	RTN transmission condition (2)	2 to 99 times	15
04	RTN transmission condition (3)	1 to 99 lines	12
05	NCC pause length (pre-ID code)	0 to 60 sec	4
06	NCC pause length (post-ID code)	0 to 60 sec	4
09	number of digits of telephone numbers in comparison between transmitting and receiving machine	0 to 20 digits	6
10	line connection identification time length	0 to 9999 (10ms)	5500
11	T.30 T1 timer (for reception)	0 to 9999 (10ms)	3500
13	T30.EOL timer	500 to 3000 (10ms)	1300
15	hooking detection time length	0 to 999 (10ms)	120
16	time to tentative response at time of fax/tel switch-over	0 to 9 sec	4
17	pseudo RBT signal pattern ON length	0 to 999 (10ms)	100
18	pseudo RBT signal pattern OFF time length (short)	0 to 999 (10ms)	0
19	pseudo RBT signal pattern OFF time length (long)	0 to 999 (10ms)	200
20	pseudo CI signal pattern ON time length	0 to 999 (10ms)	100
21	pseudo CI signal pattern OFF time length (short)	0 to 999 (10ms)	0
22	pseudo CI signal pattern OFF time length (long)	0 to 999 (10ms)	200
24	fax/tel switch-over pseudo RBT transmission level	0 to 20 dBm	20
25	answer telephone CNG motor time length	0 to 999 sec	60
27	V.21 low-speed flag preamble detection time length	1 to 99 (10ms)	3
28	menu selection screen display time length	1 to 60 sec	3
56	count type select 1	101	101
57	count type select 2	0 to 999	201
58	count type select 3	0 to 999	0
59	count type select 4	0 to 999	0
60	count type select 5	0 to 999	0
61	count type select 6	0 to 999	0

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[No. 02. 03, 04]

Use it to set conditions for RTN signal transmission. If an error occurs often when the RTN signal is transmitted at time of reception, increase the parameters to loosen the RTN signal transmission conditions.

Memo

The following error codes are associated with the transmission of the RTN signal at time of reception:
##104, ##107, ##114, ##201
The RTN signal transmission condition (1) is the ratio of the number of error lines in relation to the total number of lines per page of reception images.
The RTN signal transmission condition (2) is the reference value*2 for burst errors*1.
The RTN signal transmission condition (3) is the number of errors not reaching the reference value for burst errors.
*1: transmission errors spanning several lines.
*2: If set to '15', a transmission error spanning 5 consecutive lines is identified as a burst error.
If any of these conditions is detected while an image signal is being revised, the RTN signal will be transmitted after receiving the procedure signal from the transmitting machine. A higher parameter will make the transmission of the RTN signal more difficult.

[No. 05]

Use it to set the length of item (pause) automatically put between the access code an the ID code when a number is dialed on an NCC (new common carrier) line.

[No. 06]

Use it to set the length of time (pause) automatically put between the ID code and the telephone number of the other party when a number is dialed on an NCC (new common carrier) line.

[No. 09]

Use it to set the number of TSI comparison digits (last XX digits) for a telephone number cross check.

[No. 10]

Use it to set the length of time for line connection identification. If an error occurs often because of the line condition at time of a communication, increase the parameter.

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Memo

The line condition detection time length refers to the length between when the dial signal is transmitted and when the line condition is cut in relation to the transmitting side, while it is the length between when the DIS signal is transmitted and when the line is cut in relation to the receiving side.

[No. 11]
The setting of the T1 timer varies from country to country (PTT). The T1 timer is variable.

[No. 13]
If the length of data for a single line is too long (e.g., computer fax), increase the 1-line transmission time for possible reception to prevent a reception error.

[No. 15]
Use it to set the hooking detection time.

[No. 16]
Use it to set the time length between when the line is acquired and when the pseudo RBT is transmitted when making a fax/tel switch-over.

[No. 17, 18, 19]
Use it to set a pattern of the pseudo RBT signal transmitted when making a fax/tel switch-over.

[NO. 20, 21, 22]
Use it to set the pattern of the pseudo CI signal transmitted when making a fax/tel switch-over.

[No. 24]
Use it to set the pseudo RBT transmission level used when making a fax/tel switch-over.

[No. 25]
Use it to set the length of time during which the absence of sound on the line, 2nd NSS signal, or CNG signal transmitted by the other party is monitored after the answering phone acquires the telephone line when answering machine mode is selected.

[No. 27]
Use it to change the detection evaluation time. (Command analysis is started when the V.21 low-speed command preamble is detected continuously for a specific period of time.)

[No. 28]
Use it to set the length of time during which the Menu Select screen is indicated on the LCD.

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[No. 56 through 61]

Use it to confirm the count type indicated on the Counter Check screen, which appears in response to a press on the Counter key.

When '0' is selected, count type will not be indicated.

No. 56 : fix to total 1 (101) for the counter 1 reading.

No. 57 : use it to select a count type for the counter 2 reading.

No. 58 : use it to select a count type for the counter 3 reading.

No. 59 : use it to select a count type for the counter 4 reading.

No. 60 : use it to select a count type for the counter 5 reading.

No. 61 : use it to select a count type for the counter 6 reading.

If above selections have been made, the counters will be displayed in order of counter numbers.

<Soft Counter Specifications>

The soft counters are classified as follows according to input numbers:

101 : total
102 : not used
103 : not used
104 : not used
201 : copy
202 : not used
203 : not used
204 : not used
301 : print (indicates sum of prints from PC and report prints)
302 : not used
303 : not used
304 : not used
331 : PDL (indicates prints from PC only)
332 : not used
333 : not used
334 : not used
505 : scan
506 : not used
507 : not used
508 : not used
701 : received print
702 : not used
703 : not used
704 : not used
801 : report print
802 : not used
803 : not used
804 : not used

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Guide to the Table
√ : available for the machine.

Setting			Basic counter				
			Copy	PDL print	Received print	Report print	Scan
total	total 1	101	√	√	√	√	
copy	total 1	201	√				
print	total 1	301		√		√	
PDL	total 1	331		√			
received print							
	total 1	701			√		
report print							
	total 1	801				√	
scan	total 1	505					√

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3.7 SPECIAL Setting (#4A SPECIAL)

Do not change the setting; otherwise, the machine may malfunction.

3.8 NCU Setting (#4B NCU)

The settings of this item are collectively set in relation to the setting of #5 TYPE so that all values will comply with the communications standards of a specific country/region.

3.9 ISDN Setting (#4C ISDN)

Not used.

3.10 Country/Region of Installation (#5 TYPE)

When a country/region is selected for the indicated list, the data under #4 NCU will be set to suit the communication standards of the county/region.

Be sure not to select a different country/region from the country/region of installation.

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3.11 Setting the Original Reading Functions (#6 SCANNER)

Item	Description
1.Bit SW 2. SLICE 3. GAMMA 4. Numeric 5. LUT 1 fno 6. LUT 2 adj	Do not change the setting; otherwise, the read image quality can be lost.
7. CCD	partially hanged
8. MODEL	not used

7. CCD Settings

No.	Item	Unit of adjustment
1 to 18	Do not change.	-
19	shading position adjustment*1	(*2)
21	left/right edge read start position adjustment (book mode)	1 unit = approx. 0.03 mm
23	leading edge read start position adjustment (book mode)	1 unit = 0.1 mm
24	leading edge read start position (ADF mode)	1 unit = 0.1 mm
25	trailing edge read end position adjustment (ADF mode)	1 unit = 0.1 mm
26 to 33	Do not change.	-
34	original feed speed adjustment (ADF mode)	1 unit = approx. 0.5 mm

*1: Make adjustments only When white lines occur. (See 3.1.12 of Chapter 7.)
*2: 1 of the 4 shading levels is selected by inputting a number from 0 to 3.
(In the case of being imputed a number over 4, the shading level is equal to that selected 0.)

The factory settings of these adjustments differ from machine to machine. For instructions on adjustment, see 1.2.4 of Chapter 7 or 1.3.4 of Chapter 7.

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3.12 Setting the Printer Parameters (#7 PRINTER)

3.12.1 #1 SSSW Setting

#7 PRINTER-#1 SSSW-SW06 (reduction setting)

Bit	Function	1	0	Factory setting
0	reduction at time of image division	prohibit	do not prohibit	0
1	not used	-	-	
2	not used	-	-	
3	not used	-	-	
4	not used	-	-	
5	not used	-	-	
6	not used	-	-	
7	not used	-	-	

[bit 0]

Use it to specify whether or not to reduce the received image of an extra-long original if it can be printed in divisions after reducing to the maximum reduction ratio (70%).

prohibit:

select it to divide and print on the next page (Direct).

For instance, if an extra-length original as long as 2.5 A4R original is received, it will be divided into 3 A4R sheets for printing; the image will be in Direct.

do not prohibit:

select it to print the image by reducing it to fit a single page (in divided print mode).

For instance, if an extra-length original as long as 2.5 A4R originals is received, it will be reduced to 70% to print on 2 A4R sheets.

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#7 PRINTER #1 SSSW-SW13 (humidity sensor fixed mode)

Bit	Function	1	0	Factory setting
0	humidity sensor fixed mode se-	1	0	0
1	lected	1	0	0
2	not used	-	-	-
3	not used	-	-	-
4	not used	-	-	-
5	not used	-	-	-
6	not used	-	-	-
7	not used	-	-	-

[bit 0, 1]

Use bits 0 and 1 to select humidity sensor fixed mode; the combinations of modes and bit SW settings are as follows:

Bit1	Bit0	Mode
0	0	fixed mode disabled
0	1	L/L mode
1	0	N/N mode
1	1	H/H mode

fixed mode disabled:	use it for normal environment.
L/L mode:	use it if the environment is L/L, and the site of installation is subject to an extremely high level of temperature/humidity.
N/N mode:	use it if the environment is N/N, and the site of installation is subject to an extremely high/low level of temperature/humidity.
H/H mode:	use it if the environment is H/H, and the site of installation is subject to an extremely low level of temperature/humidity.

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3.12.2 #2 NUMERIC Param. Setting

Do not change the setting; otherwise, the machine may malfunction.

3.12.3 #3 PRINT COUNT

Use it to indicate the number of prints.

3.12.4 #4 PRINT RESET

Use it to reset the printer; or, use it to clear service error 'E000'.

3.12.5 #5 MLT CLEANING

Not used.

3.13 PDL (#8 PDL)

Not used.

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3.14 Counter (#9 COUNTER)

3.14.1 Counter

The machine is equipped with various counters, whose readings may be used to obtain an idea of when to replace specific parts.

The COUNTER items are as follows:

Level 1 item	Level 2 item	Level 3 item	Description
COUNTER			
	TOTAL (total-orientated counter)		
		SERVICE1	service-use total counter 1
		SERVICE2	service-use total counter 2
		TTL	total counter
		COPY	total copy counter
		PDL-PRT	print counter
		FAX-PRT	fax reception print counter
		RPT-PRT	report print counter
		SCAN	scan counter
	PICK-UP (pickup-related counter)*1		
		C1	cassette pickup counter
		C2	not used
		C3	not used
		C4	not used
		MF	manual feed tray pickup counter
	FEEDER (ADF-related counter)		
		FEED	ADF pickup counter
	JAM (jam counter)		
		TTL	machine total jam counter
		FEEDER	ADF jam counter
		SORTER	not used
		MF	manual feed tray jam counter
		C1	cassette jam counter
		C2	not used
		C3	not used
		C4	not used
	MISC		not used

*1: Not incremented at time of printing from the PC.

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3.14.2 Clearing the Counter Readings

Start service mode, and select [#11 CLEAR]; then, press the OK key. Thereafter, select [COUNTER], and press the OK key to clear all counter readings.

Generating a Counter Report
Start service mode, and select [#10 REPORT]; then, press the OK key. Thereafter, select [COUNTER REPORT], and press the OK key to obtain a counter report.

3.15 Generating a Report (#10 REPORT)

The following is a list of the reports that may be generated, showing particulars of each:

Item	Description
SERVICE&SYSTEM	service data list, system dump print list
SERVICE DATA	service mode #1 through #7, #13; start date
SYSTEM DUMP	number of communications, number of receptions, number of recording sheets, number of errors
KEY HISTORY REPORT	1800 most recent key presses
BCH LOG REPORT	not used
COUNTER REPORT	counter readings
PRINT SPEC REPORT	TYPE setting, printing speed, memory size, ROM indication, adjustment data

3.16 Downloading (#11 DOWNLOAD)

Not used.

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3.17 Clearing (#12 CLEAR)

Item	Level 2 item	Description
TEL & USER DATA		Use it to clear all areas under user registration/setting.
		Use it to clear the tel registration data* and user data.
		*One-touch dial, speed dial, and group dial numbers.
USER DATA		Use it to clear user data. SSSW and TEL registration data are not cleared.
SERVICE SW		Use it to clear the settings under SSSW. The user data is not cleared.
SERVICE DATA		Use it to clear the counters (numerator), date, and start data form the system dump list.
REPORT	ACTIVITY	Use it to clear the contents of the communications control report.
	JAM	not used.
	ERR	not used.
	ALARM	not used.
COUNTER		Use it clear the counter data.
CARD		not used.
ERR		not used.
ALL		Use it to clear all settings/registration data excluding the counter readings (denominator, numerator) from the system dump list and #5.

3.18 ROM Indication (#13 ROM)

The following is a list of the items/particulars for ROM indication mode:

Item	Description
MAIN	Use it to indicate the version of the ROM on the image processor PCB.
MAIN2	Use it to indicate the version of the CPU on the image processor PCB.
ECONT	Use it to indicate the version of the ROM on the DC controller PCB.
PDL	Use it to indicate the version of the ROM on the printer controller PCB.

3.19 Resetting the Contact Sensor Position (#14 CS SET)

Not used.

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3.20 Service Mode Default Setting

TYPE	EUROPE	U.K.	SWEDEN	SWISS	AUSTRIA	DENMARK	NORWAY
#1 SSSW							
SW01	00010000	00010000	00010000	00010000	00010000	00010000	00010000
SW02	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW03	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW04	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW05	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW06	10000000	10000000	10000000	10000000	10000000	10000000	10000000
SW07	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW08	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW09	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW10	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW11	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW12	00000010	00000010	00000010	00000010	00000010	00000010	00000010
SW13	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW14	00000010	00000010	00000010	00000010	00000010	00000010	00000010
SW15	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW16	00000011	00000011	00000011	00000011	00000011	00000011	00000011
SW17	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW18	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW19	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW20	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW21	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW22	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW23	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW24	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW25	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW26	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW27	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW28	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW29	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW30	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW33	00000000	00000000	00000000	00000000	00000000	00000000	00000000
#2 MENU							
05:	OFF	OFF	OFF	OFF	OFF	OFF	OFF
06:	DIAL	DIAL	DIAL	DIAL	DIAL	DIAL	DIAL
07:	10	10	10	10	10	10	10
08:	3429	3429	3429	3429	3429	3429	3429
09:	33.6	33.6	33.6	33.6	33.6	33.6	33.6
10:	25Hz	25Hz	25Hz	25Hz	25Hz	25Hz	25Hz

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TYPE	HOLLAND	BELGUIM	AUSTRALIA	FINLAND	N.Z.	ITALY	SPAIN
#1 SSSW							
SW01	00010000	00010000	00010000	00010001	00010000	00010000	00010000
SW02	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW03	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW04	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW05	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW06	10000000	10000000	10000000	10000000	10000000	10000000	10000000
SW07	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW08	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW09	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW10	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW11	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW12	00000010	00000010	00000010	00000010	00000010	00000010	00000010
SW13	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW14	00000010	00000010	00000000	00000010	00000000	00000010	00000010
SW15	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW16	00000011	00000011	00000011	00000011	00000011	00000011	00000011
SW17	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW18	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW19	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW20	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW21	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW22	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW23	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW24	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW25	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW26	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW27	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW28	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW29	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW30	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW33	00000000	00000000	00000000	00000000	00000000	00000000	00000000
#2 MENU							
05:	OFF	OFF	OFF	OFF	OFF	OFF	OFF
06:	DIAL	DIAL	DIAL	DIAL	DIAL	DIAL	DIAL
07:	10	10	10	10	10	10	10
08:	3429	3429	3429	3429	3429	3429	3429
09:	33.6	33.6	33.6	33.6	33.6	33.6	33.6
10:	25Hz	25Hz	25Hz	25Hz	25Hz	25Hz	25Hz

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TYPE	PORTUGAL	IRELAND	HONG KONG	MALAYSIA	HUNGARY	SAF	KOREA
#1 SSSW							
SW01	00010000	00010000	00010000	00010000	00010000	00010000	00010000
SW02	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW03	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW04	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW05	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW06	10000000	10000000	10000000	10000000	10000000	10000000	10000000
SW07	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW08	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW09	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW10	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW11	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW12	00000010	00000010	00000010	00000010	00000010	00000010	00000010
SW13	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW14	00000010	00000010	00000000	00000000	00000010	00000010	00000000
SW15	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW16	00000011	00000011	00000011	00000011	00000011	00000011	00000011
SW17	00000000	00000000	00000000	00000000	00000000	00000000	00000010
SW18	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW19	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW20	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW21	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW22	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW23	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW24	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW25	00000000	00000000	00000000	00000000	00000001	00000000	00000000
SW26	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW27	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW28	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW29	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW30	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW33	00000000	00000000	00000000	00000000	00000000	00000000	00000000
#2 MENU							
05:	OFF	OFF	OFF	OFF	OFF	OFF	OFF
06:	DIAL	DIAL	DIAL	DIAL	DIAL	DIAL	DIAL
07:	10	10	10	10	10	10	10
08:	3429	3429	3429	3429	3429	3429	3429
09:	33.6	33.6	33.6	33.6	33.6	33.6	33.6
10:	25Hz	25Hz	25Hz	25Hz	25Hz	25Hz	25Hz

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TYPE	CHINA	GERMAN	FRANCE	SINGAPORE	CZECH	SLOVENIA	ASIA
#1 SSSW							
SW01	00010000	00010000	00010000	00010000	00010000	00010000	00010000
SW02	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW03	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW04	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW05	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW06	10000000	10000000	10000000	10000000	10000000	10000000	10000000
SW07	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW08	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW09	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW10	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW11	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW12	00000010	00000010	00000010	00000010	00000010	00000010	00000010
SW13	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW14	00000000	00000010	00000010	00000000	00000010	00000010	00000000
SW15	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW16	00000011	00000011	00000011	00000011	00000011	00000011	00000011
SW17	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW18	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW19	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW20	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW21	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW22	00000000	00000100	00000000	00000000	00000000	00000000	00000000
SW23	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW24	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW25	00000000	00000101	00000000	00000000	00000000	00000000	00000000
SW26	00000000	00000000	00000000	00000000	00000000	00000000	10000000
SW27	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW28	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW29	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW30	00000000	00000000	00000000	00000000	00000000	00000000	00000000
SW33	00000000	00000000	00000000	00000000	00000000	00000000	00000000
#2 MENU							
05:	OFF	OFF	OFF	OFF	OFF	OFF	OFF
06:	DIAL	DIAL	DIAL	DIAL	DIAL	DIAL	DIAL
07:	13	10	10	10	10	10	10
08:	3429	3429	3429	3429	3429	3429	3429
09:	33.6	33.6	33.6	33.6	33.6	33.6	33.6
10:	25Hz	25Hz	25Hz	25Hz	25Hz	25Hz	25Hz

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TYPE	POLAND	EUROPE2	TAIWAN	STANDARD	USA
#1 SSSW					
SW01	00010000	00010000	not used	not used	00010000
SW02	00000000	00000000	not used	not used	00000000
SW03	00000000	00000000	not used	not used	00000000
SW04	00000000	00000000	not used	not used	10000000
SW05	00000000	00000000	not used	not used	00000000
SW06	10000000	10000000	not used	not used	10010000
SW07	00000000	00000000	not used	not used	00000000
SW08	00000000	00000000	not used	not used	00000000
SW09	00000000	00000000	not used	not used	00000000
SW10	00000000	00000000	not used	not used	00000000
SW11	00000000	00000000	not used	not used	00000000
SW12	00000010	00000010	not used	not used	00000010
SW13	00000000	00000000	not used	not used	00000000
SW14	00000010	00000010	not used	not used	00000000
SW15	00000000	00000000	not used	not used	00000000
SW16	00000011	00000011	not used	not used	00000011
SW17	00000000	00000000	not used	not used	00000000
SW18	00000000	00000000	not used	not used	00000000
SW19	00000000	00000000	not used	not used	00000000
SW20	00000000	00000000	not used	not used	00000000
SW21	00000000	00000000	not used	not used	00000000
SW22	00000000	00000000	not used	not used	00000000
SW23	00000000	00000000	not used	not used	00000000
SW24	00000000	00000000	not used	not used	00000000
SW25	00000000	00000000	not used	not used	00000000
SW26	10000000	10000000	not used	not used	10000000
SW27	00000000	00000000	not used	not used	00000000
SW28	00000000	00000000	not used	not used	00000000
SW29	00000000	00000000	not used	not used	00000000
SW30	00000000	00000000	not used	not used	00000000
SW33	00000000	00000000	not used	not used	00000000
#2 MENU					
05:	OFF	OFF	not used	not used	OFF
06:	DIAL	DIAL	not used	not used	DIAL
07:	10	10	not used	not used	10
08:	3429	3429	not used	not used	3429
09:	33.6	33.6	not used	not used	33.6
10:	25Hz	25Hz	not used	not used	25Hz

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TYPE	EUROPE	U.K.	SWEDEN	SWISS	AUSTRIA	DENMARK	NORWAY
#3							
NUMERIC							
Param							
02:	10	10	10	10	10	10	10
03:	15	15	15	15	15	15	15
04:	12	12	12	12	12	12	12
05:	4	4	4	4	4	4	4
06:	4	1	4	4	4	4	4
09:	6	6	6	6	6	6	6
10:	5500	5500	5500	5500	5500	5500	5500
11:	3500	3500	3500	3500	3500	3500	3500
13:	1300	1300	1300	1300	1300	1300	1300
15:	120	120	120	120	120	120	120
16:	2	2	2	2	2	2	2
17:	100	100	100	100	100	100	100
18:	0	0	0	0	0	0	0
19:	400	400	400	400	400	400	400
20:	100	40	100	100	100	100	30
21:	0	20	0	0	0	0	30
22:	400	200	400	400	400	400	400
24:	10	10	10	10	10	10	10
25:	60	60	60	60	60	60	60
27:	0	0	0	0	0	0	0
28:	3	3	3	3	3	3	3
56:	101	101	101	101	101	101	101
57:	201	201	201	201	201	201	201
58:	0	0	0	0	0	0	0
59:	0	0	0	0	0	0	0
60:	0	0	0	0	0	0	0
61:	0	0	0	0	0	0	0

#5 TYPE	EUROPE	U.K.	SWEDEN	SWISS	AUSTRIA	DENMARK	NORWAY

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TYPE	HOLLAND	BELGUIM	AUSTRALIA	FINLAND	N.Z.	ITALY	SPAIN
#3							
NUMERIC							
Param							
02:	10	10	10	10	10	10	10
03:	15	15	15	15	15	15	15
04:	12	12	12	12	12	12	12
05:	4	4	4	4	4	4	15
06:	4	4	4	4	4	4	3
09:	6	6	6	6	6	6	6
10:	5500	5500	5500	5500	5500	5500	5500
11:	3500	3500	3500	3500	3500	3500	3500
13:	1300	1300	1300	1300	1300	1300	1300
15:	120	120	120	120	120	120	120
16:	2	2	2	2	2	2	2
17:	100	100	100	100	100	100	100
18:	0	0	0	0	0	0	0
19:	400	400	400	400	400	400	400
20:	100	100	100	100	100	100	100
21:	0	0	0	0	0	0	0
22:	400	300	400	400	400	400	400
24:	10	10	10	12	10	10	10
25:	60	60	60	60	60	60	60
27:	0	0	0	0	0	0	0
28:	3	3	3	3	3	3	3
56:	101	101	101	101	101	101	101
57:	201	201	201	201	201	201	201
58:	0	0	0	0	0	0	0
59:	0	0	0	0	0	0	0
60:	0	0	0	0	0	0	0
61:	0	0	0	0	0	0	0

#5 TYPE	HOLLAND	BELGUIM	AUSTRALIA	FINLAND	N.Z.	ITALY	SPAIN

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TYPE	PORTUGAL	IRELAND	HONG KONG	MALAYSIA	HUNGARY	SAF	KOREA
#3							
NUMERIC							
Param							
02:	10	10	10	10	10	10	10
03:	15	15	15	15	15	15	15
04:	12	12	12	12	12	12	12
05:	4	4	4	4	4	4	4
06:	4	4	1	4	4	4	4
09:	6	6	6	6	6	6	6
10:	5500	5500	5500	5500	5500	3500	5500
11:	3500	3500	3500	3500	3500	3500	3500
13:	1300	1300	1300	1300	1300	1300	1310
15:	120	120	120	120	120	120	120
16:	2	2	2	2	2	2	2
17:	100	100	40	100	100	100	100
18:	0	0	20	0	0	0	0
19:	400	400	200	400	400	400	400
20:	100	100	100	100	100	100	100
21:	0	0	0	0	0	0	0
22:	400	400	400	400	400	400	400
24:	10	10	10	10	10	10	10
25:	60	60	60	60	60	60	60
27:	0	0	0	0	0	0	0
28:	3	3	3	3	3	3	3
56:	101	101	101	101	101	101	101
57:	201	201	201	201	201	201	201
58:	0	0	0	0	0	0	0
59:	0	0	0	0	0	0	0
60:	0	0	0	0	0	0	0
61:	0	0	0	0	0	0	0
#5 TYPE	PORTUGAL	IRELAND	HONG KONG	MALAYSIA	HUNGARY	SAF	KOREA

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TYPE	CHINA	GERMAN	FRANCE	SINGAPORE	CZECH	SLOVENIA	ASIA
#3 NUMERIC Param							
02:	10	8	10	10	10	10	10
03:	15	15	15	15	15	15	15
04:	12	6	12	12	12	12	12
05:	4	4	4	4	4	4	4
06:	4	4	4	4	4	4	4
09:	6	6	6	6	6	6	6
10:	4500	9000	5500	5500	5500	5500	5500
11:	3500	3500	3500	3500	3500	3500	3500
13:	1300	1300	1300	1300	1300	1300	1300
15:	120	120	120	120	120	120	120
16:	2	2	2	2	2	2	2
17:	100	100	100	100	100	100	100
18:	0	0	0	0	0	0	0
19:	400	400	400	400	400	400	400
20:	100	100	150	100	100	100	100
21:	0	0	0	0	0	0	0
22:	400	400	300	400	400	400	400
24:	10	10	10	10	10	10	10
25:	60	60	60	60	60	60	60
27:	0	0	0	0	0	0	0
28:	3	3	3	3	3	3	3
56:	101	101	101	101	101	101	101
57:	201	201	201	201	201	201	201
58:	0	0	0	0	0	0	0
59:	0	0	0	0	0	0	0
60:	0	0	0	0	0	0	0
61:	0	0	0	0	0	0	0
#5 TYPE	CHINA	GERMAN	FRANCE	SINGAPORE	CZECH	SLOVENIA	ASIA

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TYPE	POLAND	EUROPE2	TAIWAN	STANDARD	USA
#3 NUMERIC Param					
02:	10	10	not used	not used	10
03:	15	15	not used	not used	15
04:	12	12	not used	not used	12
05:	4	4	not used	not used	4
06:	4	4	not used	not used	4
09:	6	6	not used	not used	6
10:	5500	5500	not used	not used	5500
11:	3500	3500	not used	not used	3500
13:	1300	1300	not used	not used	1300
15:	120	120	not used	not used	120
16:	2	2	not used	not used	4
17:	100	100	not used	not used	100
18:	0	0	not used	not used	0
19:	400	400	not used	not used	200
20:	100	100	not used	not used	100
21:	0	0	not used	not used	0
22:	400	400	not used	not used	200
24:	10	10	not used	not used	20
25:	60	60	not used	not used	60
27:	0	0	not used	not used	0
28:	3	3	not used	not used	3
56:	101	101	101	101	101
57:	201	201	201	201	201
58:	0	0	0	0	0
59:	0	0	0	0	0
60:	0	0	0	0	0
61:	0	0	0	0	0
#5 TYPE	POLAND	EUROPE2	TAIWAN	STANDARD	USA

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3.21 Test Mode (TEST MODE)

3.21.1 Outline

When using test mode, be sure to execute items according to the menu indicated on the display. The menu items in test mode are grouped into 7 blocks.

1. D-RAM Test (1: D-RAM)

Use it to be sure that data is properly written to and read from the D-RAM.

2. CCD Test (2: CCD TEST)

Use it to execute auto adjustment (contact sensor LED intensity or original read position) or to initialize the CCD read position parameter.

3. PRINT Test (3: PRINT)

Use it to generate a test pattern for service.

4. MODEM NCU Test (4: MODEM NCU)

Use it to execute a relay operation test or modem DTMF and tonal signal transmission/ reception tests.

5. AGING Test (5: AGING TEST)

Not used.

6. FACULTY Test (6: FACULTY TEST)

Use it to check the operation of microswitches, sensors, speakers, and ADF.

7. BOOK Test (8: BOOK TEST)

Use it to turn on the contact sensor or to initialize the book reading position parameter.

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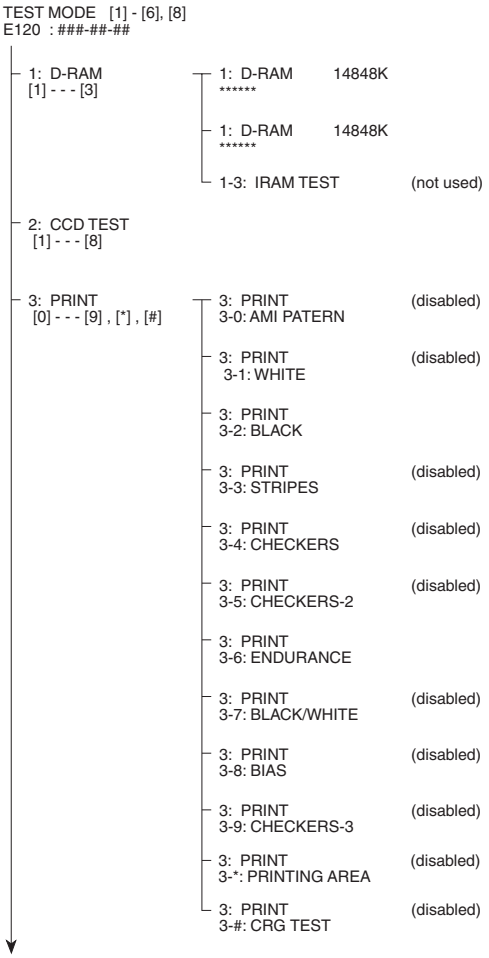
3.21.2 List of Test Mode Items

To use test mode, press the Additional Functions key and # key; then, select 'SERVICE MODE' and select 'TEST MODE' using the Left or Right Arrow key, and press the OK key.

To end test mode, press the Stop key and then the Additional Functions key.



F02-321-01

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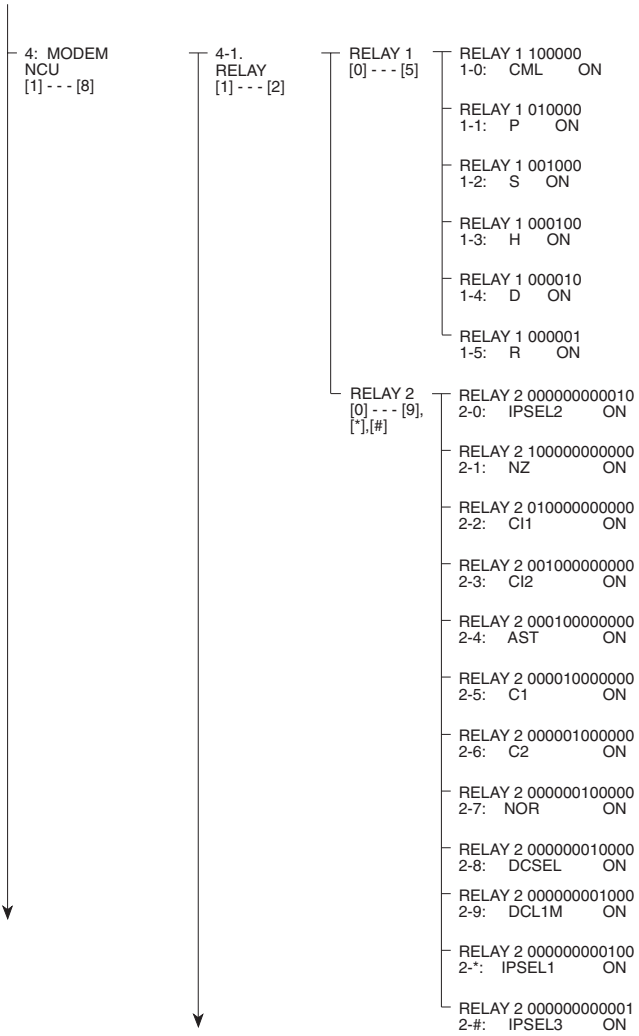

F02-321-02

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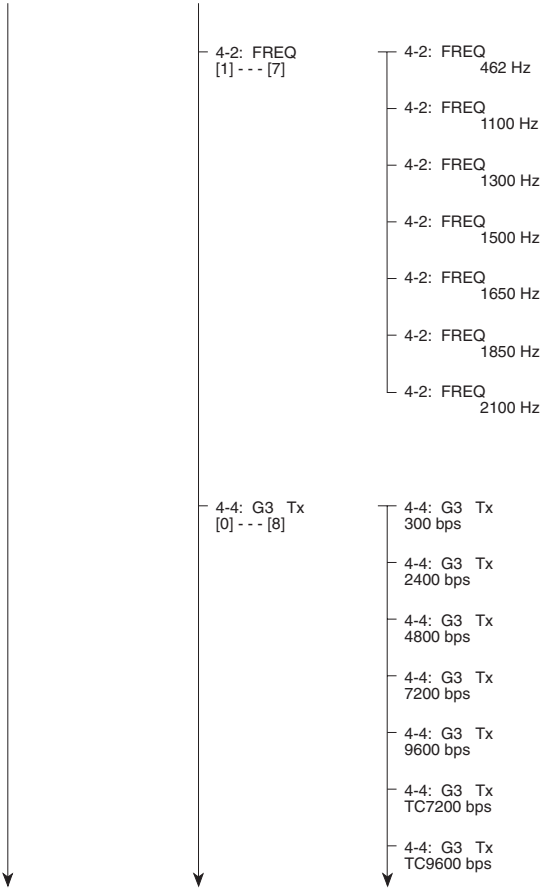

F02-321-03

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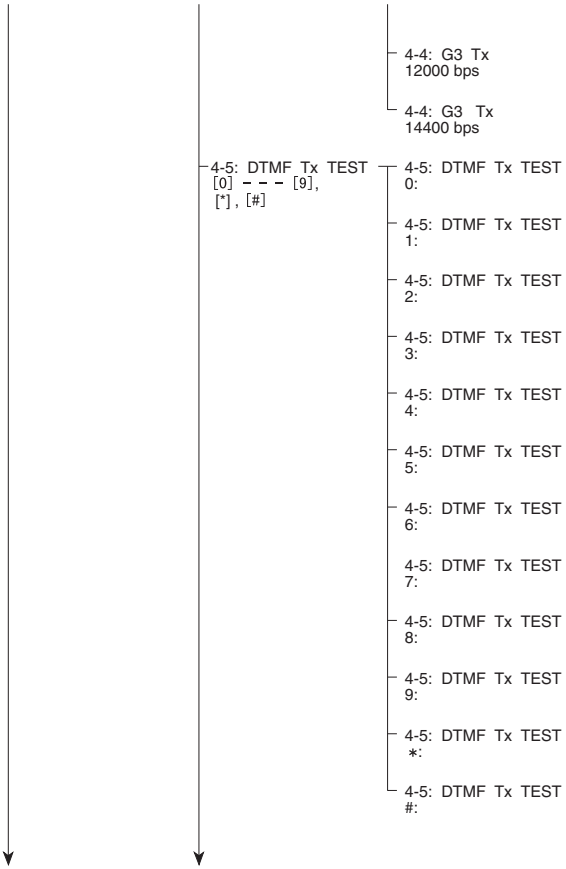
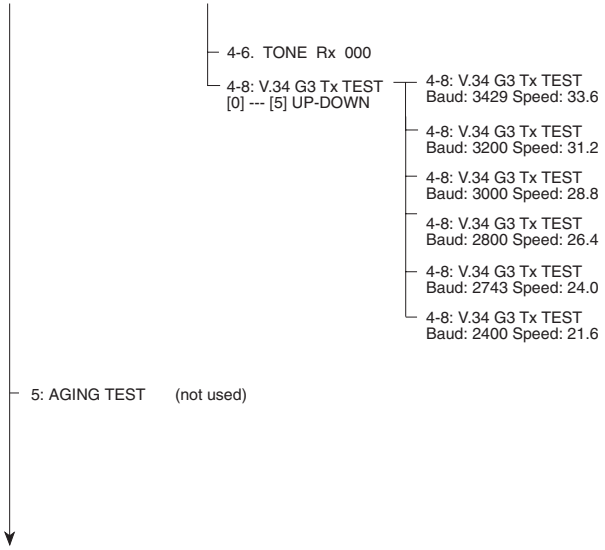

4-4: G3 Tx
12000 bps
4-4: G3 Tx
14400 bps
4-5: DTMF Tx TEST
[0] - - - [9],
[*], [#]
4-5: DTMF Tx TEST
0:
4-5: DTMF Tx TEST
1:
4-5: DTMF Tx TEST
2:
4-5: DTMF Tx TEST
3:
4-5: DTMF Tx TEST
4:
4-5: DTMF Tx TEST
5:
4-5: DTMF Tx TEST
6:
4-5: DTMF Tx TEST
7:
4-5: DTMF Tx TEST
8:
4-5: DTMF Tx TEST
9:
4-5: DTMF Tx TEST
*:
4-5: DTMF Tx TEST
#:

F02-321-04


4-6. TONE Rx 000
4-8: V.34 G3 Tx TEST
[0] --- [5] UP-DOWN
4-8: V.34 G3 Tx TEST
Baud: 3429 Speed: 33.6
4-8: V.34 G3 Tx TEST
Baud: 3200 Speed: 31.2
4-8: V.34 G3 Tx TEST
Baud: 3000 Speed: 28.8
4-8: V.34 G3 Tx TEST
Baud: 2800 Speed: 26.4
4-8: V.34 G3 Tx TEST
Baud: 2743 Speed: 24.0
4-8: V.34 G3 Tx TEST
Baud: 2400 Speed: 21.6
5: AGING TEST (not used)

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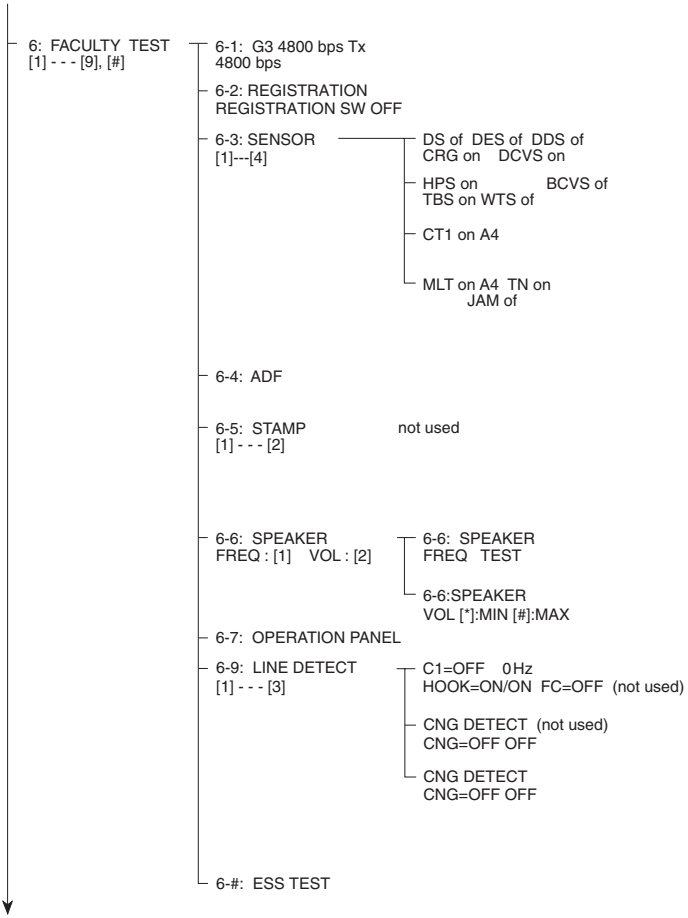

F02-321-06

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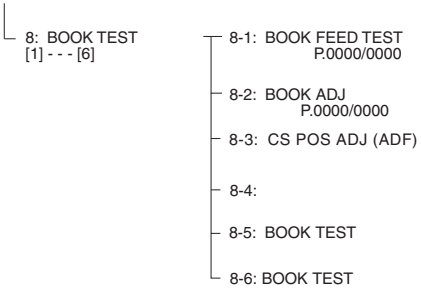

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3.21.3 D-RAM Test (1: D-RAM)

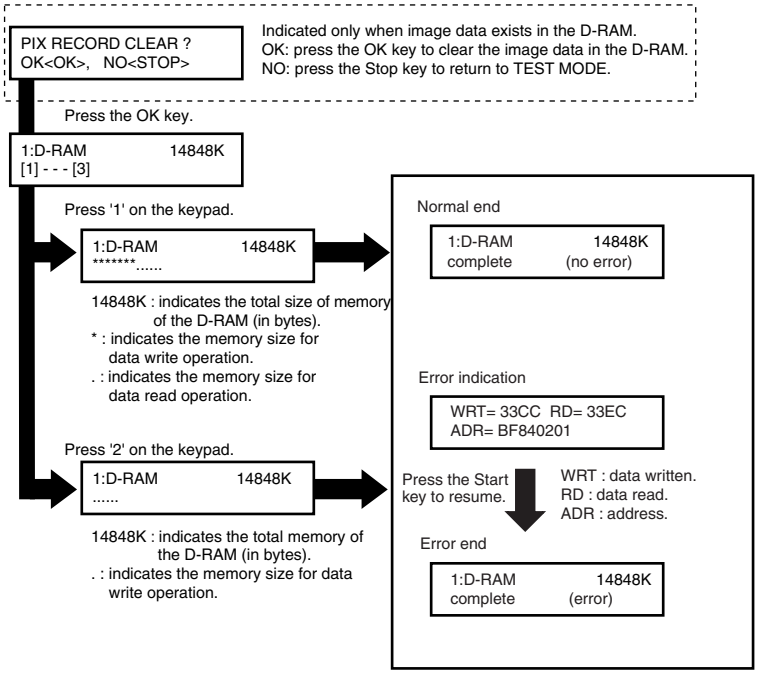
Press '1' on the keypad on the Test Mode menu to select D-RAM (SDRAM) Test mode. Thereafter, press '1' or '2' on the keypad to execute the following:

'1' on Keypad

Press it to execute a data write/read check for the entire area of the D-RAM (SDRAM). If an error occurs during the check, the machine will stop the check and indicate an error on the LCD.

'2' on Keypad

Press it to execute a data read check for the entire area of the D-RAM (SDRAM). If an error occurs during the check, the machine will stop the check and indicate an error on the LCD.


PIX RECORD CLEAR ?
OK<OK>, NO<STOP>
Indicated only when image data exists in the D-RAM.
OK: press the OK key to clear the image data in the D-RAM.
NO: press the Stop key to return to TEST MODE.
Press the OK key.
1:D-RAM 14848K
[1] - - - [3]
Press '1' on the keypad.
1:D-RAM 14848K
*******.....
14848K : indicates the total size of memory of the D-RAM (in bytes).
* : indicates the memory size for data write operation.
. : indicates the memory size for data read operation.
Press '2' on the keypad.
1:D-RAM 14848K
.....
14848K : indicates the total memory of the D-RAM (in bytes).
. : indicates the memory size for data write operation.
Normal end
1:D-RAM 14848K
complete (no error)
Error indication
WRT= 33CC RD= 33EC
ADR= BF840201
Press the Start key to resume.
WRT : data written.
RD : data read.
ADR : address.
Error end
1:D-RAM 14848K
complete (error)

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3.21.4 CCD Test (2: CCD TEST)

A press on '2' on the keypad on the Test Mode menu will select CCD Test mode. Press '3', '7', or '8' on the keypad to execute the following:

'3' on Keypad

Press it to execute original read position auto adjustment (if equipped with ADF) so as to adjust the contact sensor position used for reading with the ADF in use automatically. (See 1.3.4.2 of Chapter 7.)

'7' on Keypad

Press it to initialize the contact sensor parameters, including those that are not initialized by 'all clear' in service mode.

'8' on Keypad

Press it to execute contact sensor LED intensity auto adjustment so that the contact sensor output correction is made and contact sensor parameters are automatically set. (See 1.2.4.1 of Chapter 7.)

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3.21.5 PRINT Test (3: PRINT)

Press '3' on the keypad from the Test Mode menu to select Print Test mode. A press on '2' or '6' on the keypad during the test will generate any of the following 2 types of test patterns. Do not use the others, as they are especially designed for use by the factory and R&D.

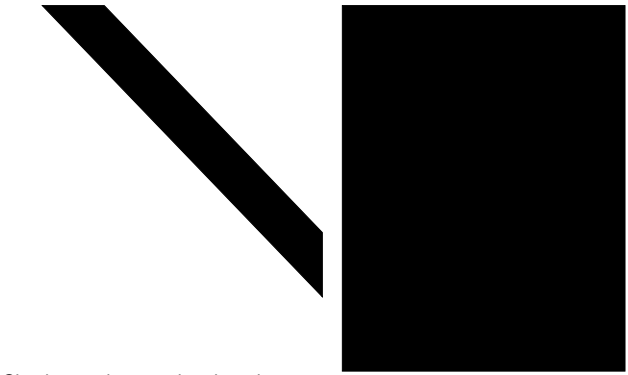
'2' on Keypad

3-2: Press it to generate BLACK, which is a solid black print.

'6' on Keypad

3-6: Press it to generate ENDURANCE, which is a black band.

To stop test printing, press the Stop key.


Check to make sure that the print pattern is free of contraction, elongation, dirt, or black lines.
Check it to make sure that the print pattern is free of white line or uneven density.

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3.21.6 MODEM NCU Test (4: MODEM NCU)

Use it to execute a transmission test for MODEM NCU. In a modem test, you can make sure that the signals from the modem are transmitted normally by listening to the sound of signals from the speaker.

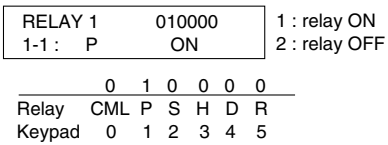
You can also use it to make sure that the received tonal signal and DTMF signal are correctly detected by the modem. To end the test, press the Stop key.

Type	Description
Relay test	Use it to turn on/off a selected relay to execute a switch-over test.
G3 signal transmission test	Use it to generate the G3 signal coming from the modem using the telephone line terminal and the speaker.
DTMF signal reception test	Use it to generate the DTMF signal coming from the modem using the telephone line terminal and the speaker.
Tonal signal reception test	Use it to monitor a specific frequency and the DTMF signal received from the telephone line terminal by causing them to be indicated on the LCD (i.e., the presence/absence as detected). The reception signal is generated by the speaker.
V.34 G3 signal transmission test	The modem sends V.34 G3 signals from the modular jack and speaker.

3.21.6.1 Relay Test

Press '1' on the keypad on the Modem NCU Test menu to select relay test mode. Use the keypad to operate the various relays of the NCU.

The LCD is turned on or off in relation to the transmission of the relay operation signal as is operated on the keypad; for this reason, you cannot use the LCD to check a fault on a single relay.



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3.21.6.2 Frequency Test

A press on '2' on the keypad from the MODEM NCU Test menu selects the frequency test. In this test, signals of the following frequencies from the modem are transmitted using the telephone line terminal and the speaker. To select a different frequency, use the keypad.

Keypad	Frequency
1	462 Hz
2	1100 Hz
3	1300 Hz
4	1500 Hz
5	1650 Hz
6	1850 Hz
7	2100 Hz

The frequency and the output level of individual frequencies are in keeping with the output level set in service mode.

3.21.6.3 G3 Signal Transmission Test

A press on '4' on the keypad from the MODEM NCU Test menu selects the G3 signal transmission test. In this test, the following G3 signals from the modem are transmitted using the telephone line terminal and the speaker. To select a different transmission speed, use the keypad.

Keypad	Transmission speed
0	300 bps
1	2400 bps
2	4800 bps
3	7200 bps
4	9600 bps
5	TC7200 bps
6	TC9600 bps
7	12000 bps
8	14400 bps

The output level of individual signals is in keeping with the setting made in service mode.

3.21.6.4 DTMF Signal Transmission Test

A press on '5' on the MODEM NCU Test menu selects the DTMF signal transmission test. In the test, the following DTMF signals from the modem are transmitted using the telephone line terminal and the speaker. The number pressed on the keypad selects a specific DTMF signal.

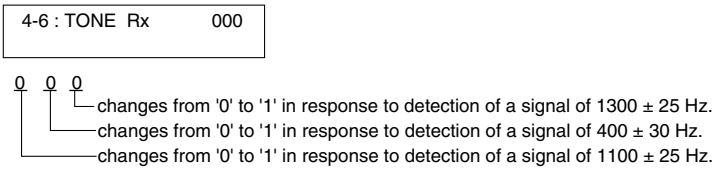
Memo

The output level of individual signals is in keeping with the setting made in service mode.

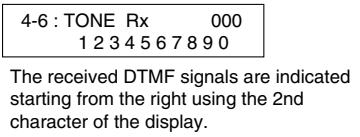
3.21.6.5 Tonal/DTMF Signal Reception Test

A press on '6' on the keypad from the MODEM NCU Test menu selects the tonal signal/DTMF signal reception 0 test. In this signal, the tonal signal/DTMF signal received from the telephone line terminal can be checked to find out if it was detected by the modem.

Tonal signal reception test


4-6 : TONE Rx 000
0 0 0
changes from '0' to '1' in response to detection of a signal of 1300 ± 25 Hz.
changes from '0' to '1' in response to detection of a signal of 400 ± 30 Hz.
changes from '0' to '1' in response to detection of a signal of 1100 ± 25 Hz.

DTMF signal reception test


4-6 : TONE Rx 000
1 2 3 4 5 6 7 8 9 0
The received DTMF signals are indicated starting from the right using the 2nd character of the display.

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3.21.6.6. V.34 G3 signal transmission test

The V.34 G3 signal transmission test menu is selected by pressing the 8 key from the MODEM NCU test menu. The V.34 G3 signals below are sent from the modem using the modular jack and the speaker by pressing the start key.

The Baud rate can be changed with the numeric keys, and the Speed can be changed with the cursor key ◄►.

Numeric key	Baud rate
0	3429 baud
1	3200 baud
2	3000 baud
3	2800 baud
4	2743 baud
5	2400 baud

Cursor key	Speed
▶	2400 bps
	4800 bps
	7200 bps
	9600 bps
	12000 pbs
	14400 bps
	16800 bps
	19200 bps
	21600 bps
	24000 bps
	26400 bps
	28800 pbs
	31200 bps
◀	33600 bps

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3.21.7 AGING Test (5: AGING TEST)

Not used.

3.21.8 FACULTY (function) Test (6: FACULTY TEST)

A press on '6' on the keypad from the TEST MODE menu selects the FACULTY test. A press on the keypad (1 through 7, 9, #) during the test will bring up the following menu:

Keypad	Item	Description
1	G3 Signal Transmission Test	Transmits a G3 signal at 4800 bps to the telephone line and the speaker.
2	not used	
3	Sensor Test	Executes an operation test on a specific sensor.
4	ADF Test	Executes an operation test on the ADF.
5	not used	
6	Speaker Test	Executes an operation test on the speaker.
7	Control Panel Test	Executes an operation test on the LCD/LED/control panel keys.
9	Live Connection Reception Test	Executes an operation test on the signal sensor on the NCU board and the frequency counter.
#	ESS Test	Executes an operation test on the ESS function.

G3 Signal Transmission Test (6-1: G3 4800 bps Tx)

A press on '1' on the keypad on the FACULTY TEST menu selects the G3 transmission test. In this test, a G3 signal is transmitted using the telephone line terminal and the speaker at 4800 bps.

Sensor Test (6-3: SENSOR)

This mode is used to check the state of a specific sensor of the machine on the LCD. A press on '3' on the keypad from the FACULTY TEST menu selects the sensor test. The LCD indication changes as the sensor goes ON and OFF.

The paper leading edge sensor (PS102), LGL paper sensor (PS101), and delivery sensor (PS3) cannot be checked by running a sensor test.

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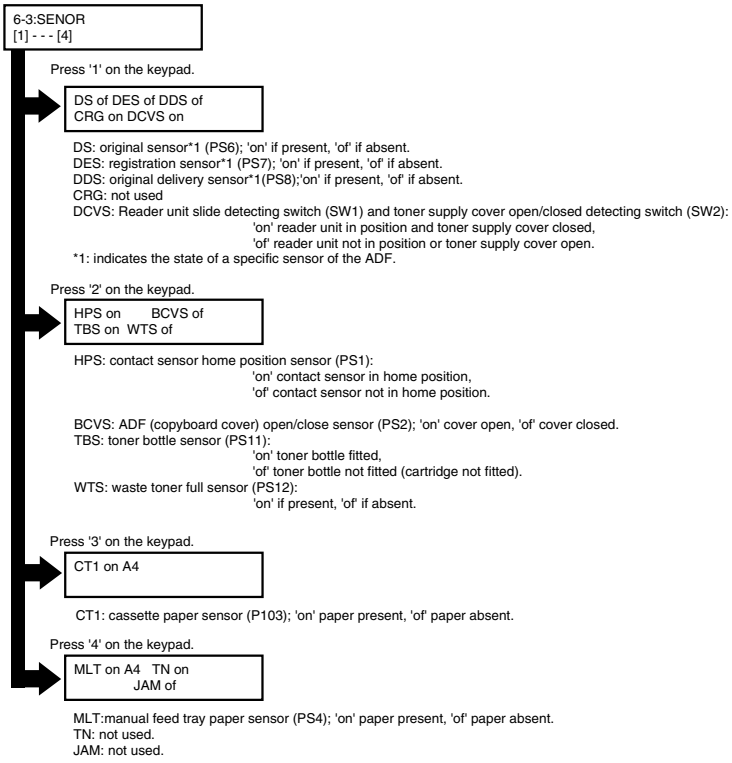
6-3:SENOR
[1] - - - [4]
Press '1' on the keypad.
DS of DES of DDS of
CRG on DCVS on
DS: original sensor*1 (PS6); 'on' if present, 'of' if absent.
DES: registration sensor*1 (PS7); 'on' if present, 'of' if absent.
DDS: original delivery sensor*1(PS8);'on' if present, 'of' if absent.
CRG: not used
DCVS: Reader unit slide detecting switch (SW1) and toner supply cover open/closed detecting switch (SW2):
'on' reader unit in position and toner supply cover closed,
'of' reader unit not in position or toner supply cover open.
*1: indicates the state of a specific sensor of the ADF.
Press '2' on the keypad.
HPS on BCVS of
TBS on WTS of
HPS: contact sensor home position sensor (PS1):
'on' contact sensor in home position,
'of' contact sensor not in home position.
BCVS: ADF (copyboard cover) open/close sensor (PS2); 'on' cover open, 'of' cover closed.
TBS: toner bottle sensor (PS11):
'on' toner bottle fitted,
'of' toner bottle not fitted (cartridge not fitted).
WTS: waste toner full sensor (PS12):
'on' if present, 'of' if absent.
Press '3' on the keypad.
CT1 on A4
CT1: cassette paper sensor (P103); 'on' paper present, 'of' paper absent.
Press '4' on the keypad.
MLT on A4 TN on
JAM of
MLT:manual feed tray paper sensor (PS4); 'on' paper present, 'of' paper absent.
TN: not used.
JAM: not used.

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ADF Test (6-4: ADF)

Use it to check the operation of the ADF.

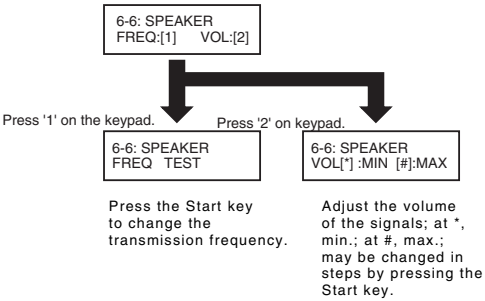
Press ‘4’ on the keypad while the FACULTY TEST menu is indicated to select ADF test. Place an original in the original placement area, and press the Start key so that the original will be moved at a specific speed.

Select this item, press 10 originals in the ADF, and press ‘8’ on the keypad to execute registration arch auto adjustment (only if equipped with ADF functions). (See 1.3.4 of Chapter 7.)

Speaker test (6-6: SPEAKER)

Use it to check the operation of the speaker.

Press ‘6’ on the keyboard while the FACULTY TEST menu is indicated to select speaker test. In the test, tonal signal sounds of between 200 Hz to 5 kHz at 100-Hz intervals are generated white changing the volume. Check to see if the speaker generates these signals.


6-6: SPEAKER
FREQ:[1] VOL:[2]
Press '1' on the keypad.
Press '2' on keypad.
6-6: SPEAKER
FREQ TEST
6-6: SPEAKER
VOL[*] :MIN [#]:MAX
Press the Start key to change the transmission frequency.
Adjust the volume of the signals; at *, min.; at #, max.; may be changed in steps by pressing the Start key.

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Control Panel Test (6-7: OPERATION PANEL)

This test is used to check the operation of the control panel.

A press on '7' on the keypad from the control panel selects the OPERATION PANEL Test menu, enabling the following tests:

- LCD Test

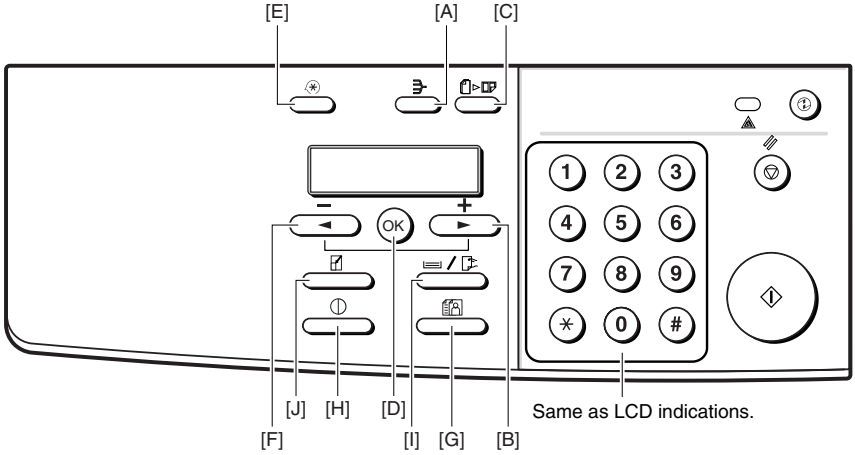
  A press on the Start key under OPERATION PANEL test will start LCD test, in which the screen will be filled with the character H; another press will cause the screen to turn totally black.
- LED Lamp Test

  A press on the Start key after the LCD test selects the LED lamp test, turning all lamps in the control panel to go ON.
- Control Key Test

  A press on the Start key after the LED lamp selects control key test 1. Press the key indicated on the LCD; if it goes out, the operation is normal.

  When all characters have gone out, control key test 2 (if equipped with fax functions) is started. As in the case of operation key test 1, press the key indicated on the LCD; the operation is correct if it goes out.

Key Correspondence for Control Key Test 1 (if not equipped with fax functions)



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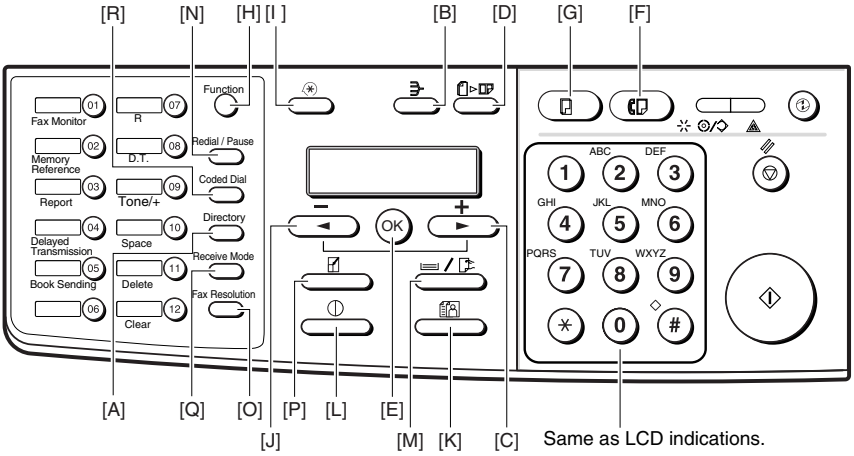
Key Correspondence for Control Key Test 1 (if equipped with fax functions)



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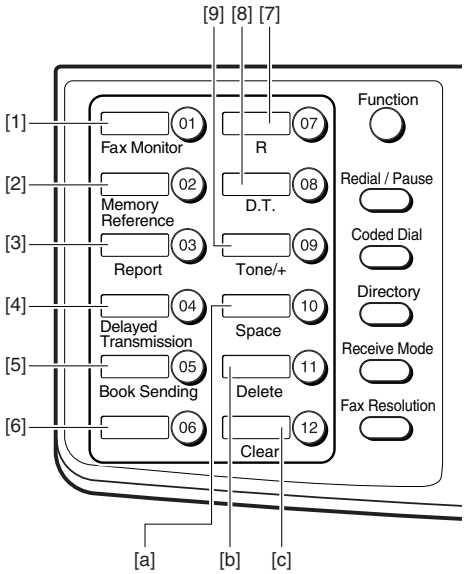
Key Correspondence for Control Key Test 2 (if equipped with fax functions)



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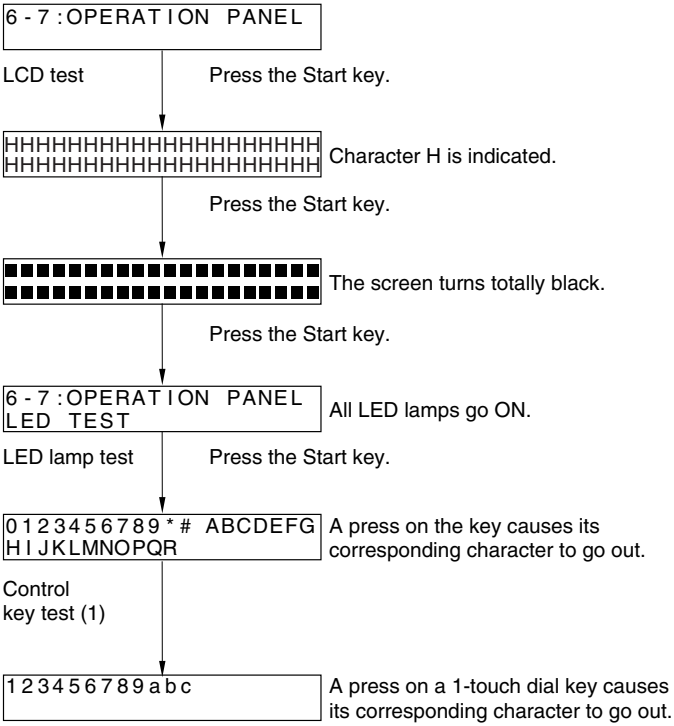
The following is the flow of work for the control panel test:


6-7:OPERATION PANEL
LCD test
Press the Start key.
HHHHHHHHHHHHHHHHHHHH
HHHHHHHHHHHHHHHHHHHH
Character H is indicated.
Press the Start key.
The screen turns totally black.
Press the Start key.
6-7:OPERATION PANEL
LED TEST
All LED lamps go ON.
LED lamp test
Press the Start key.
0123456789*# ABCDEFG
HIJKLMNOPQR
A press on the key causes its corresponding character to go out.
Control
key test (1)
123456789abc
A press on a 1-touch dial key causes its corresponding character to go out.
Control key test (2)
After all characters are gone, press the Stop key to end the test.

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Line Connection Reception Test (6-9: LINE DETECT)

A press on '9' on the keypad from the FACULTY TEST menu selects the LINE DETECT test. On Test Menu 1, you can check C1, FC, state of hooking of the eternal telephone, and the detection of signals by the NCU package.

Test Menu 1

A press on '1' on the keypad from the LINE DETECT menu selects test menu 1. In this test, the LCD indication changes from 'OFF' to 'ON' when C1, FC, or off-set of the external telephone is detected in relation to the telephone line.

Test Menu 3

A press on '3' on the keypad from the LINE DETECT menu selects test menu 3. In this test, the LCD indication changes from 'OFF' to 'ON' when CNG is detected in relation to the telephone terminal.

ESS Test (6-#: ESS TEST)

A press on the # key from the FACULTY TEST menu executes the ESS (Energy Save Stanby: hereafter, ESS) test. In the course of execution, the test causes the machine to be in ESS mode, causing all LEDs except the Energy Saver key in the control panel to go OFF. The machine ends ESS mode for the following:

- The Energy Saver key is pressed.
- Print data arrives from the PC.
- A fax arrives.*1
- Off-hook set is detected.*1
- The report output time arrives.*1
- The timer call time arrives.*1

*1: If equipped with fax functions.

3.21.9 BOOK Read Test (8: BOOK TEST)

A press on '8' on the keypad from the TEST MODE menu selects the BOOK test. A press on '4' or '6' on the keypad during this test initializes the corresponding parameter as described below:

'4' on the Keypad

The book read position parameter (#6 SCANNER 7: CCD 21, 23) is initialized.

'6' on the Keypad

The BOOK read parameter (#6 SCANNER 7: CCD 18*1, 19, 21, 23) is initialized.

*1: The term "CCD18 setting" refers to the setting for original read position adjustment executed by a press on '3' of the keypad under 'CCD TEST' of 'TEST MODE'.

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3.22 Service Report

3.22.1 Manually Generating Reports

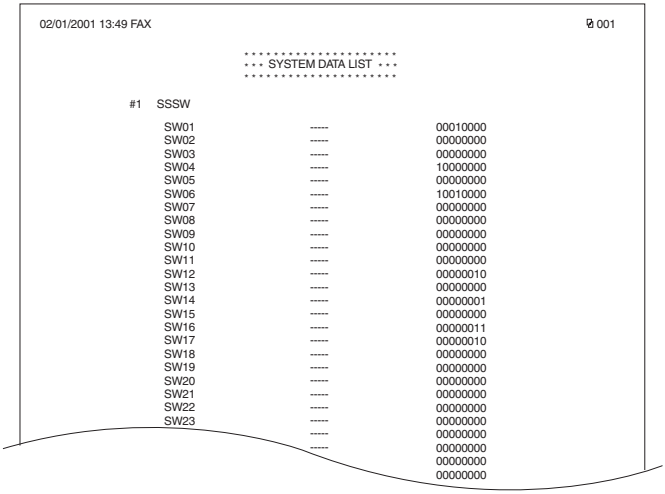
The following reports may be generated manually in service mode:

Type of report	Operation
SYSTEM (SERVICE) DATA LIST SYSTEM DUMP LIST KEY HISTORY REPORT COUNTER REPORT PRINT SPEC REPORT	Select an item under [#10 REPORT] from the service mode menu, and press the OK key. Or, press Function key and Report key in this order in service mode. Then select the list to output, and press OK key.

T02-322-01

3.22.1.1 SYSTEM (SERVICE) DATA LIST

The following shows the service soft switch settings and the service parameter settings:


02/01/2001 13:49 FAX 001

*** SYSTEM DATA LIST ***

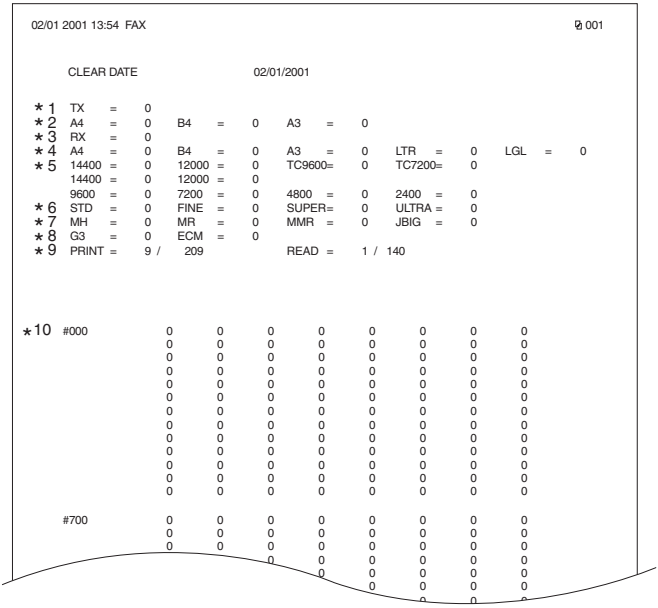
#1 SSSW

SW01	-----	00010000
SW02	-----	00000000
SW03	-----	00000000
SW04	-----	10000000
SW05	-----	00000000
SW06	-----	10010000
SW07	-----	00000000
SW08	-----	00000000
SW09	-----	00000000
SW10	-----	00000000
SW11	-----	00000000
SW12	-----	00000010
SW13	-----	00000000
SW14	-----	00000001
SW15	-----	00000000
SW16	-----	00000011
SW17	-----	00000010
SW18	-----	00000000
SW19	-----	00000000
SW20	-----	00000000
SW21	-----	00000000
SW22	-----	00000000
SW23	-----	00000000
	-----	00000000
	-----	00000000
		00000000
		00000000

F02-322-01

3.22.1.2 SYSTEM DUMP LIST

The following shows a record of communications and error communications:



F02-322-02

*1: TX; total number of transmitted pages.
*2: Number of transmitted pages by original size.
*3: RX; total number of received pages.
*4: Number of received pages by original size.
*5: Number of transmitted/received pages by modem speed.
*6: Number of transmitted/received pages by mode (Standard, Fine, Super Fine, Ultra Fine).
*7: Number of transmitted/received pages by coding method.
*8: Number of transmissions/receptions by mode.
*9: Number of prints, total number of prints; number of pages read, total number of pages read.
*10: Number of occurrences of specific error codes.

Guide to Indication

##000	1	7	3	0	0
	Number of ##000 errors	Number of ##001 errors	Number of ##002 errors		

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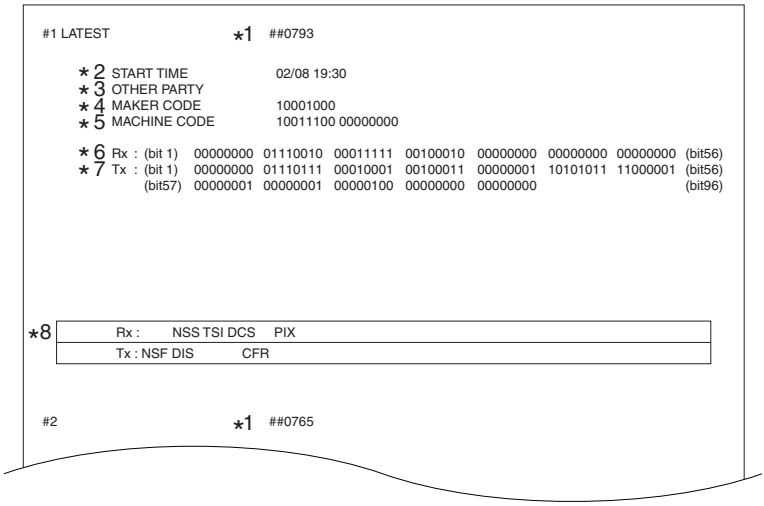
The report indicates the most recent 3 communication errors:



F02-322-03

*1: Service error code.
*2: START TIME: date and time (in 24-hr notation).
*3: OTHER PARTY; telephone number sent by other party.
*4: MAKER CODE; manufacturer code.
*5: MACHINE CODE: code by model.
*6: Bit 1 through 48 of DIS, DCS, or DTC received.
*7: Bit 1 through 48 of DIS, DCS, or DTC transmitted.
*8: RX: received procedure signal.
TX: transmitted procedure signal.

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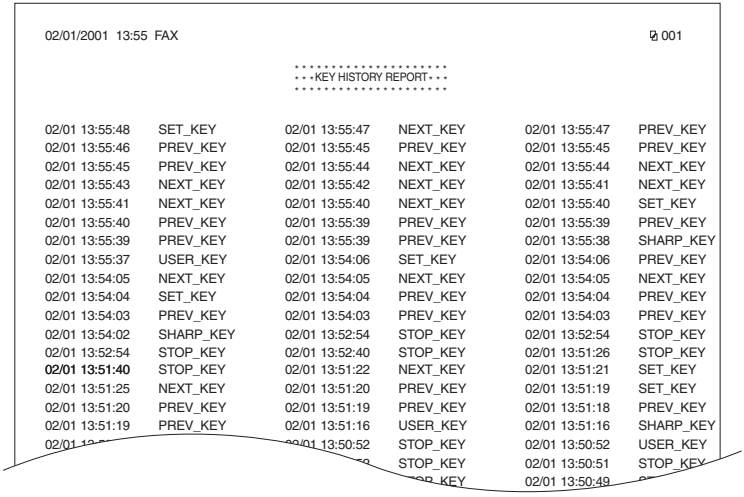
3.22.1.3 KEY HISTORY REPORT

The report indicates the most recent 1800 key presses:



02/01/2001 13:55 FAX 001

KEY HISTORY REPORT

02/01 13:55:48	SET_KEY	02/01 13:55:47	NEXT_KEY	02/01 13:55:47	PREV_KEY
02/01 13:55:46	PREV_KEY	02/01 13:55:45	PREV_KEY	02/01 13:55:45	PREV_KEY
02/01 13:55:45	PREV_KEY	02/01 13:55:44	NEXT_KEY	02/01 13:55:44	NEXT_KEY
02/01 13:55:43	NEXT_KEY	02/01 13:55:42	NEXT_KEY	02/01 13:55:41	NEXT_KEY
02/01 13:55:41	NEXT_KEY	02/01 13:55:40	NEXT_KEY	02/01 13:55:40	SET_KEY
02/01 13:55:40	PREV_KEY	02/01 13:55:39	PREV_KEY	02/01 13:55:39	PREV_KEY
02/01 13:55:39	PREV_KEY	02/01 13:55:39	PREV_KEY	02/01 13:55:38	SHARP_KEY
02/01 13:55:37	USER_KEY	02/01 13:54:06	SET_KEY	02/01 13:54:06	PREV_KEY
02/01 13:54:05	NEXT_KEY	02/01 13:54:05	NEXT_KEY	02/01 13:54:05	NEXT_KEY
02/01 13:54:04	SET_KEY	02/01 13:54:04	PREV_KEY	02/01 13:54:04	PREV_KEY
02/01 13:54:03	PREV_KEY	02/01 13:54:03	PREV_KEY	02/01 13:54:03	PREV_KEY
02/01 13:54:02	SHARP_KEY	02/01 13:52:54	STOP_KEY	02/01 13:52:54	STOP_KEY
02/01 13:52:54	STOP_KEY	02/01 13:52:40	STOP_KEY	02/01 13:51:26	STOP_KEY
02/01 13:51:40	STOP_KEY	02/01 13:51:22	NEXT_KEY	02/01 13:51:21	SET_KEY
02/01 13:51:25	NEXT_KEY	02/01 13:51:20	PREV_KEY	02/01 13:51:19	SET_KEY
02/01 13:51:20	PREV_KEY	02/01 13:51:19	PREV_KEY	02/01 13:51:18	PREV_KEY
02/01 13:51:19	PREV_KEY	02/01 13:51:16	USER_KEY	02/01 13:51:16	SHARP_KEY
02/01 13:[illegible]		02/01 13:50:52	STOP_KEY	02/01 13:50:52	USER_KEY
		[illegible]	STOP_KEY	02/01 13:50:51	STOP_KEY
			[illegible]_KEY	02/01 13:50:49	[illegible]

F02-322-04

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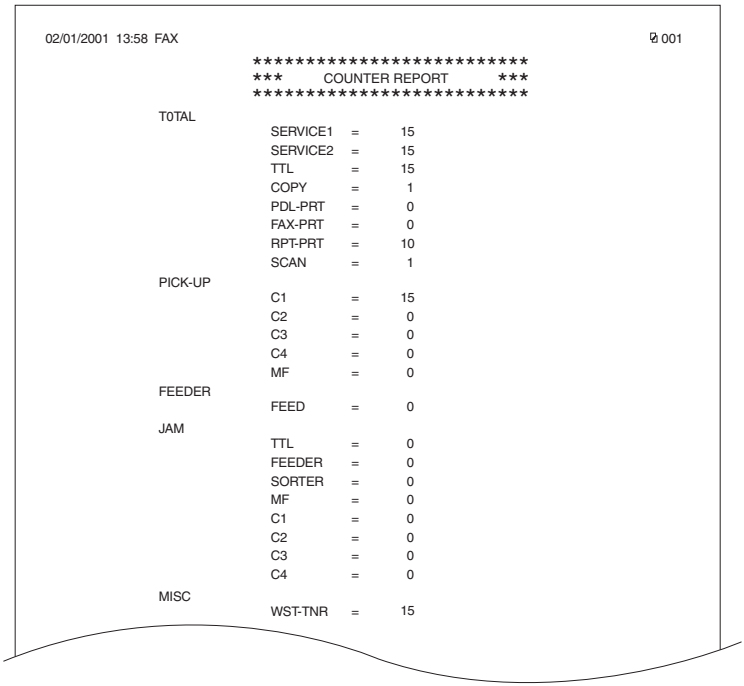
3.22.1.4 COUNTER REPORT

The various counter readings are indicated (3.14.1 of Chapter 2):



02/01/2001 13:58 FAX 001

****
*** COUNTER REPORT ***
****

T0TAL			
	SERVICE1	=	15
	SERVICE2	=	15
	TTL	=	15
	COPY	=	1
	PDL-PRT	=	0
	FAX-PRT	=	0
	RPT-PRT	=	10
	SCAN	=	1
PICK-UP			
	C1	=	15
	C2	=	0
	C3	=	0
	C4	=	0
	MF	=	0
FEEDER			
	FEED	=	0
JAM			
	TTL	=	0
	FEEDER	=	0
	SORTER	=	0
	MF	=	0
	C1	=	0
	C2	=	0
	C3	=	0
	C4	=	0
MISC			
	WST-TNR	=	15

F02-322-05

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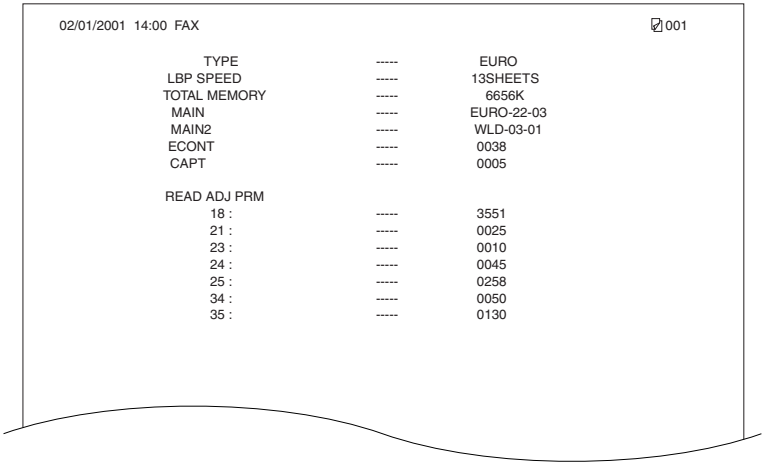
3.22.1.5 PRINT SPEC REPORT

The report indicates the TYPE settings, printing speed, memory size, ROM version, and adjustment data.



F02-322-06

3.22.2 Automatically Generated Reports

The following reports are generated automatically:

Type of report	Operation
Error TX report (w/ error code list, dump list)	Enable automatic generation on the report settings menu in user mode menu (i.e., use bits 0 and 1 of SW01 of service data #1 SSSW).
RX report (w/ error code list, dump list)	Enable automatic generation on the report settings menu in user mode menu (i.e., use bits 0 and 1 of SW01 of service data #1 SSSW).

T03-322-02

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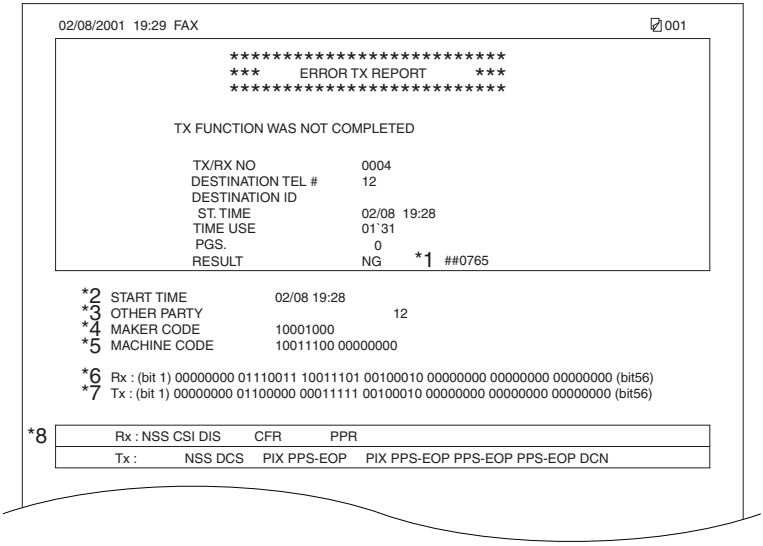
3.22.2.1 Error TX Report (for service)

A service error code list and an error dump list may be attached to the error TX report. To do so, use service SSSW-SW01 in service mode.

If 'attach' is selected for 'transmission image' under 'transmission result report' of [REPORT SETTING] in user mode, a part of the 1st page of the transmission image will be attached when memory transmission is used.

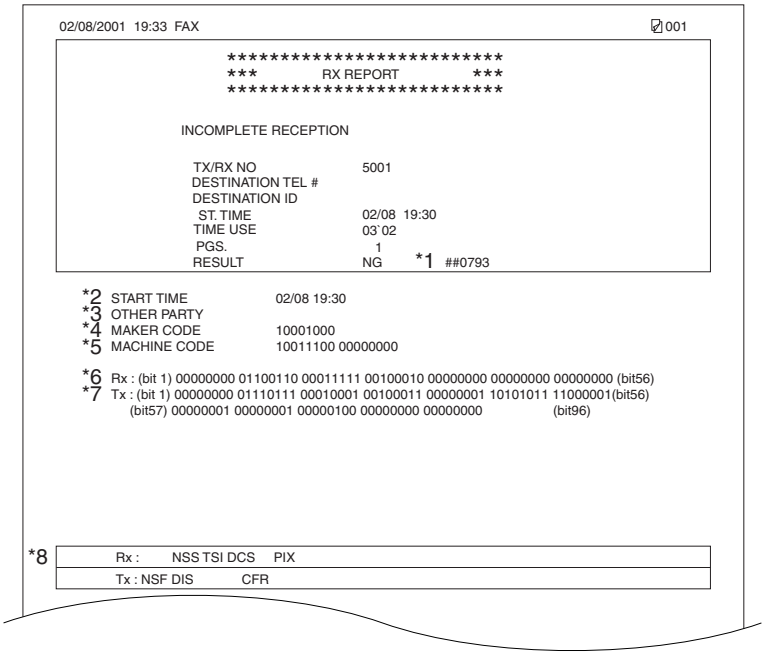

02/08/2001 19:29 FAX
001
****
*** ERROR TX REPORT ***
****
TX FUNCTION WAS NOT COMPLETED
TX/RX NO 0004
DESTINATION TEL # 12
DESTINATION ID
ST. TIME 02/08 19:28
TIME USE 01'31
PGS. 0
RESULT NG *1 ##0765
*2 START TIME 02/08 19:28
*3 OTHER PARTY 12
*4 MAKER CODE 10001000
*5 MACHINE CODE 10011100 00000000
*6 Rx : (bit 1) 00000000 01110011 10011101 00100010 00000000 00000000 00000000 (bit56)
*7 Tx : (bit 1) 00000000 01100000 00011111 00100010 00000000 00000000 00000000 (bit56)
*8
Rx : NSS CSI DIS CFR PPR
Tx : NSS DCS PIX PPS-EOP PIX PPS-EOP PPS-EOP PPS-EOP DCN

F02-322-07

*1: Service error code.
*2: START TIME; date and time (in 24-hr notation).
*3: OTHER PARTY; telephone number sent from other party.
*4: MAKER CODE; manufacture code.
*5: MACHINE CODE; model code.
*6: Bits 1 through 48 of received DIS, DCS, or DTC.
*7: Bits 1 through 48 of received DIS, DCS, or DTC.
*8: RX: received procedure signal.
TX: transmitted procedure signal.

3.22.2.2 RX Report (for service)

A service error code list and an error dump list may be attached to the RX report in response to an error reception. To attach, use SSSW-SW01 in service mode.



F02-322-08

*1: Service error code.
*2: START TIME; date and time (in 24-hr notation).
*3: OTHER PARTY; telephone number sent from other party.
*4: MAKER CODE; manufacture code.
*5: MACHINE CODE; model code.
*6: Bits 1 through 48 of received DIS, DCS, or DTC.
*7: Bits 1 through 48 of received DIS, DCS, or DTC.
*8: RX: received procedure signal.
TX: transmitted procedure signal.

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CHAPTER 3

INSTALLATION

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1 Selecting the Site

The site must meet the following requirements; if possible, visit the user's before the machine is delivered:

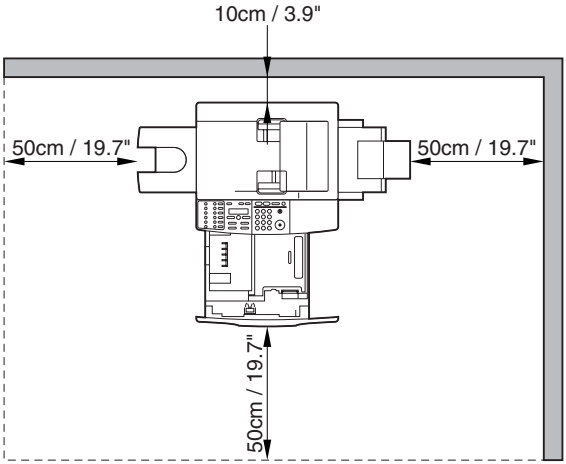
1. The site must offer a power outlet whose rating is as specified volts (±10%) and which may be used exclusively for the machine.

2. The site temperature must be between 0° and 35°C (32° and 95°F) and between 35% and 85% humidity. Avoid an area near a water faucet, water boiler, humidifier, and refrigerator.

3. The site must not be near a source of fire, or must not be subject to dust or ammonium gas. Also, avoid areas exposed to direct rays of the sun; if necessary, provide curtains.

4. The level of ozone generated by the machine while in use will not affect the health of the human body. However, some individuals may find its odor unpleasant. Be sure to ventilate the room well to provide a good working environment.

5. The machine will have to be at least 10cm/3.9" from any wall, offering enough space for its use.



F03-101-01

6. The machine will have to be placed in a well-ventilated area of the room. Do not, however, place it near the inlet of air.

2 Unpacking and Installing the Machine

2.1 Before Starting

Go through the following before starting to install the machine:

If the machine is moved from a cold to a warm place for installation, condensation can develop in its pickup/feeding assembly, causing image faults. To avoid the condensation, leave the machine unpacked for 1 hr or more so that it will be fully used to the room temperature.
(The term *condensation* refers to the development of drops of water on a mental surface when it is brought from a cold to warm place. This occurs as a result of rapid cooling of vapor in the air.)

2.2 Installation Procedure

Install the machine in the following order; for details, see the appropriate sections that follow; after installation, be sure to clean up the area around the machine:

1. unpacking
2. fitting the cartridge
3. setting the toner bottle
4. putting paper in the cassette
5. putting paper in the manual feed tray
6. connecting the interface cable
7. connecting the modular cable (if equipped with fax functions)
8. connecting the power cord
9. fitting the delivery tray
10. checking the copy images
11. setting the printer functions
12. setting the fax functions (if equipped with fax functions)

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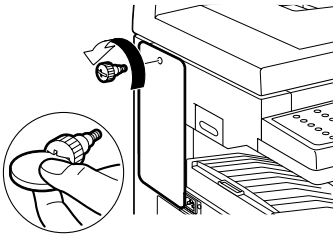
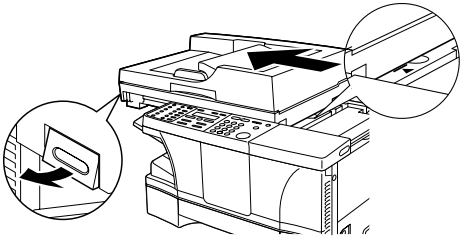
2.3 Unpacking

Actions	Checks/remarks
1) Unpack the machine, and take out the attachments.	Check to see that none of the following is missing: • cassette • delivery tray • cartridge (durm unit and developing unit) • power cord • Quick Start Guide • Reference Guide • CD-ROM • Warranty card (Specific country/region models only.) • Modular cable (Specific country/region models only.) • Fax Guide (if equipped with fax functions) • Others
The toner bottle is not part of the shipment, but must be purchased separately.	
2) Holding the grips on the left and right of the machine, lift it out of the box.	
3) Remove the packing material: plastic sheets, securing members, and tape.	
4) Remove the shipping screw.	

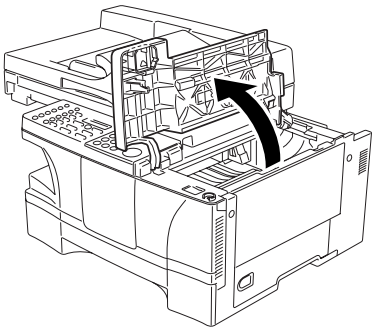


Actions	Checks/remarks

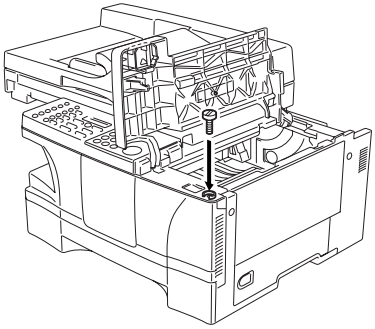
5) While pulling on the reader unit slide lever, slide out the reader unit to the left.



6) Open the cartridge cover.



7) Store away the securing member removed in step 4 in the shipping screw slot.



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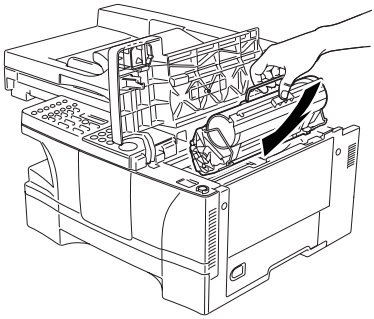
2.4 Fitting the Cartridge

Actions	Checks/remarks
1) Unpack the cartridge, and take it out without removing its wrappings.	
2) Fully insert the cartridge in the direction of the arrow as indicated.	
3) Close the cartridge cover, and put back the reader unit.	

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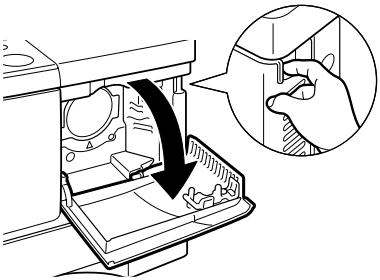
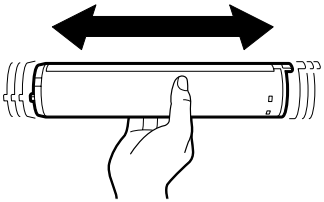
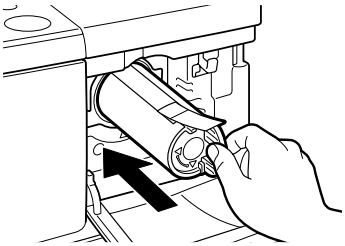
2.5 Fitting the Toner bottle

Actions	Checks/remarks
1) Open the toner supply cover.	
2) Rock the new toner bottle five or six times to distribute the toner evenly.	
3) Holding the toner bottle lever, insert the toner bottle slowly into the machine as far as it will go.	

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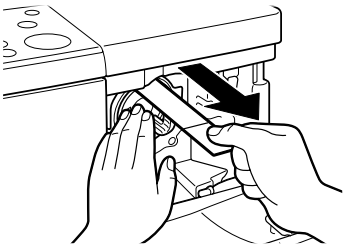
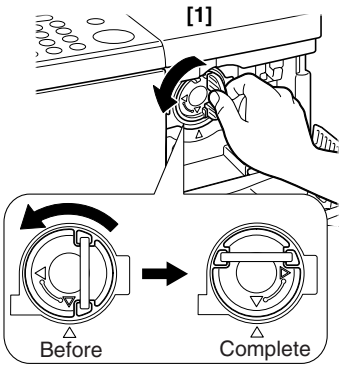
Actions	Checks/remarks

4) Holding the toner bottle steady with one hand, firmly and slowly pull the sealing tape tab with the other hand to remove the sealing tape completely. Throw the tape away.

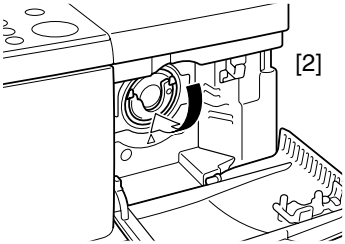


To avoid breaking the tape, do not pull it at an angle.

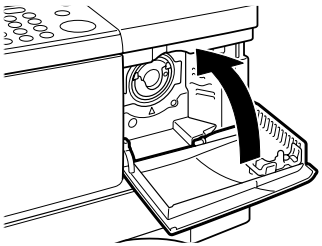
5) Holding the toner bottle lever, turn it counterclockwise so that ∇ mark on the toner bottle aligns with the △ mark on the machine [1]. Close the toner cartridge lever [2].



If you can't turn the toner bottle, please push it into slot unit stop and turn again.



6) Close the toner supply cover.



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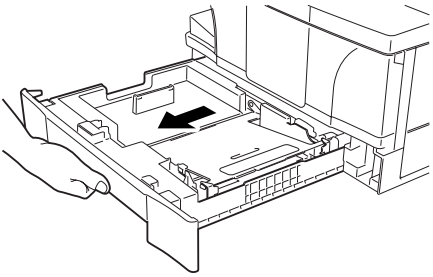
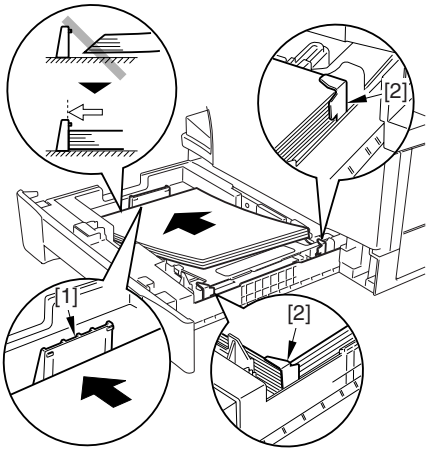
2.6 Putting Paper in the Cassette

Actions	Checks/remarks
1) Lift the paper cassette slightly, and pull it out until it stops.	
2) Put paper in the cassette, under the claw must indicate what [1] and [2] are.	
3) Slide in the cassette until it stops.	

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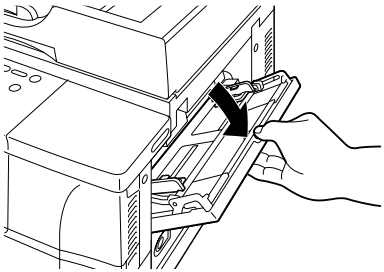
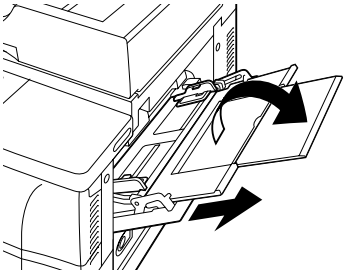
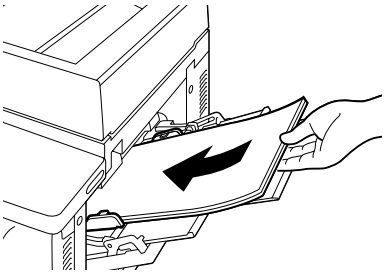
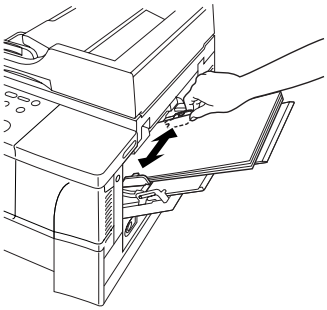
2.7 Putting Paper in the Manual Feed Tray

Actions	Checks/remarks
1) Open the manual feed tray.	
2) Slid out the auxiliary tray.	
3) Place the paper (with the side to be copied onto facing up).	
4) Adjust the slide guide to suit the width of the paper.	

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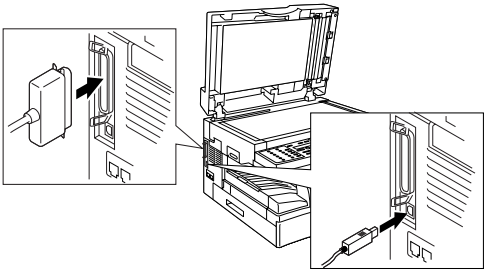
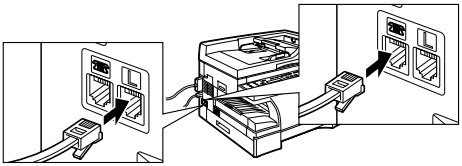
2.8 Connecting the Interface Cable

Actions	Checks/Remarks
1) Connect the cable to the USB port if a USB cable is to be used, or to the parallel port if a parallel interface cable is to be used. Be sure also to connect the cable to the PC.	

Use interface cables that comply with specifications of the machine.
USB cable specifications: 5 m or shorter.
Parallel interface cable specifications: 3 m or shorter (Compliant to IEEE1284, for bi-directional communication)

2.9 Connecting the Modular Cable (if equipped with fax functions)

Actions	Checks/Remarks
1) Connect one end of the modular cable to the terminal [L], and the other end to the socket of the telephone. If both telephone and fax are to be used, connect the modular cable from the telephone (or answering machine) to the [telephone] terminal.	

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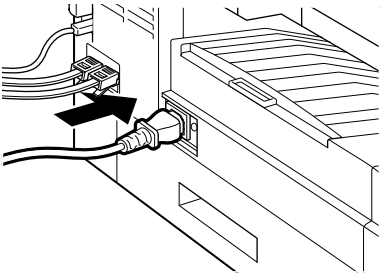
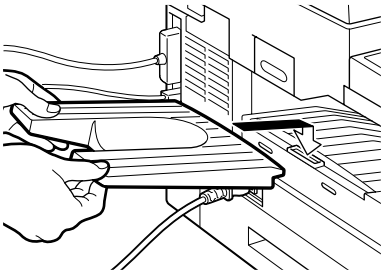
2.10 Connecting the Power Cord

Actions	Checks/remarks
1) Connect the power cord	

2.11 Fitting the Delivery Tray

Actions	Checks/remarks
1) Mount the delivery tray.	

2.12 Checking the Copy Images

Actions	Checks/remarks
1) Execute the following in user mode to stir toner: 6. ADJUST/CLEAN>4. MIX TONER. 2) Place an original on the copyboard glass or in the ADF and select the cassette or the manual feed tray as the source of paper; then, check the copied images.	

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2.13 Setting the Printer Functions

Actions	Checks/Remarks
1) Install printer drivers, and perform test printing from the PC to check the images.	

Be sure that the PC environment meets the requirements of the machine before installing the printer drivers.
For details, refer to Quick Start Guide.

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2.14 Setting Fax Functions (if equipped with fax functions)

2.14.1 Setting the Date/Time (user mode)

Actions	Checks/remarks
1) Press the Additional Functions key. 2) Press the Left/Right Arrow key, to select '5. TIMER SETTING'. 3) Press the OK key. 4) Check to make sure that '1. DATE/ TIME SETTING' is indicated and press the OK key. 5) Enter the current date and time. Press the Left/Right Arrow key to move the cursor to the character to enter and enter a number using the keypad. 6) Press the OK key so that the date/time will be stored.	

2.14.2 Setting the Dial Type

Actions	Checks/remarks
1) Press the Additional Functions key. 2) Press the Left/Right Arrow key to select '3. FAX SETTING'. 3) Press the OK key. 4) Check to see that '1. USER SETTING' is indicated and press the OK key. 5) Check to see that '1. TEL LINE SETTING' is indicated and press the OK key. 6) Press the Left/Right key to select '2. TEL LINE TYPE'. 7) Press the OK key. 8) Press the Left/Right key to select 'TOUCH TONE' or 'ROTARY PULSE'. 9) Press the OK key so that the selected line type is stored.	

2.14.3 Executing Communications Testing

Actions	Checks/remarks
1) Press the Fax key in the control panel so that the machine will be in fax mode. 2) Try sending and receiving an original and check the operation and the images.	

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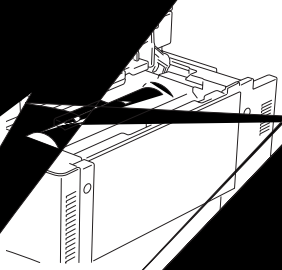
e Machine

by truck or other means of tra o

ith fax function and t or more, the
e lost. Advise the y, print out the

is under wa
sor is in h e power cord.
able ar

f.
sc nside the machine.



11. Open the ADF (copyboard cover) and place A4 (LTR) sheet on the copyboard glass then, close the ADF (copyboard cover).
12. Tape the machine's covers in place so that it will not open in transit.
13. Pack the machine and start the relocation.

Take full care to avoid severe vibration during the relocation.

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CHAPTER 4
OPERATION

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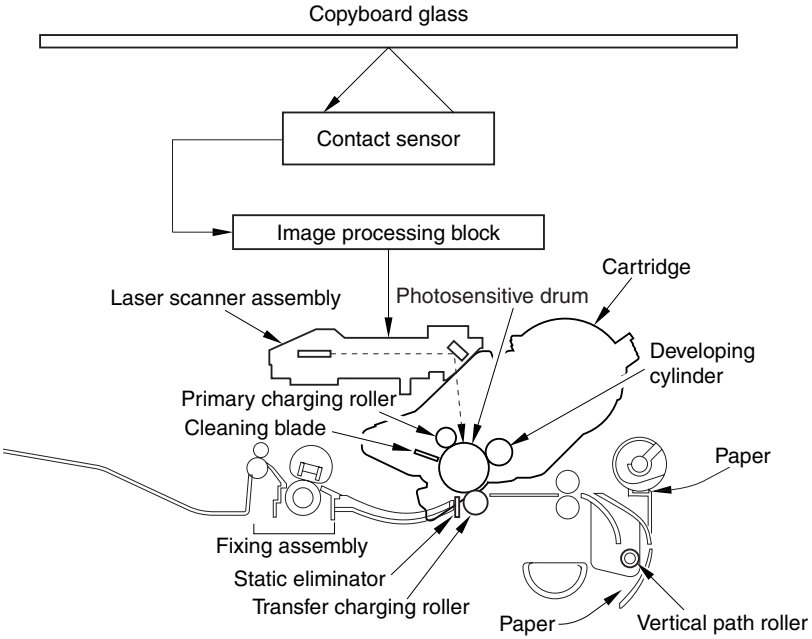
1 Basic Operation

1.1 Reproduction Processes

1.1.1 Outline

The machine uses an indirect electrostatic method, and is constructed as shown in F04-101-01:



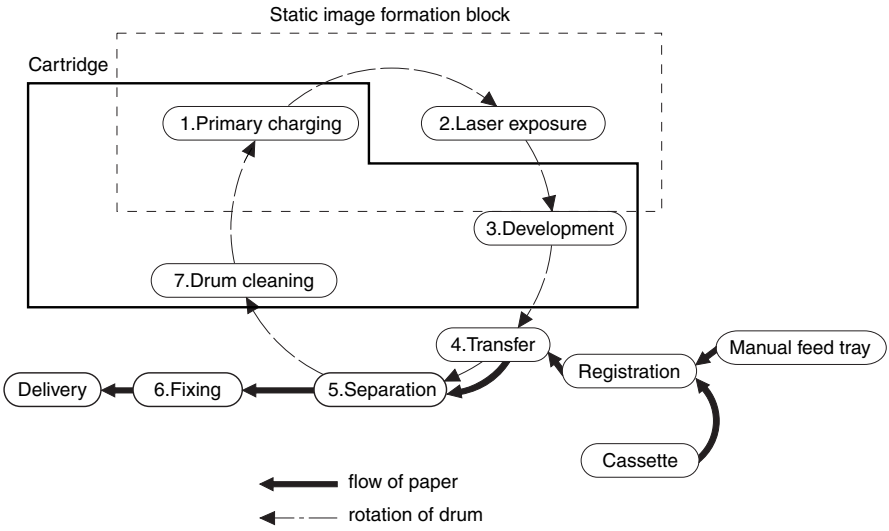
F04-101-01

The machine has a cartridge construction, in which the drum, toner housing, primary charging assembly, developing cylinder, and cleaning blade are designed as a single entity (items serving as the core of image formation).

It uses SURF as its fixing method, in which a fluorine-coated film is heated by a heater, and paper is moved between the film and the fixing pressure roller (the image is fused by the work of heat and pressure.)

The machine's image formation processes are as follow:

Step 1 Primary charging (AC and negative DC)
Step 2 Laser exposure
Step 3 Development (AC and negative DC)
Step 4 Transfer (positive DC)
Step 5 Separation
Step 6 Fixing
Step 7 Drum cleaning



F04-101-02

The machine's sequence of operation is controlled by the CPU on the image processor PCB and the CPU on the DC controller PCB. F04-101-03 shows the sequential flow, and T04-101-01 provides descriptions of the periods involved. For a timing chart, see Appendix.

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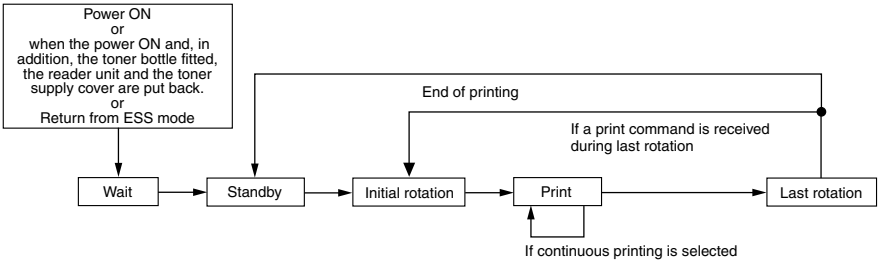
Power ON
or
when the power ON and, in addition, the toner bottle fitted, the reader unit and the toner supply cover are put back.
or
Return from ESS mode
End of printing
If a print command is received during last rotation
Wait
Standby
Initial rotation
Print
Last rotation
If continuous printing is selected

F04-101-03

Period	Definition	Purpose	Remarks
WAIT (wait)	From when the power is turned on until when the application of the primary charging AC bias is started and stopped.	The machine's mechanical and electrical states are checked.	A check is made on the presence/absence of a cartridge and for paper remaining inside the machine. The machine also shifts the WAIT state when the power ON and, in addition, the toner bottle fitted, the reader unit and the toner supply cover are put back, or after returning from ESS mode.
STBY (standby)	After the end of WAIT, unit the Start key is pressed.	The machine is ready for a print command.	If a shift is from last rotation of printing on LTR or larger, the fixing heater is subjected to rest heating temperature control for 5 sec.
INTR (initial rotation)	After a press on the Start key, until the leading edge is detected by the paper leading edge sensor.	The machine starts up process conditions and picks up paper for printing.	The fixing heater is subjected to temperature control (start-up temperature control, paper passage temperature control); scanner rotation speed adjustment and ATVC control are executed.
PRINT (print)	From when the paper leading edge sensor detects the leading edge of paper to 0.5 sec after it detects the trailing edge of paper.	The DC controller PCB generates the BD0* signal, and the image processor PCB sends VD0* signal and VD0 signal, thereby forming a latent image on the photosensitive drum and turning it into a toner image.	
LSTR (last rotation)	From when printing ends until the main motor stops.	The drum surface is made free of potential and the transfer charging roller is cleaned.	After last rotation, the machine shifts to standby to wait for a print command, in response to which it immediately shifts to initial rotation.

T04-101-01

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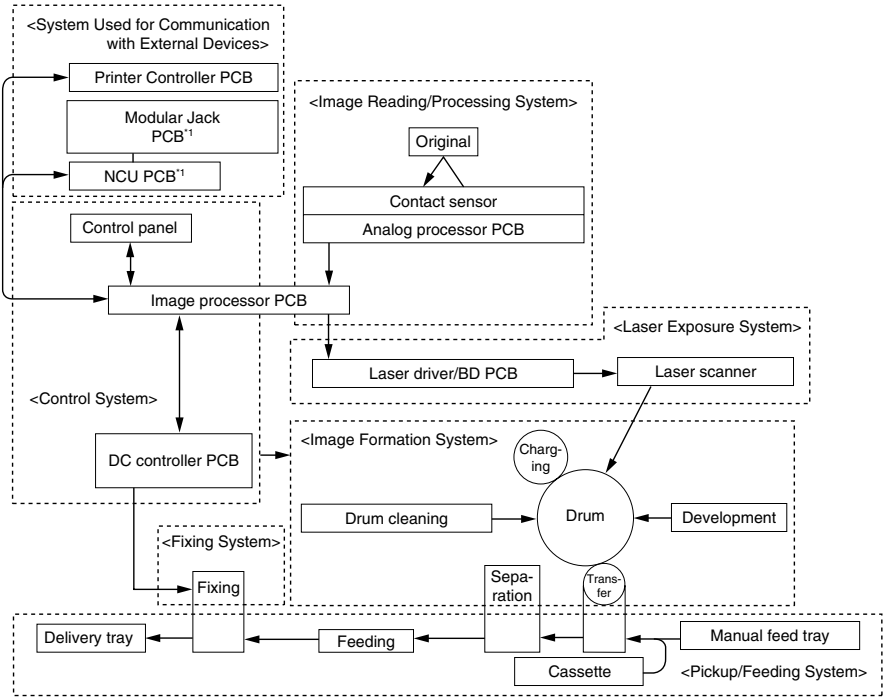
1.2 Functional Construction

The machine may broadly be divided into the following 7 functional blocks:



*1 : If equipped with fax functions.

F04-102-01

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1.3.2 Outlines of Functions

1.3.2.1 Image Processor PCB

It controls the machine as a whole, and communicates directly with all PCBs except the sensor PCB and modular jack PCB.

Drive Control Block

The drive control mechanism acts on the reader motor and the ADF motor by the work of the ASIC and motor drive IC.

Control Panel Control Block

The control panel control block receives the state of control keys while sending/receiving data in serial communication with the control IC of the control panel PCB. Also, it sends LED and LCD signals to the control panel PCB.

Image Processing Control Block

The image processing control block has the following functions:

- It subjects the digital image data from the analog processor PCB to enlargement/reduction processing, shading correction, smoothing, and other image processing, thereby converting it to 600x600-dpi image signals (VD0, VD0*).
- It converts the analog image data from fax communication into 600x600-dpi image signals (VD0, VD0*).
- It uses a horizontal sync signal (BD0*) as a trigger to send image signals (VD0, VD0*) to the laser unit.
- The image data from the contact sensor is re-arranged, and the intensity of the contact sensor LED is controlled.

Sensor Detection

It detects the state of each sensor of the reader unit and the ADF.

ESS Control

It controls the ESS function used to reduce the power consumption while the machine is in standby state.

Memory Function

The 16MB (as mounted) SDRAM used for the storage of image data is capable of storing about 255 pages in fax reception made of Canon Fax Standard Chart No.1. The image data is backed up by a vanadium lithium secondary battery (BAT2), so that it remains intact for about 2 hr after the machine is deprived of power. The 128-KB SRAM is used to store user data and service data, and is backed up by a lithium battery (BAT1) so that the data may be retained for about 5 yr after the machine is deprived of power.

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Speaker Control (if equipped with fax functions.)

It turns on/off or control the volume of the error sound, key sound, and line monitor sound generated by the speaker.

The volume of the line monitor or the sound of the key sound or the error sound is adjusted in user mode.

Communication Control Block (if equipped with fax functions)

The communication control block detects line signals (CNG, DTMF). The 33.6-kps modem is controlled by the main CPU on the image processor PCB for modulation and demodulation of transmission/reception data. It also is used to send the DTMF signal.

1.3.2.2 DC Controller PCB

Fixing Heater Control Block

The fixing heater control block monitors the temperature reading of the thermistor to ensure that the temperature of the heater reaches a specific level. If an error is detected in the temperature of the heater, it stops the power to the heater.

High-Voltage Control Block

The high-voltage control block controls the high voltage for the primary charging roller, developing cylinder, transfer charging roller, and fixing film. Of these, the application of DC bias is controlled based on the readings of the humidity around the machine (checked by the humidity sensor) of the primary charging roller, developing cylinder, and transfer roller.

This mechanism of control is used to increase the bias level in a low humidity environment, thereby improving the reproduction of images.

In a medium to high humidity environment, on the other hand, it serves to save on the level of toner consumption.

Drive Control Block

The drive control block controls the main motor, pickup solenoid, and fan.

Sensor Detection

The sensor condition of the printer block and the various pickup block are checked to monitor the drive mechanism and to detect the presence/absence of the cartridge, collection of waste toner, presence/absence of the toner bottle, and the relative humidity around the machine.

Image Processor PCB Interface block

The image processor PCB interface block sends the horizontal sync signal (BD0*) to the image processor PCB. It also returns a state signal in response to a command signal (serial) from the image processor PCB, thereby communicating the state of the printer block to the image processor PCB.

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Laser Control Block

The laser control block controls the drive of the laser diode of the laser scanner unit according to the image signals (VD0, VD0*) from the image processor PCB. Also, it controls the intensity of the laser diode (auto power control) for each line of print data.

Horizontal Sync Signal Control

When the laser beam reaches the horizontal print start position, the laser beam detection signal (BDI*) from the laser scanner unit is detected, and the horizontal sync signal (BD0*) is sent to the image processor PCB. Also, the horizontal sync signal (BD*) is monitored for frequency of output.

Scanner Motor Control

The scanner motor is controlled so that the horizontal resolution of the print image is 600 dpi. Also, the laser beam detection signal (BDI*) from the laser scanner unit is detected to monitor the rotation of the scanner motor.

Cartridge Detection Mechanism

In wait state, the CPU on the DC controller PCB measures the voltage level of the cartridge detection signal (CRGSNS) a specific number of times to check the presence/absence of the cartridge when an AC bias is applied to the primary charging roller.

Toner Level Detection Mechanism

While the machine is in wait state, the toner level detection signal (ADDTNR; based on the comparison of the developing bias output and the antenna output inside the cartridge) occurring when the developing AC bias is detected during normal rotation to monitor the toner level inside the cartridge.

1.3.2.3 Control Panel PCB

Key Detection and LCD/LED Drive

The keys are monitored, and the LCD and LEDs are driven.

LCD Function

The LCD consisting of 2 lines of 20 characters is controlled according to the display signals from the image processor PCB.

Serial Communication Control

The state of the control keys is monitored based on serial communications with the image processor PCB. LCD and LED drive data are received.

1.3.2.4 Power Supply PCB

Switching Regulator

The following is generated using power from the power outlet for loads: +24 DC, +12 VDC, +5 VSDC, +5 VDC, +3.3 VSDC, +3.3 VDC.

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1.3.2.5 Analog Processor PCB

The analog image data read by the contact sensor is converted into digital image data and sent to the ASIC of the image processor PCB.

1.3.2.6 Sensor PCB

The signals from the ADF (copyboard cover) open/close sensor and the contact sensor home position sensor are sent out to the image processor PCB via the analog processor PCB.

1.3.2.7 Laser Driver/BD PCB

The image signals (VD0, VD0*) from the image processor PCB is converted into data used for laser adjustment (to cause the laser diode to emit a laser beam). Also, the generated laser beam is detected, and the laser beam detection signal (BDI*) is sent to the DC controller PCB.

1.3.2.8 Main Motor/Scanner Motor Driver

The main motor/scanner motor is driven according to the drive signals from the DC controller PCB.

1.3.2.9 Printer Controller PCB

The communications with the PC are controlled. The image data from the PC is converted into print data for the machine, and is sent to the image processor PCB.

Communication Control

Communications with the PC are controlled using a bi-directional parallel interface (IEEE std 1284-1994) or USB (Ver. 1.1). The communication protocols used for bi-directional communications include: Nibble, ECP, Rapid Port.

The communication with the image processor PCB by means of a video interface are also controlled.

USB Serial Number Notice Function

The USB serial number is communicated to the PC.

Smoothing

The 300 x 300-dpi image data from the PC is converted into image data equivalent of 1200 x 600 dpi; or, 600 x 600-dpi image data is converted into data equivalent of 2400 x 600-dpi.

1.3.2.10 NCU PCB (if equipped with fax functions)

2-Line/4-Line Conversion Circuit

Signals from a 2-line telephone line are converted into 4-line signals (transmission signals and reception signals). Also, the transmission signals from the image processor PCB are prevented from entering the reception circuit.

Dial Pulse Generation Circuit

The dial pulse generation circuit generates dial pulses by turning on and off the relay inside it according to the control signals from the image processor PCB. It then sends the dial signals to the telephone line by way of the modular jack PCB.

Off-Hook Detection Circuit

An off-hook state is detected with reference to the direct current flowing into the circuit, occurring when the telephone connected to the telephone terminal of the modular jack PCB is off the hook.

Line Voltage Conversion Circuit

The primary side of the NCU PCB is controlled using a line voltage of +48 VDC. In light of this, the DC component is cut by the capacitor, and only the audio signals are converted into voltages suited to the modem level.

1.3.2.11 Modular Jack PCB (if equipped with fax functions)

The signals from the 2 modular jacks (for telephone line and telephone connection) are communicated to the line voltage conversion circuit of the NCU PCB, and the signals from the fax are communicated to the telephone line.

1.3.2.12 Sensor Relay PCB

Relay the connection between the DC controller PCB and the sensors below
- Humidity sensors (HS)
- Toner bottle sensor (PS11)

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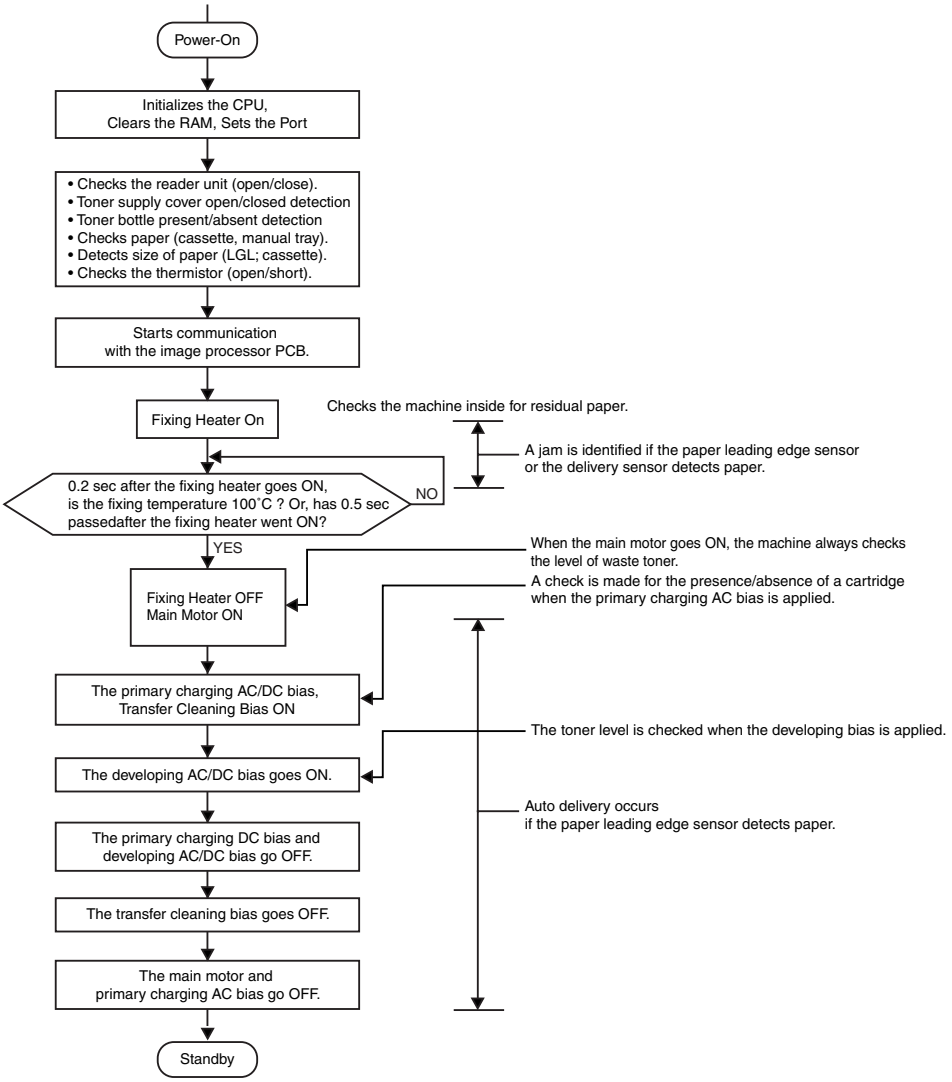
1.4 Power-On Sequence

The following is the flow of operation occurring from when the machine is turned on until it enters standby state:


Power-On
Initializes the CPU,
Clears the RAM, Sets the Port
• Checks the reader unit (open/close).
• Toner supply cover open/closed detection
• Toner bottle present/absent detection
• Checks paper (cassette, manual tray).
• Detects size of paper (LGL; cassette).
• Checks the thermistor (open/short).
Starts communication
with the image processor PCB.
Fixing Heater On
Checks the machine inside for residual paper.
A jam is identified if the paper leading edge sensor
or the delivery sensor detects paper.
0.2 sec after the fixing heater goes ON,
is the fixing temperature 100˚C ? Or, has 0.5 sec
passedafter the fixing heater went ON?
NO
YES
When the main motor goes ON, the machine always checks
the level of waste toner.
A check is made for the presence/absence of a cartridge
when the primary charging AC bias is applied.
Fixing Heater OFF
Main Motor ON
The primary charging AC/DC bias,
Transfer Cleaning Bias ON
The toner level is checked when the developing bias is applied.
The developing AC/DC bias goes ON.
Auto delivery occurs
if the paper leading edge sensor detects paper.
The primary charging DC bias and
developing AC/DC bias go OFF.
The transfer cleaning bias goes OFF.
The main motor and
primary charging AC bias go OFF.
Standby

F04-104-01

1.5 Controlling the Main Motor

1.5.1 Outline

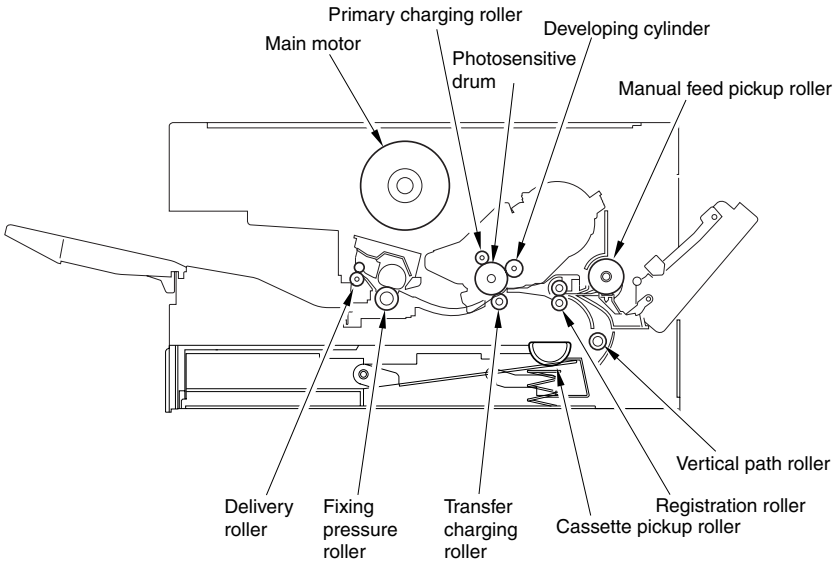
The rotation of the machine's main motor (M1) is controlled by the drive signal (MON) generated by the DC controller PCB.

The machine keeps the following ON at all times using the drive of the main motor, thereby moving paper at the selected printing speed:

- vertical path roller
- registration roller
- primary charging roller
- developing cylinder
- photosensitive drum
- transfer charging roller
- fixing pressure roller
- delivery roller

The machine uses the activation of the cassette pickup solenoid or the manual feed pickup solenoid as a trigger (occurring when the main motor is ON) to drive the following pickup rollers for a specific period of time:

- cassette pickup roller
- manual feed pickup roller



F04-105-01

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2 Image Reading/Processing System

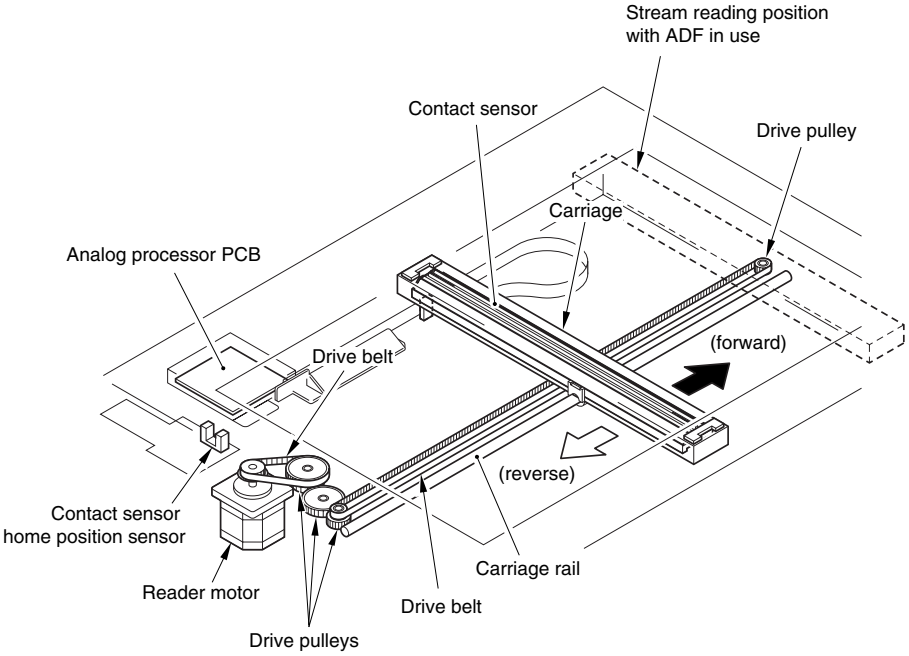
2.1 Outline

The image reading/processing system consists of the following major components:

- contact sensor used to read originals
- reader motor, drive pulley, drive belt, carriage, and carriage rail used to move the contact sensor
- The analog processor PCB is used to convert the analog image data colleted by the contact sensor into digital image data.

The image reading mechanism is controlled based on the drive signals from the image processor PCB, thereby moving the contact sensor to read the original placed on the copyboard glass. (F04-201-01)

When the ADF is used, the contact sensor is moved to stream reading position, and the originals are read when they are moved by the ADF.



F04-201-01

3 Laser Exposure System

3.1 Outline

The laser scanner unit consists of the following major components:

- laser unit, which serves as the source of laser beam.
- laser scanner motor, equipped with a 4-face mirror for laser scanning.
- laser driver/BD PCB used to detect laser beam or to control emission of laser beam.

The laser beam generated by the laser unit based on the signals from the DC controller PCB moves through the collimator lens (inside the laser unit) and the cylindrical lens to reach a 4-face polygon mirror rotating at a constant speed.

When reflected by the 4-face polygon mirror, the laser beam moves through the imaging lens, and is bent by the reflecting mirror to reach the photosensitive drum. At this time, the laser beam also is directed to the BD circuit of the laser driver/BD PCB. (F04-301-01)

As the 4-face polygon mirror rotates at a constant speed, the laser beam scans the surface of the photosensitive drum at a constant speed, thereby removing charges and forming static images.

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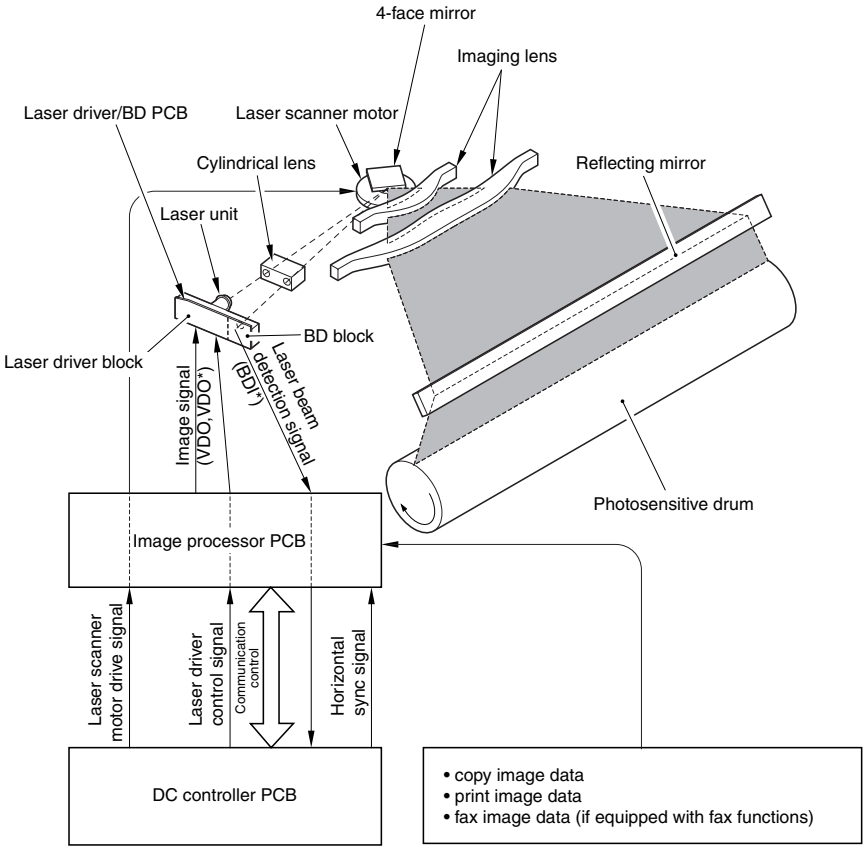

4-face mirror
Imaging lens
Laser driver/BD PCB
Laser scanner motor
Cylindrical lens
Reflecting mirror
Laser unit
BD block
Laser driver block
Laser beam detection signal (BDI*)
Image signal (VDO,VDO*)
Photosensitive drum
Image processor PCB
Laser scanner motor drive signal
Laser driver control signal
Communication control
Horizontal sync signal
DC controller PCB
• copy image data
• print image data
• fax image data (if equipped with fax functions)

F04-301-01

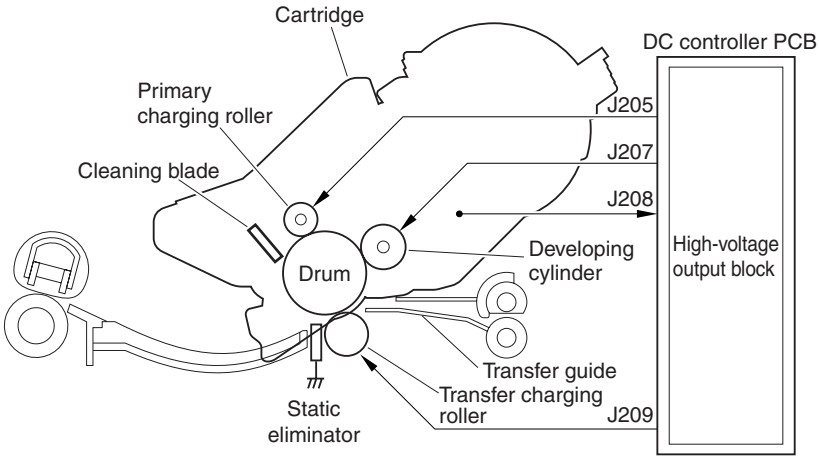
4 Image Formation System

4.1 Outline

F04-401-01 shows the construction of the image formation system.

The machine is a cartridge type, in which the core of its image formation components are constructed as a signal entity: photosensitive drum, primary charging roller, developing cylinder, cleaning blade, and toner housing.

The DC controller PCB has a built-in high-voltage output assembly, and generates high voltage for charging at such times as necessary.



F04-401-01

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5 Pickup/Feeding/Delivery System

5.1 Outline

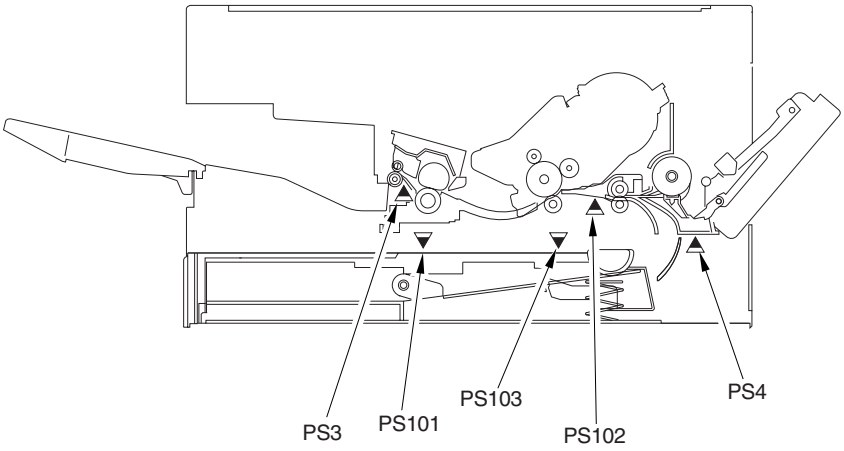
The machine is not equipped with a paper width detection mechanism. It uses center reference, in which paper moves centered through the pickup/feeding/delivery path.

The source of paper may be from any of two: cassette and manual feed tray. Once picked from the cassette or the manual feed tray, the paper is corrected so that any skew is removed by the registration shutter and is sent as far as the registration roller. Thereafter, the paper is controlled so that its leading edge matches the leading edge of the image on the photosensitive drum by means of the paper leading edge sensor (PS102); it then is moved through the transfer, separation, feeding, and fixing assemblies to reach the delivery tray.

The machine is equipped with 5 sensors to monitor the movement of paper; the names and the functions of these sensors are as follows:

Notation	Name	Function
PS3	Delivery sensor	Detects the state of paper in the delivery assembly.
PS4	Manual feed tray paper sensor	Detects the presence/absence of paper in the manual feed tray.
PS101	LGL paper sensor	Detects paper inside the cassette to see if it is of LGL size.
PS102	Paper leading edge sensor	Detects the leading edge and trailing edge of paper to measure its length. Also, it controls the timing of activation of the laser.
PS103	Cassette paper sensor	Detects the presence/absence of paper in the cassette.

T04-501-01



F04-501-01

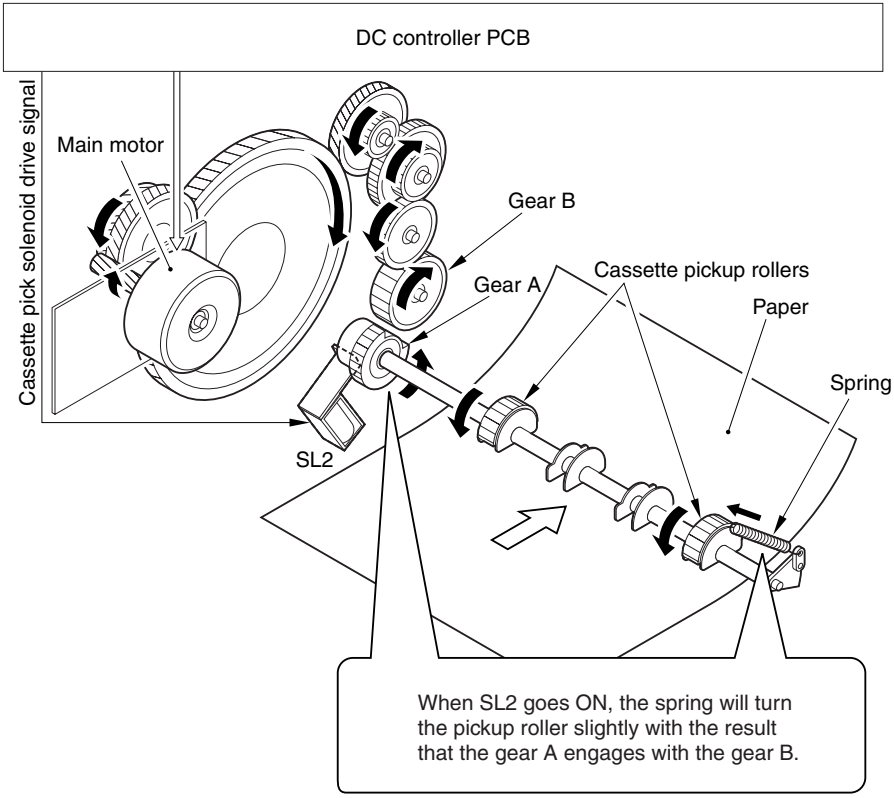
5.2 Pickup Operation

5.2.1 Pickup from the Cassette

5.2.1.1 Outline

Paper is picked up from the cassette under the control of the CPU on the DC controller PCB and using the drive of the main motor (M1). When the cassette pickup solenoid (SL2) goes ON, the drive of the main motor (M1) is transmitted to the cassette pickup roller assembly to rotate the cassette pickup roller.

When the cassette pickup roller rotates, a single sheet of paper is separated from the stack by the separation claws of the cassette, and is sent as far as the registration shutter by way of the vertical path roller.


DC controller PCB
Cassette pick solenoid drive signal
Main motor
Gear B
Gear A
Cassette pickup rollers
Paper
Spring
SL2
When SL2 goes ON, the spring will turn the pickup roller slightly with the result that the gear A engages with the gear B.

F04-502-01

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5.2.1.2 Retry Pickup

If the paper leading edge sensor (PS102) does not detect paper within a specific period of time after the cassette pickup roller has started to rotate, the machine will start to rotate the cassette pickup roller once again to execute a retry pickup operation.

If the paper leading edge sensor (PS102) still does not detect paper within a specific period of time after the machine executes a retry pickup operation once, the machine will identify the condition as a jam and will indicate a jam message on the LCD.

5.2.1.3 Detecting the Size of Paper

The machine detects the size of paper in the cassette in any of two ways: LGL size detection and non-LGL size detection.

LGL detection is performed by means of a LGL paper sensor (PS101). The LGL size detection mechanism is used to prevent picking up a subsequent sheet of paper before the trailing edge of paper leaves the cassette, otherwise occurring if the pickup was let to occur at the same time using other sizes when picking up LGL paper.

Non-LGL detection is performed using the paper leading edge sensor (PS102) based on the length of paper. In fax mode, if paper of a size different from the size selected from the control panel is placed, the DC controller will identify a paper size mismatch at the end of printing and indicate a message on the LCD.

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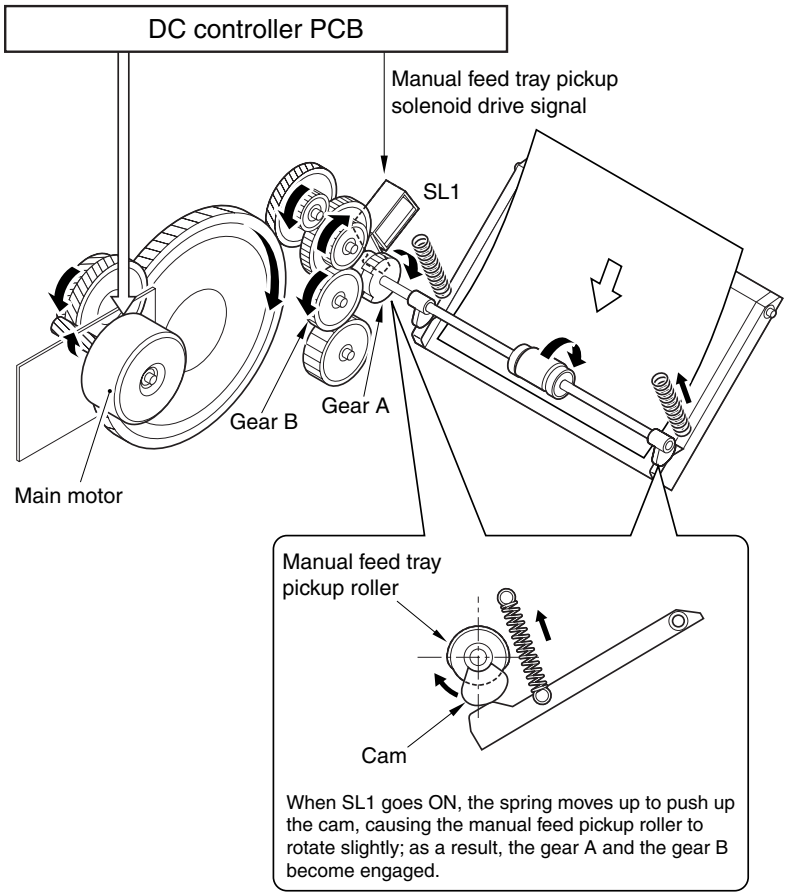
5.2.2 Pickup from the Manual Feed Tray

5.2.2.1 Outline

Paper is picked up from the manual feed tray under the control of the CPU on the DC controller PCB and using the drive of the main motor (M1). When the manual feed pickup solenoid (SL1) goes ON, the drive of the main motor (M1) is transmitted as far as the manual feed pickup roller assembly to rotate the manual feed pickup roller.

The sheets of paper stacked in the manual feed tray are lifted by the work of a spring and forced against the manual feed pickup roller. Thereafter, a single sheet of paper is separated by the work of the manual feed pickup roller and the separation pad, and is moved as far as the registration shutter.


DC controller PCB
Manual feed tray pickup solenoid drive signal
SL1
Gear B
Gear A
Main motor
Manual feed tray pickup roller
Cam
When SL1 goes ON, the spring moves up to push up the cam, causing the manual feed pickup roller to rotate slightly; as a result, the gear A and the gear B become engaged.

F04-502-02

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5.2.2.2 Retry Pickup

If the paper leading edge sensor (PS102) does not detect paper within a specific period of time after the manual feed pickup roller starts to rotate, the machine will rotate the manual feed pickup roller once again to execute a retry pickup operation. If the paper leading edge sensor (PS102) still does not detect the leading edge of paper after the machine executes a retry pickup operation once, the machine will identify the condition as a jam and will indicate a jam message on the LCD.

5.2.2.3 Detecting the Size of Paper

The size of paper in the manual feed tray is detected using the paper leading edge sensor (PS102) with reference to the length of paper. In fax mode, if paper of a size different from the size selected from the control panel is placed, the DC controller will identify a paper size mismatch at the end of printing and indicate a message on the LCD.

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5.3 Feeding Operation/Delivery Operation

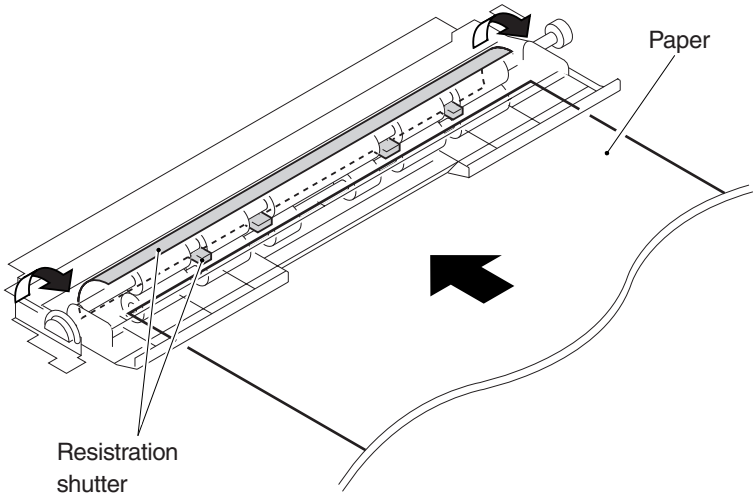
5.3.1 Outline

The machine uses the following to feed/deliver paper:

- registration roller
- photosensitive drum
- transfer charging roller
- fixing pressure roller
- delivery roller

The paper moved as far as the registration shutter by the work of the various pick operations is corrected for skew movement when it is butted against the registration roller.

When the paper moves past the registration assembly, the paper leading edge sensor (PS102) detects its leading edge, thereby ensuring that the leading edge of the paper will match the leading edge of the image on the photosensitive drum. Thereafter, the paper is moved past the photosensitive drum and then is moved over the transfer charging roller, fixing pressure roller, and delivery roller.



F04-503-01

5.3.2 Auto Delivery Control

The machine drives the main motor (M1) for a specific period of time to feed/delivery roller when the power is turned on, when the reader unit is returned to its initial position, or when it shifts from ESS mode, in addition to the following:

a. after starting the main motor (M1), the paper leading edge sensor (PS102) detects paper.
b. the size of the paper delivered last is B5 or smaller, and the delivery sensor (PS3) detects paper after the main motor (M1) is started.

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5.4 Reducing the Copying Speed

5.4.1 Outline

The machine is not equipped with a paper width detection mechanism; for this reason, if paper with a limited width is used in continuous printing, the ends of the fixing heater would overheat. To prevent overheating, the machine switches among 3 copying speeds with reference to the readings of the sub thermistor.

1. Normally, the machine reduces the speed to 4 ppm when the reading of the sub thermistor reaches 245°C/473°F or higher.
2. The machine will further reduce the copying speed to 3 ppm if the reading of the sub thermistor reaches 255°C/491°F or higher after it has reduced it to 4 ppm.
3. The machine will further reduce the copying speed to 2 ppm if the reading of the sub thermistor reaches 260°C/500°F or higher after it has reduced it to 3 ppm.

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5.5 Detecting Jams

5.5.1 Outline

The machine is equipped with 6 sensors used to detect jams.

The presence/absence of paper is checked with reference to the state of each sensor at such times as stored in the CPU on the DC controller PCB. When the machine detects a jam, it will turn off the main motor (M1) and will indicate a jam message on the LCD.

5.5.2 Types of Jams

The machine groups jams into 8 types. When a jam occurs, be sure to remove it, and start over the operation.

a. Pickup Delay Jam

After execution of a pickup retry, the paper leading edge sensor (PS102) does not detect the leading edge of paper within a specific period of time, or no paper exists at time of a pickup retry.

b. Paper Leading Edge Sensor Stationary Jam

After the paper leading edge sensor (PS102) has detected the leading edge of paper, the paper leading edge sensor (PS102) does not detect the trailing edge of paper within a specific period of time.

c. Delivery Sensor Leading Edge Delay Jam

After the paper leading edge sensor (PS102) has detected the leading edge of paper, the delivery sensor (PS3) does not detect the trailing edge of paper within a specific period of time.

d. Fixing Wrap Jam

After the delivery sensor (PS3) has detected the leading edge of paper, the delivery sensor (PS3) detects the absence of paper before a specific period of time.

e. Delivery Sensor Trailing Edge Delay Jam

After the delivery sensor (PS3) has detected the leading edge of paper, the delivery sensor (PS3) does not detect the trailing edge of paper within a specific period of time.

f. Delivery Sensor Stationary Jam

- As part of operation after a pickup delay jam, the delivery sensor (PS3) detects the trailing edge of paper; however, the delivery sensor (PS3) once again detects the trailing edge of paper, the laser is forced OFF, and a specific period of time passes.
- As part of operation after a pickup delay jam, the delivery sensor (PS3) detects paper, the laser is forced OFF, and a specific period of time passes.
- At time of cleaning the fixing pressure roller, the trailing edge of paper does not move past the delivery sensor (PS3; i.e., the sensor does not go OFF) within a specific period of time.

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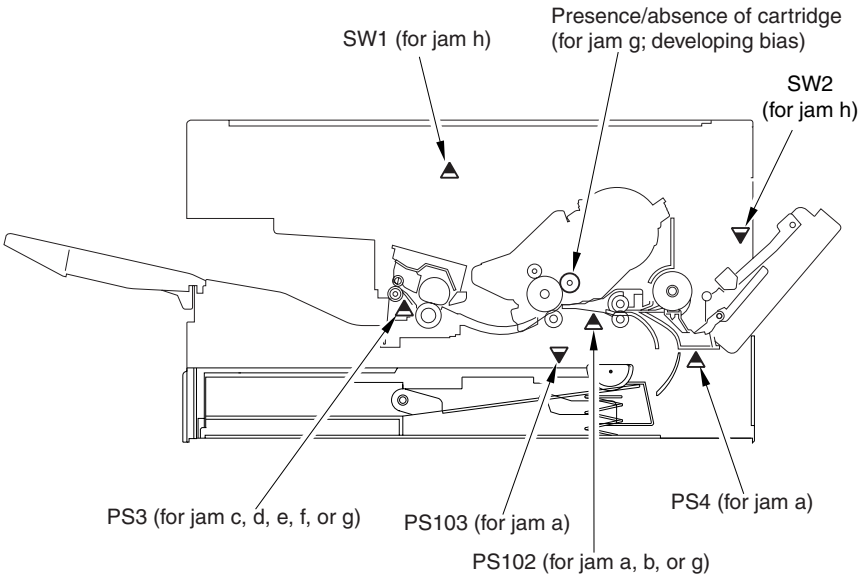
g. Auto Delivery Jam

- When the fixing heater is started, the paper leading edge sensor (PS102) detects the presence of paper.
- The paper group is not known or the paper last subjected to length detection is identified as being LTR or larger; under either of these conditions, the delivery sensor (PS3) detects paper within 2 sec after the fixing heater starts.
- The size of the paper last subjected to length detection is identified as being LTR or larger, and the delivery sensor (PS3) detects paper within 2 sec after the main motor starts.
- While auto delivery is under way, the machine identifies the absence of a cartridge.

h. Door Open Jam

- During printing, the reader unit slide detecting switch (SW1) has detected movement (sliding) for the reader unit.
- If the toner supply cover open/closed detecting switch (SW2) identifies the toner bottle cover as being open during printing.
- If the toner bottle sensor (PS11) identifies the toner bottle as being displaced during printing.


SW1 (for jam h)
Presence/absence of cartridge
(for jam g; developing bias)
SW2
(for jam h)
PS3 (for jam c, d, e, f, or g)
PS103 (for jam a)
PS4 (for jam a)
PS102 (for jam a, b, or g)

F04-505-01

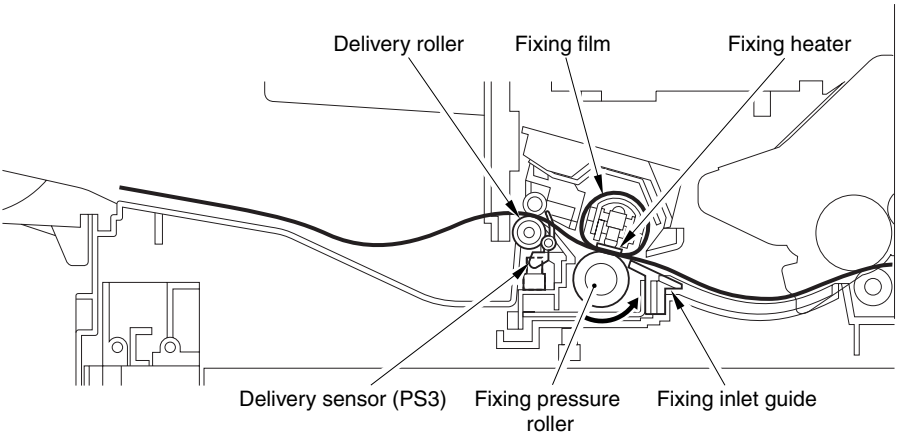
6 Fixing System

6.1 Outline

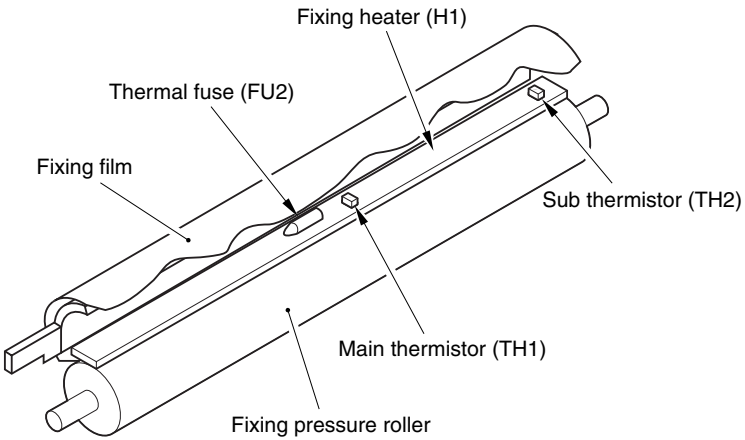
The fixing pressure roller and the delivery roller are driven by the main motor.

The paper separated from the photosensitive drum is moved to the inside of the fixing assembly; the paper is then moved outside it after the toner is fused to the paper by the work of the fixing film and the fixing pressure roller.

The delivery sensor (PS3) is used to detect paper coming out of the fixing assembly.



F04-601-01



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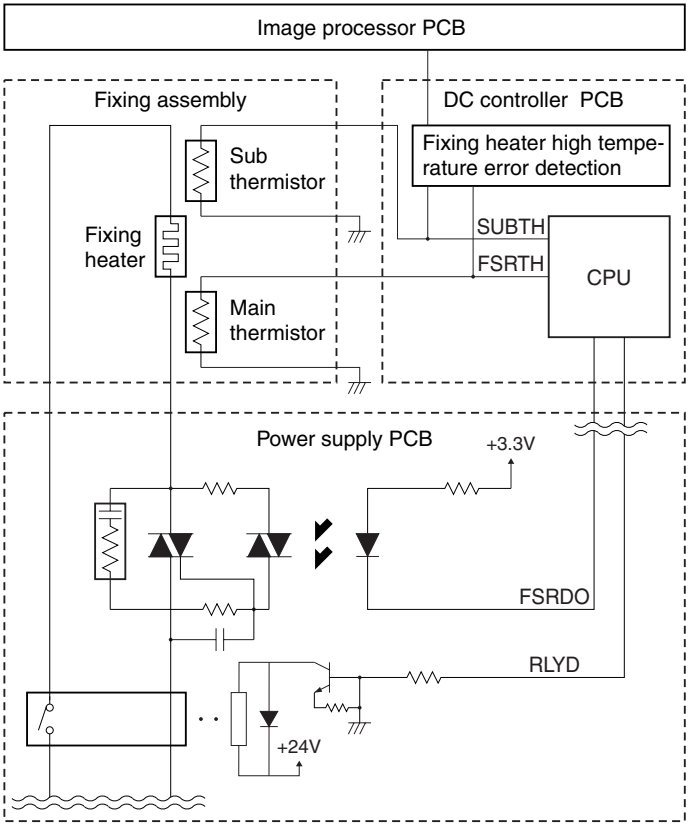
6.2 Controlling the Fixing Operation

6.2.1 Controlling the Fixing Temperature

The fixing film unit has a plate-shaped fixing heater built into it for heating the fixing film.

The fixing heater is equipped with 2 thermistor: a main thermistor in the middle and a sub thermistor at the end. The main thermistor is used to control the temperature of the fixing heater and to detect its overheating, while the sub thermistor is used to detect an error temperature on the end of the fixing heater.

The CPU on the DC controller PCB monitors the main thermistor signal (FSRTH) and the sub thermistor signal (SUBTH) from the thermistors for control of the fixing heater drive signal (FSRD0) and the relay drive signal (RLYD), thus varying the supply of power to the heater and, ultimately, controlling the temperature of the fixing heater.



F04-602-01

The CPU on the DC controller PCB executes the following 4 types of fixing temperature control:

- Start-Up Temperature Control

In response to a print command from the image processor PCB, the temperature of the fixing heater is started up to a level 15°C/59°F lower than paper passage control temperature target.

- Paper Passage Temperature Control

While printing is taking place, the fixing heater temperature is controlled so that it is identical with the paper passage control temperature target.

- Sheet-to-Sheet Temperature Control

To prevent overheating of areas not covered by paper (between sheets), the fixing heater temperature is controlled to a level relatively lower than the paper passage control temperature target.

- Rest Heating Temperature Control

While the machine is at rest, the fixing pressure roller is heated so that the toner collecting on it is melted and moved to the fixing film, thereby ridding the roller of toner.

The rest heating control mechanism is used to control the temperature of the fixing heater to a level lower than the paper passage target level when LTR or larger paper is used for printing.

The control temperature targets are switched in reference to the following 4 conditions:

- paper type (as indicated by a command during printing)
- type of control (cover paper or between sheets)
- change in fixing temperature control (OFF → start-up → paper passage, etc.)
- count of prints in continuous mode

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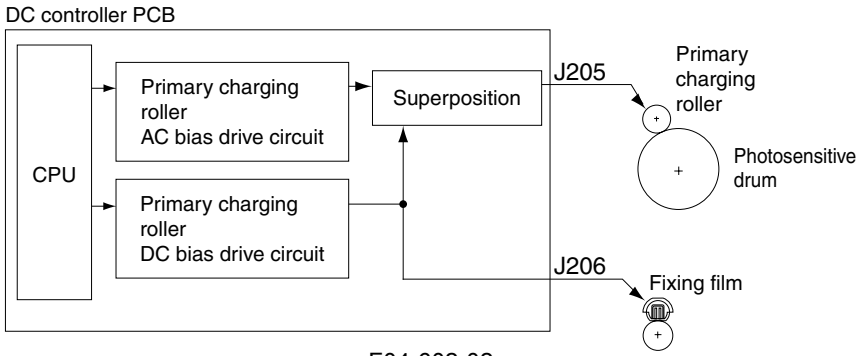
6.2.2 Controlling the Fixing Film Bias

The machine is equipped with a fixing film bias control mechanism which is controlled by the CPU on the DC controller PCB. The fixing film bias is used to prevent displacement of toner deposits; i.e., when the primary charging roller DC bias is applied, a bias of the same polarity as the toner is applied to the fixing film so as to create a magnetic field between the paper and the film.



F04-602-02

6.2.3 Fixing Heater Safety Mechanism

The fixing heater safety circuit is part of the DC controller PCB, and is used to monitor the fixing temperature for an error at all times. If the output voltage for the main thermistor or the sub thermistor reaches about 0.37 V or lower (about 310°C/590°F), the relay will be turned off regardless of the state of the relay drive signal (RLYD) from the CPU to shut the power to the fixing heater.

If the temperature of the fixing heater increases abnormally, on the other hand, to exceed about 230°C/446°F, the thermal fuse will melt to cut the power to the fixing heater.

6.2.4 Detecting a Fault in the Fixing Assembly

The CPU on the DC controller PCB will identify a fault in the fixing assembly if any of the following conditions (a through f) occurs; as a result,

- it will cut the power to the fixing heater.
- it will cause the relay drive signal (RYLD) to go '1' to turn off the relay and, at the same time, will communicate the presence of a fault to the image processor PCB.

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a. Overheating 1 (all conditions)

The CPU will identify overheating 1 if the main thermistor detects 230°C/446°F for 1 sec or more continuously.

b. Start-Up Error 1 (start-up)

The CPU will identify start-up error 1 if a level of temperature lower than 120°C/248°F is detected for 1 sec or more continuously 10 sec after the heater is supplied with power.

c. Start-Up Error 2 (startup/paper passage)

The CPU will identify start-up error 2 if a level of temperature 15°C/59°F lower than the paper passage temperature control target is not detected at all 75 sec after the heater is supplied with power.

d. Temperature Control Low Temperature Error (paper passage/sheet-to-sheet/rest heating/temperature control)

The CPU will identify a temperature control low condition error if a level of temperature lower than 120°C/248°F is detected for 1 sec or more continuously in paper passage, sheet-to-sheet, rest heating, or temperature control state.

e. Main thermistor Open Circuit (all conditions)

The CPU will identify main thermistor open circuit if the A/D conversion value of the output voltage from the main thermistor is in excess of a specific value for 1 sec or more.

f. Overheating 2 (all conditions)

The CPU will identify overheating 2 if the sub thermistor detects 300°C/572°F or higher for 0.2 sec over more continuously.

g. Sub Thermistor Error Low Temperature 1 (warm-up)

The CPU will identify sub thermistor error low temperature 1 if the temperature reading is lower than 75°C/167°F for 1 sec or more 10 sec after the heater is first supplied with power.

h. Sub Thermistor Error Low Temperature 2 (cool-down)

The CPU will identify sub thermistor error low temperature 2 if all the following conditions exit when the heater is off after printing ends and the trailing edge of the paper moves past the delivery sensor.

- the thermistor reading is lower than 75°C/167°F when the heater is off.
- printing has not been cancelled in the middle.
- no error has occurred during printing.
- the thermistor reading is lower than 75°C/167°F before the trailing edge of the paper moves past the delivery sensor.

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7 Power Supply System

7.1 Low Voltage Circuit

7.1.1 Low Voltage Power Supply Circuit

The machine's DC power supply is generated by the power supply PCB.

The AC power arriving at the power supply PCB is converted into the following for supply to loads: +3.3 VDC, +3.3 VSDC, +5 VDC, +5 VSDC, +12 VDC, +24 VDC.

See the following for an outline of the DC power supply:

Output voltage	Output voltage value
+3.3V	+3.4V ± 3%
+3.3VS*1	+3.4V ± 3%
+5.1V	+5.1V ± 4%
+5.1VS*1	+5.1V ± 4%
+12V	+12V ± 5%
+24V	+24V ± 5%

*1: Also supplied during ESS mode.

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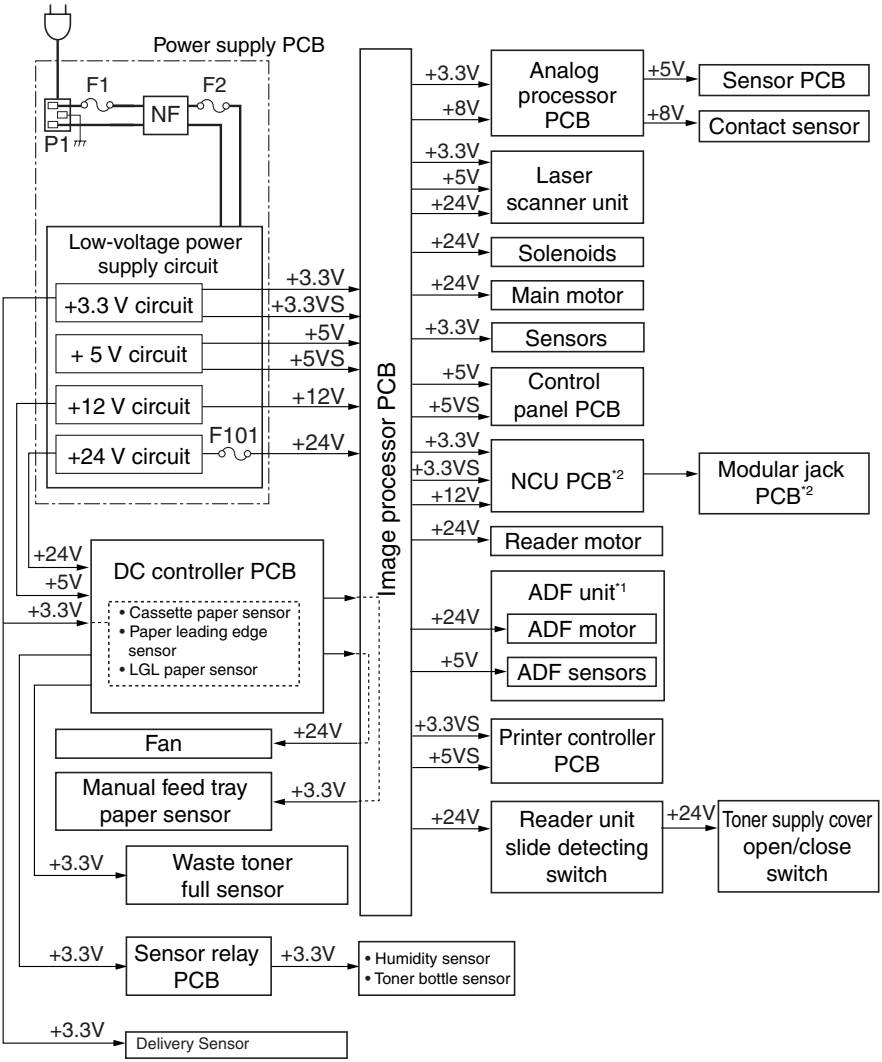

*1 : Only if equipped with ADF functions.
*2 : Only if equipped with fax functions.

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7.1.2 Protective Functions

The power supply PCB is equipped with an over-current/over-voltage protection mechanism to prevent damage to the power circuit in the event of an over-current or over-voltage, as caused by a short circuit or the like on the load side. If the over-current/over-voltage protective mechanism has gone ON, disconnect the power cord, and correct the fault; then, connect the power cord once again to reset the machine. If short circuiting and resetting are repeated, the internal fuse (F1, F2, F101) can melt.

7.2 High-Voltage Power Supply Circuit

The high voltage output circuit is built into the DC controller PCB.

The CPU on the DC controller PCB sends instructions for the generation of the following high voltages at specific timing:

- primary charging roller bias (AC voltage + DC negative voltage)
- developing bias (AC voltage + DC negative voltage)
- transfer charging roller bias (DC positive voltage or DC negative voltage)

7.3 Controlling the ESS Mechanism

7.3.1 Outline

The machine is equipped with an ESS mechanism to limit the consumption of power in standby as much as possible. The ESS function is controlled by the image processor PCB, and the machine shifts to ESS mode when the Energy Saver key in the control panel is pressed or the machine remains in standby state for a specific period of time.

The standby period after which the ESS mode is started is set in user mode: 3 to 30 min (factory default: 5 min).

7.3.2 Operation

While the machine remains in ESS mode, all in the control panel except the LED indicator of the Energy Saver key will remain OFF. The machine will not shift to ESS mode under any of the following conditions:

- The shift to ESS mode is not enabled in user mode.
- A jam or a service error occurred, and the Alarm lamp is ON. (In the case of the absence of toner or paper, full of the waste toner, and the machine shifts to ESS mode in the absence of paper.)
- The image memory contains image data.*1

While the machine is in ESS mode, it will shift out of the state in response to a press on the Energy Saver key; in addition, it will automatically shift out of the state under any of the following conditions:

- Print data arrives from the PC.
- A fax arrives.*1
- Off-hook state is detected.*1
- A report output time occurs.*1
- A timer call time occurs.*1

*1: Only if equipped with fax functions.

8 Others

8.1 Fan

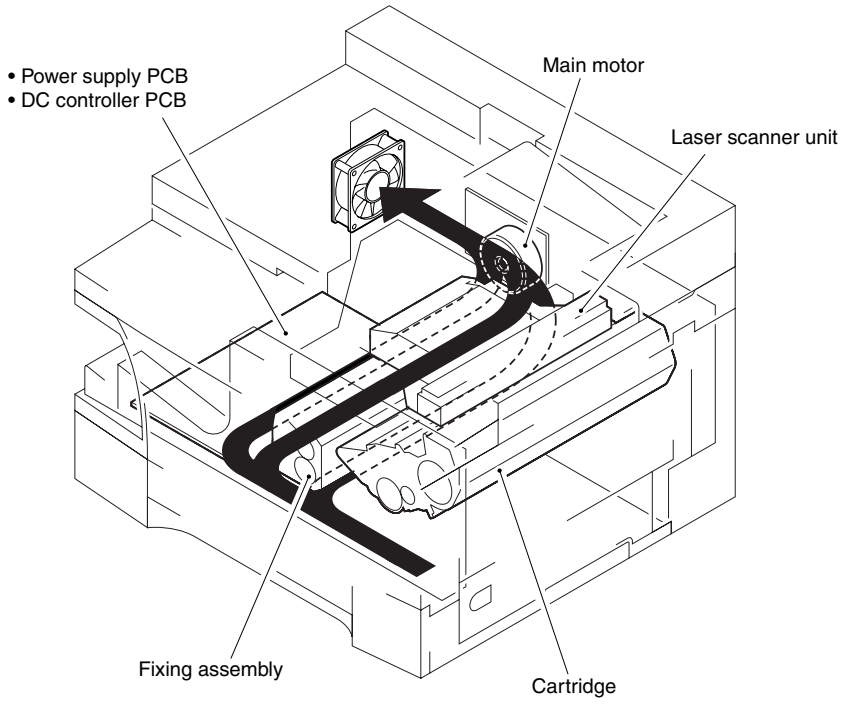
8.1.1 Outline

The machine is equipped with a single fan at the rear of the delivery assembly to cool the laser scanner unit, to discharge heat from around the fixing assembly, to cool the elements of the PCBs, and to discharge ozone.

The fan is controlled by the CPU on the DC controller PCB for the following:

- full-speed rotation while the main motor is in operation.
- full-speed rotation for 30 sec and half-speed rotation for 60 sec after the main motor stops.
- full-speed rotation for 30 sec and half-speed rotation for 60 sec during WAIT.

The CPU on the DC controller PCB generates the fan drive signal (FANON) based on the state of the fan stop signal (FANSTOP; 0: reset, 1: rotate) and the full-speed/half-speed switch signal (FANHALF; 0: half-speed, 1: full-speed) to control the fan rotation to any of three: rest, half-speed, full-speed.



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8.2 Back-Up Batteries

8.2.1 Back-Up Function

8.2.1.1 Outline

The machine's image processor PCB is equipped with a lithium battery (BAT1) and a vanadium lithium secondary battery (BAT2) for back-up of the data in the SRAM and the SDARM in consideration of a power outage or when the power is turned off.

The batteries must be replaced correctly to avoid explosion.
Do not replace any battery with one not indicated for the machine, i.e., use one of the same type or equivalent.
Be sure to dispose of used batteries according to local laws and regulations.

8.2.1.2 Lithium Battery (BAT1)

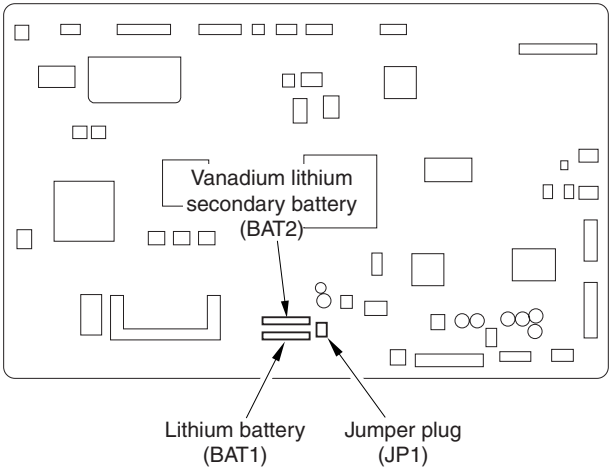
The data backed up in the SRAM by the lithium battery (BAT1) contains user data for fax functions, communications control data, and service mode settings.

Battery life: about 5 yr

The LCD will indicate 'DATA ERROR' when the power is tuned on after the lithium battery (BAT1) has reached the end of its life. If such a condition has occurred, be sure to replace the image processor PCB according to the instructions given in 1.4.1 of Chapter 7.

If you disconnect the jumper plug (JP1) of the image processor PCB and turn off the power, all control data will be reset to default settings. Do not disconnect the jumper plug (JP1) to prevent the loss of data.

The pin of the jumper plug (JP1) is displaced on the image processor PCB available as a service part so as to prevent exhaustion of the lithium battery (BAT1).



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8.2.1.3 Vanadium Lithium Secondary Battery (BAT2)

The data backed up by the vanadium lithium secondary battery (BAT2) is image data used for fax transmission/reception, and it does not include the image data for memory copying.

Back-up time: about 2 hr (assuming that the machine is kept ON for 5 day or more under normal temperature/pressure conditions)

Battery life: about 5 yr or after repeating charging and discharging 40 times at 100%

If the backup data cannot be stored longer than half the indicated period (even after the machine has been powered for 5 day or longer under normal temperature and atmospheric conditions), suspect that the battery has reached the end of its life.

If the foregoing back-up time is exceeded, the image data stored in SDRAM will be lost. To prevent loss of image data for service work or relocation, be sure to print out the image data stored in SDRAM before starting the work.

Memo

Memory Clear List

If the memory clear list is automatically printed when the machine is turned on, the image data indicated on the list is the data that was lost without back-up. After the list is printed, the image data storage and the control information will automatically be deleted. The following is a sample of the memory clear list:

07/30/2001 17:52 FAX 001

****
*** MEMORY CLEAR REPORT ***
****

MEMORY FILES DELETED

TX/RX NO	MODE	DESTINATION TEL/ID	PGS.	SET TIME	ST. TIME
0002	DELAYED TX		1	07/30 13:51	13:59
0002	DELAYED TX		1	07/30 13:51	13:51
0002	MEMORY RX		1	07/30 13:53	-----
0002	MEMORY RX		1	07/30 13:54	-----

F04-802-02

8.2.2 Back-Up Data

8.2.2.1 Types of Data

The types of data backed up by the data back-up lithium batteries (BAT1, BAT2) on the image processor PCB are as follows: a, b, and c are stored in the SRAM (backed up by BAT1), while d is the data stored in the SDRAM (backed up by BAT2).

a. User Data

Item		Description
register/set	1. data register	(various settings of reception/transmission mode)
	2. telephone number register	(one-touch dial, etc)

T04-802-01

b. Service Mode Data

Item		Description
#1.	SSSW	error control, echo remedy, etc.
#2.	MENU	NL equalizer, transmission level, etc.
#3.	NUMERIC Param	FAX/TEL switch parameter, etc.
#4A.	SPECIAL	not used normally
#4B.	NCU	not used normally
#4C.	ISDN	not used normally
#5.	TYPE	not used normally
#6.	SCANNER	image position adjustment, etc.
#7.	PRINTER	reduction, etc.
#8.	PDL	malfunction
#9.	COUNTER	reading counter, print counter, etc.
#10.	REPORT	system dump list, key history report output, etc.
#11.	DOWN LOAD	malfunction
#12.	CLEAR	various data initialization, etc.
#13.	ROM	version No., checksum, etc.
#14.	CS SET	malfunction

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c. Control Data

Item	Description
communication control record	most recent 20 communications (reception/transmission)
system dump record	past communications state, error communication history, etc.

T04-802-03

d. Data Backed Up by BAT2

Item	Description
Transmission image	transmission (memory transmission, broadcast) timer transmission timer broadcast
reception image	memory reception

T04-802-04

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8.2.2.2 Printing the Backup Data List

The data baked up in control memory may be printed in the form of a list.

If you are replacing the image processor PCB, be sure to print out the list in advance. For the method of printing, see 2.2 or 3.21 of Chapter 2.

a. User Data

Item	List
register mode	user data list
dial register mode	1-touch spd dial list
	1-touch spd dail list (detail)
	coded speed dial list
	coded speed dial list (detail)
	group dial list

T04-802-05

b. Service Mode Data

Item	List
service mode data	system data list

T04-802-06

c. Control Data

Item	List
communication control record	activity report
system dump record	system dump list

T04-802-07

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9 ADF (if equipped with ADF functions)

9.1 Outline

The ADF is a feeding device used exclusively for stream reading, and its series of operations (original pickup, feeding, delivery) is performed using the drive of the ADF motor (M3).

An original picked from the original placement assembly is controlled so that its movement will match the read start timing of the host machine's contact sensor. Then, the original is moved as far as stream reading position, read by the contact sensor (for collection of analog image data), and sent to the delivery assembly.

The ADF has 3 sensors to monitor the state of the original. The names and the functions of the sensors are as follows:

Symbol	Sensor	Function
PS6	Original sensor	Detects the presence/absence of an original in the original placement assembly.
PS7	Registration sensor	Detects the timing at which the leading edge of an original is made to arch at the ADF registration roller.
PS8	Original delivery sensor	Monitors the movement of the original in the original delivery assembly.

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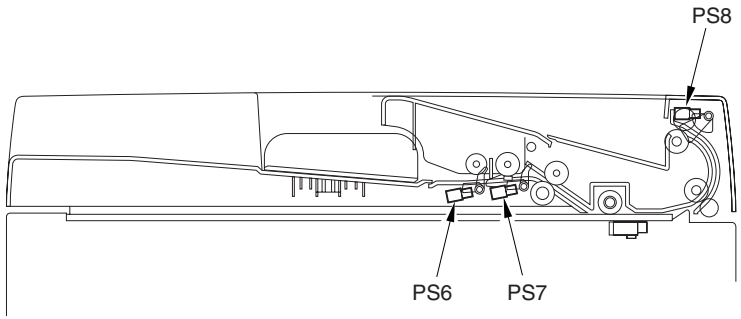


F04-901-01

9.2 Picking Up and Moving Originals

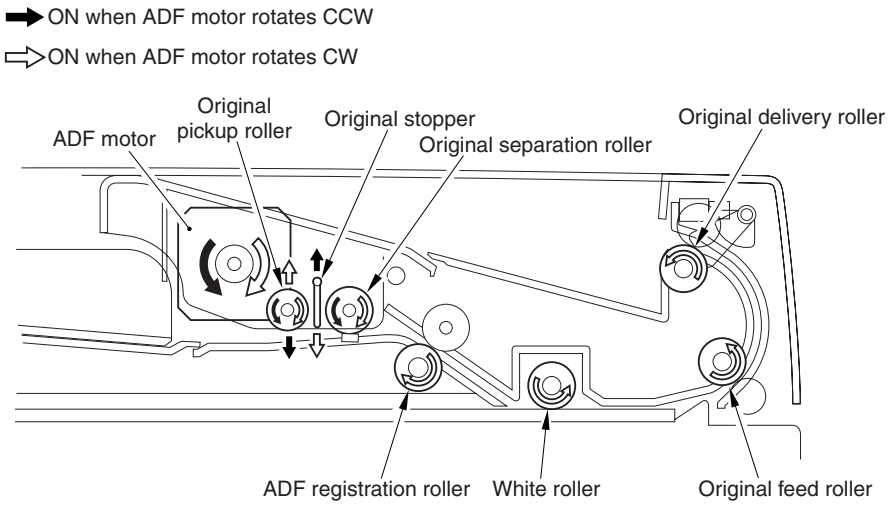
9.2.1 Outline

The ADF picks up and moves originals under the control of the CPU on the host machine's image processor PCB and using the drive of the ADF motor (M3).

When the host machine's Start key is pressed, with an original placed in the original tray, the ADF motor starts to rotate counterclockwise and the pickup roller moves down to move up the original stopper. At the same time, the original pickup roller and the original separation roller start to rotate.

When the original pickup roller and the original separation roller rotate, a single original is separated by the work of the original separation roller and the original separation pad, and its leading edge is detected by the registration sensor. The original is then sent as far as the ADF registration roller; a specific period of time after the registration sensor detects the leading edge, the ADF motor starts to rotate clockwise to move up the original pickup roller and move down the original stopper.

The ADF motor rotates clockwise to rotate the ADF registration roller, white roller, original feed roller, and original delivery roller to move and deliver the original.



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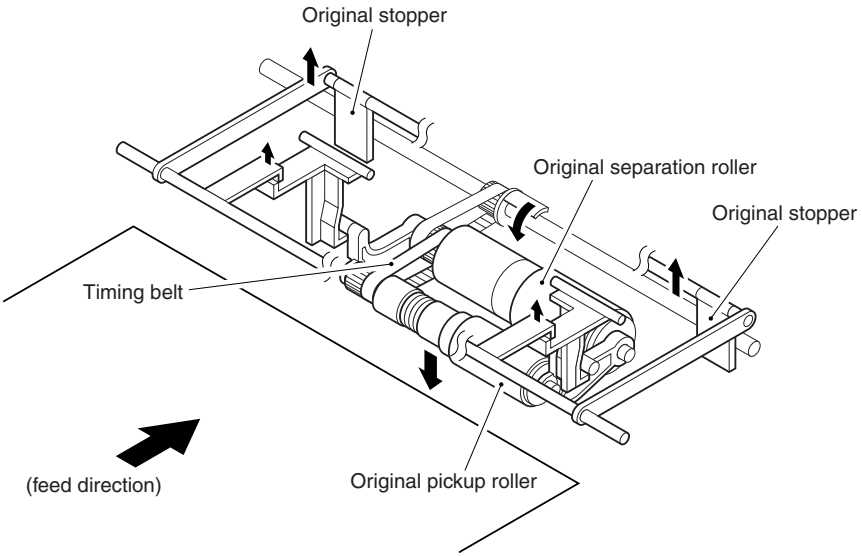
9.2.2 Moving Down the Original Pickup Roller and Moving Up the Original Stopper

The original pickup roller is kept in up position during standby, thereby ensuring a gap used to accommodate a stack of originals. The original stopper is kept in down position during standby to prevent the original from sliding too far inside the machine when it is placed.

When the ADF motor (M3) rotates counterclockwise to start original pickup operation, the drive of the timing belt moves down the original pickup roller and, at the same time, the original stopper starts to move up, causing an original to be picked up and sent inside the machine.



F04-902-02

9.3 Detecting an Original Jam

9.3.1 Outline

The ADF is equipped with 2 sensors to detect original jams. The CPU on the host machine's image processor PCB checks the presence of paper over the sensor at such times as stored in advance; if it identifies a jam, it turns off the ADF motor (M3) and indicates a jam message on the LCD.

9.3.2 Types of Jams

The machine identifies a jam as one of 6 types. When a jam has occurred, be sure to remove it, open and then close the ADF, place the original once again, and start over.

a. Registration Sensor Delay Jam

After separation is started, the registration sensor (PS7) does not detect the leading edge of paper within a specific period of time.

b. Registration Sensor Stationary Jam

After the registration sensor (PS7) detects the leading edge of paper, it detects the trailing edge of paper before a specific period of time.

c. Original size error

After the registration sensor (PS7) detects a original leading edge of paper, it detects the trailing edge of paper before a specific period of time.

d. Original Delivery Sensor Delay Jam

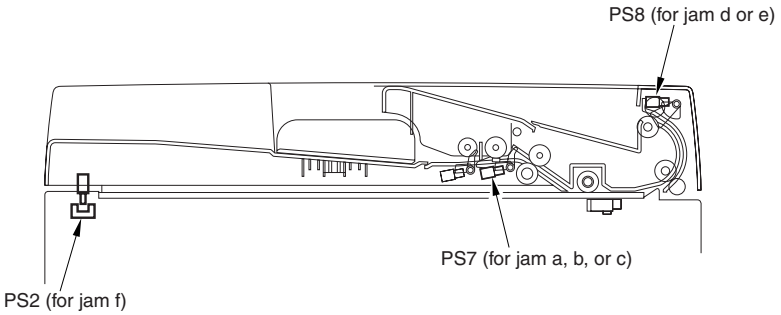
After the registration sensor (PS7) detects the leading edge of paper, the original delivery sensor (PS8) does not detect the leading edge of paper within a specific period of time.

e. Delivery Sensor Stationary Jam

After the registration sensor (PS7) detects the trailing edge of paper, the original delivery sensor (PS8) does not detect the trailing edge of paper within a specific period of time.

f. ADF Open Jam

While an original is being moved, the ADF (copyboard cover) open/close sensor (PS2) detects a condition indicating that the ADF is open.



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CHAPTER 5

MECHANICAL SYSTEM

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1 Points to Note When Disassembling/Assembling the Machine

The mechanical characteristics and sequences of operation are described together with explanations of how the machine may be disassembled and assembled; keep the following in mind when disassembling/assembling the machine:

1. ⚠ Disconnect the power plug and the modular cable in advance for safety. Be sure also to disconnect all cables used to connect the machine to the PC.
2. Reverse the steps used to disassemble the machine when assembling the machine, i.e., unless otherwise stated.
3. Identify the screws by type (length, diameter) and location.
4. The mounting screws for the grounding wire and varistors come with a toothed washer to ensure electrical continuity. Be sure not to leave out the washers.
5. Do not, as a rule, operate the machine with any of its parts removed.
6. Touch a metal portion of the machine before handling PCBs and contact sensor, thereby protecting PCBs against static damage.

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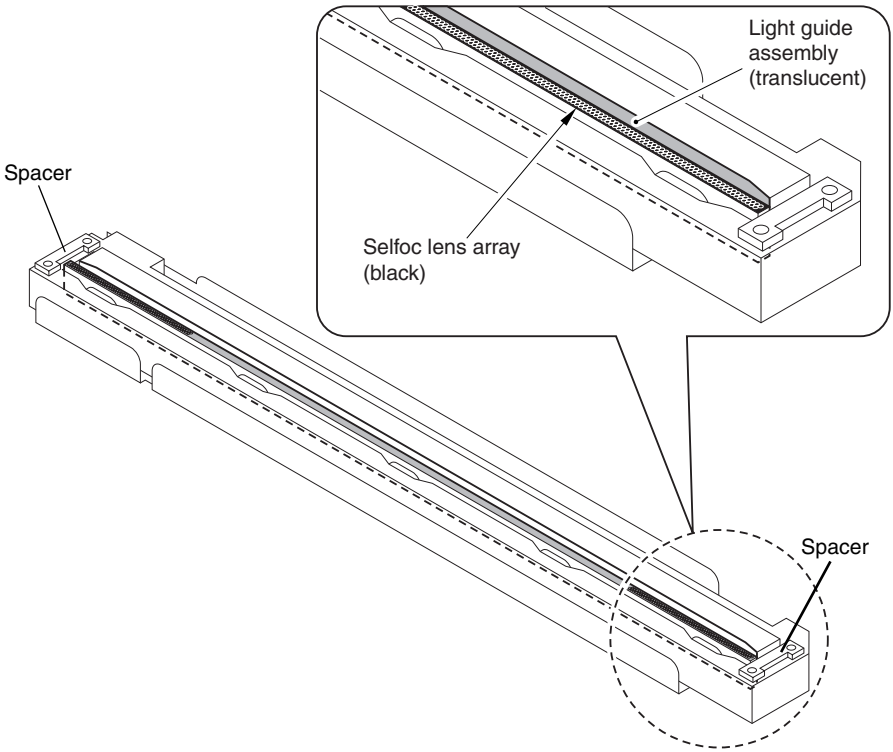
7. Take care not to touch the light guide assembly of the contact sensor.
8. Take care not to lose the spacer of the contact sensor during the work. Moreover, be sure to fit it correctly at the end of the work.



F05-101-01

9. ⚠ Do not throw the cartridge into fire; it may explode.
10. As needed, take out the cartridge, and keep it in a protective bag
11. Keep the fixing screws separately; they tend to fall inside the machine.
12. If you have removed the read unit, check to make sure that the reader unit moves. smoothly.

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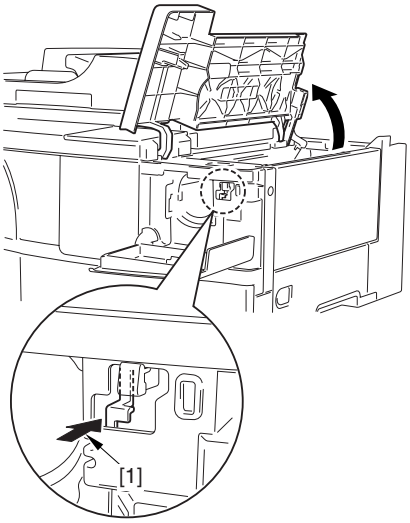
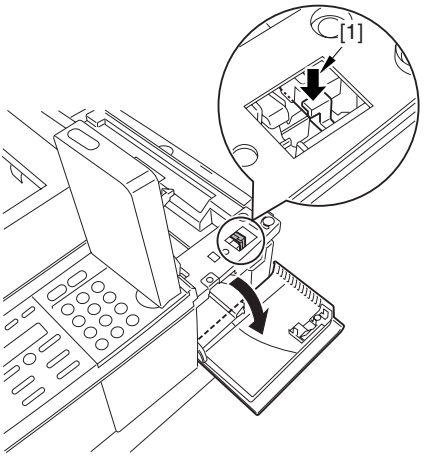
13. Keep in mind that, as indicated in F05-101-02, the hook must be pushed in the direction of the arrow [1] if you want to open the cartridge cover with the toner supply cover open (or detached).



F05-101-02

14. Keep in mind that, as indicated in F05-101-03, the hook must be pushed into the direction of the arrow [1] if you want to open the toner supply with the cartridge cover open (or detached).



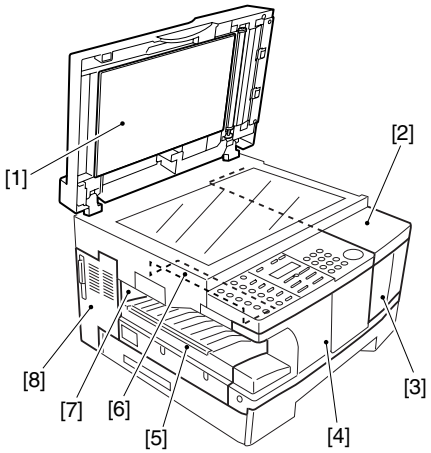
F05-101-03

2 Disassembly

2.1 Externals/Auxiliary System

2.1.1 External Covers

[1] ADF (copyboard cover)
[2] Cartridge cover
[3] Toner supply cover
[4] Front cover
[5] Delivery cover
[6] Delivery upper cover
[7] Delivery rear cover
[8] Left cover



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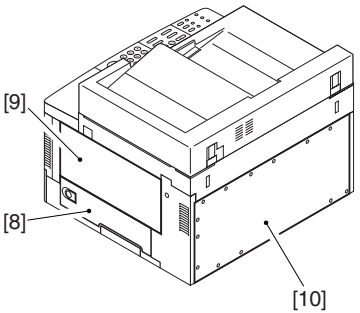
[8] Right door
[9] Manual feed tray
[10] Rear cover



F05-201-02

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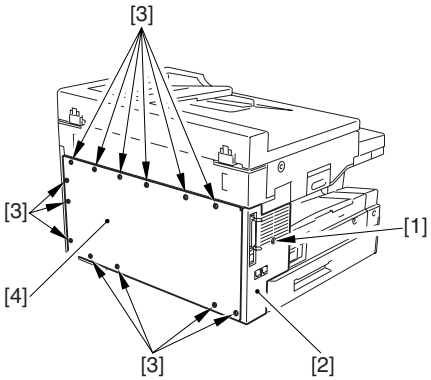
2.1.1.1 Removing the Left Cover/Rear Cover

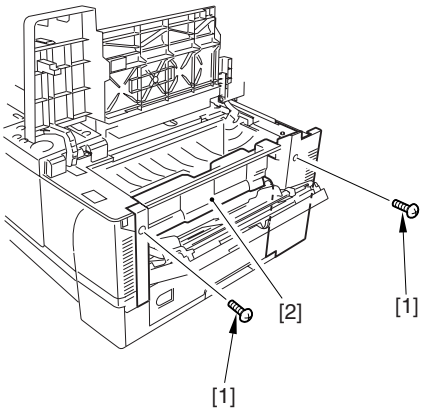
1) Remove the screw [1], and detach the left cover [2].
2) Remove the 13 screws [3], and detach the rear cover [4].



F05-201-03

2.1.1.2 Removing the Right Cover

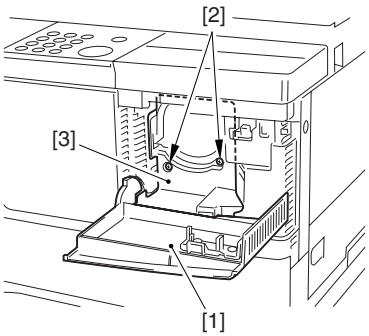
1) Slide the reader unit, and open the cartridge cover.
2) Open the manual feed tray.
3) Remove the 2 screws [1], and detach the right cover [2].



F05-201-04

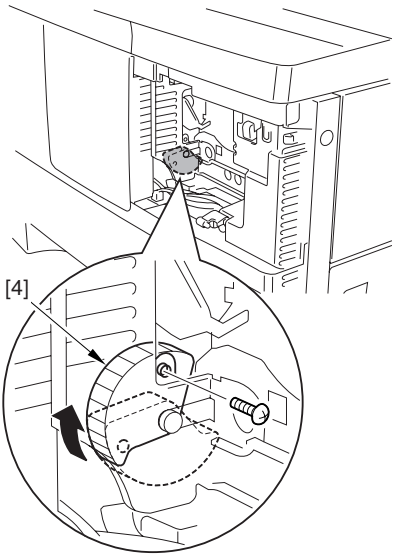
2.1.1.3 Removing the Toner Supply Cover

1) Open the toner supply cover [1].
2) Remove the 2 screws [2], and detach the cover [3].
3) Remove the toner supply cover [1].



F05-201-05

To mount, fit a screw or the like with the gear [4] lifted in place the direction of the arrow as shown to stop; then, attach the toner supply cover, and remove the screw.



F05-201-05

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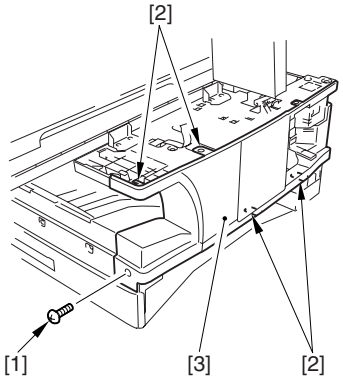
2.1.1.4 Removing the Front Cover

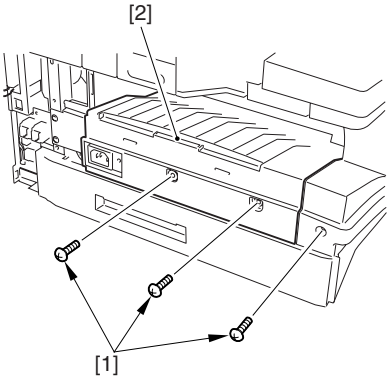
1) Remove the right cover. (See 2.1.1.2)
2) Remove the toner supply cover. (See 2.1.1.3)
3) Remove the control panel. (See 2.1.2)
4) Remove the cassette.
5) Remove the screw [1].
6) Free the 5 hooks [2], and detach the front cover [3].



F05-201-07

2.1.1.5 Removing the Delivery Cover

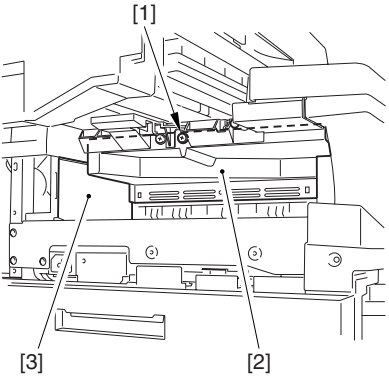
1) Remove the left cover. (See 2.1.1.1)
2) Remove the 3 screws [1], and detach the delivery cover [2].



F05-201-08

2.1.1.6 Removing the Delivery Upper Cover/Delivery Rear Cover

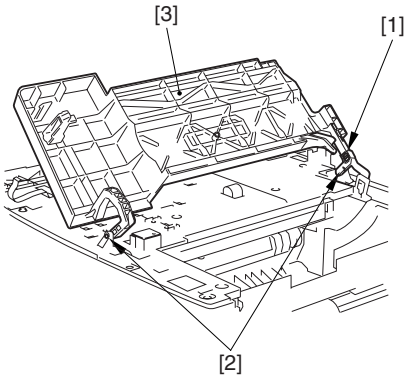
1) Remove the delivery cover. (See 2.1.1.5)
2) Slide the reader unit.
3) Remove the screw [1], and detach the delivery upper cover [2].
4) Remove the delivery rear cover [3].



F05-201-09

2.1.1.7 Removing the Cartridge Cover

1) Remove the reader unit. (See 2.3.3)
2) Free the hook [1].
3) Remove the 2 ribs [2], and detach the cartridge cover [3].



F05-201-10

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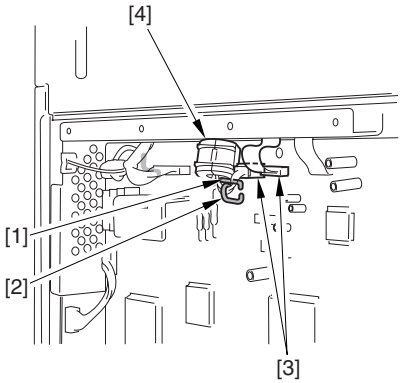
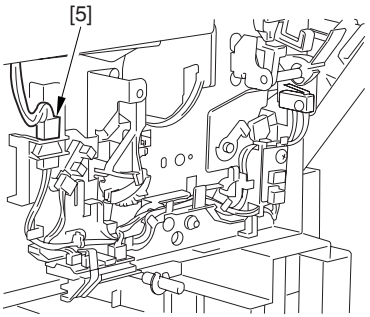
2.1.1.8 Removing the Upper Cover

1) Remove the front cover. (See 2.1.1.4)
2) Remove the cartridge cover. (See 2.1.1.7)
3) Detach the part [1] holding the core and the part [2] holding the cable.
4) Disconnect the 2 connectors [3] and remove the core [4].



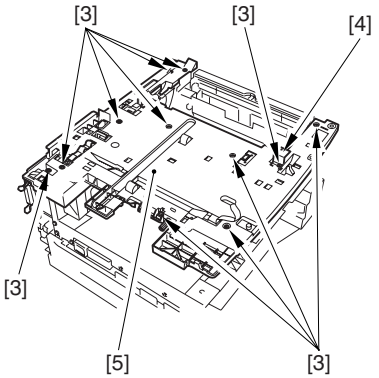
F05-201-11

5) Disconnect the connector [5] connecting the leader slide detecting switch and the toner supply cover detecting switch.



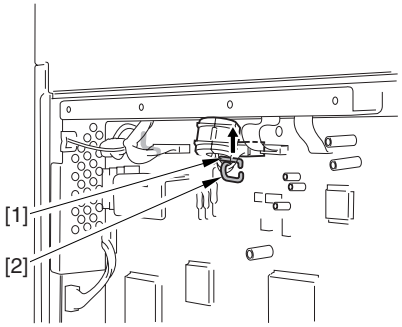
F05-201-12

6) Remove the 11 screws [3], and detach the plate [4] and the upper cover [5].



F05-201-13

For installation, fasten the core to the upper position with the part [1] and fix the cable with the part [2].



F05-201-14

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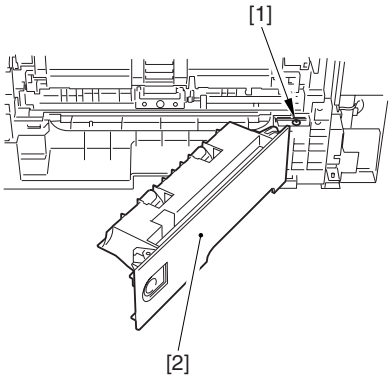
2.1.1.9 Removing the Right Door

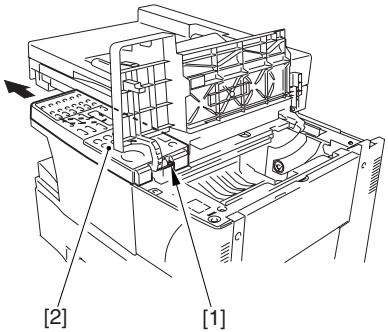
1) Remove the manual feed tray (lower). (See 2.6.4)
2) Remove the screw [1], and detach the right door [2].



F05-201-15

2.1.2 Removing the Control Panel

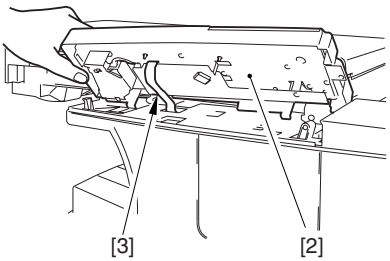
1) Slide the reader unit, and open the cartridge cover.
2) Remove the screw [1], and slide the control panel [2] to the left.



F05-201-16

3) Close the cartridge cover.
4) Disconnect the connector [3], and detach the control panel [2].

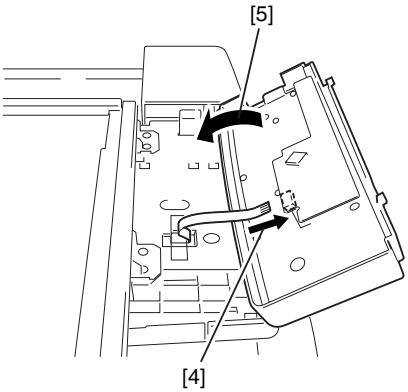
To prevent damage to the flexible cable, be sure to lift the control panel slightly as shown when disconnecting the connector [3].



F05-201-17

Memo

To mount the control panel, turn it over as shown in F05-201-14, and connect the connector [4]; then, turn back over [5] the control panel to facilitate the work.



F05-201-18

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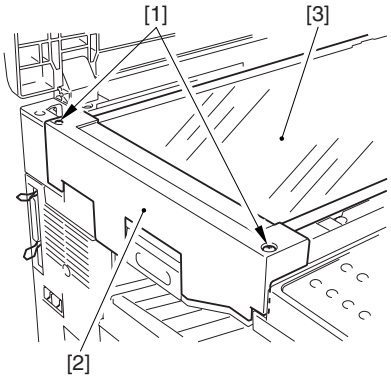
2.1.3 Removing the Copyboard Glass

1) Open the ADF (copyboard cover).
2) Remove the 2 screws [1], and detach the copyboard glass retainer [2].
3) Remove the copyboard glass [3].

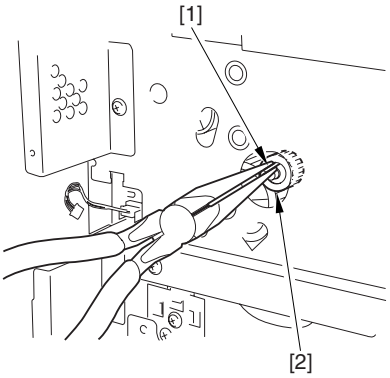


F05-201-19

2.1.4 Removing the Main Motor Unit

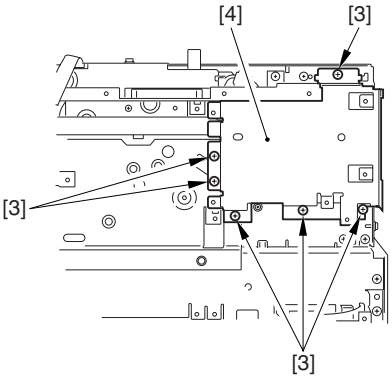
1) Remove the upper cover. (See 2.1.1.8)
2) Remove the image processor PCB. (See 2.2.1)
3) Remove the NCU PCB. (if equipped with fax functions; See 2.2.5)
4) Remove the modular jack PCB. (if equipped with fax functions; See 2.2.6)
5) Pick the hook [1] with long nose pliers or the like, and detach the registration roller gear [2].

Take care not to break the claw when removing the gear.



F05-201-20

6) Remove the 6 screws [3], and detach the plate [4].



F05-201-21

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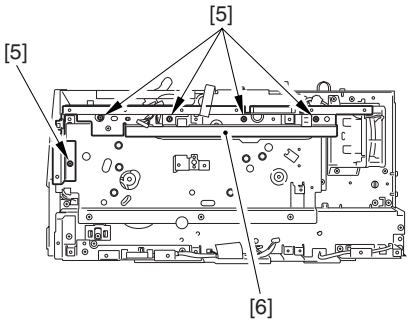
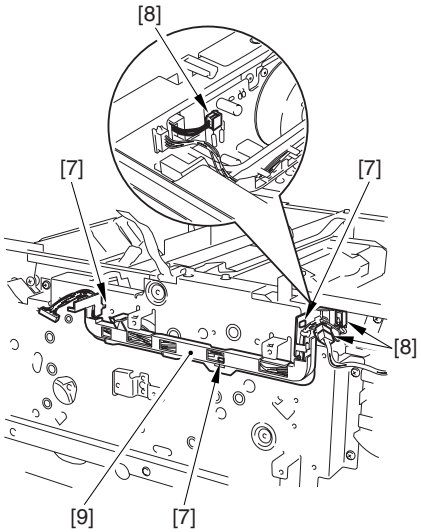
7) Remove the 5 screws [5], and detach the plate [6].



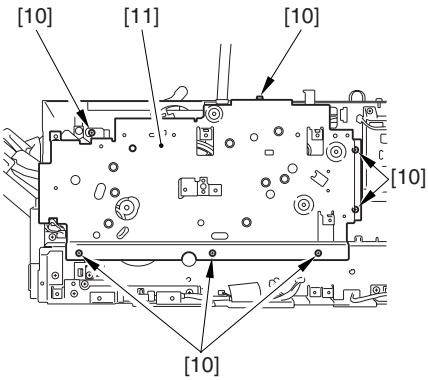
F05-201-22

8) Free the 3 hooks [7].
9) Disconnect the 3 connectors [8], and detach the harness [9].



F05-201-23

10) Remove the 7 screws [10], and detach the main motor unit [11].



F05-201-24

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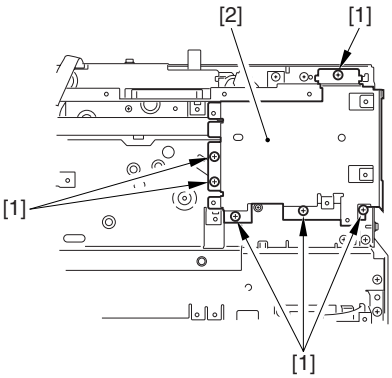
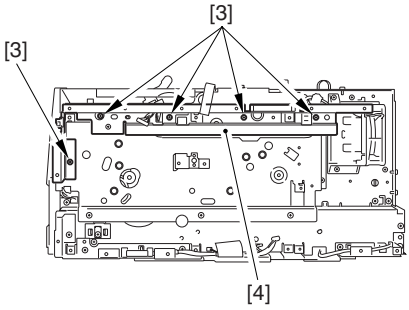
2.1.5 Remove the Fan

1) Remove the upper cover (See 2.1.1.8)
2) Remove the printer controller PCB. (See 2.2.5)
3) Remove the NCU PCB. (if equipped with fax functions; See 2.2.6)
4) Remove the modular jack PCB. (if equipped with fax functions; See 2.2.7)
5) Remove the 6 screws [1], and detach the plate [2].



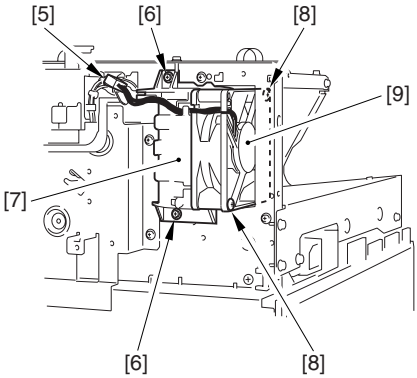
F05-201-25

6) Remove the 5 screws [3], and detach the plate [4].



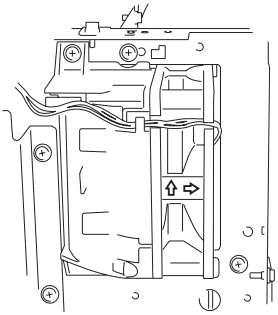
F05-201-26

7) Disconnect the connector [5].
8) Remove the 2 screws [6], and detach the fan unit [7].
9) Remove the 2 screws [8], and detach the fan [9].



F05-201-27

When mounting the fan, pay attention to the direction of its current.



F05-201-28

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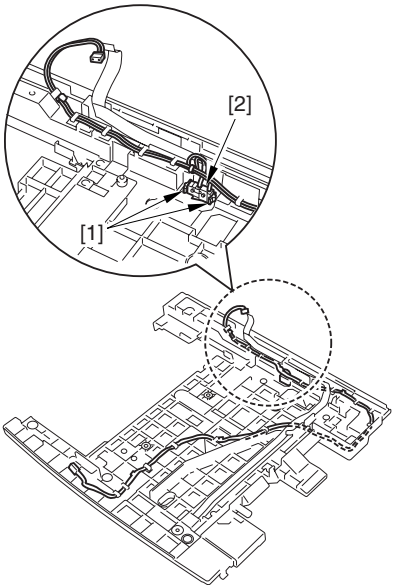
2.1.6 Removing the Reader Unit Slide Detecting Switch

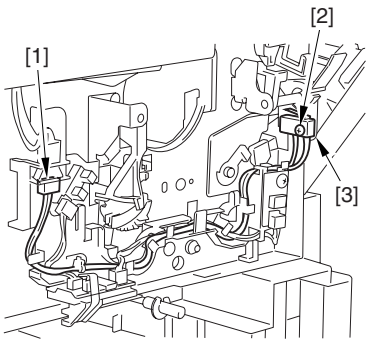
1) Remove the upper cover. (See 2.1.1.8)
2) Free the 2 hooks [1], and detach the reader unit slide detecting switch [2].



F05-201-29

2.1.7 Removing the Toner Supply Cover Switch

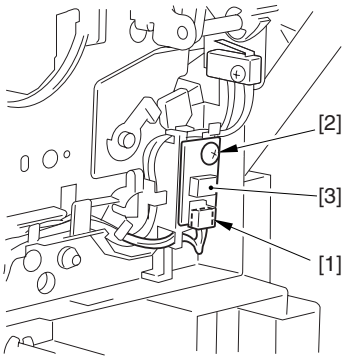
1) Remove the front cover. (See 2.1.1.4.)
2) Disconnect the connector [1], and remove the screw [2]; then, remove the toner supply cover open/closed detecting switch [3].



F05-201-30

2.1.8 Removing the Humidity Sensor

1) Remove the front cover. (See 2.1.1.4.)
2) Disconnect the connector [1], and remove the screw [2]; then, detach the humidity sensor [3].



F05-201-31

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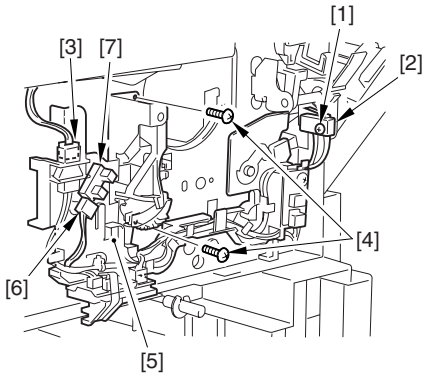
2.1.9 Removing the Toner Bottle Sensor

1) Remove the front cover. (See 2.1.1.4.)
2) Remove the screw [1], and detach the toner supply cover open/closed detecting switch [2] from the body.
3) Disconnect the connector [3].
4) Remove the 2 screws [4], and detach the unit [5].
5) Disconnect the connector [6], and detach the toner bottle sensor [7].

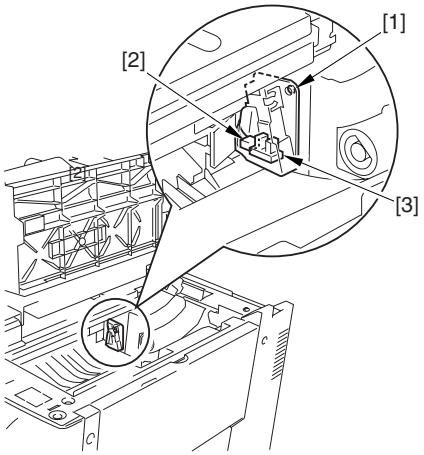


F05-201-32

2.1.10 Removing the Waste Toner Full Sensor

1) Open the cartridge cover.
2) Remove the screw [1].
3) Disconnect the connector [2], and detach the waste toner full sensor [3].

For removal, place a sheet of paper to avoid contact with the transfer charging roller.

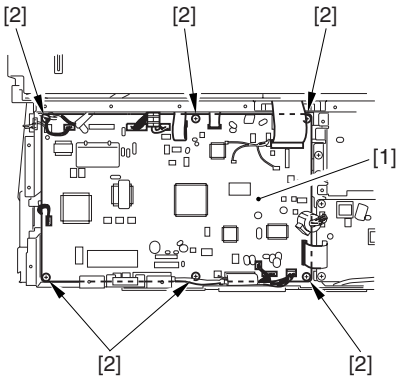


F05-201-33

2.2 PCBs

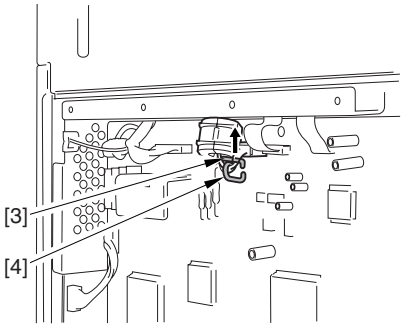
2.2.1 Removing the Image Processor PCB

1) Remove the rear cover. (See 2.1.1.1)
2) Remove the printer controller PCB.(See 2.2.5)
3) Remove the retainer for the flexible cable used to connect the analog processor PCB and the image processor PCB.
4) Remove the core, and disconnect all connectors from the image processor PCB [1].
5) Remove the 6 screws [2], and detach the image processor PCB [1].



F05-202-01

For installation, fasten the core to the upper position with the part [3] and fix the cable with the part [4].



F05-202-02

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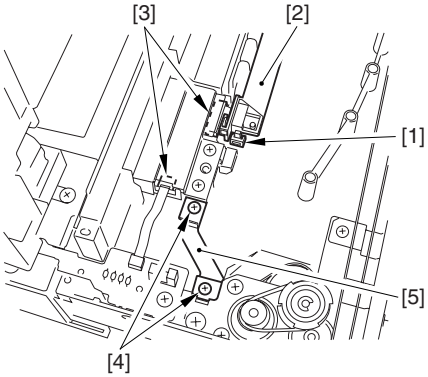
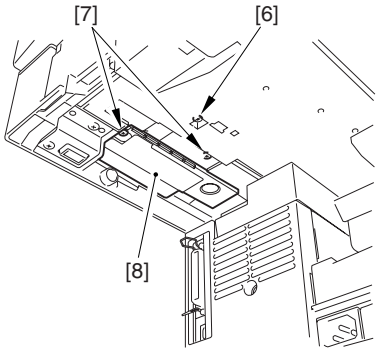
2.2.2 Removing the Analog Processor PCB

1) Remove the copyboard glass. (See 2.1.3)
2) Move the contact sensor to the center.
3) Free the hook [1], and detach the cover [2].
4) Disconnect the 2 connectors [3].
5) Remove the 2 screws [4], and detach the grounding plate [5].



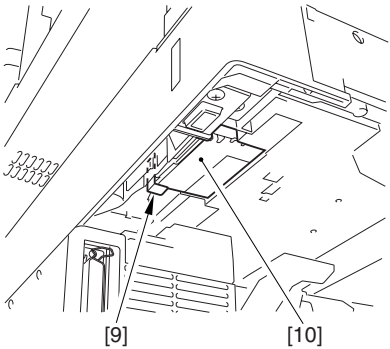
F05-202-03

6) Slide the reader unit.
7) Remove the screw [6] from under the reader unit.
8) Remove the 2 screws [7] from under the reader unit, and detach the cover [8].



F05-202-04

9) Remove the grounding plate [9], and detach the analog processor PCB unit [10].



F05-202-05

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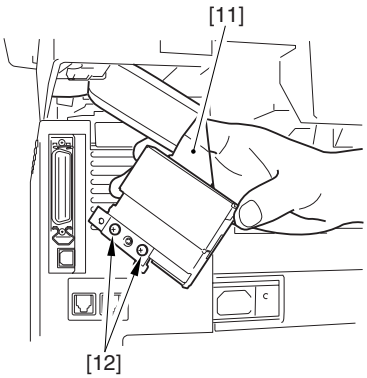
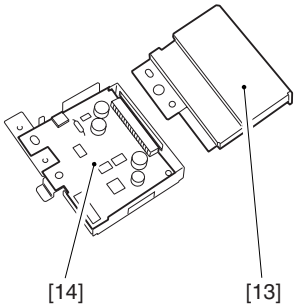
10) Disconnect the connector [11], and remove the 2 screws [12].



F05-202-06

11) Remove the cover [13], and detach the analog processor PCB [14].



F05-202-07

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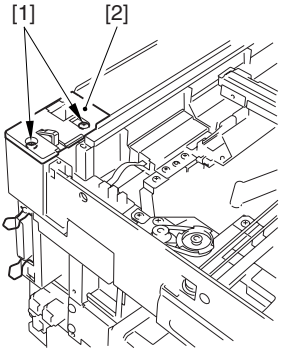
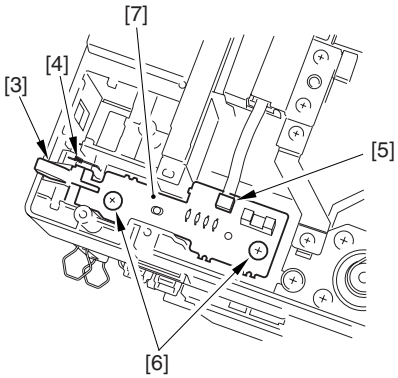
2.2.3 Removing the Sensor PCB

1) Remove the ADF (copyboard cover). (ADF; See 2.8.1.1)
2) Remove the copyboard glass. (See 2.1.3)
3) Move the contact sensor to the center.
4) Remove the 2 screws [1], and detach the left upper cover [2].



F05-202-08

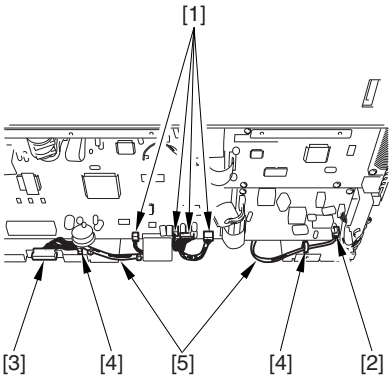
5) Remove the sensor flag [3] and the spring [4].
6) Disconnect the connector [5].
7) Remove the 2 screws [6], and detach the sensor PCB [7].



F05-202-09

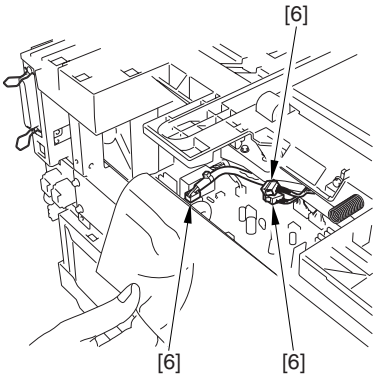
2.2.4 Removing the DC Controller PCB/Power Supply PCB

1) Remove the rear cover. (See 2.1.1.1)
2) Remove the front cover. (See 2.1.1.4)
3) Remove the delivery cover. (See 2.1.1.5)
4) Disconnect the 4 connectors [1] used to connect the image processor PCB and the power supply unit.
5) Disconnect the connector [2] used to connect the NCU PCB and the power supply unit.
6) Disconnect the connector [3], and free the harness [4] from the harness guide [5].



F05-202-10

7) Disconnect the 3 connectors [6].



F05-202-11

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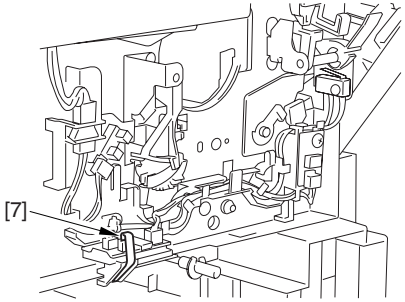
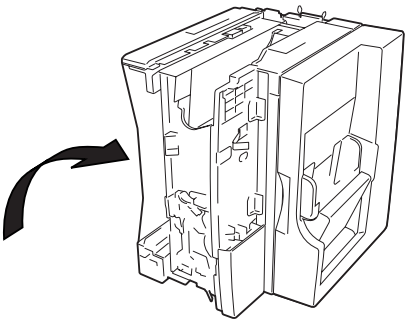
8) Disconnect the connector [7].

For installation, fix the flexible cable tightly using a double-sided tape.



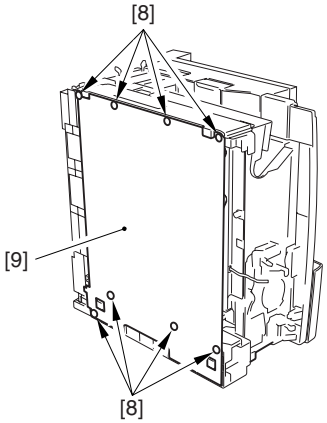
F05-202-12

9) Remove the copyboard cover. (If the machine has the ADF, the ADF need not be removed.)
10) Remove the cassette.
11) Place the machine so that its pickup side is at the bottom.



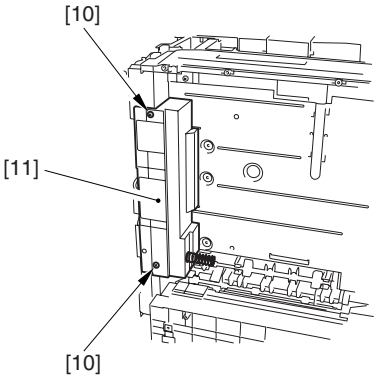
F05-202-13

12) Remove the 8 screws [8], and detach the bottom plate [9].



F05-202-14

13) Remove the 2 screws [10], and detach the cassette rear cover [11].



F05-202-15

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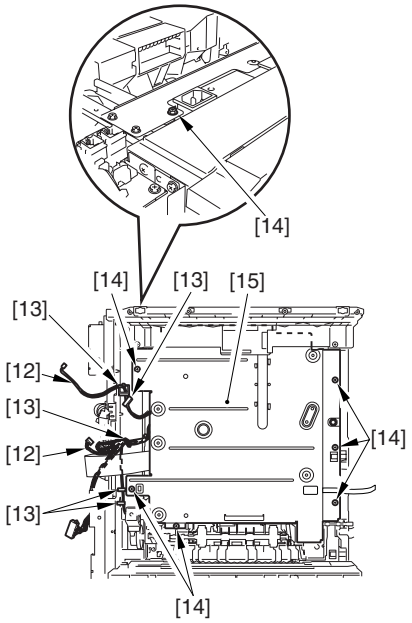
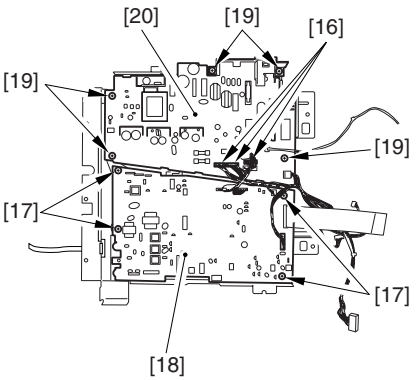
14) Free the harness [12] from the harness guide [13].
15) Remove the 7 screws [14].
16) Remove the power supply unit [15] by moving, with your finger, the hook of the guide used to route the flexible cable between the sensor relay PCB and the DC controller PCB.



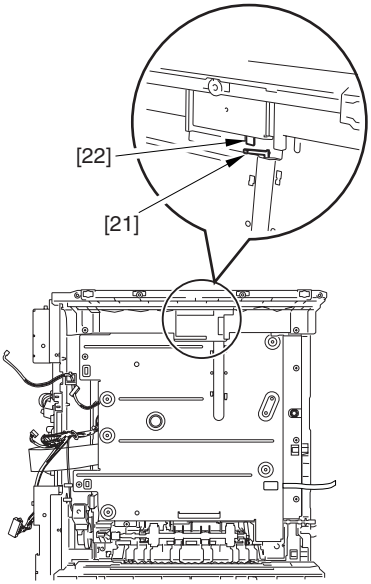
F05-202-16

17) Disconnect the 3 connectors [16].
18) Remove the 4 screws [17], and detach the DC controller PCB [18].
19) Remove the 5 screws [19], and detach the power supply PCB [20].



F05-202-17

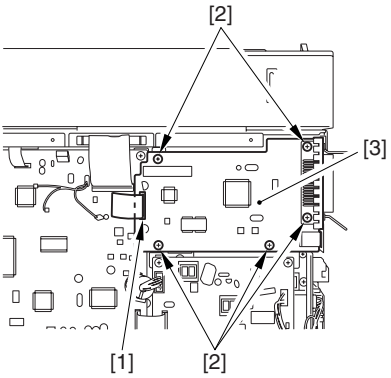
When mounting the power supply unit, be sure not to leave out the sensor flag [21] of the LGL paper sensor from the rear of the sensor plate [22].



F05-202-18

2.2.5 Removing the Printer Controller PCB

1) Remove the rear cover. (See 2.1.1.1)
2) Disconnect the connector [1].
3) Remove the 5 screws [2], and detach the printer controller PCB [3].



F05-202-19

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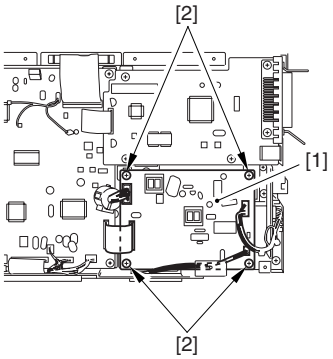
2.2.6 Removing the NCU PCB (if equipped with fax functions)

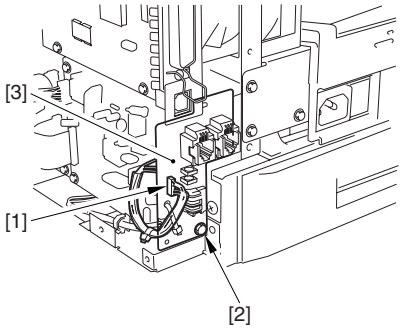
1) Remove the rear cover. (See 2.1.1.1)
2) Disconnect all connectors form the NCU PCB.
3) Remove the 4 screws [2], and detach the NCU PCB [1].



F05-202-20

2.2.7 Removing the Modular Jack PCB

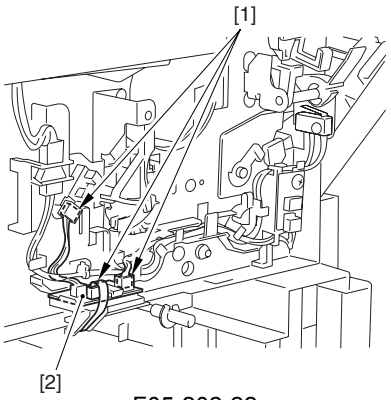
1) Remove the rear cover. (See 2.1.1.1)
2) Disconnect the connector [1].
3) Remove the screw [2], and detach the modular jack PCB [3].



F05-202-21

2.2.8 Removing the Sensor Relay PCB

1) Remove the front cover. (See 2.1.1.4)
2) Remove the 3 connectors [1]. Remove the sensor relay PCB [2].

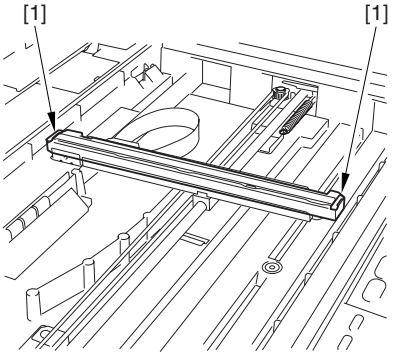


F05-202-22

2.3 Original Reading/Processing System

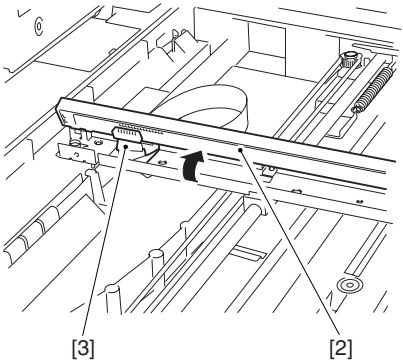
2.3.1 Removing the Contact Sensor

1) Remove the copyboard glass. (See 2.1.3)
2) Remove the 2 spacer [1].



F05-203-01

3) Shift up the contact sensor [2], and disconnect the connector [3].
4) Remove the contact sensor [2].



F05-203-02

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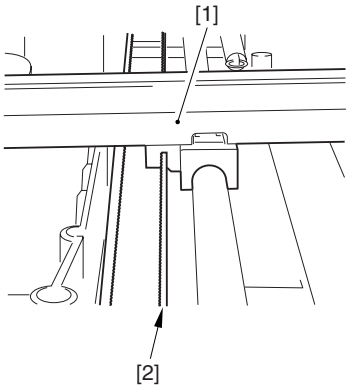
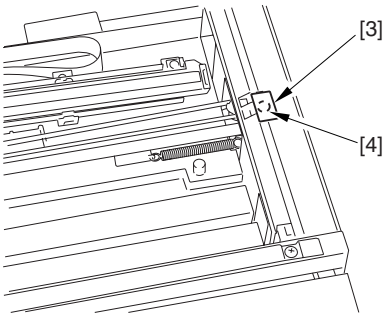
2.3.2 Removing the Reader Motor Drive Unit

1) Remove the copyboard glass. (See 2.1.3)
2) Free the contact sensor [1] from the drive belt [2].



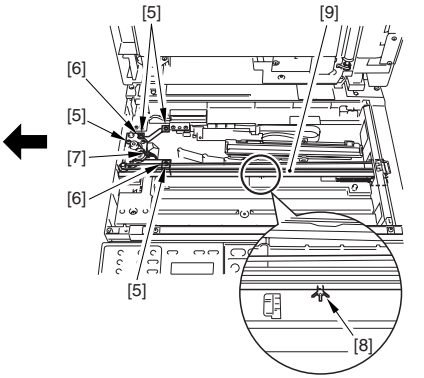
F05-203-03

3) Using a flat-blade screwdriver, remove the cover [3], and remove the screw [4].



F05-203-04

4) Slide the reader unit to the left.
5) Remove the 4 screws [5], and detach the 2 grounding plates [6].
6) Disconnect the connector [7].
7) While paying attention to the rib [8], lift the rear motor drive unit [9] toward the right to detach.



F05-203-05

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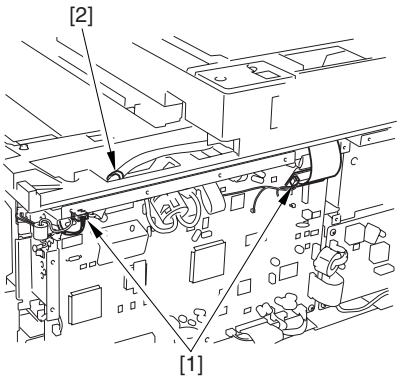
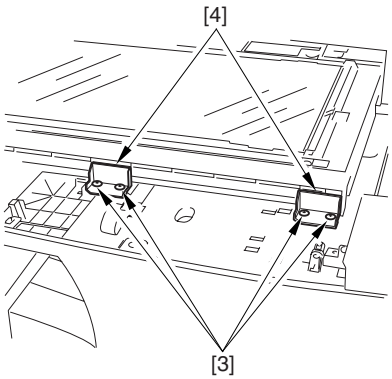
2.3.3 Removing the Reader Unit

1) Remove the rear cover. (See 2.1.1.1)
2) Remove the ADF (copyboard cover). (ADF; See 2.8.1.1)
3) Remove the retainer for the flexible cable used to connect the analog processor PCB and the image processor PCB.
4) Disconnect the 2 connectors [1], and remove the harness retainer [2].
5) Remove the control panel. (See 2.1.2)



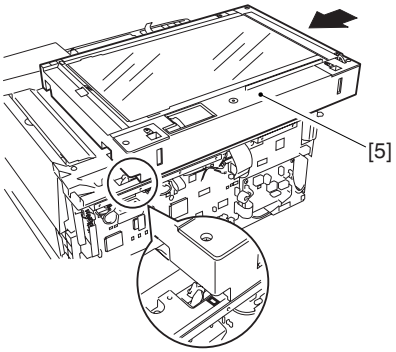
F05-203-06

6) Remove the 4 screws [3], and detach the 2 reader stoppers [4].



F05-203-07

7) Slide the reader unit [5] as shown, and detach the reader unit [5] from the front side.



F05-203-08

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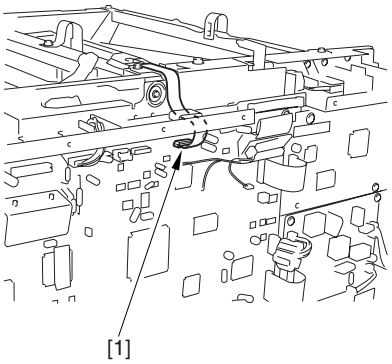
2.4 Laser Exposure System

2.4.1 Removing the Laser Scanner Unit

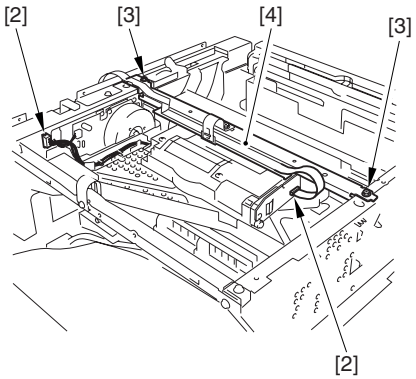
The laser scanner unit cannot be adjusted in the field. Do not disassemble it.

1) Remove the upper cover. (See 2.1.1.7)
2) Disconnect the connector [1].



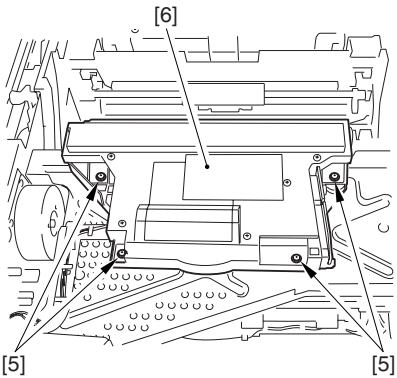
F05-204-01

3) Disconnect the 2 connectors [2].
4) Remove the 2 screws [3], and detach the plate [4].



F05-204-02

5) Remove the 4 screws [5], and detach the laser scanner unit [6].



F05-204-03

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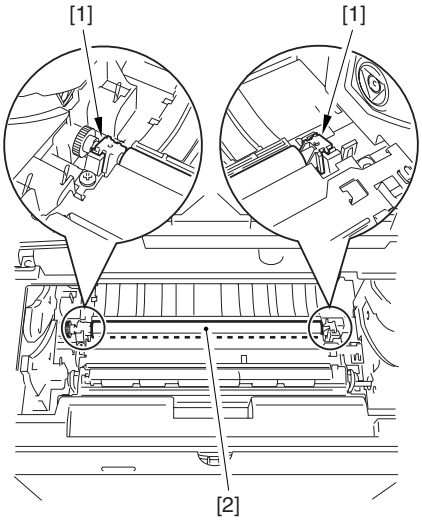
2.5 Image Formation System

2.5.1 Removing the Transfer Charging Roller

1) Slide the reader unit, and open the cartridge cover.
2) Free the 2 hooks [1], and detach the transfer charging roller [2].



F05-205-01

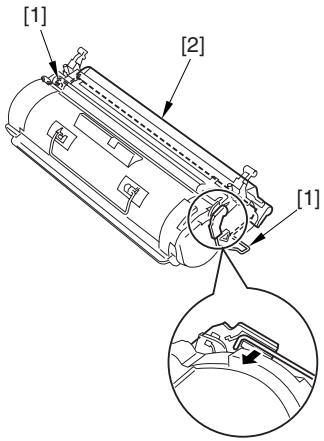
2.5.2 Removing the Developing Cylinder/Developing Blade

1.To avoid toner scatter, spread something like newspapers on the floor before work.
2. Do not touch on the surfaces of the drum and the developing cylinder.

1) Remove the cartridge from the machine.
2) Attach the drum shutter stopper, and remove the drum unit.

As for the following, care should be taken when attaching or detaching the drum unit.
1. Be sure to use the drum shutter stopper as attaching or detaching work.
2. Use the packaging box of the new drum unit if available.
3. After detaching the drum unit,be sure to keep it in a protective bag to prevent damage to the drum surface.

3) Detach the drum shutter stopper.
4) Detach the drum shutter cover stay [1] and remove the drum shutter cover [2].



F05-205-02

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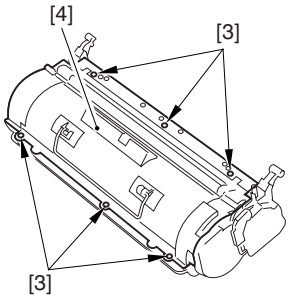
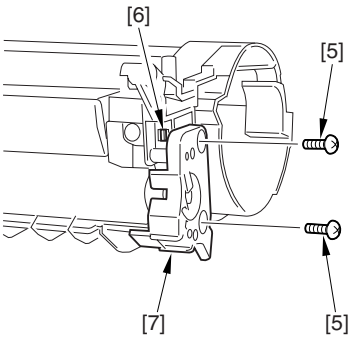
5) Remove the toner bottle from the machine.
6) Remove the 6 screws [3], and remove the cover [4].



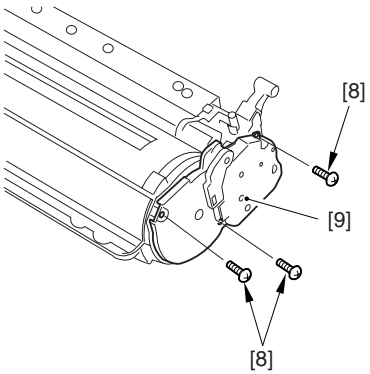
F05-205-03

7) Remove the 2 screws [5].
8) Detach the hook [6] and remove the cover [7].



F05-205-04

9) Remove the 3 screws [8] and remove the covers [9].



F05-205-05

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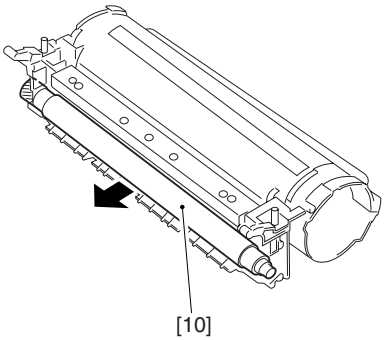
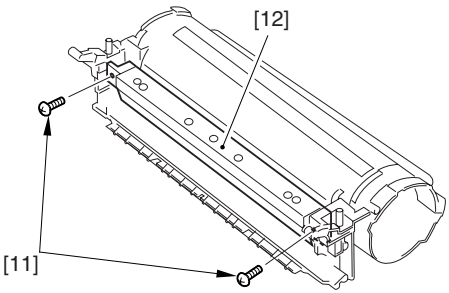
10) Remove the developing cylinder [10].



F05-205-06

11) Remove the 2 screws [11] and remove the developing blade [12].



F05-205-07

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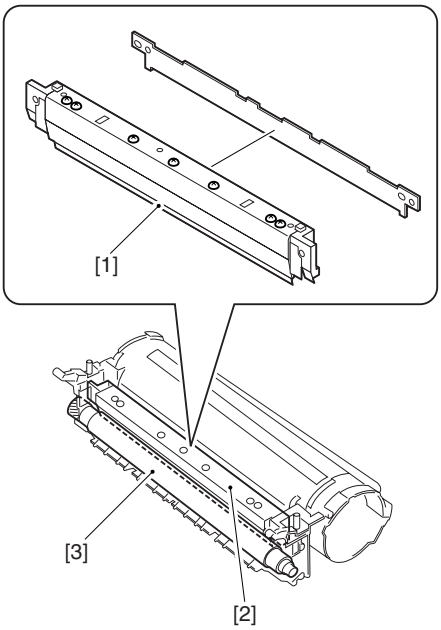
2.5.3 Notes on replacing the Developing Cylinder/ Developing Blade

1) Before attaching the developing cylinder/developing blade, use flannel cloth and spread toner thinly on the edge of the developing blade [1] facing to the developing cylinder.
2) When you replace the developing blade [2], replace the developing cylinder [3] as well to avoid image blanking.



F05-205-08

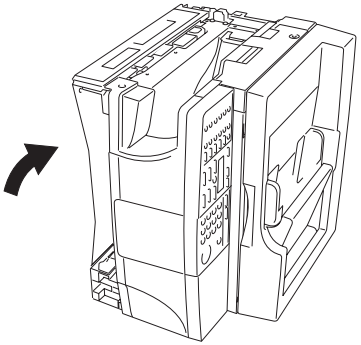
Memo

When you replace the developing cylinder [3], do not need to replace the developing blade [2] at the same time.

2.6 Pickup/Feeding System

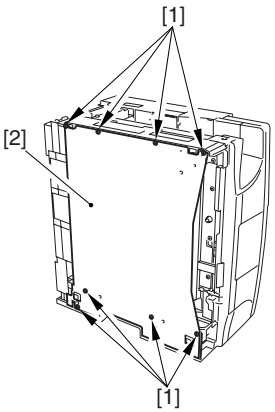
2.6.1 Removing the Cassette Pickup Roller

1) Remove the copyboard cover. (If the machine has the ADF, the ADF need not be removed.)
2) Remove the cassette.
3) Place the machine so that its pickup side is at the bottom.



F05-206-01

4) Remove the 8 screws [1], and detach the bottom plate [2].



F05-206-02

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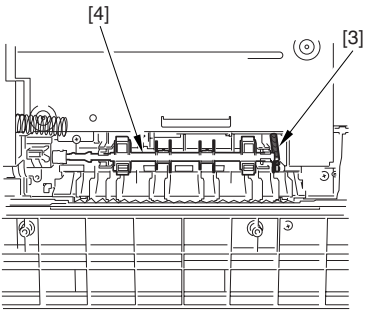
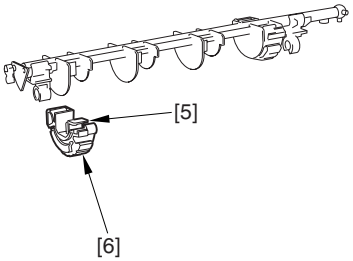
5) Remove the spring [3], and detach the cassette pickup roller unit [4].



F05-206-03

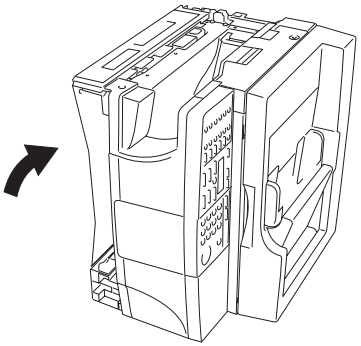
6) Free the hook [5], and detach the cassette pickup roller [6].



F05-206-04

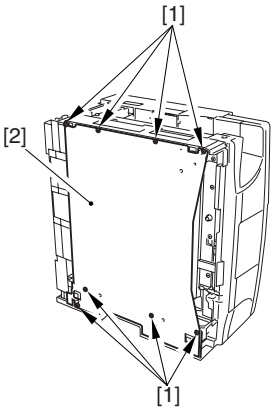
2.6.2 Removing the Cassette Pickup Solenoid

1) Remove the image processor PCB. (See 2.1.1)
2) Remove the copyboard cover. (If the machine has the ADF, the ADF need not be removed.)
3) Remove the cassette.
4) Place the machine so that its pickup side is at the bottom.



F05-206-05

5) Remove the 8 screws [1], and detach the bottom plate [2].



F05-206-06

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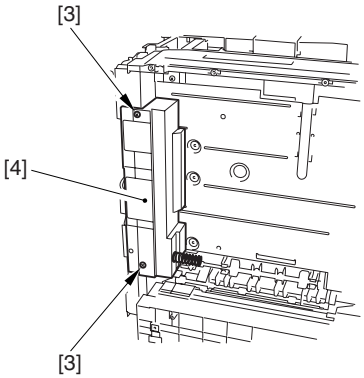
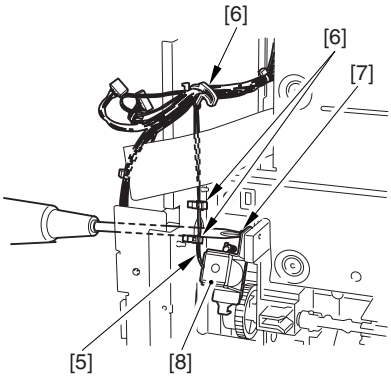
6) Remove the 2 screws [3], and detach the cassette rear cover [4].



F05-206-07

7) Free the harness [5] from the harness guide [6].
8) Remove the screw [7], and detach the cassette pickup solenoid [8].



F05-206-08

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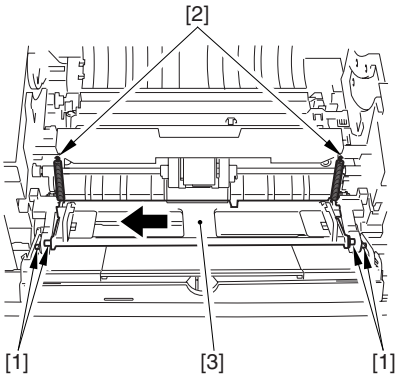
2.6.3 Removing the Manual Feed Tray (upper)

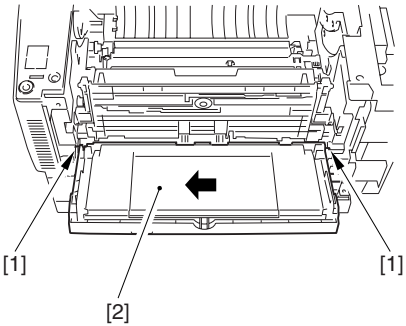
1) Remove the right cover. (See 2.1.1.2)
2) Remove the 4 ribs [1].
3) Remove the 2 springs [2], and slide the manual feed tray (upper) [3] to detach.



F05-206-09

2.6.4 Removing the Manual Feed Tray (lower)

1) Remove the right cover. (See 2.1.1.2)
2) Remove the 2 ribs [1], and slide the manual feed tray (lower) [2] to detach.



F05-206-10

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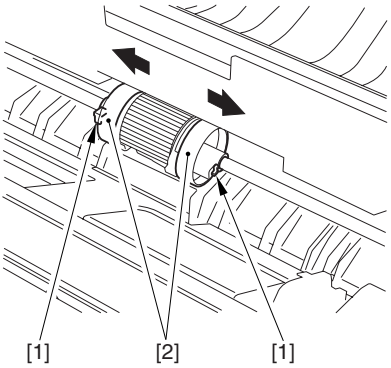
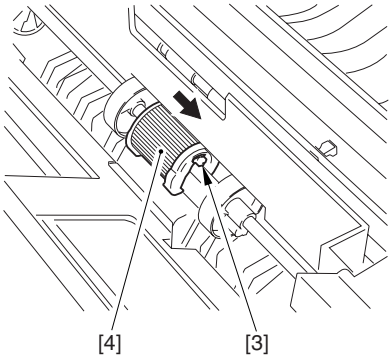
2.6.5 Removing the Manual Feed Pickup Roller

1) Remove the right cover. (See 2.1.1.2)
2) Free the 2 hooks [1], and slide the 2 manual feed pickup roller retainers [2] to the left and right.



F05-206-11

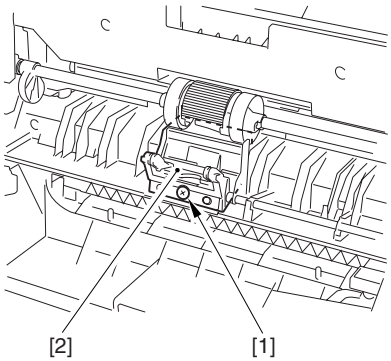
3) Free the hook [3], and slide the manual feed pickup roller [4] to the right to detach.



F05-206-12

2.6.6 Removing the Separation Pad

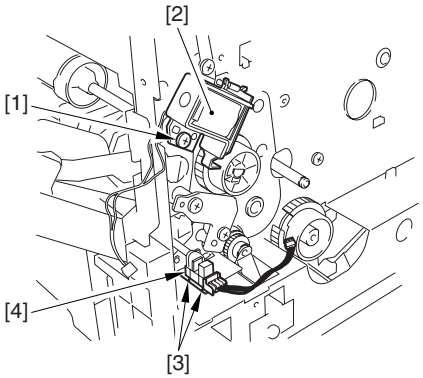
1) Remove the manual feed tray (upper). (See 2.6.3)
2) Remove the manual feed tray (lower). (See 2.6.4)
3) Open the right door.
4) Remove the screw [1], and detach the separation pad [2].



F05-206-13

2.6.7 Removing the Manual Feed Pickup Solenoid/Manual Feed Tray Paper Sensor

1) Remove the main motor unit. (See 2.1.4)
2) Remove the screw [1], and detach the manual feed pickup solenoid [2].
3) Free the 2 hooks [3], and detach the manual feed tray paper sensor [4].



F05-206-14

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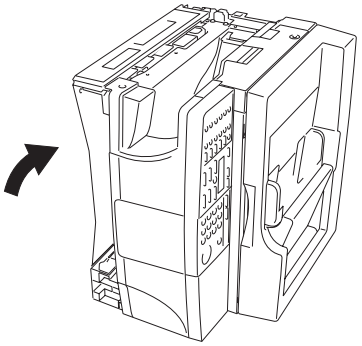
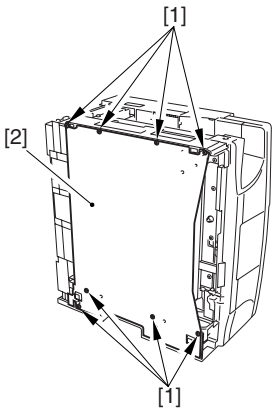
2.6.8 Removing the Vertical Path Roller

1) Remove the cassette.
2) Place the machine so that its pickup side is at the bottom.



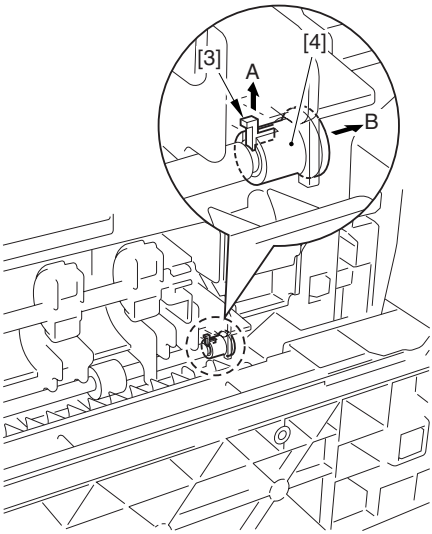
F05-206-15

3) Remove the 8 screws [1], and detach the bottom plate [2].



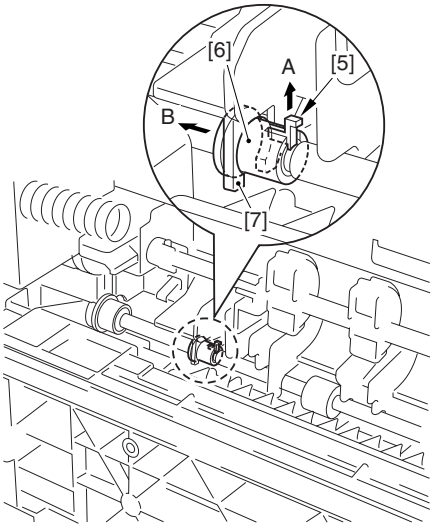
F05-206-16

4) Push off the claw [3] of the bushing (front) in the direction of A, and draw out the bushing (front) [4] in the direction of B.



F05-206-17

5) Push off the claw [5] of the bushing (rear) in the direction of A, and draw out the bushing (rear) [6] in the direction of B till the bushing goes out of the feeder frame [7].



F05-206-18

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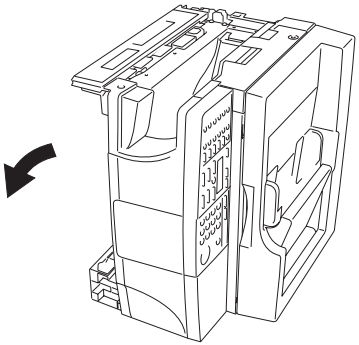
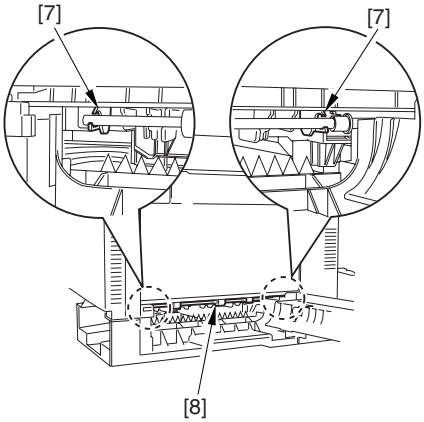
6) Place the machine in normal position.



F05-206-19

7) Open the right door.
8) Slide the vertical path roller [8] to the front to detach.

To avoid break of the feeder frame [7], remove the bushings before removing or mounting the vertical path roller.



F05-206-20

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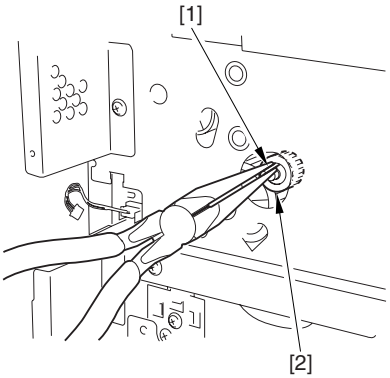
2.6.9 Removing the Registration Roller Unit

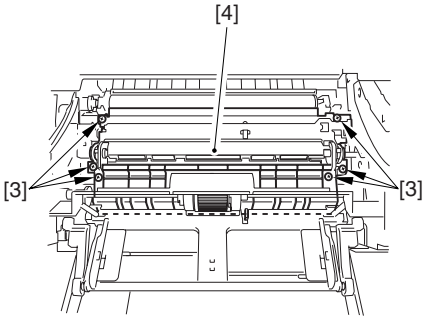
1) Remove the image processor PCB. (See 2.2.1)
2) Using long nose pliers or the like, pick the hook [1], and detach the registration roller gear [2].

When removing the gear, be sure to take care not to break the claw.



F05-206-21

3) Slide the reader unit, and open the cartridge cover.
4) Remove the 6 screws [3], and detach the registration roller unit [4].



F05-206-22

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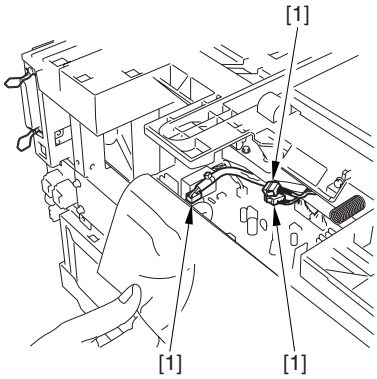
2.7 Fixing System

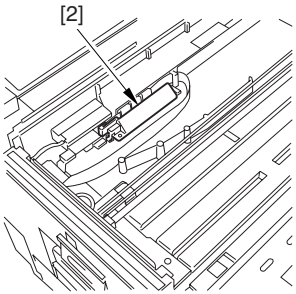
2.7.1 Removing the Fixing Assembly

1) Remove the delivery upper cover/rear cover. (See 2.1.1.5)
2) Disconnect the 3 connectors [1].



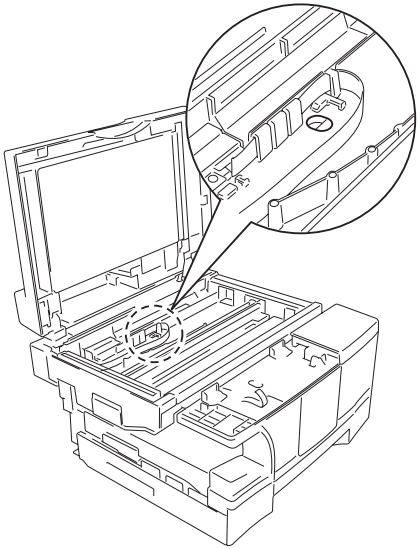
F05-207-01

3) Remove the control panel. (See 2.1.2.)
4) Remove the copyboard glass. (see 2.1.3.)
5) Remove the cover [2].



F05-207-02

6) Slide the reader unit so that the hole in the reader unit and the hole in the top plate match.



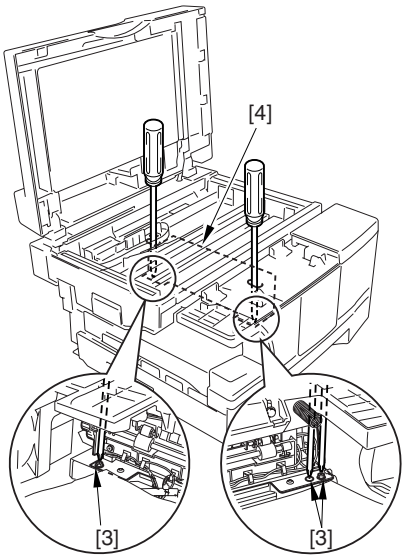
F05-207-03

7) Remove the 3 screws [3], and detach the fixing assembly [4].

Memo

To remove the screw [3] used to secure the fixing assembly in place, try removing the screws from above the reader unit using a long screwdriver (i.e., make use of the opening above the screws to facilitate the work).

When mounting the fixing assembly, be sure to engage the gear of the fixing assembly and the gear on the main motor side.



F05-207-04

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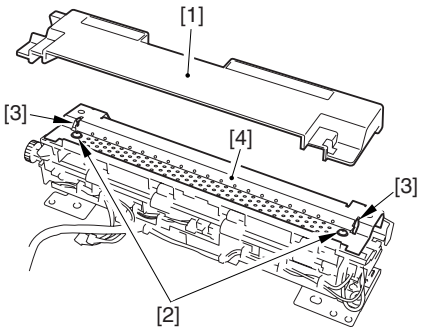
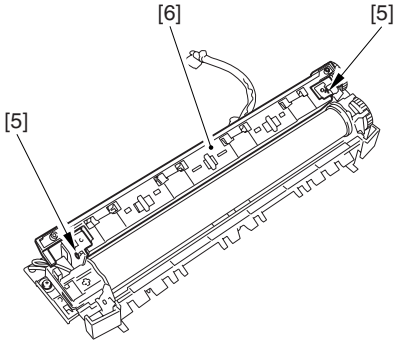
2.7.2 Removing the Fixing Film Unit/ Fixing Pressure Roller

1) Remove the fixing assembly. (See 2.7.1)
2) Remove the fixing upper cover [1]
3) Remove the 2 screws [2].
4) Remove the 2 hooks [3], and detach the plate [4].



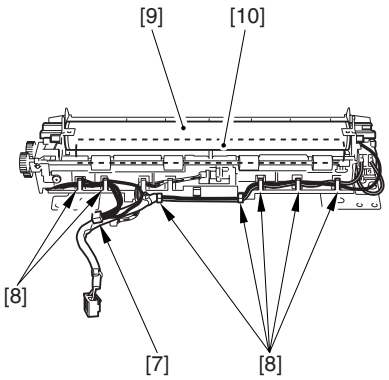
F05-207-05

5) Remove the 2 ribs [5], and detach the delivery roll unit [6].



F05-207-06

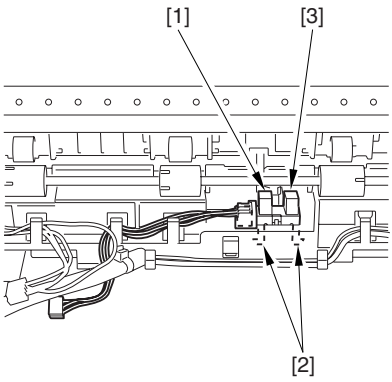
6) Free the harness [7] from the harness guide [8], and detach the fixing film unit [9].
7) Remove the fixing pressure roller [10].



F05-207-07

2.7.3 Removing the Delivery Sensor

1) Remove the fixing assembly. (See 2.7.1)
2) Disconnect the connector [1].
3) Free the 2 hooks [2], and detach the delivery sensor [3].



F05-207-08

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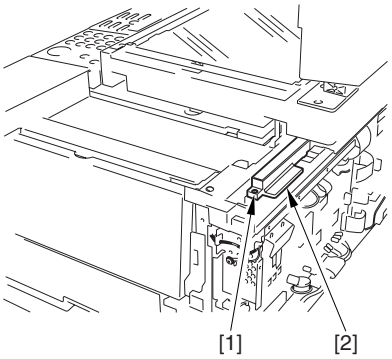
2.8 ADF System (if equipped with ADF functions)

2.8.1 Externals/Auxiliary Control System

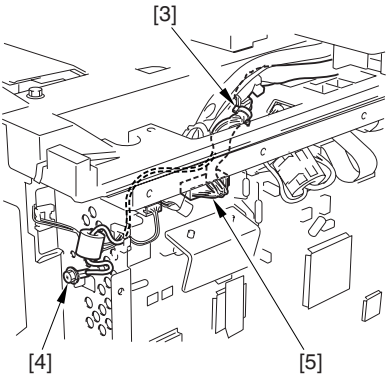
2.8.1.1 Removing the ADF

1) Remove the rear cover. (See 2.1.1.1)
2) Remove the right cover. (See 2.1.1.2)
3) Remove the screw [1], and detach the ADF harness cover [2].



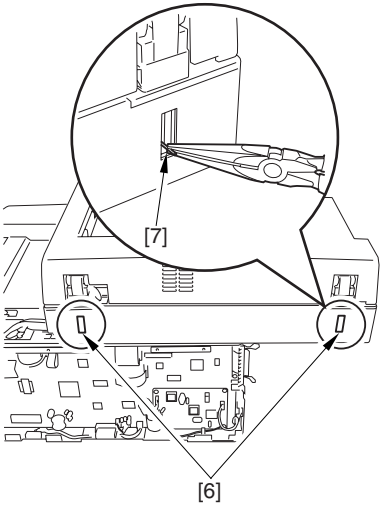
F05-208-01

4) Remove the harness retainer [3].
5) Remove the screws [4] and disconnect the grounding wire from the core.
6) Disconnect the connector [5].



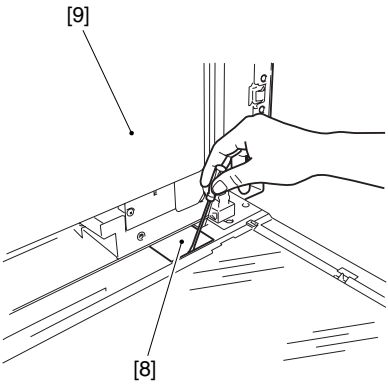
F05-208-02

7) Using a flat-blade screwdriver or the like, remove the 2 covers [6]; then, using long nose pliers or the like, remove the 2 pins [7].



F05-208-03

8) Return the reader unit to its initial position.
9) Open the ADF.
10) Using a flat-blade screwdriver, remove the cover [8].
11) Detach the ADF [9] from the host machine.



F05-208-04

Take care so that no part will become trapped by harness of the ADF.

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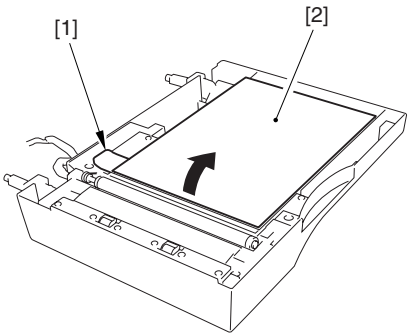
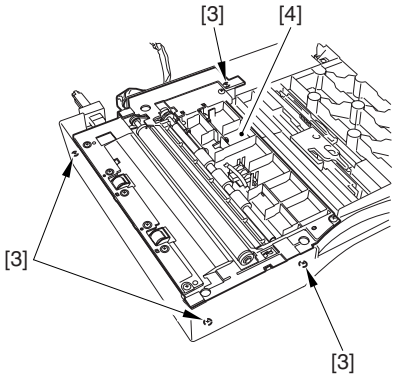
2.8.1.2 Removing the ADF Drive Unit

1) Remove the ADF from the host machine. (See 2.8.1.1)
2) Holding the tab [1], detach the white plate [2].



F05-208-05

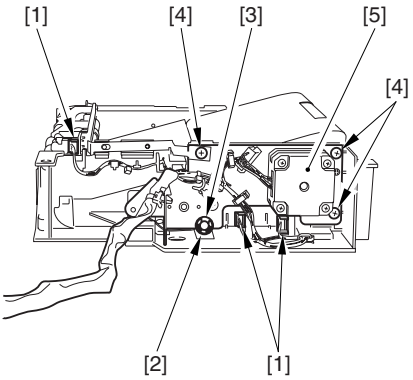
3) Remove the 4 screws [3], and detach the ADF drive unit [4].



F05-208-06

2.8.1.3 Removing the ADF Motor Unit

1) Remove the white roller. (See 2.8.3.1)
2) Disconnect the 3 connectors [1].
3) Remove the E-ring [2] and the bushing [3].
4) Remove the 3 screws [4], and detach the ADF motor unit [5].



F05-208-07

The ADF motor is positioned using a special tool and, therefore, cannot be adjusted in the field. Do not remove the ADF motor from the motor base.

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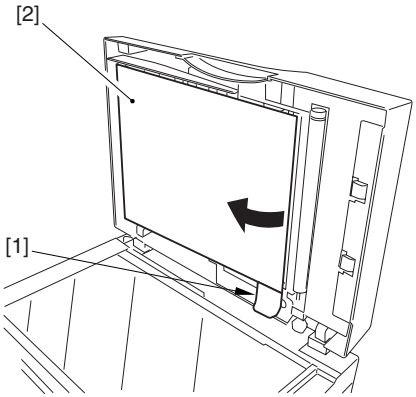
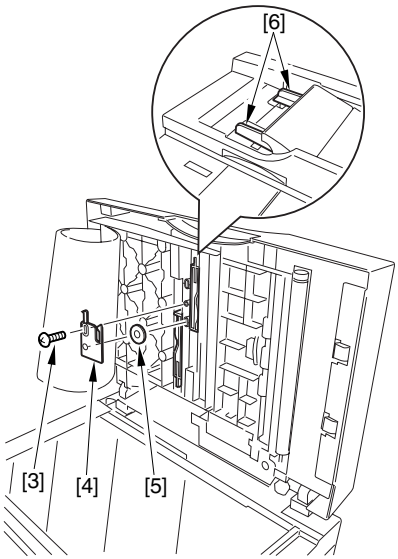
2.8.1.4 Removing the Slide Guide (front, rear)

1) Open the ADF.
2) Pick the tab [1], and detach the white plate [2].



F05-208-08

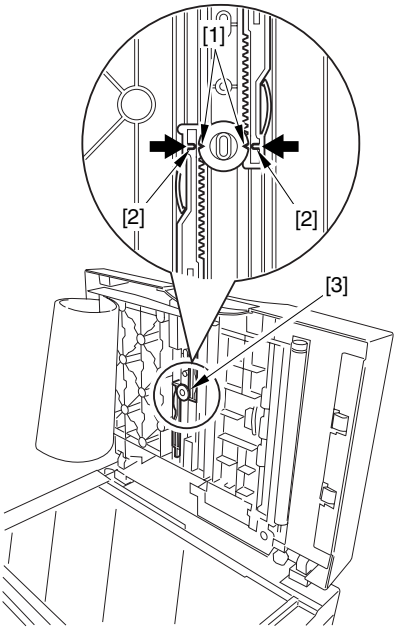
3) Remove the screw [3], slide plate [4], and gear [5]; then, detach the slide guide (front, rear) [6].



F05-208-09

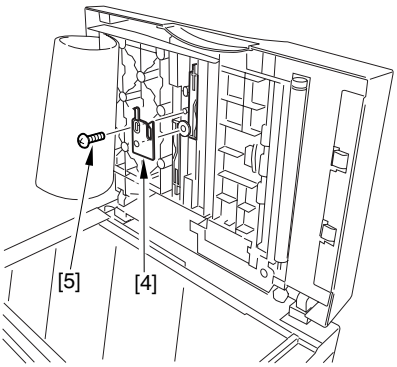
2.8.1.5 Mounting the Slide Guide (front, rear)

1) Mount the gear [3] while trying to match the 2 cut-offs [1] and the marking [2] on the slide guide (front, rear).



F05-208-10

2) While holding down the gear to keep it in place, mount the slide plate [4] and tighten the screw [5] to secure the plate in place.



F05-208-11

3) Adjust the left/right registration. (See 1.2.2.1 of Chapter 7.)

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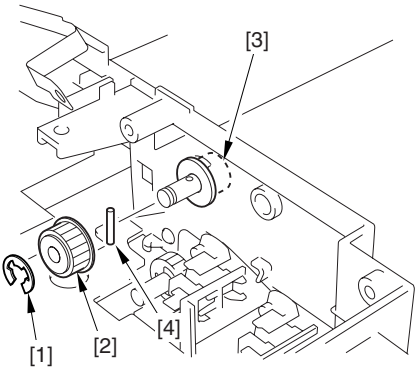
2.8.2 Pickup System

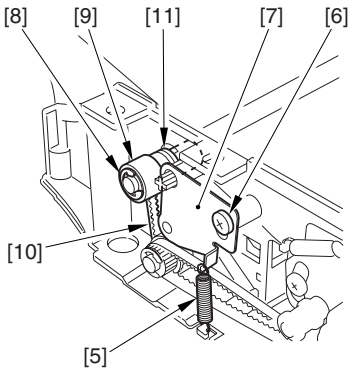
2.8.2.1 Removing the Separation Roller Unit

1) Remove the ADF motor unit. (See 2.8.1.3)
2) Remove the E-ring [1], gear [2], bushing[3], and pin [4].



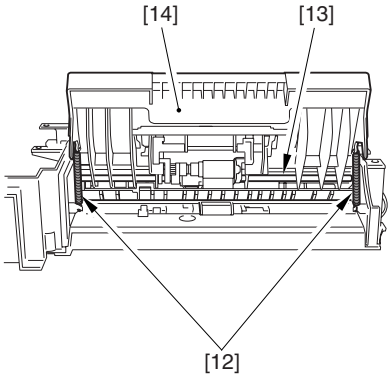
F05-208-12

3) Remove the spring [5], screw [6], and plate [7].
4) Remove the E-ring [8], gear [9], belt [10], and bushing [11].



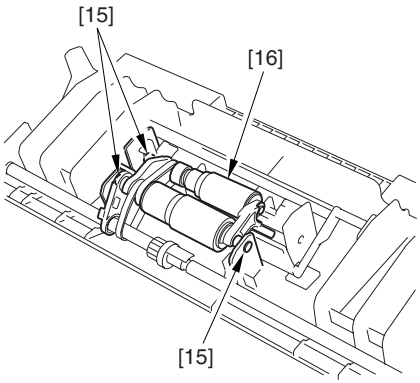
F05-208-13

5) Remove the 2 springs [12], and slide the shaft [13] to detach the open/close cover unit [14].



F05-208-14

6) Free the 3 hooks [15], and detach the separation roller unit [16].



F05-208-15

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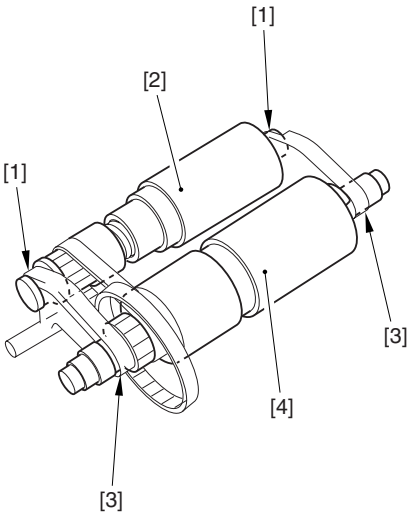
2.8.2.2 Removing the Original Pickup roller/Original Separation roller

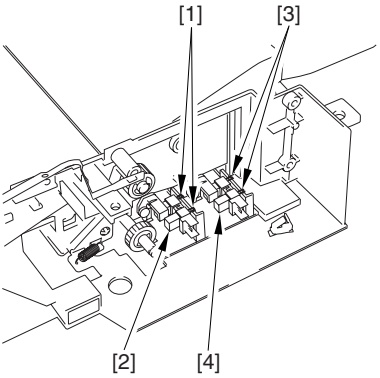
1) Remove the separation roller unit. (See 2.8.2.1)
2) Free the 2 hooks [1], and detach the original pickup roller [2].
3) Free the 2 hooks [3], and detach the original separation roller [4].



F05-208-16

2.8.2.3 Removing the Original Sensor/Registration Sensor

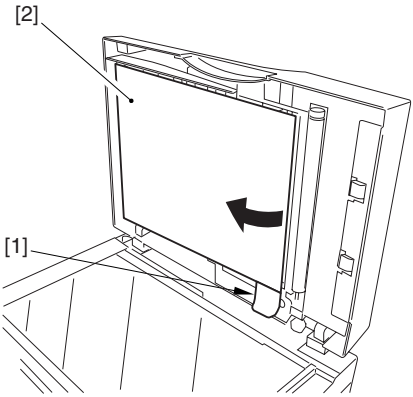
1) Remove the ADF motor unit. (See 2.8.1.3)
2) Free the 2 hooks [1], and detach the original sensor [2].
3) Free the 2 hooks [3], and detach the registration sensor [4].



F05-208-17

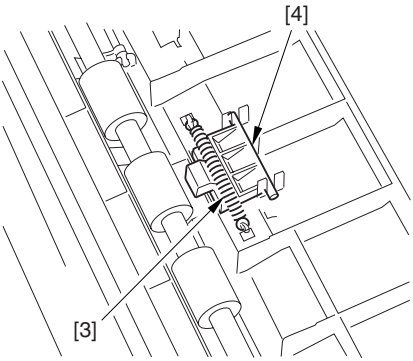
2.8.2.4 Removing the Original Separation Pad

1) Open the ADF.
2) Hold the tab, and detach the white plate[2].



F05-208-18

3) Remove the spring [3], and detach the original separation pad [4].



F05-208-19

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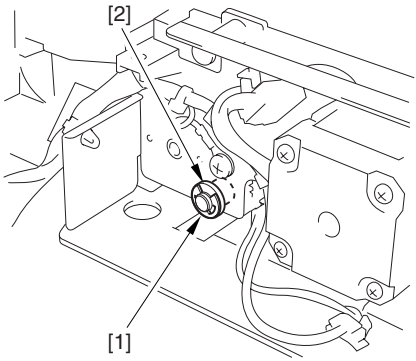
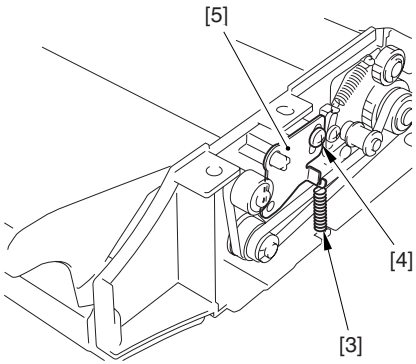
2.8.2.5 Removing the ADF Registration Roller

1) Remove the ADF drive unit. (See 2.8.1.2)
2) Remove the E-ring [1], and bushing [2].



F05-208-20

3) Remove the spring [3] and the screw [4], and detach the plate [5].



F05-208-21

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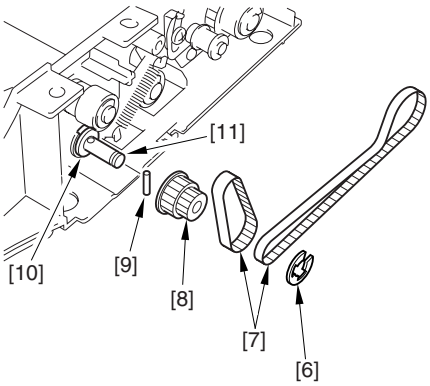
4) Remove the E-ring [6], gear [7], bushing [8], pin [9], and 2 belts [10].
5) Remove the ADF registration roller [11].



F05-208-22

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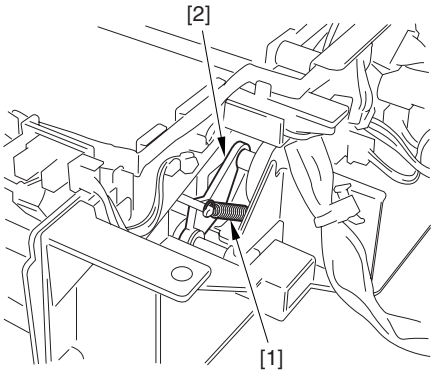
2.8.3 Feeding System

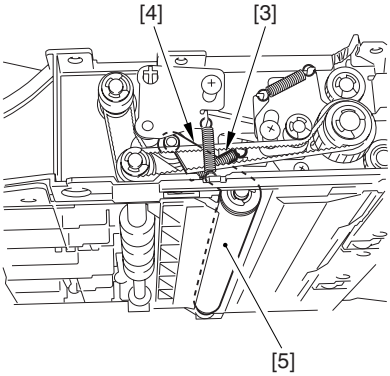
2.8.3.1 Removing the White Roller

1) Remove the ADF drive unit. (See 2.8.1.2)
2) Remove the spring [1] and the hook [2].



F05-208-23

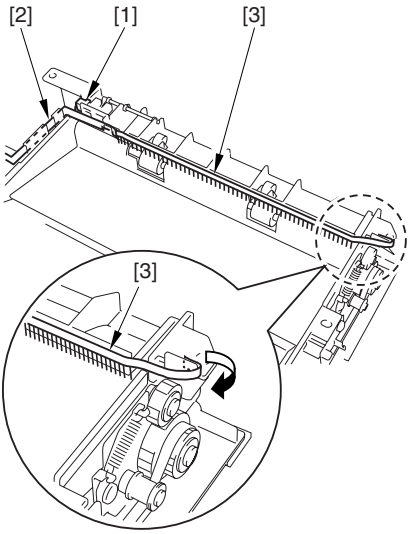
3) Remove the spring [3] and the hook [4], and detach the white roller [5].



F05-208-24

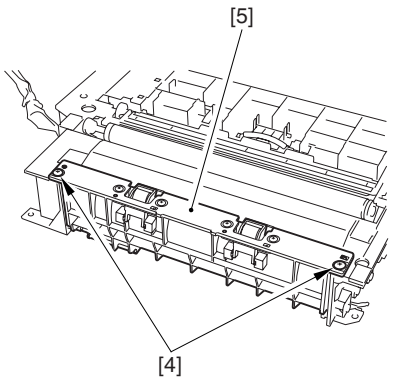
2.8.3.2 Removing the Feeding Outside Guide

1) Remove the ADF drive unit. (See 2.8.1.2)
2) Disconnect the connector [1], and detach the grounding plate [2].
3) Remove the static eliminator [3] as much as shown.



F05-208-25

4) Remove the 2 screws [4], and detach the feeding outside guide [5].



F05-208-26

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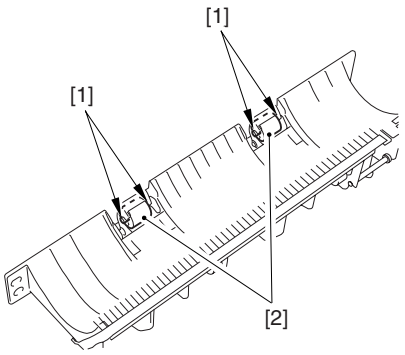
2.8.3.3 Removing the Feed Roll

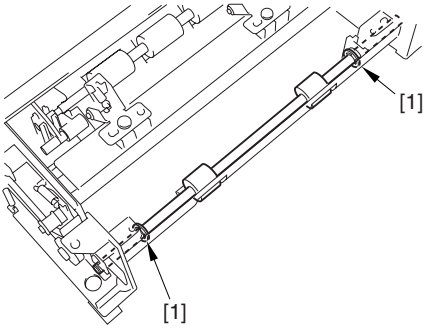
1) Remove the feeding outside guide. (See 2.8.3.2)
2) Free the 2 hooks [1], and detach the feed roll [2].



F05-208-27

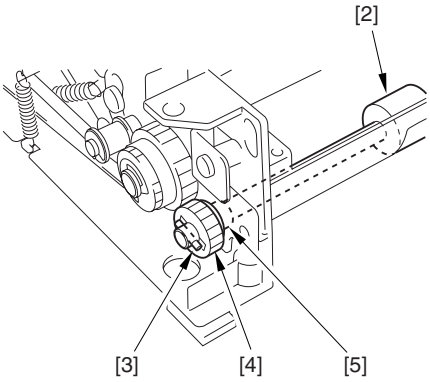
2.8.3.4 Removing the Original Feed Roller

1) Remove the delivery stacking tray. (See 2.8.4.1)
2) Remove the 2 E-rings [1].



F05-208-28

3) Slide the original feed roller [2] to the left, and remove the pin [3], gear [4], and bushing [5]; then, detach the original feed roller [2].



F05-208-29

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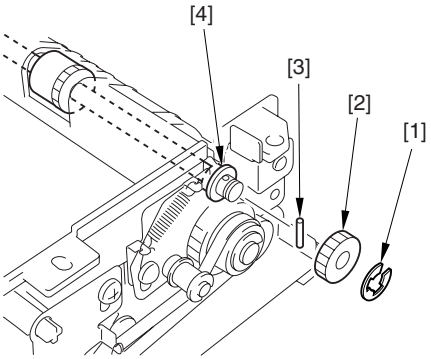
2.8.4 Delivery System

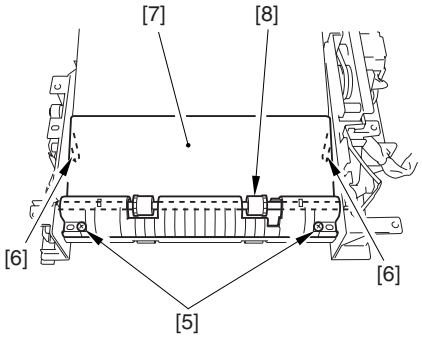
2.8.4.1 Removing the Delivery Stacking Tray/Original Delivery Roller

1) Remove the feeding outside guide. (See 2.8.3.2)
2) Remove the E-ring [1], gear [2], pin [3], and bushing [4].



F05-208-30

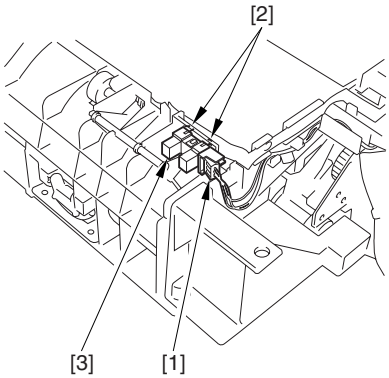
3) Remove the 2 screws [5], and free the 2 hooks [6].
4) Remove the delivery stacking tray [7], and detach the original delivery roller [8].



F05-208-31

2.8.4.2 Removing the Original Delivery Sensor

1) Remove the ADF drive unit. (See 2.8.1.2)
2) Disconnect the connector [1].
3) Free the 2 hooks [2], and detach the original delivery sensor [3].



F05-208-32

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CHAPTER 6

MAINTENANCE AND INSPECTION

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1 Periodically Replaced Parts

The machine does not have parts that require periodical replacement.

2 Durables

The machine does not have durables that require replacement once or more during the life of the product because of wear or damage.

3 Scheduled Servicing Chart

The machine does not have items (parts or durables) that require scheduled servicing. To help prolong the life of the product and its parts, it is recommended that the following be performed at time of a service visit.

As of August 2002

Work Procedure

1. Question key person in charge, and obtain a general idea of the issue.
2. Make repairs of any faults.
3. Make test copies, and check the output for the following:
   (1) image density against standards, (2) soiling of the background,
   (3) clarity of characters, (4) margin, (5) fixing, faulty registration, soiling of the back of the page.

   Standards for Margin (single-sided)
   Leading edge: 3.0 ± 2.0 mm (0.12” ± 0.08”)
   Left/right edge: 2.5 ± 2.0 mm (0.10” ± 0.08”)
4. Clean the parts: As needed, remove the cartridge before starting the work. (See 4.2 of Chapter 6)
5. Make test copies.
6. Clean up the area around the machine.

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4 Cleaning

4.1 Cleaning by the User (machine)

The user is expected to perform the following so that the machine may be used in its best condition at all times.

4.1.1 Cleaning the Fixing Pressure Roller

If the faces or the backs of printed sheets show soiling in the form of black dots, clean the fixing pressure roller as follows:

1) Place an A4 or larger sheet of plain paper in the manual feed tray.
2) Press the Additional Functions key, and hold down the Right Arrow key or the Left Arrow key until the LCD indicates '6. ADJUST/CLEAN'.
3) Press the OK key.
4) Check to make sure that the LCD indicates '1. ROLLER CLEANING', and press the OK key. In response, the machine will start cleaning the fixing pressure roller.

Memo

It takes about 3 min before the paper is delivered to the delivery tray after the cleaning of the fixing pressure roller is started.

4.1.2 Other Cleaning

If images tend to be soiled, advise the user to clean the following as needed.

No.	Part	Instructions
1	Copyboard glass	Wipe it with a cloth moistened with water (and wrung well); then, dry wipe it.
2	Copyboard glass retainer	Wipe it with a cloth moistened with water (and wrung well); then, dry wipe it.
3	Vertical size plate	Wipe it with a cloth moistened with water (and wrung well); then, dry wipe it.
4	White plate	Wipe it with a cloth moistened with water (and wrung well); then, dry wipe it.

T06-401-01

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4.2 Cleaning by the User (ADF)

4.2.1 Cleaning the White Roller

If the backs of originals tend to become soiled, clean the white roller as follows:

1) Open the ADF, and clean the bottom of the white roller with a cloth moistened with water (and wrung well). If the dirt is excessive, use alcohol with lint-free paper. Be sure to dry wipe it with a cloth or lint-free paper thereafter.
2) Press the Additional Functions key, and hold down the Right Arrow or Left Arrow key until the LCD indicates '6. ADJUST/CLEAN'.
3) Press the OK key.
4) Hold down the Right Arrow key or the Left Arrow key until the LCD indicates '2. CLEAN ADF ROLLER'.
5) Press the OK key.
6) When the LCD indicates 'START CLEAN : [SET]', press the OK key. In response, the white roller makes a 120° turn.
7) Wipe the bottom of the white roller with a cloth moistened with water (and wrung well); then, dry wipe it.
8) Repeat steps 6) and 7) to clean the entire surface of the white roller.
9) Press the Stop key to end.

4.2.2 Other Cleaning

If images tend to become soiled, advise the user to clean the following as needed.

No.	Part	Instructions
1	White plate	Wipe it with a cloth moistened with water (and wrung well); then, dry wipe it.

T06-402-01

4.3 Cleaning at Time of a Service Visit (machine)

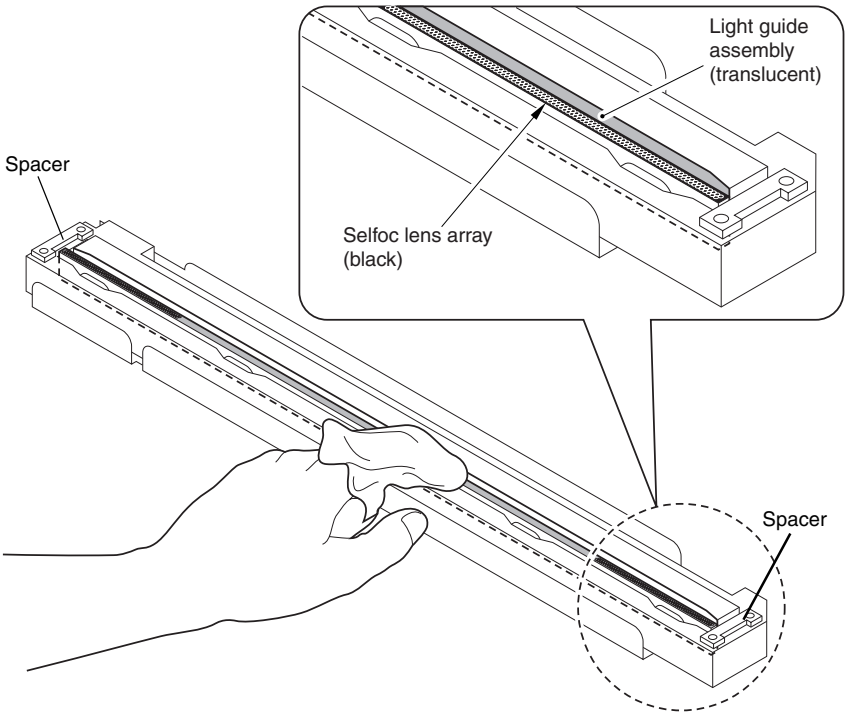
At time of a service visit, clean the items described in 4.1 “Cleaning by the User (machine)”; then, perform the following as needed:

Do not clean the photosensitive drum.

4.3.1 Selfoc Lens Array of the Contact Sensor

1. If the face of the light guide assembly becomes soiled or scratched, its optical characteristics will be affected. Do not touch the light guide assembly.
2. The contact sensor is vulnerable to static charges. Be sure to provide measures against static damage before touching it.
3. Be sure to fit back the spacer after the cleaning work; otherwise, the contact sensor may not work properly.

Lightly remove any dirt with a dry, soft cloth.



F06-403-01

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4.3.2 Cassette Pickup Roller

Clean it with a cloth moistened with water (and wrung well). If the dirt is excessive, use alcohol with lint-free paper thereafter, be sure to dry wipe it with a cloth or lint-free paper.

4.3.3 Manual Feed Pickup Roller

Dry wipe it with a cloth moistened with water (and wrung well). If the dirt is excessive, use alcohol with lint-free paper thereafter, be sure to dry wipe it with a cloth or lint-free paper.

4.3.4 Separation Pad

Dry wipe it with lint-free paper.

4.3.5 Registration Roller

Clean it with a cloth moistened with water (and wrung well). If the dirt is excessive, use alcohol with lint-free paper thereafter, use a cloth or lint-free paper.

4.3.6 Transfer Guide

Clean it with a cloth moistened with water (and wrung well) thereafter, dry wipe it with a cloth or lint-free paper.

4.3.7 Transfer Charging Roller

As a rule, do not touch or clean it. However, if cleaning proves necessary as when the cause of an image fault is the transfer roller, clean it while taking care not to handle the roller or not to subject it to solvent or oils.

Use lint-free paper and dry wipe it. Do not use water or solvent. During cleaning, take care not to impose force on the rubber area of the transfer charging roller.

4.3.8 Separation Static Eliminator

Clean it with a blower brush.

4.3.9 Paper Path

Dry wipe it with lint-free paper.

4.3.10 Fixing Inlet Guide

Use alcohol with a soft cloth.

4.3.11 Fixing Pressure Roller

If dirt cannot be removed by executing fixing pressure roller cleaning from the Additional Functions menu, use alcohol and a soft cloth.

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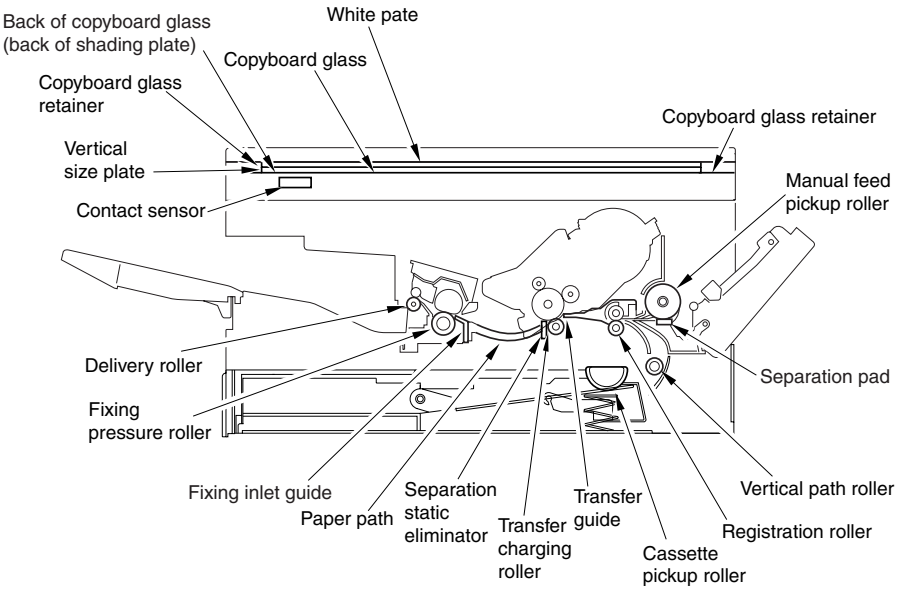
4.3.12 Delivery Roller

Clean it with a cloth moistened with water (and wrung well). If the dirt is excessive, use alcohol and lint-free paper thereafter, dry wipe it with a cloth or lint-free paper.

4.3.13 Back of Copyboard Glass (Back of Shading Plate)

Wipe it with a cloth moistened with water (and wrung well); then, dry wipe it with a cloth or lint-free paper.



F06-403-02

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4.4 Cleaning at Time of a Service Visit (ADF)

At time of a service visit, clean the items described in 4.2 “Cleaning by the User (ADF)”; then, perform the following as needed:

4.4.1 Original Pickup Roller

Clean it with a cloth moistened with water (and wrung well). If dirt is excessive, use alcohol with lint-free paper thereafter, dry wipe it with a cloth or lint-free paper.

4.4.2 Original Separation Roller

Clean it with a cloth moistened with water (and wrung well). if the dirt is excessive, use alcohol with lint-free paper thereafter, dry wipe it with a cloth or lint-free paper.

4.4.3 Original Separation Pad

Clean it with a cloth moistened with water (and wrung well). If the dirt is excessive, use alcohol and lint-free paper thereafter, dry wipe it with a cloth or lint-free paper.

4.4.4 ADF Registration Roller

Clean it with a cloth moistened with water (and wrung well). If the dirt is excessive, use alcohol and lint-free paper thereafter, dry wipe it with a cloth or lint-free paper.

4.4.5 Original Feed Roller

Clean it with a cloth moistened with water (and wrung well). If the dirt is excessive, use alcohol and lint-free paper thereafter, dry wipe it with a cloth or lint-free paper.

4.4.6 Original Delivery Roller

Clean it with a cloth moistened with water (and wrung well). If the dirt is excessive, use alcohol and lint-free paper thereafter, dry wipe it with a cloth or lint-free paper.

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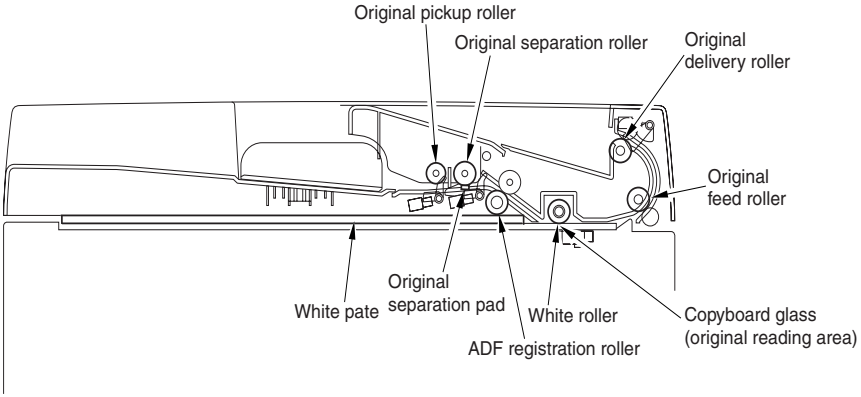
4.4.7 Copyboard Glass (Original Reading Area)

Wipe it with a cloth moistened with water (and wrung well); then, dry wipe it with a cloth or lint-free paper.



F06-404-01

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CHAPTER 7

TROUBLESHOOTING

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1 Standards and Adjustments

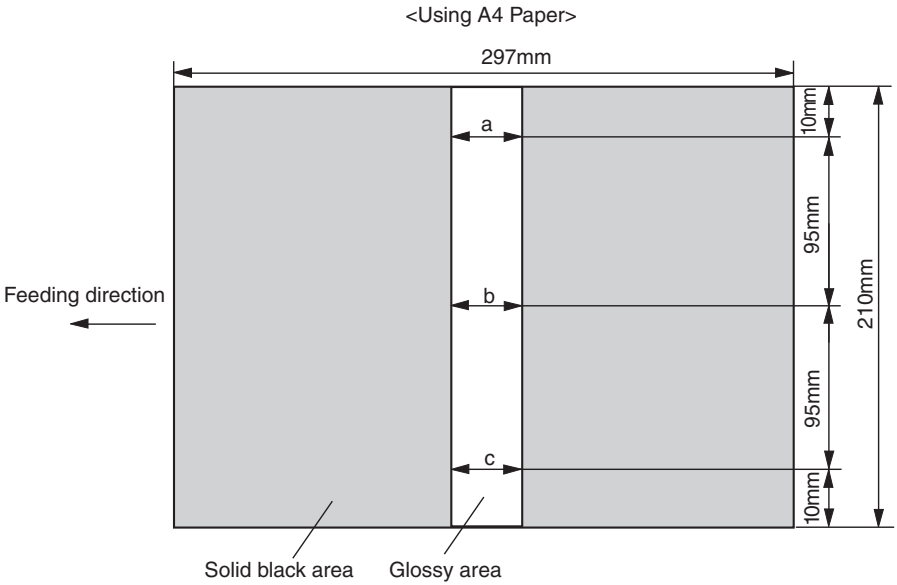
1.1 Checking Against the Standards

Check the machine against the standards as follows:

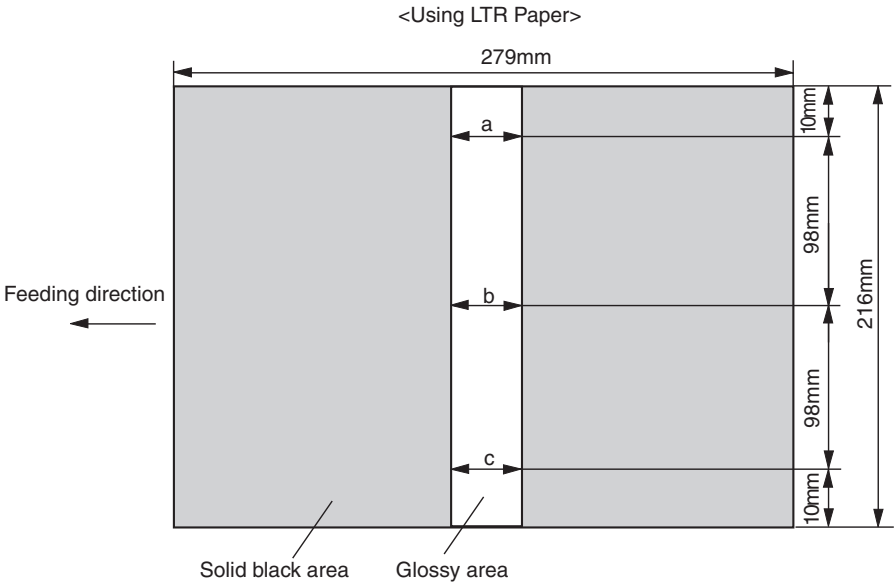
1.1.1 Checking the Pressure (nip) of the Fixing Pressure Roller

A fixing fault can occur if the nip of the fixing assembly is not correct. The machine is not equipped with a mechanism to adjust the nip; if a fixing fault occurs, be sure to check the nip as follows, and replace the fixing assembly if it is not as indicated:

1) Execute 'PRINT test' under 'test mode' in service mode to make a solid black copy on A4 or LTR paper. (See 3.21.5 of Chapter 2.)
2) With the black side facing down, place the solid black copy in the manual feed tray and make a copy using manual feed tray.
3) Turn off the power as soon as the leading edge of the paper appears in the delivery tray, and leave the machine alone for about 10 sec.
4) Take out the cartridge, and remove the paper from the pickup side as if it was a jam.
5) Measure the width of the area of glossy toner on the paper, and see that it is as indicated in T07-101-01.



F07-101-01



F07-101-02

	Dimension
a	5.5±0.5 mm
|c-a|	0.5 mm or less
|b-a|	0.5 mm or less
|b-c|	0.5 mm or less

T07-101-01

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1.2 Making Adjustments

1.2.1 Making Adjustments When Replacing Major Parts

You need to make the following adjustments whenever you have replaced the machine's major parts.

Be sure to make the appropriate adjustments if you have replaced a specific major part.

Part replaced	Item of adjustment
Image processor PCB	all adjustments, including ADF adjustment
Contact sensor	contact sensor LED intensity auto adjustment

To replace the image processor PCB, be sure to work according to the instructions given for the replacement of the image processor PCB (See 1.4.1 of Chapter 7).

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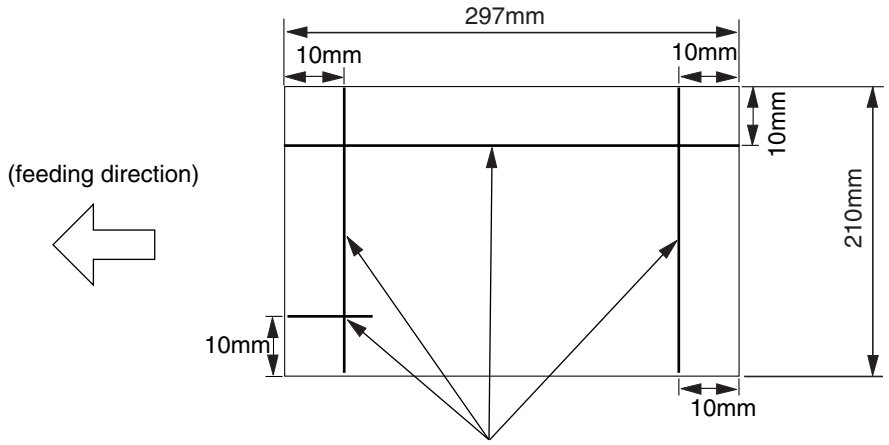
1.2.2 Preparing a Test Sheet for Adjustment

You will need to prepare a test sheet as follows for adjustments (except contact sensor LED intensity auto adjustment); refer to F07-102-01 and F07-102-02 for the specifics:

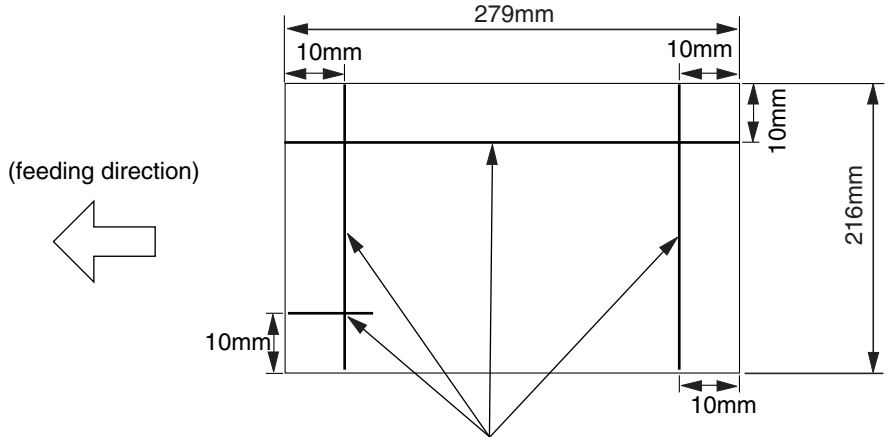
Preparing a Test Sheet: On a sheet of A4 or LTR paper, draw straight lines as indicated:

<Using A4 Paper>



F07-102-01

<Using LTR Paper>



F07-102-02

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1.2.3 Adjusting the Mechanical Systems

The machine's mechanical systems do not require adjustments.

1.2.4 Adjusting the Electrical Systems

1.2.4.1 Contact Sensor LED Intensity Auto Adjustment

Before starting adjustment, verify that there is nothing on the copyboard glass. Also verify that the ADF (copyboard cover) is securely closed.

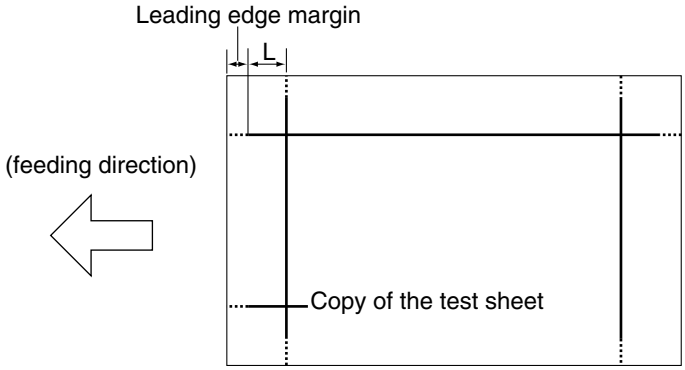
Execute auto adjustment of the contact sensor LED intensity as follows:

1) Press the Additional Functions key and the # key to start service mode.
2) Press the Left/Right Arrow key so that 'TEST MODE' is indicated.
3) Press the OK key.
4) Press '2' on the keypad so that 'TEST MODE' is indicated.
5) Press '7' on the keypad to clear the CCD parameter.
6) Press the Stop key to return to 'TEST MODE'.
7) Press '2' on the keypad so that '2: CCD TEST' is indicated.
8) Press '8' on the keypad so that the machine starts contact sensor LED intensity auto adjustment.
9) End the work when the LCD indicates 'OK'; if it indicates 'NG', on the other hand, start over.
10) Press the Stop key and the Additional Functions key (to end TEST MODE).

1.2.4.2 Leading Edge Read Start Position Adjustment

Adjust the leading edge read start position for book mode as follows:

1) Make a copy of the test sheet in book mode on paper of the same size in Direct. (See 1.2.2 of Chapter 7.)
2) Measure the length of L on the copy (i.e., the length obtained by subtracting the leading edge margin from the line found 10 mm from the leading edge; it must be 7 ± 0.5 mm).



F07-102-03

3) Press the Additional Functions key and the # key to start service mode.
4) Press the left/Right Arrow key so that '#6 SCANNER' is indicated.
5) Press the OK key.
6) Press the Left/Right Arrow key so that '7: CCD' is indicated.
7) Press the OK key.
8) Press the Left/Right Arrow key so that the 2nd row of the LCD indicates '023:'.
9) Enter an appropriate correction value using the Left/Right Arrow key so that the length of L measured in step 2 is 7 mm. (An increase by '1' will decrease the length of L by about 0.1 mm.)
10) Press the OK key.
11) Press the Stop key (to end SCANNER).
12) Make a copy of the test sheet in book mode on paper of the same size in Direct; then, check to make sure that the length of L is as indicated.
13) End the work if the length of L is as indicated; otherwise, start over with step 2).

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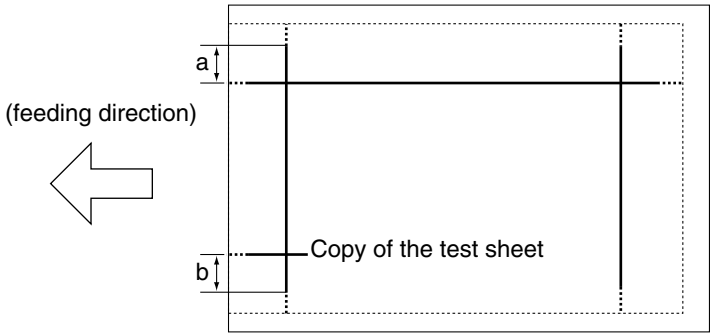
1.2.4.3 Left/Right Edge Read Start Position Adjustment

Adjust the left/right edge read start position for book mode as follows:

1) If LTR paper is available, prepare a test sheet using LTR paper. (See 1.2.2 of Chapter 7.) If no LTR paper is available, cut a larger sheet of paper so that its width is 216 mm; then, prepare a test sheet as instructed in 1.2.2, making sure that the width is 216 mm; as for its length, make sure that it fits the copyboard glass.
2) Make a copy of the sheet in book mode on paper of the same size to a reduction ratio of 80%.
3) Measure the length of b-a of the copy, and check to make sure that it is as indicated. (It must be 0 ± 0.4 mm.)



F07-102-04

4) Press the Additional Functions key and the # key to start service mode.
5) Press the Left/Right Arrow key so that '#6 SCANNER' is indicated.
6) Press the OK key.
7) Press the Left/Right Arrow key so that '7: CCD' is indicated.
8) Press the OK key.
9) Press the Left/Right Arrow key so that the 2nd row of the LCD indicates '021:'.
10) Enter an appropriate correction value on the keypad so that the length of b-a measured in step 2) is as indicated. (An increase by '1' will decrease the length of b by about 0.03 mm while increasing the length of a by about 0.03 mm.)
11) Press the OK key.
12) Press the Stop key (to end SCANNER).
13) Make a copy of the test sheet in book mode on paper of the same size; then, check to make sure that the length of L on the copy is as indicated.
14) End the work if the length of L is as indicated; otherwise, start over with step 2).

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1.3 Making Adjustments (ADF)

1.3.1 Items of Adjustment and Sequence of Work

The ADF must be adjusted for the following items and in the following sequence of work:

1. If you have replaced major parts of the ADF, you must always execute the following: registration arch auto adjustment, original read position adjustment. Then, check to make sure that the settings of other items of adjustment are as indicated; if not, make adjustments starting with the preceding item of adjustment.
2. Each item of adjustment affects the subsequent items of adjustment. If you have made adjustments, therefore, be sure to check that the setting of the item of adjustment that follows is also as indicated; if not, be sure to start over with the preceding item.

Sequence	Item of adjustment
1	registration arch auto adjustment
2	skew removal
3	original read position adjustment
4	original feed speed adjustment
5	leading edge read start position adjustment
6	trailing edge read end position adjustment
7	left/right registration adjustment

1.3.2 Preparing a Test Sheet for Adjustment

When making adjustments (except registration arch auto adjustment and original read position adjustment) for the ADF, you will need a test sheet like the one used for the copier. Prepare a test sheet by referring to the instructions given under 1.2.2 of Chapter 7.

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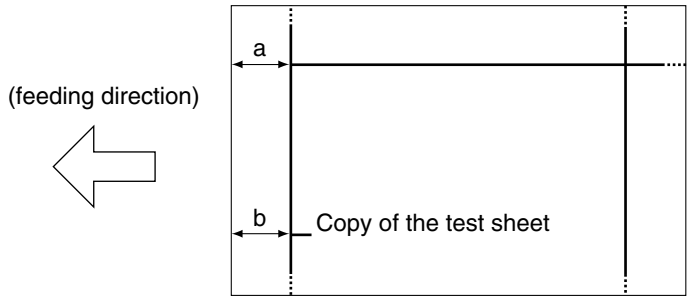
1.3.3 Adjusting the Mechanical Systems

1.3.3.1 Removing the Skew

Make a copy of the test sheet using the ADF in Direct, and make sure that the skew is as indicated (T07-103-01). (See 1.2.2 of Chapter 7.)

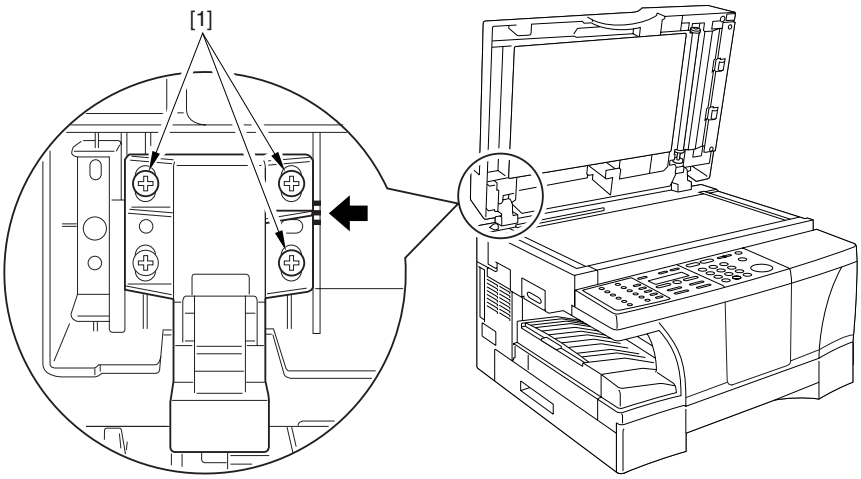


F07-103-01

	Dimension (using A4)	Dimension (using LTR)
b-a	0 ± 1.3 mm	0 ± 1.3 mm

T07-103-01

1) Open the ADF.
2) Loosen the 3 screws [1], and move the left hinge up and down so that the skew will be as indicated by referring to the index graduated at 1-mm intervals.



F07-103-02

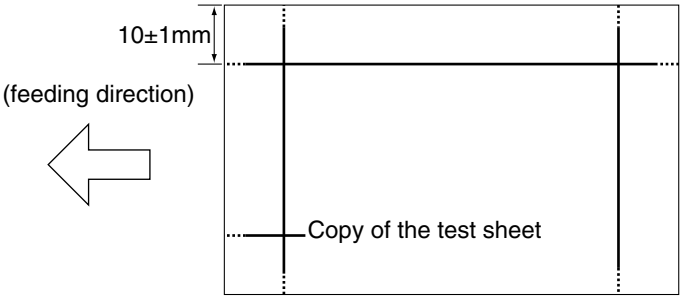
Memo

A shift of the ADF upward by 1 mm will increase the registration along the left bottom of the paper by about 0.5 mm.

3) Place A4 (LTR) paper in the cassette or the manual feed tray.
4) Open the ADF, and place an A5 (STMTR) original on the copyboard glass.
5) Close the ADF, and make a copy in Direct.
6) Check the copy image, and check to make sure that the area outside the image is free of fogging.
7) If fogging is found, the position of the white sheet may be wrong; check its positioning. If no fault is found, try skew removal once again.

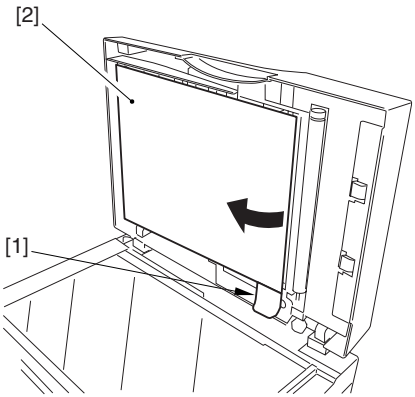
1.3.3.2 Left/Right Registration Adjustment

Using the ADF, make a copy of the sheet in Direct, and check to make sure the left/right registration is 10 ± 1 mm. (See 1.2.2 of Chapter 7.)



F07-103-03

1) Pick the tab [1], and detach the white plate [2].



F07-103-04

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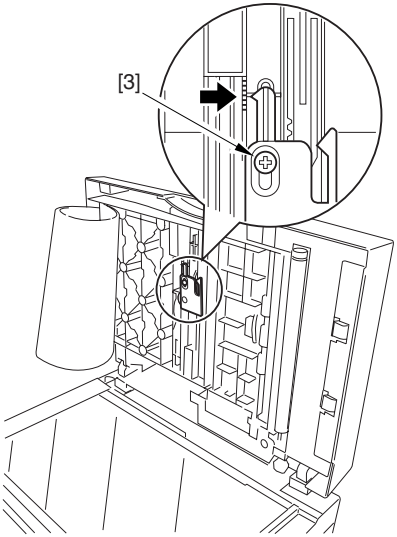
2) Loosen the screw [3], and move the slide guide to the front/rear with reference to the index graduated at 1-mm intervals until the registration is as indicated.



F07-103-05

Memo

A shift of the slide guide up by 1 mm will increase the registration on the right (top of paper) by 1 mm.

Do not remove the screw [3]; otherwise, you must work as instructed for mounting of the slide guide. (See 2.8.1.5 of Chapter 5)

1.3.4 Adjusting the Electrical Systems

1.3.4.1 Registration Arch Auto Adjustment

Adjust the registration arch for the ADF registration roller as follows:

1) Press the Additional Functions key and the # key to start service mode.
2) Press the Left/Right Arrow key so that 'TEST MODE' is indicated.
3) Press '6' on the keypad so that 'FACULTY TEST' is indicated.
4) Press '4' on the keypad so that '6-4 ADF' is indicated.
5) Place 10 sheets of A4 paper in the ADF.
6) Press '8' on the keypad so that the machine will start registration arch auto adjustment.
7) End the work when the LCD indicates 'OK'; if it indicates 'NG', on the other hand, start over the adjustment.
8) Press the Stop key and then the Additional Functions key (to end TEST MODE).

1.3.4.2 Original Read Position Adjustment

Adjust the contact sensor original read position for ADF mode as follows:

Check to make sure that the ADF is fully closed before starting the work. Moreover, check to be sure of the absence of any object on the copyboard glass.

1) Press the Additional Functions key and the # key to start service mode.
2) Press the Left/Right Arrow key so that 'TEST MODE' is indicated.
3) Press the OK key.
4) Press '2' on the keypad so that '2: CCD TEST' is indicated.
5) Press '3' so that the machine starts original read position adjustment.
6) End the work when the LCD indicates 'OK'; if it indicates 'NG', on the other hand, start over the adjustment.
7) Press the Stop key and the Additional Functions key (to end TEST MODE).

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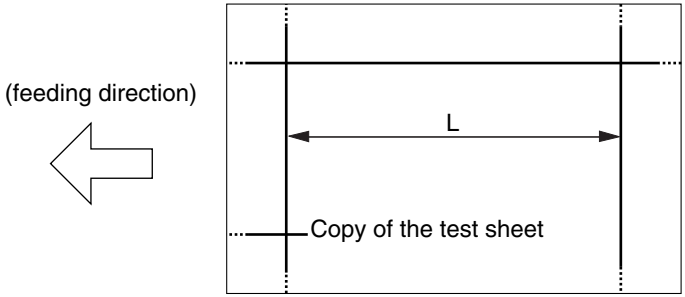
1.3.4.3 Original Speed Adjustment

Adjust the speed at which originals are moved for ADF mode as follows:

1) Make a copy of the test sheet in ADF mode on paper of the same size in Direct. (See 1.2.2 of Chapter 7.)
2) Measure the length "L" in the middle of the copy output. (It must be 277 ± 1 mm for A4, 259 ± 1 mm for LTR.)



F07-103-06

3) Press the Additional Functions key and the # key to start service mode.
4) Press the Left/Right Arrow key so that '#6 SCANNER' is indicated.
5) Press the OK key.
6) Press the Left/Right Arrow key so that '7: CCD' is indicated.
7) Press the OK key.
8) Press the Left/Right Arrow key so that the 2nd row of the LCD indicates '034:'.
9) Enter a appropriate correction value using the Left/Right Arrow key so that the length of L measured in step 2) is as indicated. (An increase by '1' will increase the length of L by about 0.5 mm.)
10) Press the OK key.
11) Press the Stop key (to end SCANNER).
12) Make a copy of the test sheet in ADF mode on paper of the same size in Direct; then, check to make sure that the length of L of the copy is as indicated.
13) End the work if the length of L is as indicated; otherwise, start over with step 2).

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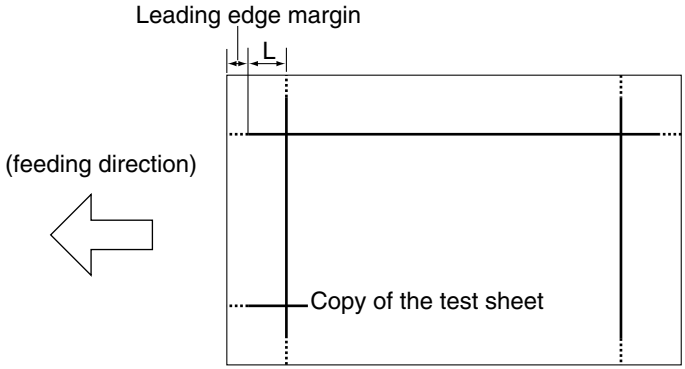
1.3.4.4 Leading Edge Read Start Position Adjustment

Adjust the leading edge start position for ADF mode as follows:

1) Make a copy of the test sheet in ADF mode on paper of the same size in Direct. (See 1.2.2 of Chapter 7.)
2) Measure the length of L on the copy (i.e., obtained by subtracting the leading edge margin from the position of the line found 10 mm from the leading edge; it must be 7 ± 0.5 mm).



F07-103-07

3) Press the Additional Functions key and the # key to start service mode.
4) Press the Left/Right Arrow key so that '#6 SCANNER' is indicated.
5) Press the OK key.
6) Press the Left/Right Arrow key so that '7: CCD' is indicated.
7) Press the OK key.
8) Press the Left/Right Arrow key so that the 2nd row of the LCD indicates '024'.
9) Enter an appropriate correction value using the Left/Right Arrow key so that the length of L measured in step 2) is 7 mm. (An increase of '1' will increase the length of L by about 0.1 mm.)
10) Press the OK key.
11) Press the Stop key (to end SCANNER).
12) Make a copy of the test sheet in ADF mode on paper of the same size in Direct; then, check to make sure that the length of L on the copy is as indicated.
13) End the work if the length of L is as indicated; otherwise, start over with step 2).

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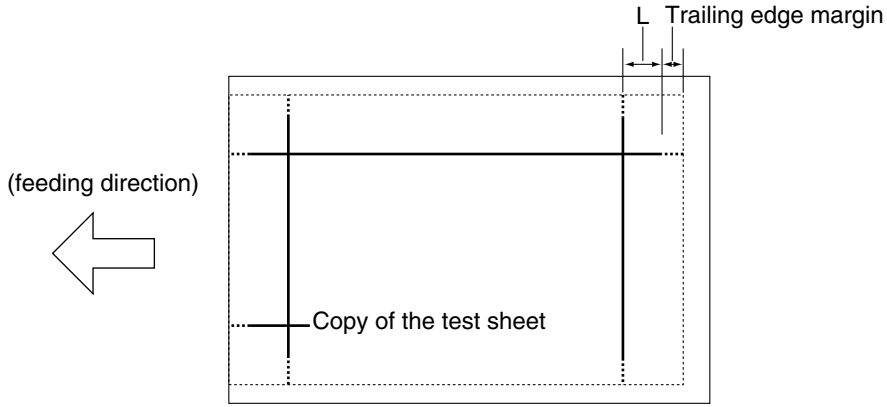
1.3.4.5 Trailing Edge Read End Position Adjustment

To adjust the trailing edge margin for ADF mode, go through the following:

1) Make a copy of the test sheet prepared in 1.2.2 of Chapter 7 on LGL paper in Direct.
2) Measure the length "L" on the copy output. (standard: 8 ±0.5 mm)



F07-103-08

3) Press the Additional Functions key and the # key to start service mode.
4) Press the Left/Right arrow key so that '#6 SCANNER' is indicated.
5) Press the OK key.
6) Press the Left/Right arrow key so that '7: CCD' is indicated.
7) Press the OK key.
8) Press the Left/Right arrow keys so that the 2nd row of the LCD indicates '025:'.
9) Enter a correction value using the Left /Right key so that the length of "L" measured in step 2) is 8 mm (trailing edge margin of 2 mm; an increase by '1' will decrease the length of "L" by about 0.1 mm).
10) Press the OK key.
11) Press the Stop key (to leave 'SCANNER').
12) Make a copy of the Test Sheet in Direct on LGL paper and in ADF mode. Then, check to make use that the length of "L" on the copy is as indicated.
13) If it is as indicated, end the work. Otherwise, start over with step 2).

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1.4 When Replacing a Component

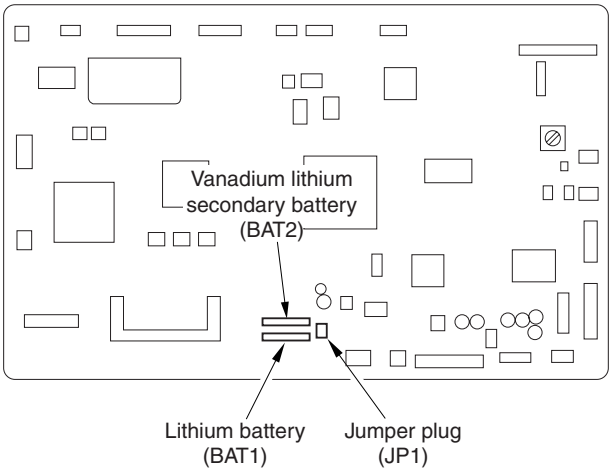
You will need to perform some additional work if you have replaced a component; go through the following for the item of work and steps to take:

1.4.1 When Replacing the Image Processor PCB

Perform the following if you have replaced the image processor PCB:

1.4.1.1 Before Starting the Work

1) If the machine is equipped with fax functions, print out the following and all received images: system data list, 1-touch/speed/group dial list, user data list, activity report, system dump list.
2) Turn off the power.



F07-104-01

When the jumper plug (JP1) is removed, all data in control memory will be lost. Therefore, do not disconnect the jumper plug (JP1). The data stored in the SRAM is as follows:

- user data (data indicating user mode settings)
- service mode deta (data indicating service mode settings)
- control data (communications control record of most recent 20 communications, system dump record)

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1.4.1.2 After Finishing the Work

1) Connect the jumper plug (JP1) of the image processor PCB (service part; one side of the pin is disconnected; try connecting both its feet).
2) Turn on the power; then, when 'DATA ERROR' is indicated, press the OK key.
3) Enter the user data and the service mode data.
4) Make various adjustments for the electrical system of the machine. (See 1.2.4 of Chapter 7.)
5) If the machine is equipped with ADF functions, make various adjustments for the ADF. (See 1.3 of Chapter 7.)

2. Troubleshooting

A fault that can occur in the machine may be one of the following three: an image fault, a malfunction, a feeding fault.

If a fault occurs, make initial checks first; then, isolate the problem according to the troubleshooting flow chart, and take appropriate action with the following in mind:

2.1 Making Initial Checks

1. If you are using a specific terminal of a connector to measure voltage, be sure to check that the connector is not suffering from poor contact.
2. If you are handling a PCB or the contact sensor, be sure to touch a metal portion of the machine before starting the work to avoid static damage.
3. The machine's laser scanner unit cannot be adjusted in the field. Do not disassemble it.

2.1.1 Site Environment

a. The power source must provide the rated voltage ±10%.
b. The site must be free of high temperature/humidity (not near a water faucet, water boiler, humidifier), and must not be in a cold place, near a source of fire, or subject to dust.
c. The site must be free of ammonium gas.
d. The site must be free of direct rays of the sun; otherwise, it must be provided with curtains.
e. The site must be well ventilated.
f. The machine must be level.
g. If the machine is equipped with fax functions, it must remain powered day and night.

2.1.2 Checking the Drum Unit

If the surface of the photosensitive drum has scratches, replace the drum unit.

2.1.3 Checking the Paper

a. Is the paper of a recommended type?
b. Is the paper moist? Try fresh paper out of package.

2.1.4 Others

When a machine is brought from a cold to warm place, its inside can start to develop condensation, leading to various problems; for example,

a. condensation in the charging roller system tends to cause electrical leakage.
b. condensation on the pickup/feed path tends to cause a feeding fault.

If condensation occurs, dry wipe the parts or leave the machine ON for 60 min.

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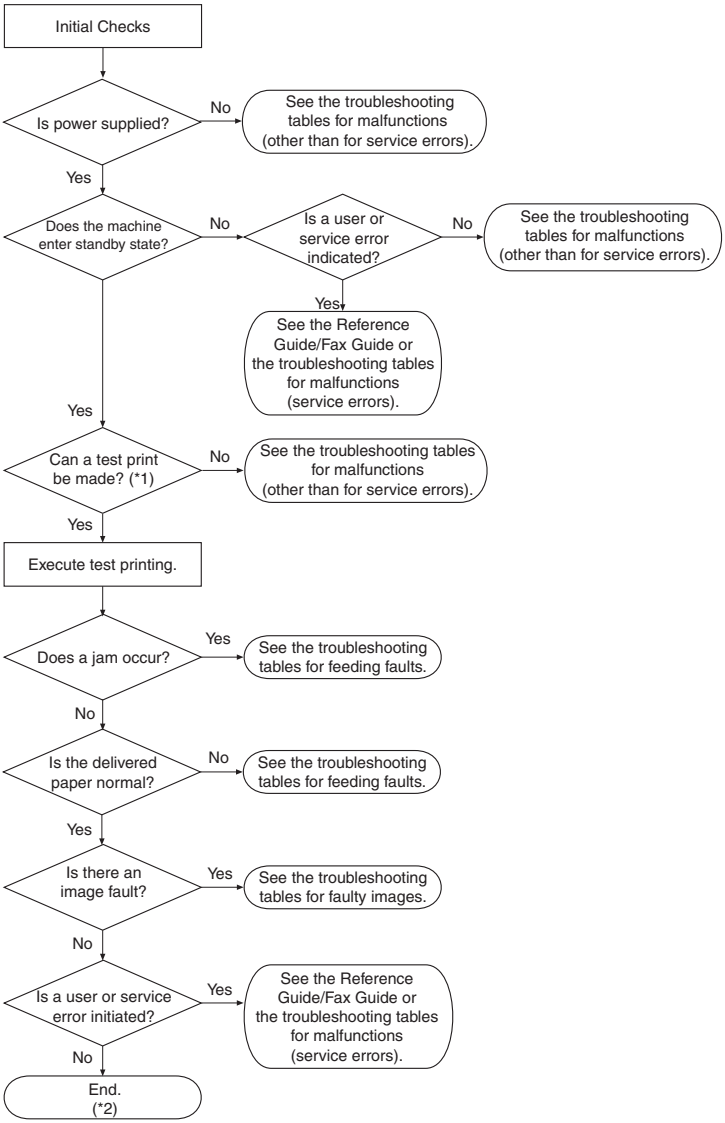
2.2 Troubleshooting Flow Chart

After going through the initial checks, try to isolate the problem using the following flow chart, and take appropriate action:


Initial Checks
Is power supplied?
No
See the troubleshooting tables for malfunctions (other than for service errors).
Yes
Does the machine enter standby state?
No
Is a user or service error indicated?
No
See the troubleshooting tables for malfunctions (other than for service errors).
Yes
See the Reference Guide/Fax Guide or the troubleshooting tables for malfunctions (service errors).
Yes
Can a test print be made? (*1)
No
See the troubleshooting tables for malfunctions (other than for service errors).
Yes
Execute test printing.
Does a jam occur?
Yes
See the troubleshooting tables for feeding faults.
No
Is the delivered paper normal?
No
See the troubleshooting tables for feeding faults.
Yes
Is there an image fault?
Yes
See the troubleshooting tables for faulty images.
No
Is a user or service error initiated?
Yes
See the Reference Guide/Fax Guide or the troubleshooting tables for malfunctions (service errors).
No
End.
(*2)

F07-202-01

*1: When executing test printing, be sure to select the source of paper used by the user when the fault occurred.
*2: For malfunctions related to the ADF, see the descriptions of faults unique to machines equipped with ADF functions. Likewise, if a malfunction occurs while printing from a PC or a fax communication, see its respective section (those unique to printer functions or those unique to fax functions).

2.3 Making Checks in Response to an Image Fault

When you have indicated an image fault using the troubleshooting flow chart, go through the following before starting troubleshooting work that follows:

2.3.1 Checking the Originals Against the Symptom

Determine whether the fault is caused by the machine or the original:

a. The copy density is best set to index 5 ± 2.
b. Originals with a bluish background tend to cause poor contrast; e.g., blue sheet, receipts.
c. The density of the original affects its copies: e.g., a diazo copy original or an original with a high transparency can produce output that can be mistaken for “foggy copies,” while originals prepared in light pencil can produce output that can be mistaken for “light” copies.

2.3.2 Copyboard Glass and White Sheet

If the copyboard glass or the white sheet is soiled, wipe it with a moist cloth and then dry wipe it. If the dirt is excessive, use alcohol and lint-free paper. If there are scratches, replace it.

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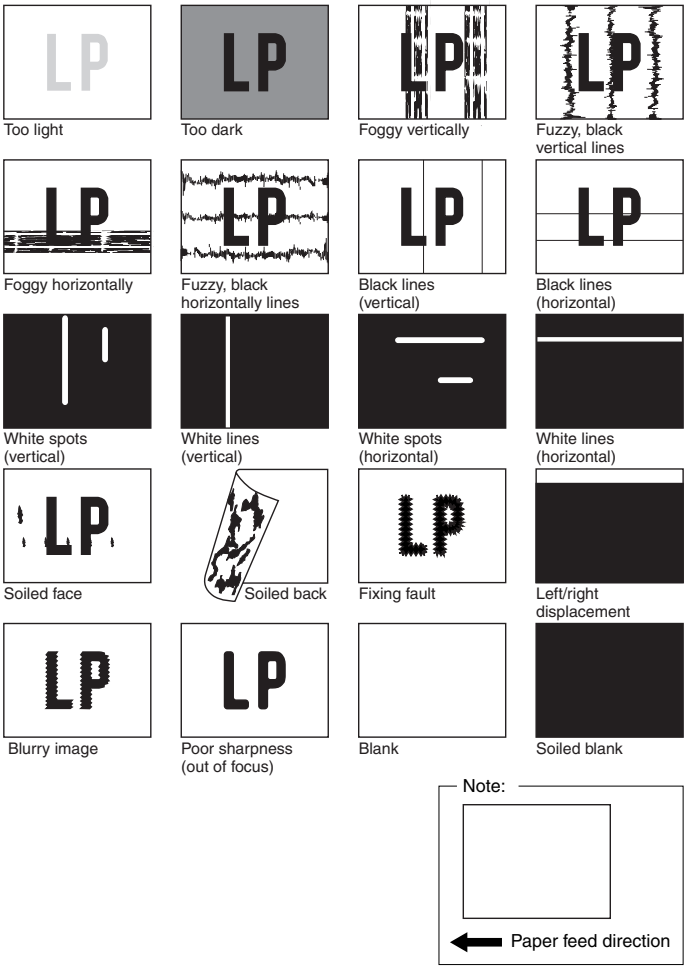
3 Troubleshooting Image Faults

3.1 Troubleshooting Procedure for Image Faults

Before starting to investigate the cause of an image fault, be sure to find out wheather the user is storing paper in the correct way and using paper of a recommended type. If the problem is corrected using such paper, advise the user accordingly.



F07-301-01

3.1.1 The output is too light.

Image density

1) Is the image density setting correct?

- **In the case of copier functions: PRINT EXPOSURE of COMMON SETTINGS and STANDARD EXPOSURE of COPY SETTINGS on user mode menu.**
- **In the case of printer functions or fax functions, PRINT EXPOSURE of COMMON SETTINGS on user mode menu.**

NO: Correct the image density setting.

Paper

2) Try paper fresh out of package (newly opened). Is the problem corrected?

YES: 1. The paper may be moist. Advise the user on the correct method of storing paper.
2. Advise the user that the use of non-recommended paper may not bring about the best results.

General conditions

3) Execute 'PRINT test'. Is the output image normal? (See 3.21.5 of Chapter 2.)

YES: Go through steps 14) to 18).
NO: Go to step 4).

General conditions

4) Turn off the machine while an image is printing on the photosensitive drum. Is the toner on the drum surface developed?

YES: Go through steps 11) to 13).
NO: Go through steps 5) to 10).

High-voltage contact (between cartridge and high-voltage spring)

5) Is the high-voltage spring used to supply high voltage to the cartridge soiled? (Remove the cartridge to check.)

YES: Clean it.

High-voltage contact (between high-voltage spring and DC controller PCB; J205, J207)

6) Is the connection between the high-voltage spring and the DC controller PCB (J205, J207) normal?

NO: Correct it. If it cannot be corrected, replace the faulty part.

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Connector

7) Is the connection of the following connectors normal: J201 and J204 on the DC controller PCB; J303, J304, J312, and J316 on the image processor PCB; J3122 and J801 in the laser scanner unit?

NO: Connect them firmly. If a scratch is found in the flexible cable, replace it.

Drum unit

8) Try replacing the drum unit. Is the fault corrected?

YES: End.

Developing unit

9) Try replacing the developing unit. Is the fault corrected?

YES: End.

Laser scanner unit, DC controller PCB

10) Try replacing the laser scanner unit. Is the problem corrected?

YES: End.

NO: Replace the DC controller PCB.

Transfer guide

11) Measure the transfer guide and other metal portions. Is the resistance 0 Ω

YES: Check the area around the toner guide for a piece of metal (e.g., screw).

High-voltage contact (between transfer charging roller and high-voltage spring)

12) Is the high-voltage spring used to supply high voltage to the transfer charging roller soiled?

YES: Clean it.

High-Voltage Contact (high-voltage spring and DC controller PCB; J209), Transfer charging roller

13) Is the connection between the high-voltage spring and DC controller PCB (J209) normal?

YES: Replace the transfer charging roller.

NO: Correct it. If it cannot be corrected, replace the faulty part.

Selfoc lens array (contact sensor)

14) Clean the selfoc lens array of the contact sensor. Is the problem corrected? (See 4.3.1 of Chapter 6.)

YES: End.

Contact sensor LED intensity auto adjustment

15) Execute contact sensor LED intensity auto adjustment. Is the problem corrected? (See 1.2.4.1 of Chapter 7.)

YES: End.

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Connector

16) Is the connection of the following connectors normal: J501 and J503 on the analog processor PCB; J317 on the image processor PCB; and J504 of the contact sensor?

NO: Connect them firmly. If the flexible cable has a scratch, replace it.

Contact sensor

17) Try replacing the contact sensor. Is the problem corrected?

YES: End.

Analog processor PCB, Image processor PCB

18) Try replacing the analog processor PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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3.1.2 The output is too dark.

Image density

1) Is the image density setting correct?

- **In the case of copier functions: PRINT EXPOSURE of COMMON SETTINGS and STANDARD EXPOSURE of COPY SETTINGS on user mode menu.**
- **In the case of printer functions or fax functions, PRINT EXPOSURE of COMMON SETTINGS on user mode menu.**

NO: Correct the image density setting.

General condition

2) Execute 'PRINT test'. Is the output image normal? (See 3.21.5 of Chapter 2.)

YES: Go through steps 9) to 13).

NO: Go through steps 3) to 8).

High-voltage contact (between cartridge and high-voltage spring)

3) Is the high-voltage spring used to supply high voltage to the cartridge soiled? (Remove the cartridge to check.)

YES: Clean it.

High-voltage contact (between high-voltage spring and DC controller PCB; J205, J207)

4) Is the connection between the high-voltage spring and the DC controller PCB (J205, J207) normal?

YES: Correct it. If it cannot be corrected, replace the faulty part.

Connector

5) Is the connection of the following connectors normal: J201 and J204 on the DC controller PCB; J303, J304, J312, and J316 on the image processor PCB; J3122 and J801 in the laser scanner unit?

NO: Connect them firmly. If the flexible cable has a scratch, replace it.

Drum unit

6) Try replacing the drum unit. Is the fault corrected?

YES: End.

Developing unit

7) Try replacing the developing unit. Is the fault corrected?

YES: End.

Laser scanner unit, DC controller PCB

8) Try replacing the laser scanner unit. Is the problem corrected?

YES: End.

NO: Replace the DC controller PCB.

Selfoc lens array (contact sensor)

9) Clean the selfoc lens array of the contact sensor. Is the problem corrected? (See 4.3.1 of Chapter 6.)

YES: End.

Contact sensor LED intensity auto adjustment

10) Execute contact sensor LED intensity auto adjustment. Is the problem corrected? (See 1.2.4.1 of Chapter 7.)

YES: End.

Connector

11) Is the connection of the following connectors normal: J501 and J503 on the analog processor PCB; J317 on the image processor PCB; J504 of the contact sensor?

NO: Connect them firmly. If the flexible cable has a scratch, replace it.

Contact sensor

12) Try replacing the contact sensor. Is the problem corrected?

YES: End.

Analog processor PCB, Image processor PCB

13) Try replacing the analog processor PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

3.1.3 The output is foggy vertically.
3.1.4 The output has fuzzy, black vertical lines.

Transfer guide assembly

1) Clean the transfer guide assembly. Is the problem corrected?

YES: End.

Drum unit, Developing unit

2) Try replacing the drum unit. Is the fault corrected?

YES: End.

NO: Replace the developing unit.

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3.1.5 The output is foggy horizontally.
3.1.6 The output has fuzzy, black horizontal lines.

General conditions

1) Execute 'PRINT test'. Is the output image normal? (See 3.21.5 of Chapter 2.)

YES: Go through steps 4) to 8).

NO: Go through steps 2) to 3).

Transfer guide assembly

2) Clean the transfer guide assembly. Is the problem corrected?

YES: End.

Drum unit, Developing unit

3) Try replacing the drum unit. Is the fault corrected?

YES: End.

NO: Replace the developing unit.

Selfoc lens array (contact sensor)

4) Clean the selfoc lens array of the contact sensor. (See 4.3.1 of Chapter 6.)

YES: End.

Contact sensor LED intensity auto adjustment

5) Execute contact sensor LED intensity auto adjustment. Is the problem corrected? (See 1.2.4.1 of Chapter 7.)

YES: End.

Connector

6) Is the connection of the following connectors normal: J501 and J503 on the analog processor PCB; J317 on the image processor PCB; and J504 of the contact sensor?

NO: Connect them firmly. If the flexible cable has a scratch, replace it.

Contact sensor

7) Try replacing the contact sensor. Is the problem corrected?

YES: End.

Analog processor PCB, Image processor PCB

8) Try replacing the analog processor PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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3.1.7 The output has black lines (vertical).
3.1.8 The output has black lines (horizontal).

Fixing inlet guide

1) Clean the fixing inlet guide. Is the problem corrected?

YES: End.

Drum unit

2) Try replacing the drum unit. Is the problem corrected?

YES: End.

Developing unit, Fixing assembly

3) Try replacing the developing unit. Is the problem corrected?

YES: End.

NO: Replace the fixing assembly.

3.1.9 The output has white spots (vertical).
3.1.10 The output has white lines (vertical).

General conditions

1) Execute 'PRINT test'. Is the output image normal? (See 3.21.5 of Chapter 2.)

YES: Go to step 5).

NO: Go through steps 2) through 4).

Transfer charging roller

2) Is the transfer charging roller soiled?

YES: Clean it. If the problem is not corrected, replace it.

Drum unit

3) Try replacing the drum unit. Is the problem corrected?

YES: End.

Developing unit, Fixing assembly

4) Try replacing the developing unit. Is the problem corrected?

YES: End.

NO: Replace the fixing assembly.

Contact sensor drive belt, Contact sensor drive rail

5) Is the contact sensor drive belt normal?

YES: Clean the surface of the contact sensor drive rail with alcohol; thereafter, apply a small amount of lubricant (MOLYKOTE EM-50L).

NO: Replace the contact sensor drive belt.

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3.1.11 The output has white spots (horizontal).
3.1.12 The output has white lines (horizontal).

Static eliminator

1) Is the static eliminator soiled?

YES: Clean it.

Back of copyboard glass (back of shading plate; dirt)

2) Try cleaning the back of the shading plate of the copyboard glass. Is the problem corrected?

YES: End.

Shading position

3) Change the setting of No. 19 under '#6 SCANNER' in service mode. Is the problem corrected?

YES: End.

Transfer charging roller

4) Is the transfer charging roller soiled?

YES: Clean it. If the problem is not corrected, replace it.

Drum unit

5) Try replacing the drum unit. Is the problem corrected?

YES: End.

Developing unit, Fixing assembly

6) Try replacing the developing unit. Is the problem corrected?

YES: End.

NO: Replace the fixing assembly.

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3.1.13 The output is soiled.

Rollers (manual feed pickup roller, registration roller, fixing film, delivery roller), Photosensitive drum, Cartridge, Contact sensor

1) Is the problem at specific intervals?

YES: Identify the cause by referring to T07-301-01, and clean it. (If it is the photosensitive drum, replace the drum unit.)
If the problem is not corrected, replace it.

NO: Check for drops of toner from the cartridge.
If the problem occurs only in copy images, clean the selfoc lens array of the contact sensor.

Image Faults by Component

Component	Diameter*1	Image fault interval*1	Type of image fault					
			White spot	Soiling	Soiled back	Fixing fault	Blurring	Poor sharpness
Cassette pickup roller	38.0	-			√			
Manual feed pickup roller	32.0	-		√	*2			
Vertical path roller	14.3	44.9		*2	√			
Registration roller	13.9	43.8		*2	√			
Primary charging roller	12.0	37.3						√
Developing cylinder	16.0	42.0	√					√
Photosensitive drum	30.0	93.3	√	√			√	√
Transfer charging roller	14.6	43.7	√		√		√	√
Fixing film	24.0	75.4		√	*2	√		
Fixing pressure roller	20.4	64.1		*2	√	√		
Delivery roller	12.4	39.0		√	*2			

*1: Approximate; in mm.
*2: Can be caused by dirt from the roller.

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3.1.14 The back of the output is soiled.

Paper

1) Is the paper soiled?

YES: Replace the paper.

Fixing pressure roller

2) Execute fixing pressure roller cleaning. Is the problem correct? (See 4.1.1 of Chapter 6.)

YES: Advise the user to clean the fixing pressure roller periodically.

Transfer guide

3) Is the surface of the transfer guide soiled with toner?

YES: Clean it.

Static eliminator

4) Is the static eliminator soiled with toner?

YES: Clean it.

Rollers (cassette pickup roller, vertical path roller, registration roller, transfer charging roller, fixing pressure roller), Paper path

5) Is the problem noted at specific internals?

YES: Isolate the cause by referring to T07-301-01, and clean it. If the problem is not corrected, replace the part.

NO: Clean the paper path. If the problem cannot be corrected, replace the part.

3.1.15 The output has a fixing fault.

Paper

1) Try paper fresh out of package (newly opened). Is the problem corrected?

YES: 1. The paper may be moist. Advise the user on the correct method of storing paper.
2. Advise the user that the use of non-recommended paper may not bring about the best results in terms of fixing.

Fixing pressure roller

2) Execute fixing pressure roller cleaning. Is the problem corrected? (See 4.1.1 of Chapter 6.)

YES: Advise the user to clean the fixing locking roller periodically.

Paper selection (for manual feed)

3) Is the setting of paper selection suited to the type of paper placed in the manual feed tray?

NO: Correct the setting.

Connector

4) Is the connection of the connector J107 on the power supply PCB normal?

NO: Connect it firmly.

Fixing pressure roller

5) Is the surface of the fixing pressure roller normal?

NO: Clean the fixing locking roller. If it has a scratch, replace it.

Fixing film unit

6) Try replacing the fixing film unit. Is the problem corrected?

YES: End.

Fixing pressure roller (nip), Power supply PCB

7) Is the nip of the fixing pressure roller correct? (See 1.1 of Chapter 7.)

NO: Replace the fixing assembly. If the problem is not corrected after replacement, replace the power supply PCB.

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3.1.16 The output has left/right displacement.

Original

1) Is the original placed correctly?

NO: Place it correctly.

Paper

2) Is the paper curled appreciably?

YES: Replace the paper.

Stack

3) Is the amount of paper placed in the cassette more than allowed?

YES: Advise the user on the limit imposed on the amount of paper.

Left/right edge read start position adjustment, DC controller PCB

4) Execute left/right edge read start position adjustment. Is the problem corrected? (See 1.2.4.3 of Chapter 7.)

YES: End.

NO: Replace the DC controller PCB.

3.1.17 The output has a blurry image.

General conditions

1) Execute 'PRINT test'. Is the output image normal? (See 3.21.5 of Chapter 2.)

YES: Go through steps 4) and 5).

NO: Go through steps 2) and 3).

Transfer charging roller, Photosensitive drum

2) Is the problem noted at specific intervals?

YES: Identify the cause by referring to T07-301-1, and replace it. (If the photosensitive drum is the case, replace the drum unit.)
If the problem cannot be corrected, check its drive system (e.g., gears).

Laser scanner unit, DC controller PCB

3) Try replacing the laser scanner unit. Is the problem corrected?

YES: End.

NO: Replace the DC controller PCB.

Contact sensor drive belt

4) Is the contact sensor drive belt normal?

NO: Replace the contact sensor drive belt.

Contact sensor drive rail, reader motor

5) Move the contact sensor slowly. Does it move smoothly?

YES: Replace the reader motor.

NO: Check the surface of the contact sensor drive rail for foreign matter; if there is any, remove it. If it is soiled, clean it with alcohol, and then apply a small amount of lubricant (MOLYKOTE EM-50L).

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3.1.18 The output has poor sharpness (out of focus).

General conditions

1) Execute 'PRINT test'. Is the output image normal? (See 3.21.5 of Chapter 2.)

YES: Go to step 5).

NO: Go through steps 2) and 5).

Sharpness setting

2) Change the setting of 'SHARPNESS' under 'COPY SETTINGS' on the user mode menu. Is the problem corrected?

YES: End.

High-voltage contact (high-voltage spring and DC controller PCB; J205, J207, J209)

3) Is the high-voltage spring used to supply high voltage to the cartridge soiled? (Remove the cartridge to check.)

High-voltage contact (high-voltage spring; J205, J207, J209 on DC controller PCB)

4) Is the connection between the high-voltage spring and the connectors (J205, J207, J209) on the DC controller PCB normal?

NO: Correct the connection. If the problem is not corrected, replace the faulty part.

Drum unit (primary charging roller, photosensitive drum), Developing cylinder, Transfer charging roller, Contact sensor drive rail

5) Is the problem noted at specific intervals?

YES: Identify the cause by referring to T07-301-01, and replace it. (If the machine has the ADF, the ADF need not be removed.)

NO: Check the surface of the contact sensor drive rail for foreign matter; if there is any, remove it. If it is solenoid, clean it with alcohol, and then apply a small amount of lubricant (MOLYKOTE EM-50L).

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3.1.19 The output is blank.

General conditions

1) Execute 'PRINT test'. Is the output image normal? (See 3.21.5 of Chapter 2.)

YES: Go through steps 12) to 15).

NO: Go to step 2).

General condition

2) Turn off the power while an image is being printed on the photosensitive drum. Is the toner image developed on the drum surface?

YES: Go through steps 9) to 11).

NO: Go through steps 3) to 8).

High-voltage contact (between cartridge and high-voltage spring)

3) Is the high-voltage spring used to supply high voltage to the cartridge soiled? (Remove the cartridge to check.)

YES: Clean it.

High-voltage contact (between high-voltage spring and DC controller PCB; J205, J207)

4) Is the connection between the high-voltage spring and the connectors (J205, J207) on the DC controller normal?

NO: Correct it. If the problem cannot be corrected, replace the faulty part.

Connectors

5) Is the connection of the following connectors on the DC controller PCB normal: J201 and J204 on the DC controller PCB; J303, J304, J312, and J316 on the image processor PCB; J3122, and J801 of the laser scanner unit?

NO: Connect them firmly. If the flexible cable has a scratch, replace it.

Drum unit

6) Try replacing the drum unit. Is the fault corrected?

YES: End.

Developing unit

7) Try replacing the developing unit. Is the fault corrected?

YES: End.

Laser scanner unit, DC controller PCB

8) Try replacing the laser scanner unit. Is the problem corrected?

YES: End.

NO: Replace the DC controller PCB.

Transfer guide

9) Measure the transfer guide and other metal areas. Is the resistance 0 Ω.

YES: Check the area around the transfer guide for pieces of metal (e.g., screw).

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High-voltage contact (between transfer charging roller and high-voltage spring)

10) Is the high-voltage spring used to supply high voltage to the transfer charging roller soiled?

YES: Clean it.

High-voltage contact (between high-voltage spring and DC controller PCB; J209), Transfer charging roller

11) Is the connection between the high-voltage spring and the DC controller PCB (J209) normal?

YES: Replace the transfer charging roller.

NO: Correct it. If the problem cannot be corrected, replace the faulty part.

Contact sensor LED intensity auto adjustment

12) Execute contact sensor LED intensity auto adjustment. Is the problem corrected? (See 1.2.4.1 of Chapter 7.)

YES: End.

Connector

13) Is the connection of the following connectors normal: J501 and J503 on the analog processor PCB; J317 on the image processor PCB; J504 of the contact sensor.

NO: Connect them firmly. If the flexible cable has a scratch, replace it.

Contact sensor

14) Try replacing the contact sensor. Is the problem corrected?

YES: End.

Analog processor PCB, Image processor PCB

15) Try replacing the analog processor PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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3.1.20 The output is solid black.

General conditions

1) Execute 'PRINT test'. Is the output image normal? (See 3.21.5 of Chapter 2.)

YES: Go through steps 6) to 9).

NO: Go through steps 2) to 5).

High voltage contact (between primary charging roller and high-voltage spring)

2) Is the high-voltage spring used to supply power to the cartridge soiled? (Remove the cartridge to check.)

YES: Clean it.

High-voltage contact (high-voltage spring and DC controller PCB; J205)

3) Is the connection between the high-voltage spring and the DC controller PCB (J205) normal?

NO: Correct it. If the problem cannot be corrected, replace the faulty part.

Drum unit

4) Try replacing the drum unit. Is the problem corrected?

YES: End.

Developing unit, DC controller PCB

5) Try replacing the developing unit. Is the problem corrected?

YES: End.

NO: Replace the DC controller PCB.

Contact sensor LED intensity auto adjustment adjustment

6) Execute contact sensor LED intensity auto adjustment adjustment. Is the problem corrected? (See 1.2.4.1 of Chapter 7.)

YES: End.

Connector

7) Is the connection of the following controller normal: J501 and J503 on the analog processor PCB; J317 on the image processor PCB; J504 of the contact sensor?

NO: Connect them firmly. If the flexible cable has a scratch, replace it.

Contact sensor

8) Try replacing the contact sensor. Is the problem corrected?

YES: End.

Analog processor PCB, Image processor PCB

9) Try replacing the analog processor PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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4 Troubleshooting Malfunctions

4.1 Troubleshooting Malfunctions (service error)

E000

The error history indicates any of the following error codes 4 times: E001, E002, E003.

Action

1) Clear the error.
Execute '#4 PRINTER RESET" under '#7 PRINTER' in service mode to clear the error.; then, turn back on the power.

E001

000 The main thermistor detects 230°C/446°F or higher for 1 sec or more.
001 The sub thermistor detects 300°C/572°F or higher for 0.2 sec or more.

Main cause

The fixing film unit is faulty (thermistor short circuit). The power supply PCB is faulty. The DC controller PCB is faulty.

Action

1. Malfunction
Turn off the power; wait for 10 min, and turn it on. Is the problem corrected?
YES: End.
2. Fixing film unit
Check the connector (4-pin) of the thermistor for electrical continuity: 1-2 and 3-4. Is it 0 Ω?
YES: Replace the fixing film unit.
3. Power supply PCB, DC controller PCB
Try replacing the power supply PCB. Is the problem corrected?
NO: Replace the DC controller PCB.

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E002

000 During printing, the main thermistor detects 0°C/32°F or lower for 1 sec or more continuously.
About 10 sec or later after power-on/start of printing, the main thermistor detects less than 120°C/248°F for 1 sec or more continuously.
After power-on/start of printing, the reading of the main thermistor does not reach the target value -15°C/11°F or higher within 75 sec.

001 About 10 sec or later after the heater is supplied with power, the sub thermistor detects less than 75°C/167°F for 2 sec or more continuously.

Main cause: The fixing film unit is faulty (main thermistor fault, sub thermistor fault, thermal fuse blow, fixing heater fault). The power supply PCB is faulty. The DC controller PCB is faulty.

Action: See the descriptions for E003.

E003

During printing, the main thermistor detects less than 120°C/248°F for 1 sec or more continuously.

Main cause: The fixing film unit is faulty (main thermistor fault, thermal fuse blow, fixing heater fault). The power supply PCB is faulty. The DC controller PCB is faulty.

Action:

1. Malfunction
Turn off the power; wait for 10 min, and turn on the power. Is the problem corrected?
YES: End.
2. Wiring
Is the wiring from the DC controller PCB to the fixing film unit normal?
NO: Correct the wiring.
3. Fixing film unit
Try replacing the fixing film unit. Is the problem corrected?
YES: End.
4. Power supply PCB, DC controller PCB
Try replacing the power supply PCB. Is the problem corrected?
YES: End.
NO: Replace the DC controller PCB.

E100

About 1.5 sec after the scanner drive signal output, the BDI* signal is not detected 3 times or more for 1.0 sec.
While the laser is ON, the BD signal cycle is not as indicated for 0.5 or more continuously.

Main cause

The laser driver/BD PCB is faulty (laser activation failure, BD detection fault). The DC controller PCB is faulty. The image processor PCB is faulty.

Action

1. Wiring

Is the wiring from the DC controller PCB to the laser scanner unit normal?
NO: Correct the wiring

2. Laser scanner unit

Try replacing the laser scanner unit. Is the problem corrected?
YES: End.

3. DC controller PCB, Image processor PCB

Try replacing the DC controller PCB. Is the problem corrected?
YES: End.
NO: Replace the image processor PCB.

E110

The scanner fails to reach the target speed of rotation 10 sec after the laser scanner motor reaches constant speed state.

Main cause

The laser scanner motor is faulty. The DC controller PCB is faulty.

Action

1. Laser scanner unit, DC controller PCB

Try replacing the laser scanner unit. Is the problem corrected?
YES: End.
NO: Replace the DC controller PCB.

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E805

While the fan is rotating, fan lock state is detected for 10 sec or more continuously.

Main cause

The fan is faulty. The DC controller PCB is faulty. The image processor PCB is faulty.

Action

1. Foreign matter
Is there any foreign matter that hinders the rotation of the heat discharge fan?
YES: Remove the foreign matter.
2. Wiring, Connection
Are the wiring and connection (connectors) of the fan normal?
NO: Correct them.
3. Fan
Try replacing the fan. Is the problem corrected?
YES: End.
4. DC controller PCB/Image processors PCB
Try replacing the DC controller PCB. Is the problem corrected?
YES: End.
NO: Replace the image processor PCB.

E810

The case that the toner bottle is detected, but not the cartridge.

Main cause

The DC controller PCB is faulty. The cartridge is faulty.

Action

1. High-voltage contact (between machine and the developing unit)
Is the high-voltage spring used to supply high voltage to the developing unit soild?
YES: Clean it.
2. High-voltage contact (between high-voltage spring and DC controller PCB; J207)
Is the connection between the high-voltage spring and the DC controller PCB(J207) normal?
NO: Correct the connection.. If the problem cannot be corrected, replace the faulty part.
3. Developing unit, DC controller PCB
Replace the developing unit. Is the problem corrected?
YES: End.
NO: Replace the DC controller PCB.

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4.2 Troubleshooting Malfunctions (other than service error)

4.2.1 Power is absent.

Making Checks

1) Check to see if the LED (upper) on the image processor PCB is ON.

YES: Go to step 5).

NO: Go through steps 2) to 4).

Power plug

2) Is the power plug connected to the power outlet?

NO: Connect it firmly.

Power cord

3) Is the power cord connected to the machine? Moreover, is the power cord normal?

NO: Connect it. If it is faulty, replace it.

Source power

4) Is the rated voltage present at the power outlet?

YES: Replace the power supply PCB. If the fuse has blown, find and remove the cause.

NO: The problem is not of the machine. Advise the user.

ROM-DIMM, Image processor PCB

5) Check to see if the problem is corrected when the ROM-DIMM is re-mounted.

YES: End.

NO: Replace the ROM-DIMM. If it cannot be corrected, replace the image processor PCB.

4.2.2 The LCD fails to operate.

Connector

1) Is the connection of the following connectors normal: J401 and J402 on the control panel PCB; J315 on the image processor PCB; J4020 on the LCD?

NO: Connector them firmly. If the flexible cable has a scratch, replace it.

LCD

2) Try replacing the LCD. Is the problem corrected?

YES: End.

Control panel PCB/Image processor PCB

3) Try replacing the control panel PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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4.2.3 The contact sensor fails to move.

Contact sensor, Spacer of contact sensor

1) Are the contact sensor and the spacers of the contact sensor mounted correctly?

NO: Mount them correctly.

Contact sensor drive belt

2) Is the contact sensor drive belt normal?

NO: Replace the contact sensor drive belt.

Contact sensor drive rail

3) Move the contact sensor slowly. Does it move smoothly?

NO: Check the surface of the contact sensor drive rail for foreign matter, and remove any foreign matter. If it is soiled, clean it with alcohol, and apply a small amount of lubricant (MOLYKOTE EM-50L).

Connector

4) Is the connection between the connector J310 on the image processor PCB and the connector of the reader motor normal?

NO: Correct the connection.

Reader motor, Image processor PCB

5) Try replacing the reader motor. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

4.2.4 The contact sensor LED fails to go ON.

Connector

1) Is the connection of the following sensors normal: J501 and J503 on the analog processor PCB; J317 on the image processor PCB; J504 on the contact sensors?

NO: Correct the connection. If the flexible cable has a scratch, replace it.

Contact sensor

2) Try replacing the contact sensor. Is the problem corrected?

YES: End.

Analog processor PCB, Image processor PCB

3) Try replacing the analog processor PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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4.2.5 The speaker fails to generate sound.

Volume setting

1) Is the volume setting in user mode menu correct?

NO: Correct the setting.

Connector

2) Is the connection of the following connectors normal: J315 on the image processor PCB; J401 and J404 on the control panel PCB?

NO: Correct the connection. If the flexible cable has a scratch, replace it.

Speaker

3) Try replacing the speaker. Is the problem corrected?

YES: End.

Control panel PCB, Image processor PCB

4) Replace the control panel PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

4.2.6 The message “CHECK TONER/DRUM CRG” fails to go OFF.

Condition of toner bottle setup

1) Is the toner bottle set in properly?

NO: Set the toner bottle properly.

Flag of toner bottle sensor (PS11)

2) Is the flag of the toner bottle sensor (PS11) displaced or damaged?

YES: Correct it. If damaged, replace it.

High-voltage contact (between machine and cartridge)

3) Is the high-voltage spring used to supply high voltage to the cartridge soiled?

YES: Clean it.

High-voltage contact (between high-voltage spring and DC controller PCB; J205)

4) Is the connection between the high-voltage spring and the DC controller PCB (J205) normal?

NO: Correct the connection. If the problem cannot be corrected, replace the faulty part.

Drum unit

5) Replace the drum unit. Is the problem corrected?

YES: End.

Developing unit, DC controller PCB

6) Replace the developing unit. Is the problem corrected?

YES: End.

NO: Replace the DC controller PCB.

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4.2.7 The message “SUPPLY REC. PAPER DRAWER:” fails to go OFF. (cassette)

Cassette

1) Is the cassette fitted correctly?

NO: Fit the cassette correctly.

Spring (holding plate)

2) Is the holding plate of the cassette in up position?

NO: Check the case holding plate, and correct if necessary. If damaged, replace it.

Flag of cassette paper sensor (PS103)

3) Is the flag of the cassette paper sensor displaced or damaged?

YES: Correct it. If damaged, replace it.

NO: Replace the DC controller PCB.

4.2.8 The message “SUPPLY REC. PAPER S.B.:” fails to go OFF. (manual feed tray)

Flag of manual feed tray paper sensor (PS4)

1) Is the flag of the manual feed tray paper sensor (PS4) displaced or damaged?

YES: Correct it. If damaged, replace it.

Connector

2) Is the connection of the following connectors normal: J303 and J308 on the image processor PCB; J204 on the DC controller PCB; J3081 on the manual feed tray paper sensor (PS4)?

NO: Correct the connection.

Manual feed tray paper sensor (PS4)

3) Try replacing the manual feed paper sensor (PS4). Is the problem corrected?

YES: End.

DC controller PCB, Image processor PCB

4) Try replacing the DC controller PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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4.2.9 The message “REC. PAPER JAM SLIDE PLATEN LEFT” fails to go OFF.

General conditions

1) Check to find out which of the following sensors is faulty. (See 6.1 of Chapter 7.)

- **cassette paper sensor (PS103)**
- **manual feed tray paper sensor (PS4)**

If both the sensors above are normal, the cause is with either of the sensors below. Follow the check procedure from Step 2, with each of the sensors below.

- **delivery sensor (PS3)**
- **paper leading edge sensor (PS102)**

Sensor flag

2) Is the flag of the sensor identified in step 1) damaged or displaced?

YES: Correct it. If damaged, replace it.

Connector

3) Is the connection between the connector for the sensor identified in step 1) and the image processor PCB, DC controller PCB, and power supply PCB normal?

- **In the case of the manual feed tray paper sensor (PS4), J303 and J308 of the image processor PCB and J204 of the DC controller PCB.**
- **In the case of the delivery sensor (PS3), J106 and J109 of the power supply PCB and J202 of the DC controller PCB.**

NO: Correct the connection.

Sensor

4) If the faulty sensor is any of the following, try replacing it. Is the problem corrected?

- **manual feed tray paper sensor (PS4)**
- **delivery sensor (PS3)**

YES: End.

DC controller PCB, Image processor PCB, Power supply PCB

5) 1. If the cassette paper sensor (PS103) or the paper leading edge sensor (PS102) is faulty, try replacing the DC controller PCB. Is the problem corrected?

2. If the manual feed tray paper sensor (PS4) is faulty, try replacing the image processor PCB. Is the problem corrected?

3. If the delivery sensor (PS3) is faulty, try replacing the power supply PCB. Is the problem corrected?

YES: End.

NO: If the manual feed tray paper sensor (PS4) or the delivery sensor (PS3) is faulty, replace the DC controller PCB.

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4.2.10 The message “PLATEN/COVER IS OPEN CLOSE PLATEN/ COVER” fails to go OFF.

Sensor flag

1) Is the reader unit slide detecting switch (SW1) damaged or displaced?

YES: Correct it. If damaged, replace it.

Connector

2) Check the status of connection of the reader unit slide detecting switch (SW1) with the J3140 connector of the toner supply cover open/close detecting switch (SW2). Also check SW1 connecting status with the J314 connector on the image processor PCB. Is the switch connected properly to both parts?

NO: Correct the connection.

Reader unit slide detecting switch (SW1), Image processor PCB

3) Try replacing the reader unit slide detecting switch (SW1). Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

4.3 Troubleshooting Malfunctions (if equipped with ADF functions)

4.3.1 Original pickup fails.

General conditions

1) Does the ADF motor rotate?

YES: Go through steps 2) through 4).

NO: Go to step 5) through 6).

General conditions

2) Is the original separation roller rotating?

NO: Check the gear and timing belt used to transmit the drive of the ADF motor (M3). If scratched, replace it.

Original pickup roller descent/Original stopper ascent mechanism

3) Does the original pickup roller move down and the original stopper move up during original pickup?

NO: Check the parts of the original separation roller unit, and correct any fault. If scratched, replace it.

Rollers (separation roller unit)

4) Is the surface of each roller of the separation roller unit normal?

NO: Replace the faulty roller.

ADF motor (connection)

5) Is the ADF motor harness connected firmly?

NO: Connect it firmly.

ADF motor (M3), Image processor PCB

6) Try replacing the ADF motor (M3). Is the problem corrected?

YES: End

NO: Replace the image processor PCB.

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4.4 Troubleshooting Malfunctions (printer functions)

If the results of all work in the troubleshooting flow in 2.2 are good and yet a fault occurs when a printer function is used (printing from a PC), go through the following:

4.4.1 Printing fails to start.
4.4.2 Printing stops in the middle.

Status check

1) Can test print be done from the PC?

YES: Explain the user that the trouble cause is probably not within the machine.

Operating environment

2) Is the PC used meet the requirements of the machine?

NO: Explain the user that PC environment must satisfy the requirements of the machine. (Refer to Quick Start Guide.)

Status check

3) Run the troubleshooter of the machine from the PC. Are the check results normal?

NO: Correct the problem according to the description displayed as the check results.

Connection of interface cables to PC

4) Is the connection of the interface cables normal?

NO: Connect securely. Replace the cable if it has scratches, etc.

PC settings

5) Are the PC settings correct? (Printer port setting, printer driver selection, etc.)

NO: Correct the settings. (Refer to Quick Start Guide, Print Guide, and operation manual of the PC.)

Interface cables

6) Are the cables meet the specifications of the model?

NO: Replace the cables with the ones that satisfy the specifications of the model.
USB cable specifications: 5 m or shorter
Parallel interface cable specifications: 3 m or shorter (compliant to IEEE1284, for bi-directional communication)

Printer driver

7) Is the problem remedied after reinstalling an optimal printer driver?

YES: End

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Connector

8) Is the connection of the printer controller PCB (J709) and the image processor PCB (J318) normal?

NO: Correct the connection. If the flexible cable has a scratch, replace it.

Printer controller PCB

9) Try replacing the printer controller PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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4.5 Troubleshooting (faults unique to models equipped with fax functions)

4.5.1 Troubleshooting Communication Faults

Go through the troubleshooting flow chart*; if you cannot reach the last step of the flow of work and the fault occurs while a fax function is in use, go through the following: 2.2 of Chapter 7.

1) Find out the conditions in which the fault occurs in detail.
   a. operation used; i.e., number of pages, transmission mode, timing of error occurrence (as before or after transmission), user of auto-dialing
   b. faulty image samples (store away; in the case of reception)
   c. LCD indication at time of the fault
   d. activity report at time of the fault
   e. user information: abbreviation, telephone number, fax number, model name
   f. other-party information: name, telephone number, fax number, model
   g. frequency of occurrence, type of error
   h. fax condition at other party; number of pages transmitted/received, auto or manual; reception condition

If you are visiting in response to a report, try to obtain a system dump list for a. and g.

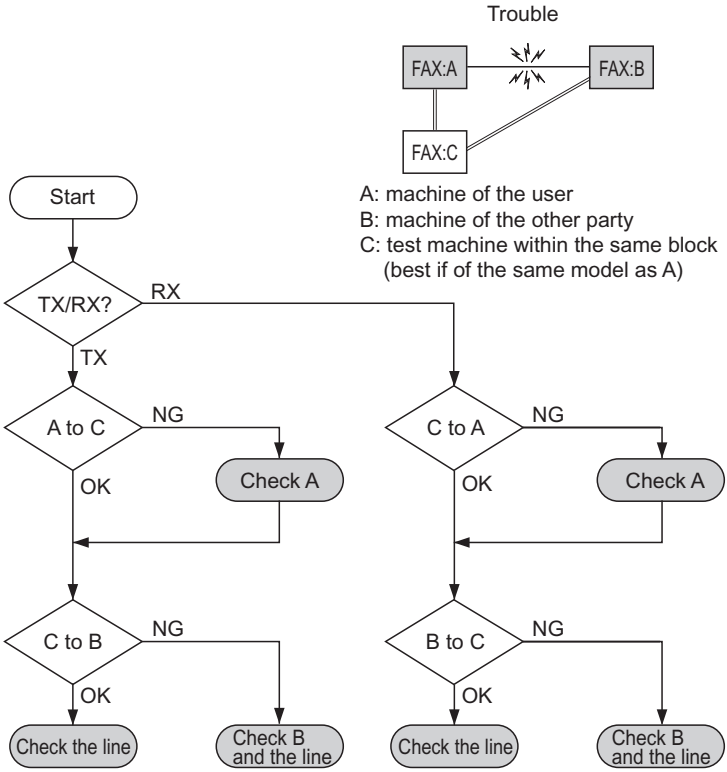
2) Go through the following flow chart to conduct a communication test.

- Try a test several times for each item using the actual telephone line; check the symptoms, and keep a record.

3) Evaluate all the information you have colleted, and take appropriate action based on comprehensive evaluation.

If the other party is a non-Canon machine and no fault is found in the user's machine, arrange for an investigation of the other party. Advise the user on the situation.

- Troubleshooting a Communication Fault (Canon machine in use)
  Try a 3-station communication as indicated in the following diagram:



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4.5.2 Service Error Code Output

If '1' is set to service data #1 SSSW SW01 bit 0, an appropriate service error code will be indicated on the following reports if a communication ends in error: communication control report, reception result report, error transmission report.

When an error occurs, you can generate a system dump list in service mode to check the code.

4.5.3 Error Codes

The error codes used in the machine are defined as follows:

4.5.3.1 Transmission Level (ATT): No.07 of Service Soft Switch #2 MENU

- Increase the transmission level:
  Increase the setting so that it is closer to 0 dBm. (At 0 dBm, the LCD indicates '0'.)
- Decrease the transmission level:
  Decrease the setting so that it is closer to -15 dBm. (At -15 dBm, the LCD indicates '15'.)

4.5.3.2 NL Equalizer: No.05 of Service Soft Switch #2 MENU

- Adjust the NL equalizer:
  Select 'ON'.

4.5.3.3 Transmission Page Timer: SW12 of Service Soft Switch #1 SSSW

- Increase the page timer setting:
  To set both transmission and reception to the same time-out length, set SW12 as follows:
  8 min: bit 7, bit 1, bit 0 = 0, 0, 0
  16 min: bit 7, bit 1, bit 0 = 0, 0, 1
  32 min: bit 7, bit 1, bit 0 = 0, 1, 0
  64 min: bit 7, bit 1, bit 0 = 0, 1, 1
  If you want to set transmission and reception to different time-out lengths, or use different time-out lengths according to different image modes, you will have to set all bits (from 7 through 0) accordingly.

4.5.3.4 T0 Timer: No.10 of Service Soft Switch #3 NUMERIC param.

- Increase the T0 timer setting:
  Increase the setting of No.10.
  The T0 timer is used to set the period of time in which a line connection is recognized for transmission, i.e., in which the machine waits for a significant signal from the other party after dialing. The line will be disconnected if no significant signal is received during the period.

4.5.3.5 T1 Timer: No.11 of Service Soft Switch #3 NUMERIC param.

- Increase the T1 timer setting:

Increase the setting of No.11.

The T1 timer is used to set the period of time in which a line connection is recognized for reception, i.e., in which the machine waits for a significant signal from the other party after transmission of DIS. The line will be disconnected if no significant signal is received during the period.

4.5.3.6 RTN Signal Transmission Condition: No. 02, 03, and 04 of Service Soft Switch #3 NUMERIC param.

- Loosen the RTN signal transmission condition:

Increase the settings of No.02, 03, and 04.

No.02 is used to set the ratio of the number of error lines to the total number of lines per page (1% to 99%).

No.03 is used to set the burst error (number of successive error lines identified as an errors) ; (2 to 99 lines).

No.04 is used to set the number of errors falling short of a burst error (1 to 99 times).

4.5.3.7 Echo Remedy

- An echo remedy may be provided on the reception side as follows:

Echo Remedy 1 (by the receiving machine; adds a 1080-Hz tonal signal before transmission of CED):

Set SW03 bit 7 of service soft switch #1 SSSW to '1' so that a 1080-Hz tonal signal is transmitted before transmission of CED.

Echo Remedy 2 (by the receiving machine; changes the period in which the low speed signal is ignored after transmission of CFR):

Set SW04 bit 4 of service soft switch #1 SSSW to '1' so that the period in which the low speed signal is ignored after transmission of CFR is changed from 700 to 1500 msec.

4.5.3.8 Echo Protect Tone: SW03 bit 1 of Service Soft Switch #1 SSSW

- Add an echo protect tone to the V.29 modem signal for transmission:

When SW03 bit 1 is set to '1', an echo protect tone will be added to high-speed transmission V.29 (at 9600 or 7200 bps) for transmission.

4.5.3.9 Number of Final Flag Sequences: SW04 bit 2 of Service Soft Switch #1 SSSW

- Increase the number of final flag sequences:

When SW04 bit 2 is set to '1', the number of final flag sequences will be increased from 1 to 2 for a procedure signal (transmitted at 300 bps).

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4.5.3.10 Subaddress

A subaddress is used to indicate the location of a memory box in the other party (e.g., confidential mailbox, polling box), and it consists of 20 or fewer characters (numerals, *, #, space). As log as the other party complies with the International Standards of ITU-T, the machine can communicate with it by means of subaddresses.

At times, an ID number (referred to as a "password") is used to restrict access to a location indicated by a subaddress.

With some models, polling based on subaddresses is called "selective polling", and a subaddress used at time of polling is called a "selective polling address".

4.5.3.11 Password

A password used by a Canon facsimile machine may be any of the following:

Password for Subaddress Communications:

This is an ID number used for a subaddress communication and, as in the case of a subaddress, it consists of 20 or fewer characters (numerals, *, #, space).

Communication Password:

This is an ID number used for a password communication. Some models use 4 decimal characters (0000 through 9999), while some use 3 decimal characters (000 through 255).

Password Used When Making Settings:
A password may also be used for memory lock Rx, call restriction, and other functions. Such a password consists of 4 decimal characters (0000 through 9999), and it is important to remember that these passwords are used inside the machine and are not intended for communication procedures.

4.5.3.12 Signals

Tonal Signal:

A tonal signal consists of sinusoidal waves of a specific frequency, and may be thought of as a sound carrying a meaning. CNG, CED, and ANSam are tonal signals.

Binary Signal:

A binary signal is used to indicate the meaning of a procedure. It is either '1' or '0', modulated according to frequency, and is used as G3 procedure signals.

Procedure Signal:

It is a generic term for a tonal signal and a binary signal.

Preamble:

It is a signal attached to the beginning of a binary signal, and is used to synchronize modem signals for a procedure signal.

Image Signal:

Of procedure signals, it is used for actual transmission of image data.

Significant Signal:

It is a signal whose significance can be understood by a facsimile machine that receives it, and it is free of a transmission error.

4.5.3.13 Timer

T0 Timer:

It indicates the period of time in which a line connection is recognized during transmission; specifically, the machine waits for a significant signal from the other party after dialing.

T1 Timer:

It indicates the period of time in which a line connection is recognized during reception; specifically, the machine waits for a significant signal from the together party after transmission of DIS.

T5 Timer:

It is the period of time in which RR/RNR is transmitted during an ECM communication.

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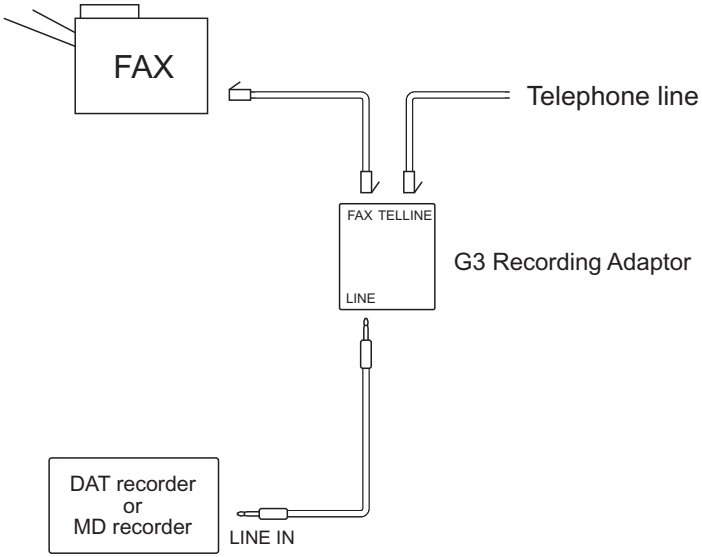
4.5.4 How to Record the Protocol

If you are instructed to "record the communication procedure sound on a DAT or MD, and ask the Technical Center for analysis", refer to the following diagram for a generally used method of connection:



Use Standard (SP) mode for recording.
Set the recording level so that the sound of communication can clearly be heard with as little noise as possible when replayed.

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4.5.5 Causes and Remedies for User Error Codes

The causes and remedies for individual user error codes are as follows:

#001 [TX] Document has jammed

Cause:	The original is trapped in the feeder
Remedy:	Remove the document, and try again.
Cause:	The original is not of a standard size or thickness.
Remedy:	1. Make a copy on A4/LTR paper in book mode, and transmit the output. 2. If the original is too thin or too small, transmit it in book mode.
Cause:	Internal Fault
Remedy:	1. Check the connection of the DS sensor (original sensor), DES sensor (registration sensor), and image processor PCB. 2. Check the following to see if they operate normally: DS sensor (original sensor), DES senor (registration sensor). (See 6.1 of Chapter 7.) 3. Replace the DS sensor (original sensor) and the DES sensor (registration sensor). 4. Check the connection between the ADF motor and the image processor PCB. 5. Make copies to find out if the ADF motor is operating normally. 6. Replace the image processor PCB.

#003 [TX/RX] Document is too long, or page time-over

Cause:	The length of a single page is too long.
Remedy:	Make copies in book mode, and transmit the original in several divisions.
Cause:	The data of a single page is too large, exceeding the time allowed for transmission.
Remedy:	1. Decrease the reading resolution when transmitting. 2. If the original is too long and, thus, results in a large amount of data, make copies in book mode, and transmit the original in several divisions. 3. If halftone transmission is used, the original is of a default size, and the data is too large, increase the setting of the page timer.
Cause:	The data of a single page is too large, exceeding the time allowed for reception.
Remedy:	1. Ask the operator of the other party to decrease the reading resolution and transmit. 2. Ask the operator of the other party to divide the original and transmit. 3. Increase the setting of the page timer. 4. Ask the operator of the other party to find out the cause.
Cause:	An internal mechanism is faulty.
Remedy:	1. Check the connection of the DES sensor (registration sensor) and image processor PCB. 2. Check the following to see if they operate normally: DES senor (registration sensor). (See 6.1 of Chapter 7.) 3. Replace the DES sensor (registration sensor).

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4. Check the connection between the ADF motor and the image processor PCB.
5. Make copies to find out if the ADF motor is operating normally.
6. Replace the image processor PCB.

#005 [TX/RX] Initial identification (T0/T1) time-over

Cause: The tone/pulse setting is wrong.
Remedy: Make the correct tone/pulse setting.
Cause: The time it takes to connect to the other party's line is too long.
Remedy:
1. When registering an auto-dial number, put a relatively long pause after the telephone number to delay the T0 timer start mechanism.
2. In service mode, increase the T0 timer length using '10' of #3 Numeric param. so that a time-cover condition will not occur. (for transmission)
3. In service mode, increase the T1 timer length using '11' of #3 Numeric param. so that a time-over condition will not occur. (for reception)

Cause: The other party does not respond.
Remedy: Contact the operator of the other party, and find out the cause.
Cause: The other party's communication mode (G2, G3, etc.) does not match.
Remedy: The communication mode depends on each specific model, and no remedy can be offered.
Cause: During transmission, the other party malfunctioned because of an echo.
Remedy:
1. Using a manual call, press the Start button after hearing the 1st DIS from the other party.
2. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dial number.
3. Ask the operator of the other party to provide echo remedy 1.
4. Ask the operator of the other party to decrease the transmission level.

Cause: During reception, the machine malfunctioned because of an echo.
Remedy: Provide echo remedy 1.

#009 [RX] Paper has jammed or the paper has run out

Cause: The paper has run out.
Remedy: Set new paper.
Cause: A paper jam has occurred.
Remedy: Remove the paper jam. (See 5.2 of Chapter 7.)

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#011 [RX] Polling reception error

Cause: There is no original in the other party.
Remedy: Ask the operator of the other party to set the original correctly.
Cause: Transmission was attempted, and polling reception was started because the document was not set correctly.
Remedy: Set the original correctly to transmit.

#012 [TX] The other party has run out of paper

Cause: The other party has run out of paper.
Remedy: Ask the operator of the other party to set paper.

#018 [TX] Auto dialing transmission error

Cause: The tone/pulse setting is wrong.
Remedy: Make the correct tone/pulse setting.
Cause: The connection time for the line is too long.
Remedy:
1. When registering an auto-dial number, put a relatively long pause at the end of the telephone number to delay the start of the T0 timer.
2. Increase the T0 timer setting to prevent a time-over condition.

Cause: The line of the other party was engaged.
Remedy: Start a call once again.
Cause: The other party is not connected to the line, or is not turned on so that the transmission did not arrive.
Remedy: Ask the operator of the other party to find out the cause.
Cause: The other party is not a facsimile machine.
Remedy: Check the number of the other party, and start a call once again.
Cause: The other party ran out of paper so that the line was disconnected during the preprocedure.
Remedy: Ask the operator of the other machine to set paper.
Cause: The machine was disconnected from the line using an unidentified reason code.
Remedy:
1. Wait for a while, and start a call once again.
2. Check to make sure that the other party is tuned on.

Cause:
1. The other party did not respond.
2. The other party is out of order.
3. The other party is out of use for some reason.
4. The exchange is congested.
5. There is no line/channel that is available at present.
6. The requested line/channel cannot be used on the side of the other party.
7. Calls crashed.
8. Communication is not possible at present by reason of terminal management.

Remedy: Ask the operator of the other party to find out the cause.

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#021 [RX]	The other party has rejected the machine during polling reception
Cause:	When starting a call, a subaddress, or a subaddress and a password, was not specified.
Remedy:	Specify a subaddress, or a subaddress and a password, when starting a call.

#022 [TX]	Call fails
Cause:	The data for an auto-dial number used when selecting a party was deleted.
Remedy:	Register the telephone number of the other party as an auto-dial number, and transmit once again.

#025 [TX/RX]	Auto-dial setting is wrong
Cause:	The settings require registration of a subaddress for auto-dialing; however, a call was attempted without registering a subaddress.
Remedy:	If auto-dialing is of a type requiring registration of a subaddress, register a subaddress.

#037 [RX]	Memory has overflowed when receiving images
Cause:	The image memory overflowed during reception.
Remedy:	Delete image data that is no longer needed, and ask the operator of the other party to transmit once again.

#059 [TX]	Dialed number and the connected number (CSI) do not match
Cause:	The user telephone number is not registered correctly on the receiving side.
Remedy:	1. Ask the operator of the receiving side to register the user telephone number correctly. 2. Use manual transmission; then, after making sure that a connection has been made, transmit once again.
Cause:	The exchange malfunctioned, and the machine is not connected to the dialed party.
Remedy:	Have the exchange checked.

#080 [TX]	The other party is not equipped with an ITU-T-compliant subaddress reception function
Cause:	Bit 49 of DIS received from the other party is ‘0’.
Remedy:	1. Transmit to a fax machine equipped with a subaddress function. 2. Use normal G3 transmission.

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#081 [TX]	The other party is not equipped with an ITU-T-compliant password reception function
Cause:	Bit 50 of DIS received from the other party is '0'.
Remedy:	1. Transmit to a fax machine equipped with a password function. 2. Use subaddress transmission that does not use a password. 3. Use normal G3 transmission.

#082 [RX]	The other party is not equipped with an ITU-T-compliant selective polling transmission function
Cause:	Bit 47 of DIS received from the other party is '0'.
Remedy:	Ask the operator to set normal polling transmission, and use polling reception.

#083 [RX]	Selective polling address or the password does not match during ITU-T-compliant selective polling reception
Cause:	The selective polling address or the password of the machine does not match that of the other machine.
Remedy:	Match the selective polling address and the password of the machine with that of the other party.

#084 [RX]	The other party is not equipped with a password function for ITU-T-compliant selective polling reception
Cause:	Bit 50 of DIS received from the other party is '0'.
Remedy:	Use selective polling that does not use a password.

#995 [TX/RX]	Memory transmission reservation clear/memory reception image clear
Cause:	In the case of transmission, the user canceled the memory transmission reservation.
Remedy:	Transmit once again.
Cause:	In the case of reception, the user deleted the image that had been received in memory reception.
Remedy:	Ask the operator of the other party to transmit once again.

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4.5.6 Causes and Remedies for Service Error Codes

The causes and remedies for service error codes are as follows:

##100 [TX]	The number allowed for retransmission of the procedure signal was exceeded during transmission
Cause:	The transmission level is too low, and the other party cannot receive NSS, TSI, DCS, TCF, or the training signal correctly.
Remedy:	Increase the transmission level so that the other party may receive the signal correctly.
Cause:	After transmission of TCF immediately before the image signal, the other party malfunctioned because of an echo.
Remedy:	1. Ask the operator of the other party to provide echo remedy 2 2. Using a manual call, press the Start button after hearing the 1st DIS from the other party. 3. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number.
Cause:	After transmission of the Q signal following the image signal, the line condition became poor so that the other party cannot receive the image signal or the Q signal correctly.
Remedy:	1. Increase the transmission level so that the other party may service the image signal or the Q signal correctly. 2. Decrease the transmission start speed. 3. Adjust the NL equalizer so that the other party may receive the image signal or the Q signal correctly. 4. Add an echo protect tone to the V.29 modem signal for transmission. 5. Increase the number of final flag sequences for the procedure signal so that the other party may receive the procedure signal correctly.

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##101 [TX/RX] The modem speed of the machine does not match that of the other party

Cause: The modem speed of the machine does not match that of the other machine.

Remedy: The modem speed is part of machine specifications, and there is no remedy.

Cause: In the case of transmission, the speed for fallback does not match that of the other party.

Remedy:
1. Increase the transmission level so that the other party may receive TCF correctly.
2. Adjust the NL equalizer so that the other party may receive TCF correctly.
3. Provide echo remedy 1.
4. Using a manual call, press the Start button after hearing the 1st DIS from the other party.
5. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number.
6. Ask the operator of the other party to decrease the transmission level so that the other party will not receive an echo.

##102 [TX] Fallback is not possible

Cause: The line condition is poor, and the other party cannot receive TCF correctly.

Remedy:
1. Increase the transmission level so that the other party may receive TCF correctly.
2. Adjust the NL equalizer so that the other party may receive TCF correctly.

Cause: An echo has caused a malfunction.

Remedy:
1. Using a manual call, press the Start button after hearing the 1st DIS from the other party.
2. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number.
3. Ask the operator of the other party to provide echo remedy 1.
4. Ask the operator of the other party to decrease the transmission level so that the other party will not receive an echo.

##103 [RX] EOL cannot be detected for 5 sec (15 sec if CBT)

Cause: The line condition is poor, and the image signal cannot be received correctly.

Remedy:
1. Ask the operator of the other party to increase the transmission level so that the image signal may be received correctly.
2. Ask the operator of the other party to decrease the transmission start speed.
3. Adjust the NL equalizer so that the image signal may be received correctly.

Cause: The machine malfunctioned because of an echo of CFR.

Remedy:
1. Provide echo remedy 2.
2. Decrease the transmission level so that an echo of transmitted CFR will not be received.

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##104 [TX] RTN or PIN has been received

Cause: The line condition is poor so that the other party cannot receive the image signal correctly.

Remedy:
1. Increase the transmission level so that the other party may receive the image signal correctly.
2. Decrease the transmission start speed.
3. Adjust the NL equalizer so that the other party may receive the image signal correctly.
4. Add an echo protect tone to the V.29 modem signal for transmission.
5. Ask the operator of the other party to loosen the RTN transmission conditions so that the other party will not transmit RTN.

Cause: The machine malfunctioned because of an echo.

Remedy:
1. Using a manual call, press the Start button after hearing the 1st DIS from the other party.
2. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number.
3. Ask the operator of the other party to provide echo remedy 1.
4. Ask the operator of the other party to decrease the transmission level so that the other party will not receive an echo.

##106 [RX] The procedure signal cannot be received for 6 sec while in wait

Cause: The line condition is poor, and the procedure signal from the other party cannot be received correctly.

Remedy:
1. Ask the operator of the other party to increase the transmission level so that the procedure signal may be received correctly.
2. Adjust the NL equalizer so that the procedure signal may be received correctly.

Cause: The line condition is poor, and the other party cannot receive the signal.

Remedy:
1. Increase the transmission level so that the other party may receive the signal correctly.
2. Adjust the NL equalizer so that the other party may receive the signal correctly.

Cause: The machine malfunctioned because of an echo.

Remedy:
1. Provide echo remedy 1.
2. Decrease the transmission level so that an echo of transmitted signal will not be received.

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##107 [RX] The transmitting machine cannot use fall-back

Cause: The line condition is poor, and the signal from the other party cannot be received correctly even at 2400 bps.

Remedy:
1. Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.
2. Adjust the NL equalizer so that the signal may be received correctly.
3. Loosen the RTN transmission conditions so that RTN will not be transmitted.

Cause: The machine malfunctioned because of an echo.

Remedy:
1. Provide echo remedy 1.
2. Decrease the transmission level so that an echo of the transmitted signal will not be received.

##109 [TX] After transmitting DCS, a signal other than DIS, DTC, FTT, CFR, and CRP was received, exceeding the permitted number of transmissions of the procedure signal

Cause: The procedure signal is faulty.

Remedy: Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##111 [TX/RX]Memory error

Cause: While printing data stored in the image memory, the effects of noise caused a data error.

Remedy: Print out all image data and system data, and execute all-clear; then, store the system data once again.

Cause: Noise started wrong dialing.

Remedy: Replace the image processor PCB.

##114 [RX] RTN was transmitted

Cause: The line condition is poor, and the image signal from the other party cannot be received correctly.

Remedy:
1. Ask the operator of the other party to increase the transmission level so that the image signal may be received correctly.
2. Ask the operator of the other party to decrease the transmission start speed.
3. Adjust the NL equalizer so that the image signal may be received correctly.
4. Loosen the RTN transmission conditions so that RTN will not be transmitted.

Cause: The machine malfunctioned because of an echo of CFR.

Remedy:
1. Provide echo remedy 2.
2. Decrease the transmission level so that an echo of transmitted CFR will not be received.

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##200 [RX] During image reception, a carrier is not detected for 5 sec

Cause: The line condition is poor, and the image signal cannot be received.

Remedy:
1. Ask the operator of the other party to increase the transmission level so that the image signal may be received correctly.
2. Ask the operator of the other party to decrease the transmission start speed.

Cause: The training signal cannot be received because of an echo of CFR, causing a time-over condition.

Remedy:
1. Provide echo remedy 2.
2. Decrease the transmission level so that an echo of transmitted CFR will not be received.

##201 [TX/RX]DCN was received through a non-normal procedure

Cause: The other party is not ready for reception (e.g., out of paper).

Remedy: Ask the operator of the other party to set the machine for reception (as by setting paper).

Cause: The user telephone number has not been registered (if the receiving machine is a RICOH 3000L).

Remedy: Register the user telephone number.

Cause: In polling transmission, document is not placed.

Remedy: Place a document, and ask the operator of the other party to make a call once again.

Cause: The other party transmitted, but there is no paper.

Remedy: Set paper.

Cause: The line condition is poor, and the other party cannot receive the procedure signal correctly.

Remedy:
1. Increase the transmission level so that the other party may receive the procedure signal correctly.
2. Adjust the NL equalizer so that the other party may receive the procedure signal correctly.

Cause: The machine malfunctioned because of an echo.

Remedy:
1. Provide echo remedies 1 or 2.
2. Decrease the transmission level so that an echo will not be received.

Cause: The image signal or the Q signal cannot be received, and the other party suffered an excess number of re-transmissions of the procedure signal.

Remedy:
1. Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.
2. Adjust the NL equalizer so that the signal may be received correctly.
3. Ask the operator of the other party to decrease the transmission start speed.

Cause: The line condition is poor, and the other party (transmitting machine) cannot use fall-back.

Remedy:
1. Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.
2. Adjust the NL equalizer so that the signal may be received correctly.
3. Loosen the RTN transmission conditions so that RTN will not be transmitted.

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##220 [TX/RX]System error (e.g., main program may have gone away)

Cause: Noise caused the CPU to malfunction.
Remedy: Turn off and then on the power.

##223 [TX] The line was disconnected during communication

Cause: The Stop button was pressed during image transmission.
Remedy: Transmit once again.

##224 [TX/RX]Fault occurred in the communication procedure signal

Cause: The original on the transmitting party is not correctly fed, forcing polling mode to start (i.e., DCN was received in response to DIS).
Remedy: 1. Check to make user that the original is placed correctly.
2. If the feeding roller is worn, replace it.
Cause: In a memory full condition, a call arrived when a original was set (i.e., DCN was received in response to DIS).
Remedy: If any image received in memory reception remains in the memory, print out the image and empty the memory. Also, avoid leaving a original in the copyboad glass unless the machine is in transmission mode.
Cause: The procedure signal is faulty.
Remedy: Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##229 [RX] The recording system became locked for 1 min

Cause: Not identified.
Remedy: Correct the locking, and press the Start button to print out the image.

##232 [TX] The unit used to control the encoder is faulty

Cause: The operation of the IC used to control the encoder did not end normally.
Remedy: Replace the image processor PCB.

##237 [RX] The IC used to control the decoder malfunctioned

Cause: The operation of the IC used to control the decoder did not end normally.
Remedy: Replace the image processor PCB.

##238 [RX] The unit used to control recording malfunctioned

Cause: The operation of the IC used to control recording did not end normally.
Remedy: Replace the DC controller PCB.

##261 [TX/RX]System error occurred between the modem and system control board

Cause: An internal unit is faulty (when RS is set to ‘1’, CS fails to go ‘1’).
Remedy: Replace the image processor PCB. (faulty modem)

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##280 [TX] The number of re-transmissions of the procedure signal has been exceeded

Cause: The line condition is poor, and the appropriate signal from the other party cannot be received correctly after transmission of TCF.

Remedy:
1. Increase the transmission level so that the other party may receive TCF correctly.
2. Ask the other party to increase the transmission level so that the appropriate signal may be received correctly.

Cause: The other party malfunctioned because of an echo.

Remedy:
1. Using a manual call, press the Start button after hearing the 1st DIS from the other party.
2. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number.
3. Ask the operator of the other party to provide echo remedy 1.
4. Ask the operator of the other party to decrease the transmission level so that the other party will not receive an echo.

Cause: The telephone line has a faulty connection.

Remedy: Check to see that the telephone line is connected correctly.

Cause: During a communication, the telephone line was disconnected.

Remedy: Avoid disconnecting the telephone line while a communication is under way.

##281 [TX] The number of re-transmissions of the procedure signal has been exceeded

Cause: The line condition is poor, and the appropriate signal from the other party cannot be received correctly after transmission of EOP.

Remedy:
1. Increase the transmission level so that the other party may receive EOP correctly.
2. Decrease the transmission start speed.
3. Adjust the NL equalizer so that the other party may receive EOP correctly.
4. Add an echo protect tone to the V.29 modem signal for transmission.
5. Ask the operator of the other party to increase the transmission level so that the appropriate signal may be received correctly.

##282 [TX] The number of re-transmissions of the procedure signal has been exceeded

Cause: The line condition is poor, and the appropriate signal from the other party cannot be received correctly after transmission of EOM.

Remedy:
1. Increase the transmission level so that the other party may receive EOM correctly.
2. Decrease the transmission start speed.
3. Adjust the NL equalizer so that the other party may receive EOM correctly.
4. Add an echo protect tone to the V.29 modem signal for transmission.
5. Ask the operator of the other party to increase the transmission level so that the appropriate signal may be received correctly.

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##283 [TX] The number of re-transmissions of the procedure signal has been exceeded

Cause: The line condition is poor, and the appropriate signal from the other party cannot be received correctly after transmission of MPS.

Remedy:
1. Increase the transmission level so that the other party may receive MPS correctly.
2. Decrease the transmission start speed.
3. Adjust the NL equalizer so that the other party may receive MPS correctly.
4. Add an echo protect tone to the V.29 modem signal for transmission.
5. Ask the operator of the other party to increase the transmission level so that the appropriate signal may be received correctly.

##284 [TX] DCN has been received after transmission of TCF

Cause: The other party is not ready for reception (e.g., out of paper).

Remedy: Ask the operator of the other party to set the machine for reception (as by setting paper).

Cause: The user telephone number has not been registered (if the receiving machine is a RICOH 3000L).

Remedy: Register the user telephone number.

Cause: The other party cannot receive TCF correctly.

Remedy: Increase the transmission level so that the other party may receive TCF correctly.

Cause: The other party malfunctioned because of an echo.

Remedy:
1. Using a manual call, press the Start button after hearing the 1st DIS from the other party.
2. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number.
3. Ask the operator of the other party to provide echo remedy 1.
4. Ask the operator of the other party to decrease the transmission level so that the other party will not receive an echo.

##285 [TX] DCN has been received after transmitting EOP

Cause: The Stop button was pressed during a communication.

Remedy: Transmit once again.

##286 [TX] DCN has been received after transmitting EOM

Cause: The Stop button was pressed during a communication.

Remedy: Transmit once again.

##287 [TX] DCN has been received after transmitting MPS

Cause: The Stop button was pressed during a communication.

Remedy: Transmit once again.

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##288 [TX]	After transmitting EOP, a signal other than PIN, PIP, MCF, RTP, or RTN was received
Cause:	The procedure signal has a fault.
Remedy:	Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##289 [TX]	After transmitting EOM, a signal other than PIN, PIP, MCF, RTP, or RTN was received
Cause:	The procedure signal has a fault.
Remedy:	Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##290 [TX]	After transmitting MPS, a signal other than PIN, PIP, MCF, RTP, or RTN was received
Cause:	The procedure signal has a fault.
Remedy:	Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##670 [TX]	In V.8 late start, the V.8 ability was detected in DIS from the other party and, in response, CI was transmitted; however, the procedure failed to advance, causing a T1 time-over condition
Cause:	CI was transmitted, but the other party failed to receive it correctly and disconnect the line.
Remedy:	(1) Increase the transmission level so that the other party may receive CI correctly. (2) Prohibit the V.8/V.34 procedure.
Cause:	ANSam or DIS from the other party cannot be received correctly.
Remedy:	(1) Ask the operator of the other party to increase the transmission level so that the signal may be received correctly. (2) Prohibit the V.8/V.34 procedure.

##671 [RX]	In V.8 call arrives, the procedure fails to advance to phase 2 after CM detection, causing a T1 time-over condition
Cause:	In phase 1, the other party cannot receive the signal correctly and disconnect the line.
Remedy:	(1) Increase the transmission level so that the other party may receive the signal correctly. (2) Prohibit the V.8/V.34 procedure.
Cause:	In phase 1, the signal from the other party cannot be received correctly.
Remedy:	(1) Ask the operator of the other party to increase the transmission level so that the signal may be received correctly. (2) Prohibit the V.8/V.34 procedure.

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##672 [TX] In V.34 transmission, the procedure fails to move from phase 2 to phase 3 and later, causing a T1 time-over condition

Cause:	In phase 2, the other party cannot receive the signal correctly, and disconnect the line.
Remedy:	(1) Increase the transmission level so that the other party may receive the signal correctly. (2) Prohibit the V8./V.34 procedure.
Cause:	In phase 2, the signal from the other party cannot be received correctly.
Remedy:	(1) Ask the operator of the other party to increase the transmission level so that the signal may be received correctly. (2) Prohibit the V.8/V.34 procedure.

##673 [RX] In V.34 reception, the procedure fails to move from phase 2 to phase 3 and later, causing a T1 time-over condition

Cause:	In phase 2, the other party cannot receive the signal correctly, and disconnect the line.
Remedy:	(1) Increase the transmission level so that the other party may receive the signal correctly. (2) Prohibit the V.8/V.34 procedure.
Cause:	In phase 2, the signal from the other party cannot be received correctly.
Remedy:	(1) Ask the operator of the other party to increase the transmission level so that the signal may be received correctly. (2) Prohibit the V.8/V.34 procedure.

##674 [TX] In V.34 transmission, the procedure fails to move from phase 3 or phase 4 to a control channel or later, causing a T1 time-over condition

Cause:	In phase 3 or phase 4, the other party cannot receive the signal correctly, and disconnect the line.
Remedy:	(1) Increase the transmission level so that the other party may receive the signal correctly. (2) Prohibit the V.8/V.34 procedure.
Cause:	In phase 3 or phase 4, the signal from the other party cannot be received correctly.
Remedy:	(1) Ask the operator of the other party to increase the transmission level so that the signal may be received correctly. (2) Prohibit the V.8/V.34 procedure.

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##675 [RX]	In V.34 reception, the procedure fails to move from phase 3 or phase 4 to a control channel or later, causing a T1 time-over condition
Cause:	In phase 3 or phase 4, the other party cannot receive the signal correctly, and disconnect the line.
Remedy:	(1) Increase the transmission level so that the other party may receive the signal correctly. (2) Prohibit the V.8/V.34 procedure.
Cause:	In phase 3 or phase 4, the signal from the other party cannot be received correctly.
Remedy:	(1) Ask the operator of the other party to increase the transmission level so that the signal may be received correctly. (2) Prohibit the V.8/V.34 procedure.

##750 [TX]	In ECM transmission, no significant signal can be received after transmission of PPS-NULL, and the allowed number of procedure signal re-transmissions was exceeded
Cause:	The line condition is poor, and the other party cannot receive PPS-NULL correctly.
Remedy:	1. Increase the transmission level so that the other party may receive PPS-NULL correctly. 2. Adjust the NL equalizer so that the other party may receive PPS-NULL correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The line condition is poor, and the significant signal cannot be received correctly.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

##752 [TX]	In ECM transmission, DCN was received after transmission of PPS-NULL
Cause:	The line condition is poor, and the other party cannot receive PPS-NULL correctly.
Remedy:	1. Increase the transmission level so that the other party may receive PPS-NULL correctly. 2. Adjust the NL equalizer so that the other party may receive PPS-NULL correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The Stop key was pressed during a communication.
Remedy:	Transmit once again.

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##753 [TX]	In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded or a T5 time-over (60 sec) condition occurred after transmission of PPS-NULL
Cause:	The page buffer of the other party is full or is engaged; as such, although RNR was received after transmission of PPS-NULL and then RR was transmitted, no significant signal was received correctly thereafter.
Remedy:	1. Start G3 mode, and transmit once again (Prohibit the ECM mode). 2. Decrease the transmission start speed. 3. Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##754 [TX]	In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded after transmission of PPS-NULL
Cause:	The line condition is poor; as such, although PPR was received 4 times after transmission of PPS-NULL and then CTC was transmitted, the other party could not receive it correctly.
Remedy:	Increase the transmission level so that the other party may receive CTC correctly.
Cause:	The line condition is poor; as such, although PPR was received 4 times after transmission of PPS-NULL and then CTC was transmitted, no significant signal was received correctly thereafter.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

##755 [TX]	In ECM transmission, no significant signal can be received after transmission of PPS-MPS, and the allowed number of procedure signal re-transmissions was exceeded
Cause:	The line condition is poor, and the other party cannot receive PPS-MPS correctly.
Remedy:	1. Increase the transmission level so that the other party may receive PPS-MPS correctly. 2. Adjust the NL equalizer so that the other party may receive PPS-MPS correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The line condition is poor, and the significant signal cannot be received correctly.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

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##757 [TX]	In ECM transmission, DCN was received after transmission of PPS-MPS
Cause:	The line condition is poor, and the other party cannot receive PPS-MPS correctly.
Remedy:	1. Increase the transmission level so that the other party may receive PPS-MPS correctly. 2. Adjust the NL equalizer so that the other party may receive PPS-MPS correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The Stop key was pressed during a communication.
Remedy:	Transmit once again.

##758 [TX]	In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded or a T5 time-over (60 sec) condition occurred after transmission of PPS-MPS
Cause:	The page buffer of the other party is full or is engaged; as such, although RNR was received after transmission of PPS-MPS and then RR was transmitted, no significant signal was received correctly thereafter.
Remedy:	1. Start G3 mode, and transmit once again (Prohibit the ECM mode). 2. Decrease the transmission start speed. 3. Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##759 [TX]	In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded after transmission of PPS-MPS
Cause:	The line condition is poor; as such, although PPR was received 4 times after transmission of PPS-MPS and then CTC was transmitted, the other party could not receive it correctly.
Remedy:	Increase the transmission level so that the other party may receive CTC correctly.
Cause:	The line condition is poor; as such, although PPR was received 4 times after transmission of PPS-MPS and then CTC was transmitted, no significant signal was received correctly thereafter.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

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##760 [TX] In ECM transmission, no significant signal can be received after transmission of PPS-EOM, and the allowed number of procedure signal re-transmissions was exceeded

Cause:	The line condition is poor, and the other party cannot receive PPS-EOM correctly.
Remedy:	1. Increase the transmission level so that the other party may receive PPS-EOM correctly. 2. Adjust the NL equalizer so that the other party may receive PPS-EOM correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The line condition is poor, and the significant signal cannot be received correctly.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

##762 [TX] In ECM transmission, DCN was received after transmission of PPS-EOM

Cause:	The line condition is poor, and the other party cannot receive PPS-EOM correctly.
Remedy:	1. Increase the transmission level so that the other party may receive PPS-EOM correctly. 2. Adjust the NL equalizer so that the other party may receive PPS-EOM correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The Stop key was pressed during a communication.
Remedy:	Transmit once again.

##763 [TX] In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded or a T5 time-over (60 sec) condition occurred after transmission of PPS-EOM

Cause:	The page buffer of the other party is full or is engaged; as such, although RNR was received after transmission of PPS-EOM and then RR was transmitted, no significant signal was received correctly thereafter.
Remedy:	1. Start G3 mode, and transmit once again (Prohibit the ECM mode). 2. Decrease the transmission start speed. 3. Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

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##764 [TX] In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded after transmission of PPS-EOM

Cause:	The line condition is poor; as such, although PPR was received 4 times after transmission of PPS-EOM and then CTC was transmitted, the other party could not receive it correctly.
Remedy:	Increase the transmission level so that the other party may receive CTC correctly.
Cause:	The line condition is poor; as such, although PPR was received 4 times after transmission of PPS-EOM and then CTC was transmitted, no significant signal was received correctly thereafter.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

##765 [TX] In ECM transmission, no significant signal can be received after transmission of PPS-EOP, and the allowed number of procedure signal re-transmissions was exceeded

Cause:	The line condition is poor, and the other party cannot receive PPS-EOP correctly.
Remedy:	1. Increase the transmission level so that the other party may receive PPS-EOP correctly. 2. Adjust the NL equalizer so that the other party may receive PPS-EOP correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
	The line condition is poor, and the significant signal cannot be received correctly.
Cause:	Ask the operator of the other party to increase the transmission level so that the
Remedy:	signal may be received correctly.

##767 [TX] In ECM transmission, DCN was received after transmission of PPS-EOP

Cause:	The line condition is poor, and the other party cannot receive PPS-EOP correctly.
Remedy:	1. Increase the transmission level so that the other party may receive PPS-EOP correctly. 2. Adjust the NL equalizer so that the other party may receive PPS-EOP correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The Stop key was pressed during a communication.
Remedy:	Transmit once again.

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##768 [TX] In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded or a T5 time-over (60 sec) condition occurred after transmission of PPS-EOP

Cause:	The page buffer of the other party is full or is engaged; as such, although RNR was received after transmission of PPS-EOP and then RR was transmitted, no significant signal was received correctly thereafter.
Remedy:	1. Start G3 mode, and transmit once again (Prohibit the ECM mode). 2. Decrease the transmission start speed. 3. Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##769 [TX] In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded after transmission of PPS-EOP

Cause:	The line condition is poor; as such, although PPR was received 4 times after transmission of PPS-EOP and then CTC was transmitted, the other party could not receive it correctly.
Remedy:	Increase the transmission level so that the other party may receive CTC correctly.
Cause:	The line condition is poor; as such, although PPR was received 4 times after transmission of PPS-EOP and then CTC was transmitted, no significant signal was received correctly thereafter.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

##770 [TX] In ECM transmission, no significant signal can be received after transmission of EOR-NULL, and the allowed number of procedure signal re-transmissions was exceeded

Cause:	The line condition is poor, and the other party cannot receive EOR-NULL correctly.
Remedy:	1. Increase the transmission level so that the other party may receive EOR-NULL correctly. 2. Adjust the NL equalizer so that the other party may receive EOR-NULL correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The line condition is poor, and the significant signal cannot be received correctly.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

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##772 [TX] In ECM transmission, DCN was received after transmission of EOR-NULL

Cause: The line condition is poor, and the other party cannot receive EOR-NULL correctly.

Remedy:
1. Increase the transmission level so that the other party may receive EOR-NULL correctly.
2. Adjust the NL equalizer so that the other party may receive EOR-NULL correctly.
3. Add an echo protect tone to the V.29 modem signal for transmission.

Cause: The Stop key was pressed during a communication.

Remedy: Transmit once again.

##773 [TX] In ECM transmission, the allowed number of procedure signal retransmissions was exceeded or a T5 time-over (60 sec) condition occurred after transmission of EOR-NULL

Cause: The page buffer of the other party is full or is engaged; as such, although RNR was received after transmission of EOR-NULL and then RR was transmitted, no significant signal was received correctly thereafter.

Remedy:
1. Start G3 mode, and transmit once again (Prohibit the ECM mode).
2. Decrease the transmission start speed.
3. Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##774 [TX] In ECM transmission, ERR was received after transmission of EOR-NULL

Cause: The line condition is poor, and the other party cannot often receive the image signal correctly.

Remedy:
1. Increase the transmission level so that the other party may receive the image signal correctly.
2. Adjust the NL equalizer so that the other party may receive the image signal correctly.

Cause: The other party malfunctioned because of an echo.

Remedy:
1. Using a manual call, press the Start button after hearing the 1st DIS from the other party.
2. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number.
3. Ask the operator of the other party to provide echo remedy 1.
4. Ask the operator of the other party to decrease the transmission level so that the other party will not receive an echo.

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##775 [TX] In ECM transmission, no significant signal can be received after transmission of EOR-MPS, and the allowed number of procedure signal re-transmissions was exceeded

Cause:	The line condition is poor, and the other party cannot receive EOR-MPS correctly.
Remedy:	1. Increase the transmission level so that the other party may receive EOR-MPS correctly. 2. Adjust the NL equalizer so that the other party may receive EOR-MPS correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The line condition is poor, and the significant signal cannot be received correctly.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

##777 [TX] In ECM transmission, DCN was received after transmission of EOR-MPS

Cause:	The line condition is poor, and the other party cannot receive EOR-MPS correctly.
Remedy:	1. Increase the transmission level so that the other party may receive EOR-MPS correctly. 2. Adjust the NL equalizer so that the other party may receive EOR-MPS correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The Stop key was pressed during a communication.
Remedy:	Transmit once again.

##778 [TX] In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded or a T5 time-over (60 sec) condition occurred after transmission of EOR-MPS

Cause:	The page buffer of the other party is full or is engaged; as such, although RNR was received after transmission of EOR-MPS and then RR was transmitted, no significant signal was received correctly thereafter.
Remedy:	1. Start G3 mode, and transmit once again (Prohibit the ECM mode). 2. Decrease the transmission start speed. 3. Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

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##779 [TX] In ECM transmission, ERR was received after transmission of EOR-MPS

Cause: The line condition is poor, and the other party cannot often receive the image signal correctly.

Remedy:
1. Increase the transmission level so that the other party may receive the image signal correctly.
2. Adjust the NL equalizer so that the other party may receive the image signal correctly.

Cause: The other party malfunctioned because of an echo.

Remedy:
1. Using a manual call, press the Start button after hearing the 1st DIS from the other party.
2. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number.
3. Ask the operator of the other party to provide echo remedy 1.
4. Ask the operator of the other party to decrease the transmission level so that the other party will not receive an echo.

##780 [TX] In ECM transmission, no significant signal can be received after transmission of EOR-EOM, and the allowed number of procedure signal re-transmissions was exceeded

Cause: The line condition is poor, and the other party cannot receive EOR-EOM correctly.

Remedy:
1. Increase the transmission level so that the other party may receive EOR-EOM correctly.
2. Adjust the NL equalizer so that the other party may receive EOR-EOM correctly.
3. Add an echo protect tone to the V.29 modem signal for transmission.

Cause: The line condition is poor, and the significant signal cannot be received correctly.

Remedy: Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

##782 [TX] In ECM transmission, DCN was received after transmission of EOR-EOM

Cause: The line condition is poor, and the other party cannot receive EOR-EOM correctly.

Remedy:
1. Increase the transmission level so that the other party may receive EOR-EOM correctly.
2. Adjust the NL equalizer so that the other party may receive EOR-EOM correctly.
3. Add an echo protect tone to the V.29 modem signal for transmission.

Cause: The Stop key was pressed during a communication.

Remedy: Transmit once again.

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##783 [TX] In ECM transmission, the allowed number of procedure signal re-transmissions was exceeded or a T5 time-over (60 sec) condition occurred after transmission of EOR-EOM

Cause:	The page buffer of the other party is full or is engaged; as such, although RNR was received after transmission of EOR-EOM and then RR was transmitted, no significant signal was received correctly thereafter.
Remedy:	1. Start G3 mode, and transmit once again (Prohibit the ECM mode). 2. Decrease the transmission start speed. 3. Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##784 [TX] In ECM transmission, ERR was received after transmission of EOR-EOM

Cause:	The line condition is poor, and the other party cannot often receive the image signal correctly.
Remedy:	1. Increase the transmission level so that the other party may receive the image signal correctly. 2. Adjust the NL equalizer so that the other party may receive the image signal correctly.
Cause:	The other party malfunctioned because of an echo.
Remedy:	1. Using a manual call, press the Start button after hearing the 1st DIS from the other party. 2. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number. 3. Ask the operator of the other party to provide echo remedy 1. 4. Ask the operator of the other party to decrease the transmission level so that the other party will not receive an echo.

##785 [TX] In ECM transmission, no significant signal can be received after transmission of EOR-EOP, and the allowed number of procedure signal re-transmissions was exceeded

Cause:	The line condition is poor, and the other party cannot receive EOR-EOP correctly.
Remedy:	1. Increase the transmission level so that the other party may receive EOR-EOP correctly. 2. Adjust the NL equalizer so that the other party may receive EOR-EOP correctly. 3. Add an echo protect tone to the V.29 modem signal for transmission.
Cause:	The line condition is poor, and the significant signal cannot be received correctly.
Remedy:	Ask the operator of the other party to increase the transmission level so that the signal may be received correctly.

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##787 [TX] In ECM transmission, DCN was received after transmission of EOR-EOP

Cause: The line condition is poor, and the other party cannot receive EOR-EOP correctly.

Remedy:
1. Increase the transmission level so that the other party may receive EOR-EOP correctly.
2. Adjust the NL equalizer so that the other party may receive EOR-EOP correctly.
3. Add an echo protect tone to the V.29 modem signal for transmission.

Cause: The Stop key was pressed during a communication.

Remedy: Transmit once again.

##788 [TX] In ECM transmission, the allowed number of procedure signal retransmissions was exceeded or a T5 time-over (60 sec) condition occurred after transmission of EOR-EOP

Cause: The page buffer of the other party is full or is engaged; as such, although RNR was received after transmission of EOR-EOP and then RR was transmitted, no significant signal was received correctly thereafter.

Remedy:
1. Start G3 mode, and transmit once again (Prohibit the ECM mode).
2. Decrease the transmission start speed.
3. Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##789 [TX] In ECM transmission, ERR was received after transmission of EOR-EOP

Cause: The line condition is poor, and the other party cannot often receive the image signal correctly.

Remedy:
1. Increase the transmission level so that the other party may receive the image signal correctly.
2. Adjust the NL equalizer so that the other party may receive the image signal correctly.

Cause: The other party malfunctioned because of an echo.

Remedy:
1. Using a manual call, press the Start button after hearing the 1st DIS from the other party.
2. To prevent response to the 1st DIS from the other party, put a relatively long pause to the telephone number when registering an auto-dialing number.
3. Ask the operator of the other party to provide echo remedy 1.
4. Ask the operator of the other party to decrease the transmission level so that the other party will not receive an echo.

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##790 [TX] In ECM reception, ERR was transmitted after reception of EOR-Q

Cause:	The line condition is poor, and the image signal cannot often be received correctly.
Remedy:	1. Ask the operator of the other party to increase the transmission level so that the image signal may be received correctly. 2. Adjust the NL equalizer so that the image signal may be received correctly.
Cause:	The machine malfunctioned because of an echo.
Remedy:	1. Provide echo remedy 1. 2. Decrease the transmission level so that an echo is not received.

##791 [TX/RX] During an ECM mode procedure, a signal other than a significant signal was received

Cause:	The procedure signal is faulty.
Remedy:	Record the protocol on a DAT or MD, and have it analyzed by the local Canon office and/or Technical Center.

##792 [RX] In ECM reception, PPS-NULL between partial pages cannot be detected

Cause:	The line condition is poor, and PPS-NULL cannot be received.
Remedy:	1. Ask the operator of the other party to increase the transmission level so that PPS-NULL may be received correctly. 2. Adjust the NL equalizer so that PPS-NULL may be received correctly.

##793 [RX] In ECM reception, no effective frame was detected while signals were received at high speed, and a time-over condition occurred

Cause:	The line condition is poor, and the other party cannot receive CFR correctly.
Remedy:	1. Increase the transmission level so that the other party may receive CFR correctly. 2. Adjust the NL equalizer so that the other party may receive CFR correctly.
Cause:	The line condition is poor, and the image signal cannot be received correctly.
Remedy:	1. Ask the operator of the other party to increase the transmission level so that the image signal may be received correctly. 2. Ask the operator of the other party to decrease the transmission start speed.
Cause:	An echo of CFR prevents reception of the training signal.
Remedy:	1. Provide echo remedy 2. 2. Decrease the transmission level so that an echo of the transmitted CFR will not be received.

##795 [TX/RX] A fault occurred in decoding process during a communication

Cause:	The communication CODEC is busy.
Remedy:	1. Disconnecting and connecting the power cord. 2. Replace the image processor PCB.

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4.5.7 Common Faults

No communication occurs.

Cause	The modular cable is not connected to the modular jack used for line connection.
Remedy	Connect the modular cable to the modular jack used for line connection.

A call cannot be made.

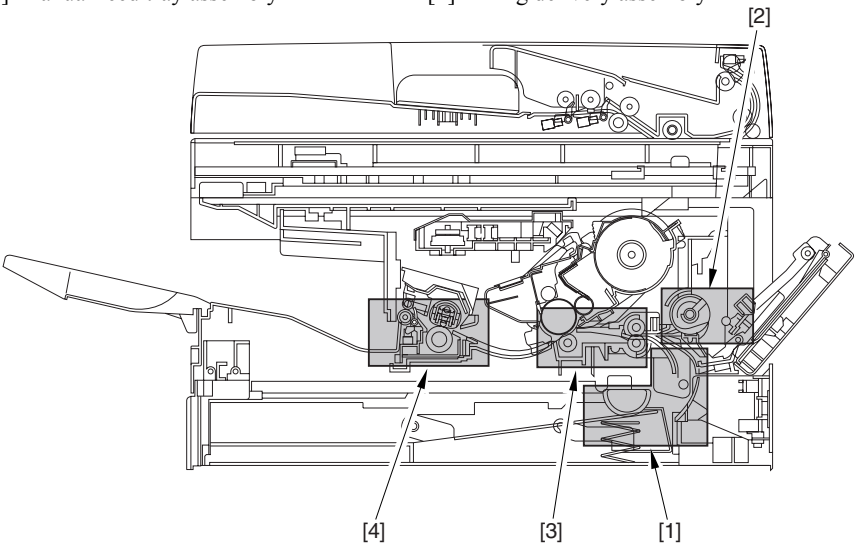
Cause	The selected type of line (tone or dial) is different from the type of the connected line.
Remedy	Select the type of line identical to the type of the connected line.

5 Troubleshooting Feeding Faults

5.1 Outline

The machine distinguishes between paper jams and original jams (if equipped with ADF functions), and they are further grouped according to location:

[1] Cassette pickup assembly
[2] Manual feed tray assembly
[3] Feeding assembly
[4] Fixing delivery assembly



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5.2 Paper Jams

5.2.1 Pickup Assembly (cassette)

General conditions

1) Are the following rollers rotating? (See 5.2.5 of Chapter 7.)

- **cassette pickup roller**
- **vertical path roller**

YES: Go through steps 2) through 7).

NO: Fit it correctly.

Cassette

2) Is the cassette fitted correctly?

NO: Fit it correctly.

Paper

3) Is the paper placed correctly?

NO: Place it correctly.

Paper stack

4) Is the amount of paper placed in the cassette more than allowed?

YES: Advise the user on the limit of paper.

Paper

5) Is the paper curled or wavy?

YES: Replace the paper, and advise the user on the correct method of storing paper.

Paper

6) Try paper of a recommended type. Is the problem corrected?

YES: Advise the user to use recommended paper.

Cassette holding plate spring, Rollers (cassette pickup system)

7) Is the holding plate of the cassette in up position?

YES: Clean the cassette pickup roller/vertical path roller. If scratched, replace it.

NO: Check the cassette holding plate spring, and correct any fault. If damaged, replace it.

Main motor

8) Is the main motor rotating?

YES: Go through steps 9) through 12).

NO: Go through steps 13) through 15).

Gears (drive assembly; for cassette pickup roller drive/vertical path drive)

9) Is any of the gears in the drive assembly (for cassette pickup roller drive/vertical path roller drive) cracked or damaged?

YES: Replace the damaged gear.

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Connector (if the cassette pickup roller is not rotating)

10) Is the connection of the connectors on the image processor PCB (J303, J307) and the DC controller PCB (J204) normal?

NO: Correct the connection. If the flexible cable has a scratch, replace it.

Cassette pickup solenoid (SL2; if the cassette pickup roller is not rotating)

11) Try replacing the cassette pickup solenoid (SL2). Is the problem corrected?

YES: End.

DC controller PCB, Image processor PCB (if the cassette pickup roller is not rotating)

12) Try replacing the DC controller PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

Connector (main motor)

13) Is the connection of the connector of the main motor unit and the connector (J312) on the image processor PCB normal?

NO: Correct the connection.

Main motor

14) Try replacing the main motor. Is the problem corrected?

YES: End.

DC controller PCB, Image processor PCB

15) Try replacing the DC controller PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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5.2.2 Pickup Assembly (manual feed tray)

General conditions

1) Is the manual feed pickup roller rotating?

YES: Go through steps 2) to 6).

NO: Go to step 7).

Paper

2) Is the paper placed correctly?

NO: Place the paper correctly.

Paper stack

3) Is the amount of paper placed in the manual feed tray more than allowed?

YES: Advise the user on the amount of paper that may be placed.

Paper

4) Is the paper curled or wavy?

YES: Replace the paper, and advise the user on the correct method of storing paper.

Paper

5) Try paper of a recommended type. Is the problem corrected?

YES: Advise the user to use recommended paper.

Paper guide plate ascent mechanism, Manual feed pickup roller

6) Does the paper guide plate move up in conjunction with pickup operation?

YES: Clean the manual feed roller. If scratched, replace it.

NO: Check to see if the spring used to push up the paper guide is mounted correctly.

Main motor

7) Is the main motor rotating?

YES: Go through steps 8) through 11).

NO: Go through steps 12) through 14).

Gear (in drive assembly; for manual feed pickup roller drive)

8) Is any of the gears in the drive assembly (used to drive the manual feed pickup roller) cracked or damaged?

YES: Replace the faulty gear.

Connector

9) Is the connection of the connectors on the image processor PCB (J303, J308) and on the DC controller PCB (J204) normal?

NO: Correct the connection. If the flexible cable has a scratch, replace it.

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Manual feed pickup solenoid (SL1)

10) Replace the manual feed pickup solenoid (SL1). Is the problem corrected?

YES: End.

DC controller PCB, Image processor PCB

11) Try replacing the DC controller PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

Connector (main motor)

12) Is the connection of the connector of the main motor unit and the connector (J312) on the image processor PCB normal?

NO: Correct the connection.

Main motor

13) Try replacing the main motor. Is the problem corrected?

YES: End.

DC controller PCB, Image processor PCB

14) Try replacing the DC controller PCB. Is the problem corrected?

YES: End.

NO: Replace the image processor PCB.

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5.2.3 Feeding Assembly

General conditions

1) Are the following components rotating normally? (See 5.2.5 of Chapter 7.)

- **registration roller**
- **gears in contact with photosensitive drum**

YES: Go through steps 2) to 8).
NO: Go to step 11).

Paper

2) Is the paper curled or wavy?

YES: Replace the paper, and advise the user on the correct method of storing paper.

Paper

3) Try paper of a recommended type. Is the problem corrected?

YES: Advise the user to user recommended paper.

Feeding assembly

4) Is the surface of the following components normal?

- **registration roller**
- **photosensitive drum**
- **transfer charging roller**

NO: Clean the soiled component. If scratched, replace it. If the photosensitive drum is scratched, replace the cartridge.

Registration roller locking mechanisms

5) Is the registration roller locking spring normal?

NO: Replace the locking spring.

Registration shutter mechanism

6) Is the registration shutter spring normal?

NO: Replace the locking spring.

Paper path

7) Is there dirt or foreign matter in the paper path?

YES: Clean the paper path. If any, remove the foreign matter.

General conditions

8) Is LGL paper placed in the cassette?

YES: Go through steps 9) and 10).
NO: Check the jam sensor. (See 4.2.9 of Chapter 7.)

Side guide plate

9) Is the side guide plate of the cassette mounted correctly?

NO: Mount the side guide plate correctly. If scratched, replace it.

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Sensor flag

10) Is the flag for the LGL paper sensor (PS101) damaged or displaced?

YES: Correct it. If damaged, replace it.

NO: Replace the DC controller PCB.

Gear (in drive assembly; for registration roller, photosensitive drum, transfer charging roller drive)

11) Is any of the gears in the drive assembly cracked or damaged (used to drive the registration roller, photosensitive drum, transfer charging roller)?

YES: Replace the damaged gear. If the gear on the photosensitive drum side is damaged, replace the cartridge.)

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5.2.4 Fixing Delivery Assembly

General conditions

1) Is the delivery roller rotating normally?

YES: Go through steps 2) to 7).

NO: Go to step 8).

Paper

2) Is the paper curled or wavy?

YES: Replace the paper, and advise the user on the correct method of storing paper.

Paper

3) Try paper of a recommended type. Is the problem corrected?

YES: Advise the user to use recommended paper.

Fixing pressure roller

4) Execute fixing pressure roller cleaning. Is the problem corrected? (See 4.1.1 of Chapter 6.)

YES: Advise the user to clean the component on a periodical basis.

Fixing inlet guide

5) Is the fixing inlet guide soiled, or is there foreign matter?

YES: Clean it. If there is any foreign matter, remove it.

Roller (fixing delivery system)

6) Is the surface of the following rollers normal?

- **fixing pressure roller**
- **delivery roller**

NO: Clean the soiled component. If scratched, replace it.

Delivery sensor

7) Check the delivery sensor. Is the problem corrected?

NO: Replace the delivery sensor.

Gear (in drive assembly; for fixing plessure roller, delivery roller drive)

8) Is any of the gears of the drive assembly (used to drive the fixing pressure roller, delivery roller) cracked or damaged?

YES: Replace the damaged gear.

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5.2.5 Checking the Rotation of the Rollers and Gears

If a jam occurs, go through the following to find out whether the rollers are rotating normally:

5.2.5.1 Checking the Rotation of the Cassette Pickup Roller and the Vertical Path Roller

1) Check to be sure that the machine is in standby state.
2) Open the right door.
3) Press the Start key.
4) Check the rotation of the roller through the right door area of the machine.

5.2.5.2 Checking the Rotation of the Registration Roller and the Gear for the Photosensitive Drum

1) Check to be sure that the machine is in standby state.
2) Slide the reader unit.
3) Open the copyboard cover, and remove the reader cover.
4) Open the cartridge cover.
5) Remove the cartridge.
6) While pressing the reader unit slide detecting switch (SW1) and toner bottle sensor (PS11) with a screwdriver, press the Start key.
7) Check the rotation of the roller/gear through the right side area of the machine.

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5.3 Original Jams (if equipped with ADF functions)

General conditions

1) Are the following rollers of the ADF rotating?

- **original separation roller**
- **ADF registration roller**
- **white roller**
- **original feed roller**
- **original delivery roller**

YES: Go through steps 2) to 6).
NO: Go to step 7).

General conditions

2) Is the ADF closed firmly?

NO: Close it firmly.

Original

3) Is the original placed correctly?

NO: Place the original correctly.

Stack of originals

4) Is the stack of originals in the original placement assembly more than allowed?

YES: Advise the user on the number of originals that may be paled in the original placement assembly.

Original

5) Is the original curled or do originals bond together because of static charge?

YES: Advise the user that the cause is the originals. Remove the curl, and fan out the originals.

Roller (ADF)

6) Is the surface of the following roller of the ADF normal?

- **original separation roller**
- **ADF registration roller**
- **white roller**
- **original feed roller**
- **original delivery roller**

NO: Clean any soiled roller. If scratched, replace it.

Gear, Belt (drive assembly)

7) Is any of the gears or the belts in the drive assembly cracked or damaged?

YES: Replace the damaged gear/belt.

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5.4 Feeding Faults

5.4.1 Double Feeding

Paper

1) Is the paper placed correctly?

NO: Place the paper correctly.

Stack of paper

2) Is the amount of paper in the cassette/manual feed tray more than allowed?

YES: Advise the user on the amount of paper that may be placed.

Paper

3) Is the paper curled or wavy?

YES: Replace the paper, and advise the user on the correct method of storing paper.

Paper

4) Try paper of a recommended type. Is the problem corrected?

YES: Advise the user to use recommended paper.

Claws (cassette)

5) Is the claw of the cassette deformed?

YES: Correct the deformation. If the deformation cannot be corrected, replace the cassette.

Separation pad, Separation pad pressure spring (manual feed tray)

6) Is the surface of the separation pad of the manual feed tray normal?

YES: Replace the pressure spring of the separation pad.

NO: Clean it. If worn, replace it.

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5.4.2 Wrinkles

Pickup assembly

1) Turn off the power while the paper is being moved. At this time, is the paper wrinkled or moving askew?

YES: Check the rollers of the pickup assembly and the registration roller and the registration shutter. If damaged, replace the components.

Paper

2) Is the paper placed correctly?

NO: Place the paper correctly.

Paper

3) Is the paper curled or wavy?

YES: Replace the paper, and advise the user on the correct method of storing paper.

Paper

4) Try paper of a recommended type. Is the problem corrected?

YES: Advise the user to use recommended paper.

Fixing assembly inlet guide

5) Is the fixing inlet guide soiled, or is there foreign matter?

YES: Clean it. If there is any foreign matter, remove it.

NO: Replace the fixing assembly.

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5.5 Faulty Feeding of Originals (if equipped with ADF functions)

5.5.1 Double Feeding

Original

1) Is the original placed correctly?

NO: Place the original correctly.

Stack of originals

2) Is the stack of originals placed in the original placement assembly more than allowed?

YES: Advise the user on the number of originals that may be placed.

Original

3) Is the original curled or do originals bond together because of static charge?

YES: Advise the user that the cause is the originals. Remove the curl, or fan out the originals.

Original separation pad, Pressure spring (original separation pad)

4) Is the surface of the original separation pad normal?

YES: Replace the pressure spring of the original separation pad.

NO: Clean it. If worn or faulty, replace it.

5.5.2 Skew

Slide guide

1) Is the slide guide fitted correctly to suit the width of the original?

NO: Fit it correctly.

Original

2) Are originals of different widths placed together?

YES: Make sure that all originals are of the same width when placed on the original placement area.

Skew correction

3) Is the skew correction value appropriate?

NO: Execute skew correction. (See 1.3.3.1 of Chapter 7.)

If you have corrected the skew, check to be sure the settings of all other adjustment items for the ADF are as indicated in specs.

Original separation pad, Roller (separation roller unit)

4) Clean the original separation pad and the rollers of the separation roller unit. Is the problem corrected?

YES: End.

NO: Replace the original separation pad or the rollers of the separation roller unit.

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6 Arrangement of the Electrical Parts

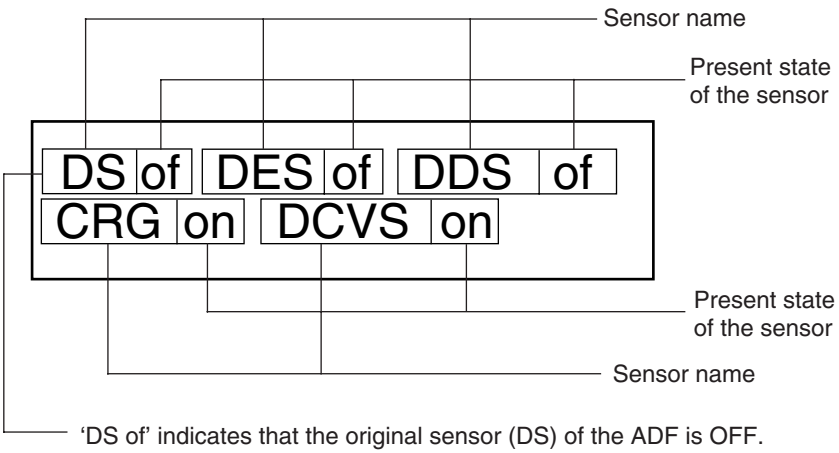
6.1 Checking the Photointerrupters

Use 'SENSOR' under 'TEST MODE' in service mode to check photointerrupters as follows:

1) Press the Additional Functions key and the # key to start service mode.
2) Press the Left/Right Arrow key so that 'TEST MODE' is indicated.
3) Press '6' on the keypad so that '6: FACULTY TEST' is indicated.
4) Press '3' on the keypad to start sensor check mode, in which the following screen appears:

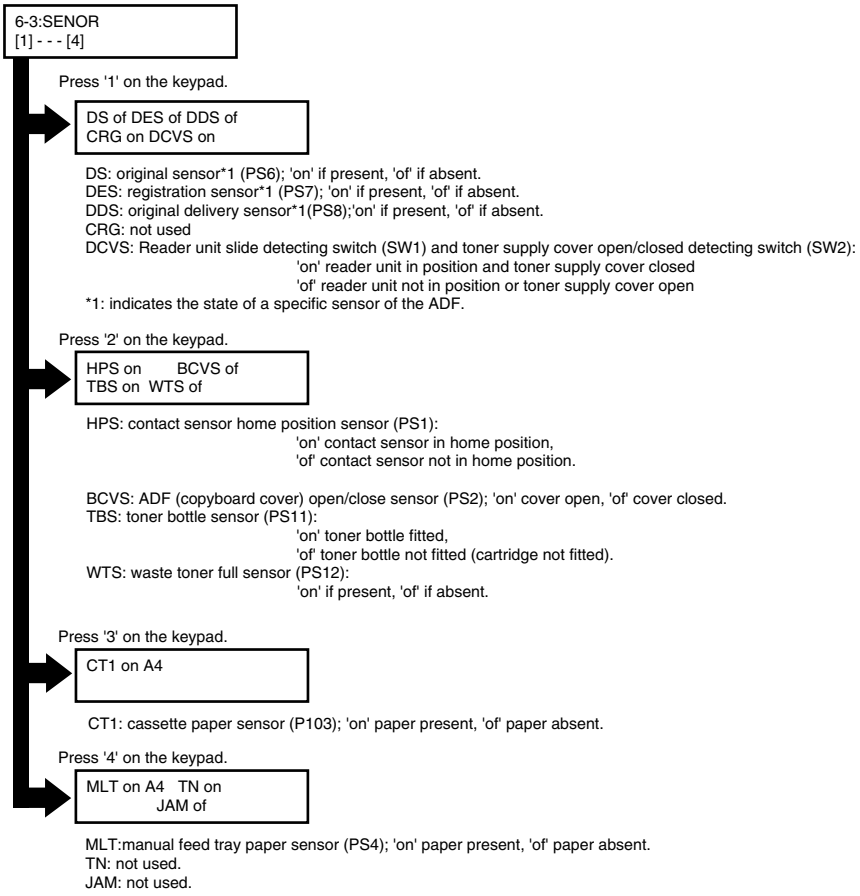
F07-601-01

5) When the screen shown in F07-601-01 is displayed, press '1', '2', '3', or '4' to bring up the State screen of a specific sensor. For instance, when '1' is pressed, the following will be true:



F07-601-02

6) Move the flag of the sensor to see that the indication alternates between 'of' and 'on' to indicate that the sensor is going OFF and ON.
On the next page, the screens that appear when '1' through '4' are pressed are shown together with the sensor names and the sensor states when the machine is in standby state.


6-3:SENOR
[1] - - - [4]
Press '1' on the keypad.
DS of DES of DDS of
CRG on DCVS on
DS: original sensor*1 (PS6); 'on' if present, 'of' if absent.
DES: registration sensor*1 (PS7); 'on' if present, 'of' if absent.
DDS: original delivery sensor*1(PS8);'on' if present, 'of' if absent.
CRG: not used
DCVS: Reader unit slide detecting switch (SW1) and toner supply cover open/closed detecting switch (SW2):
'on' reader unit in position and toner supply cover closed
'of' reader unit not in position or toner supply cover open
*1: indicates the state of a specific sensor of the ADF.
Press '2' on the keypad.
HPS on BCVS of
TBS on WTS of
HPS: contact sensor home position sensor (PS1):
'on' contact sensor in home position,
'of' contact sensor not in home position.
BCVS: ADF (copyboard cover) open/close sensor (PS2); 'on' cover open, 'of' cover closed.
TBS: toner bottle sensor (PS11):
'on' toner bottle fitted,
'of' toner bottle not fitted (cartridge not fitted).
WTS: waste toner full sensor (PS12):
'on' if present, 'of' if absent.
Press '3' on the keypad.
CT1 on A4
CT1: cassette paper sensor (P103); 'on' paper present, 'of' paper absent.
Press '4' on the keypad.
MLT on A4 TN on
JAM of
MLT:manual feed tray paper sensor (PS4); 'on' paper present, 'of' paper absent.
TN: not used.
JAM: not used.

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The paper leading edge sensor (PS102), LGL paper sensor (PS101), and delivery sensor (PS3) cannot be checked by running a sensor test.

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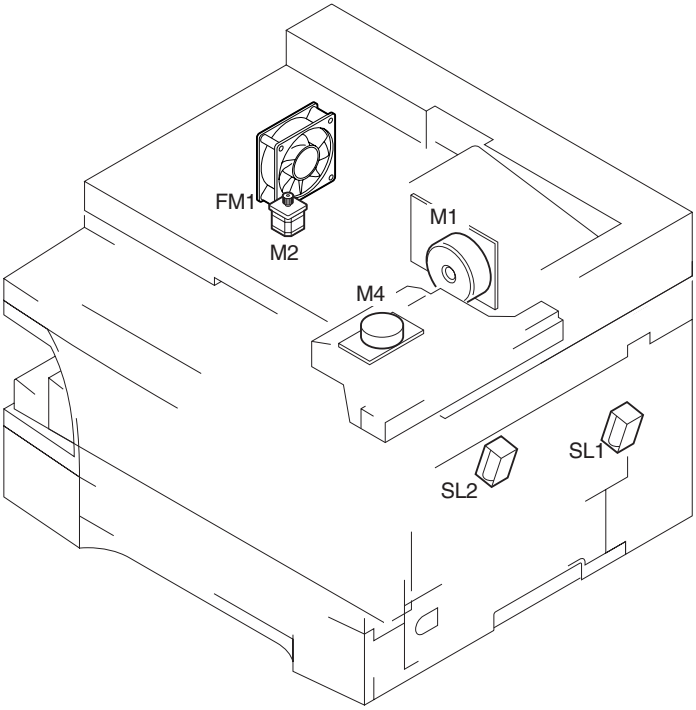
6.2 Arrangement and Functions of Electrical Components

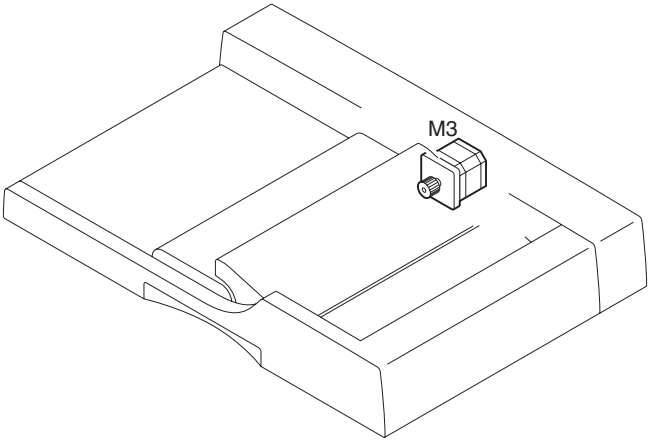
6.2.1 Solenoids, Motors, Fans

6.2.1.1 Body



F07-602-01

6.2.1.2 ADF (if equipped with ADF functions)



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Solenoids, Motors, and Fans

Symbol	Name	Notation	Description
SL	Solenoid	SL1	manual feed pickup roller drive
		SL2	cassette pickup roller drive
M	Motor	M1	main motor
		M2	reader motor
		M3	ADF motor (if equipped with ADF functions)
		M4	laser scanner motor
	Fan	FM1	fan

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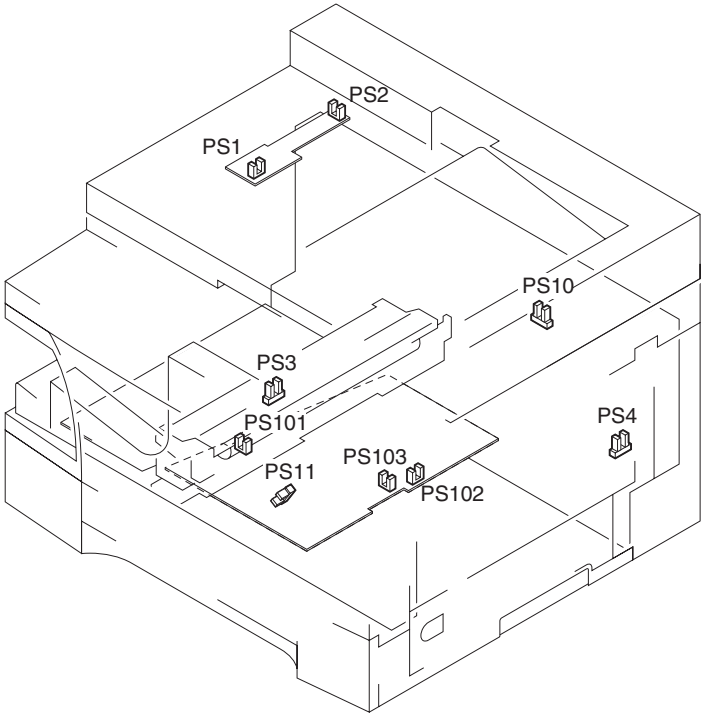
6.2.2 Sensors

6.2.2.1 Body



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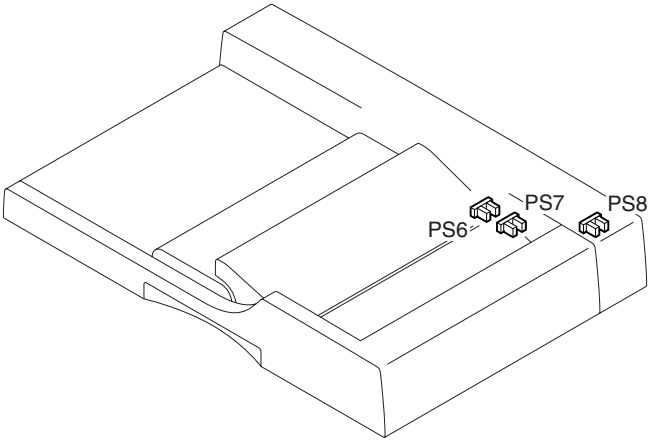
6.2.2.2 ADF (if equipped with ADF functions)



F07-602-04

Sensors

Symbol	Name	Notation	Description
	Photointerrupters	PS1	constant sensor home position detection
		PS2	ADF (copyboard cover) open/close detection
		PS3	delivery detection
		PS4	manual feed tray paper detection
		PS6	original detection (if equipped with ADF functions)
		PS7	ADF registration paper detection (if equipped with ADF functions)
		PS8	original delivery detection (if equipped with ADF functions)
		PS10	waste toner casing full detection
		PS11	toner bottle set detection
		PS101	LGL paper detection
		PS102	paper leading edge detection
		PS103	cassette paper detection

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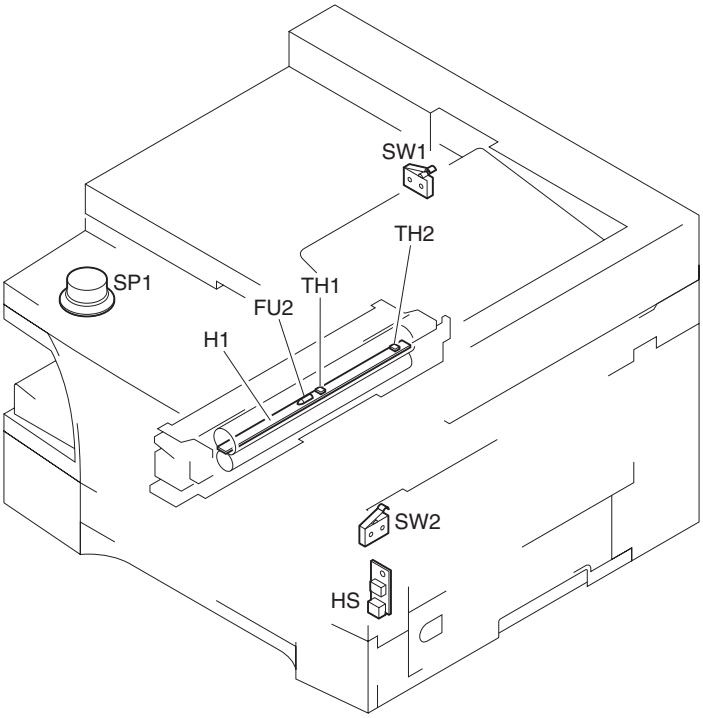
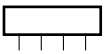
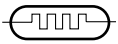
6.2.3 Others



F07-602-05

Others

Symbol	Name	Notation	Description
	Switch	SW1 SW2	reader unit slide detecting toner supply cover open/close detecting
	Humidity sensor	HS	humidity check
	Heater	H1	fixing heater
	Thermistor	TH1	fixing main thermistor (fixing assembly center temperature detection)
		TH2	fixing sub thermistor (fixing assembly end temperature detection)
	Thermal fuse	FU2	Fixing heater error temperature detection
	Speaker	SP1	speaker*1

T07-602-03

*1: If equipped with fax functions.

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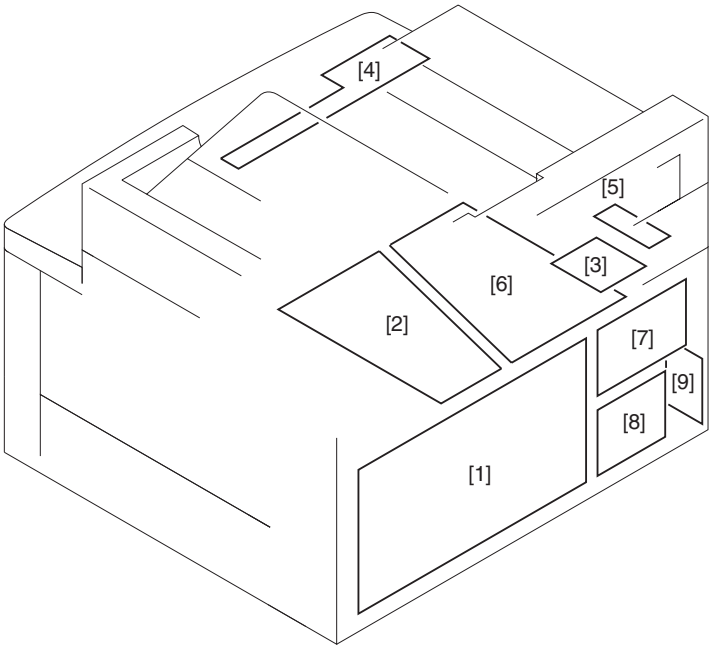
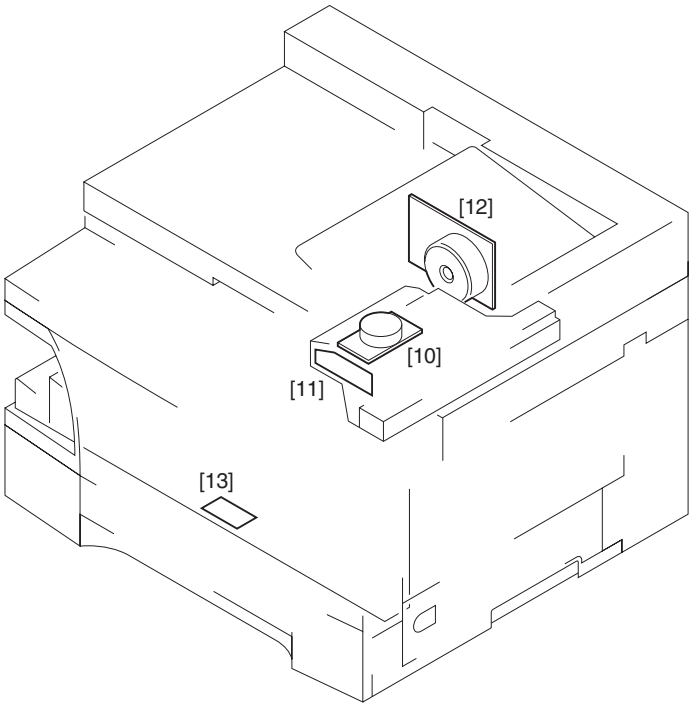
6.2.4 PCBs



F07-602-06



F07-602-07

PCBs

Ref.	Name	Description
1	Image processor PCB	image processing control
2	DC controller PCB	DC load control
3	Analog processor PCB	contact sensor drive, analog image processing
4	Control panel PCB	control panel control
5	Sensor PCB	ADF (copyboard cover) open/close detection, contact sensor home position detection
6	Power supply PCB	low-voltage power supply control
7	Printer controller PCB	computer combination control
8	NCU PCB*1	fax communication control
9	Modular jack PCB*1	telephone line connection
10	Laser scanner motor driver	laser scanner motor drive
11	Laser driver BD PCB	laser drive, laser beam detection
12	Main motor driver	main motor drive
13	Sensor relay PCB	Relay between the humidity sensor/the toner bottle sensor and the DC controller PCB

T07-602-04

*1: If equipped with fax functions.

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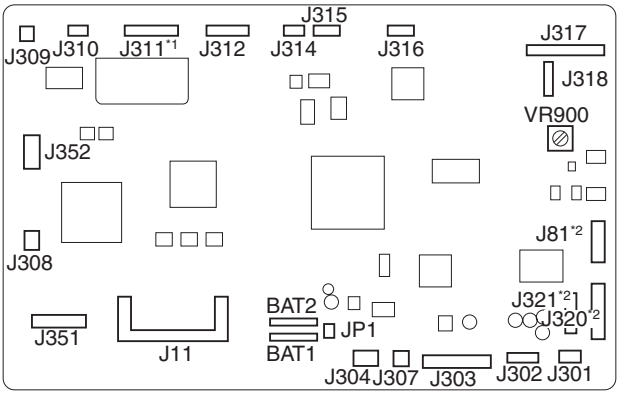
6.3 Variable Resistors, Light Emitting Diodes (LED), and Check Pins by PCB

Of the VRs, LEDs, and check pins used in the machine, those needed when servicing in the field are discussed:

1. Some LEDs emit dim light even when OFF; this is a normal condition, and must be kept in mind.
2. VRs that may be used in the field: ⊘
   VRs that must not be used in the field: ⊘

Do not touch the VRs and check pins not found in the lists herein; they are exclusively for the factory, and require special tools and high accuracy.

6.3.1 Image Processor PCB



F07-603-01

JP1: jumper plug for power used by battery to back up memory (control data; user data, service mode data).
BAT1: battery used to back up memory (SRAM; control data; service mode data, user mode data).
BAT2: battery used to back up memory (SDRAM; fax images)

*1: If equipped with ADF functions.
*2: If equipped with fax functions.

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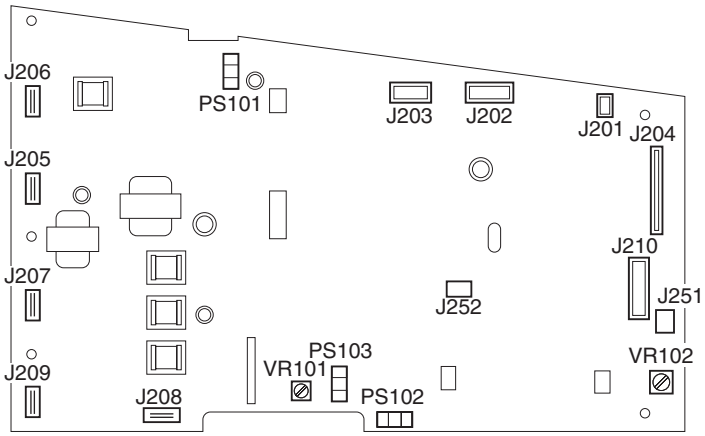
6.3.2 DC Controller PCB



F07-603-02

VR101: for factory adjustment
VR102: for factory adjustment

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APPENDIX

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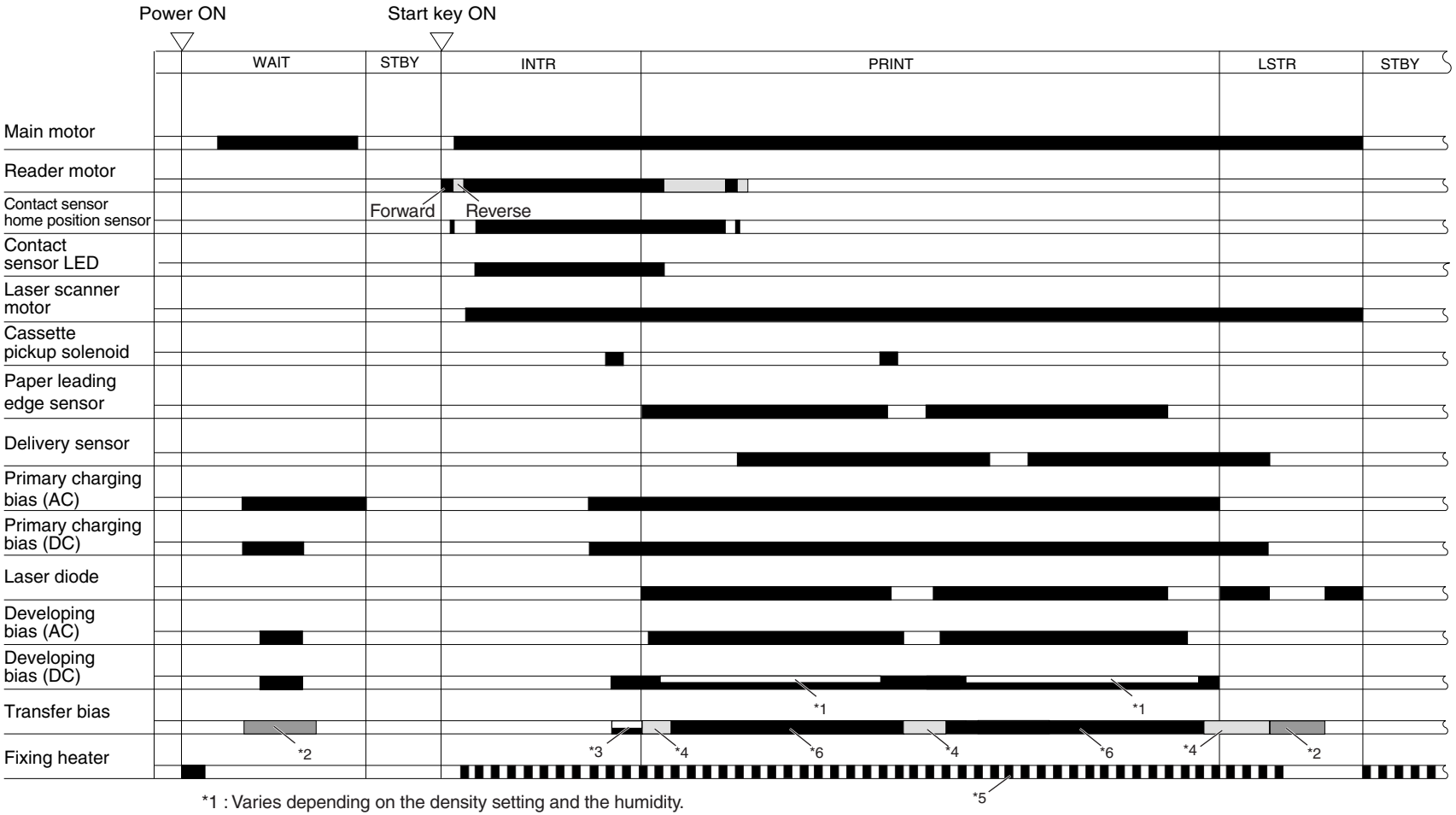
1 General Timing Chart

(book mode, A4, 2 copies, Direct, cassette)



*1 : Varies depending on the density setting and the humidity.
*2 : Cleaning bias control.
*3 : ATVC control.
*4 : Sheet-to-sheet bias control.
*5 : Temperature control by paper type.
*6 : Varies depending on the humidity.

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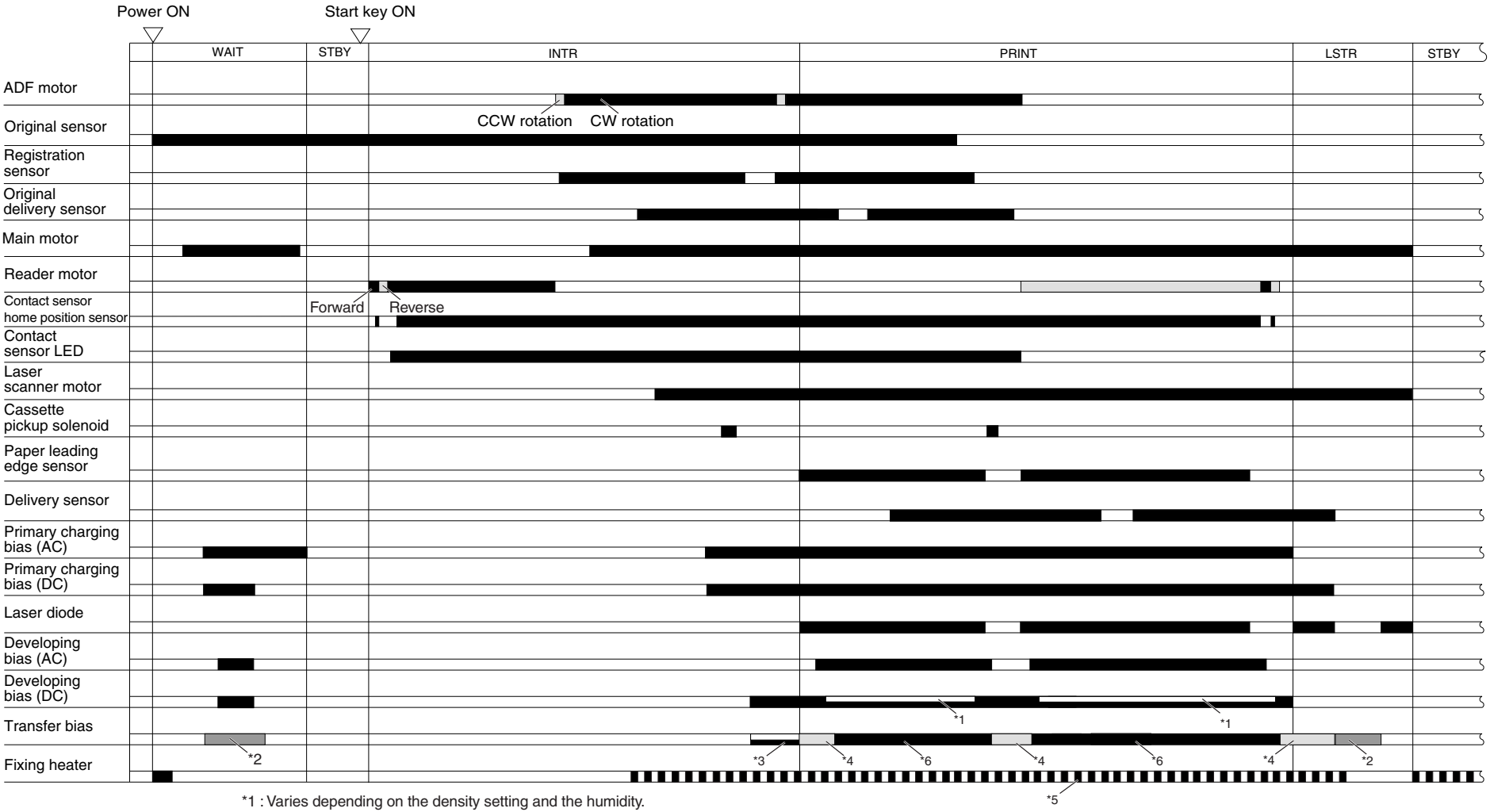
(ADF, A4 original, A4 paper, 2 copies, Direct, cassette)



*1 : Varies depending on the density setting and the humidity.
*2 : Cleaning bias control.
*3 : ATVC control.
*4 : Sheet-to-sheet bias control.
*5 : Temperature control by paper type.
*6 : Varies depending on the humidity.

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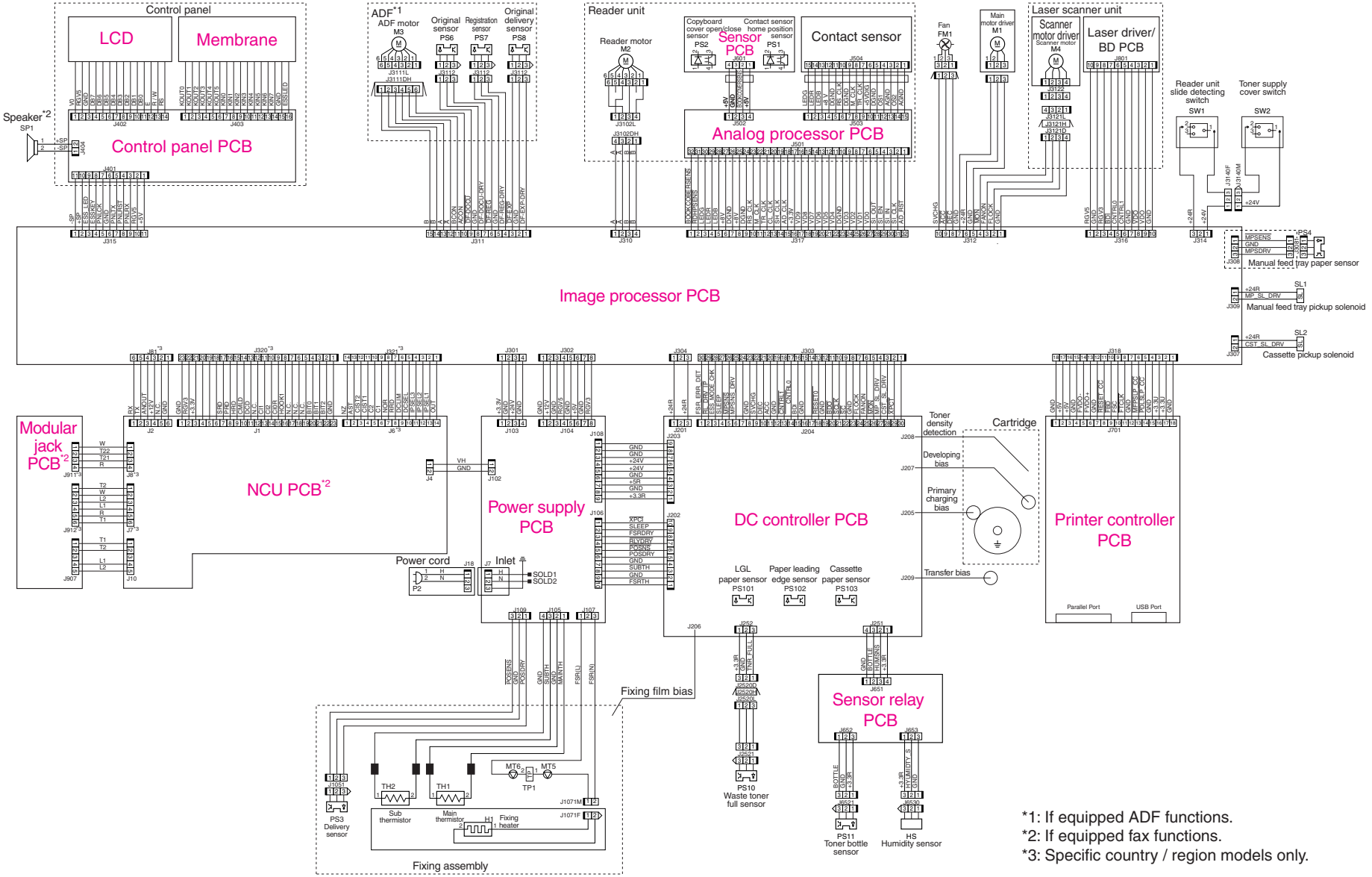
2 General Circuit Diagram



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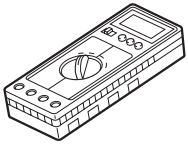
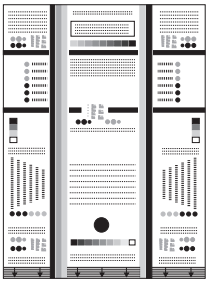
3 List of Special Tools

The following tools are required in addition to the standard set of tools when servicing the machine:

No.	Tool name	Tool No.	Shape	Rank*	Remarks
1	Digital multimeter	FY9-2002		A	For making electrical checks.
2	NA-3 Test Sheet	FY9-9196		A	For adjusting/checking images.

*Rank:
A: Every service person is expected to carry one.

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4 List of Solvents and Oils

No.	Name	Use	Composition	Remarks
1	Alcohol	Cleaning: e.g., glass, plastic, rubber; external covers.	Fluoride-family hydrocarbon, alcohol, surface activating agent, water.	• Do not bring near fire. • Procure locally. • IPA (isopropyl alcohol) may be substituted.
2	Lube, MOLYKOTE EM-50L, Grease	Lubricating; e.g. contact sensor drive rail, drive assembly, hinge of the manual feed tray, ADF delivery roller and pick up shaft of the ADF.	Polyalphaolefinoil, lithium soap, polybutene	• Tool No. HY9-0007
3	Electricity grease (IF-20)	Lubricating; e.g. connection of the vertical path roller and the gear, connection of the delivery roller and bushing.	–	• Tool No. CK-8006

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Prepared by
Office Imaging Products Quality Assurance Center
CANON INC.

REVISION 0 (AUG. 2002) (30359/10653)

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Canon

iR1200/iR1300 Series

PARTS CATALOG

REVISION 0 - 01

Canon

SEPT 2002

FY8-31FX-000

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PREFACE

This Parts Catalog contains listings of parts used in the iR1200/iR1300 Series. Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be ordered.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number and the quantity.

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Imprim au Japon

Use of this manual should be strictly supervised to avoid disclosure of confidential information.

LIST OF SERIAL NUMBER

iR1210

127V 60Hz	F14-2230	ZTY00001-
220/240V 50Hz	F14-2241	MTC00001-
		PVZ00001-
220/240V 50Hz	F14-2291	QTL00001-
		UVB00001-
		UVC00001-
		UVD00001-
		UVE00001-
220/240V 50Hz	F14-2279	UMA00001-

iR1230

220/240V 50Hz	F14-2242	MTD00001-
		MTE00001-
220/240V 50Hz	F14-2292	QTM00001-
		UVF00001-
		UVG00001-
		UVH00001-
		UVJ00001-
220/240V 50Hz	F14-2289	UNA00001-

iR1270F

220/240V 50Hz	F14-2243	MTF00001-
		MTG00001-
220/240V 50Hz	F14-2299	UPA00001-

iR1310

120V 60Hz	F14-2231	ZTW00001-

iR1330

120V 60Hz	F14-2232	ZTZ00001-

iR1370F

120V 60Hz	F14-2233	ZUB00001-

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102. INTERNAL COMPONENTS 2
103. INTERNAL COMPONENTS 3
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160. COPYBOARD COVER ASSEMBLY(ZTY,MTC,PVZ, QTL,UVB,UVC,UVD,UVE,ZTW,UMA)
161. ADF ASSEMBLY(MTD,MTE,QTM,UVF,UVG,UVH, UVJ,ZTZ,ZUB,MTF,MTG,UNA,UPA)

210. READER ASSEMBLY
220. READER DRIVE ASSEMBLY
240. ADF DRIVE ASSEMBLY(MTD,MTE,QTM,UVF,UVG, UVH,UVJ,ZTZ,ZUB,MTF,MTG,UNA,UPA)
250. MAIN DRIVE ASSEMBLY

300. CASSETTE(ZTY)
301. CASSETTE(QTL,UVB,UVC,UVD,UVE,QTM,UVF,UVG UVH,UVJ,UMA,UNA,UPA)
302. CASSETTE (MTC,PVZ,MTD,MTE,ZTW,ZTZ,ZUB,MTF,MTG)
320. REGISTRATION ASSEMBLY
330. PAPER FEEDER ASSEMBLY

460. LASER SCANNER ASSEMBLY

640. DEVELOPING ASSEMBLY

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B. LIST OF CONNECTORS

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D. NUMERICAL INDEX

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FIGURE A ASSEMBLY LOCATION DIAGRAM(1/2)

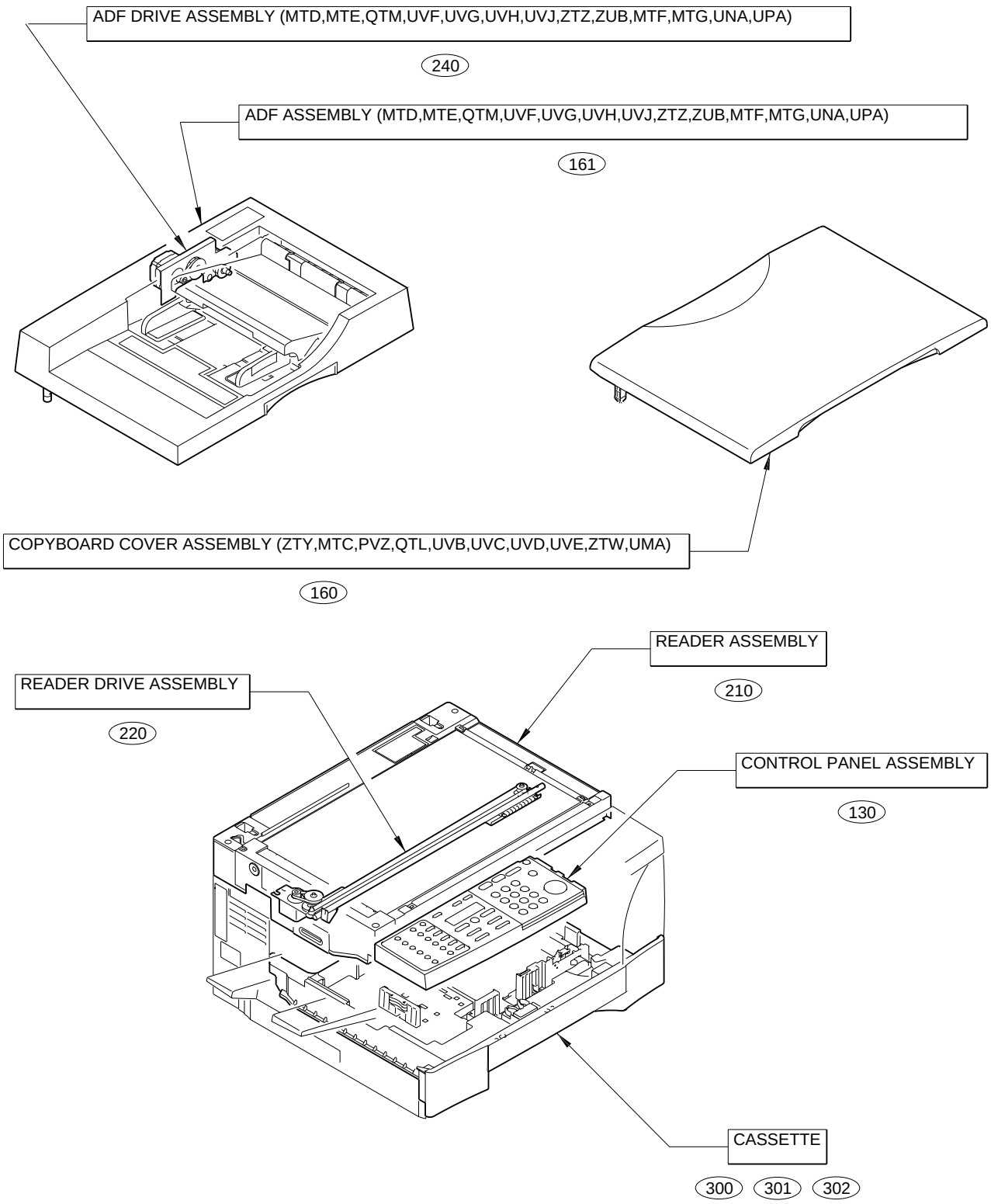

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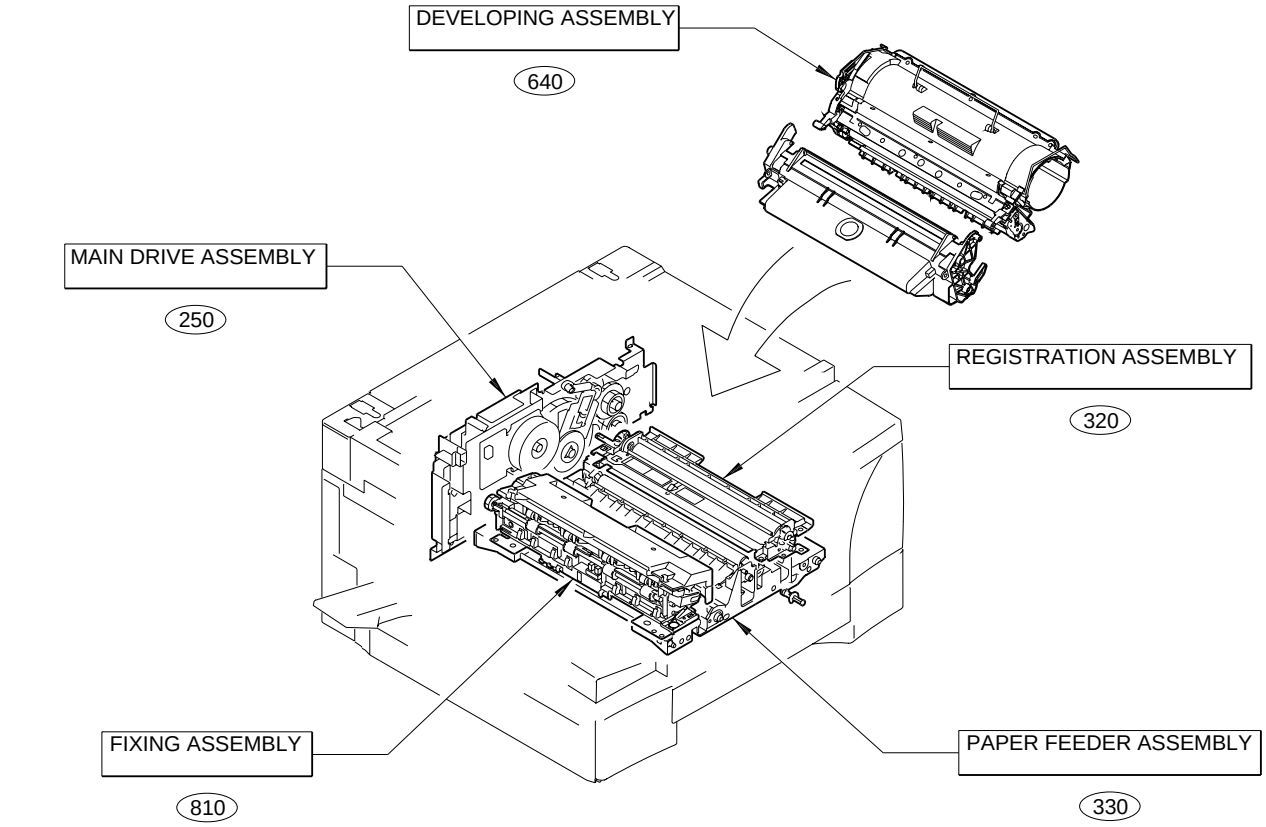
FIGURE A ASSEMBLY LOCATION DIAGRAM(2/2)



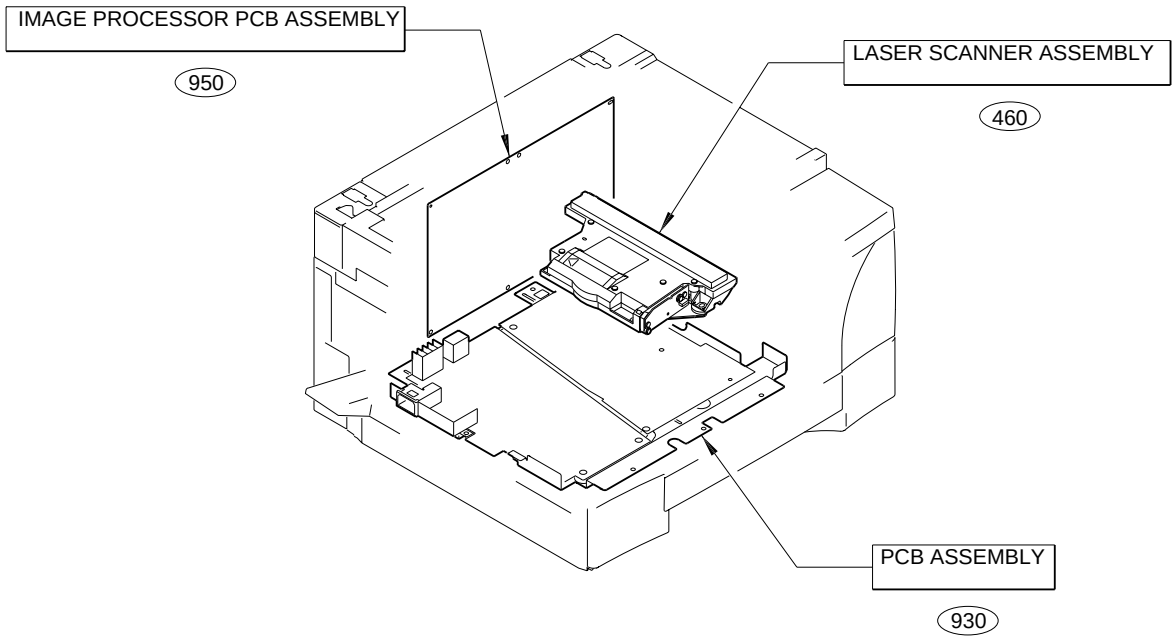


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FIGURE 100 EXTERNAL COVERS, PANELS, ETC.

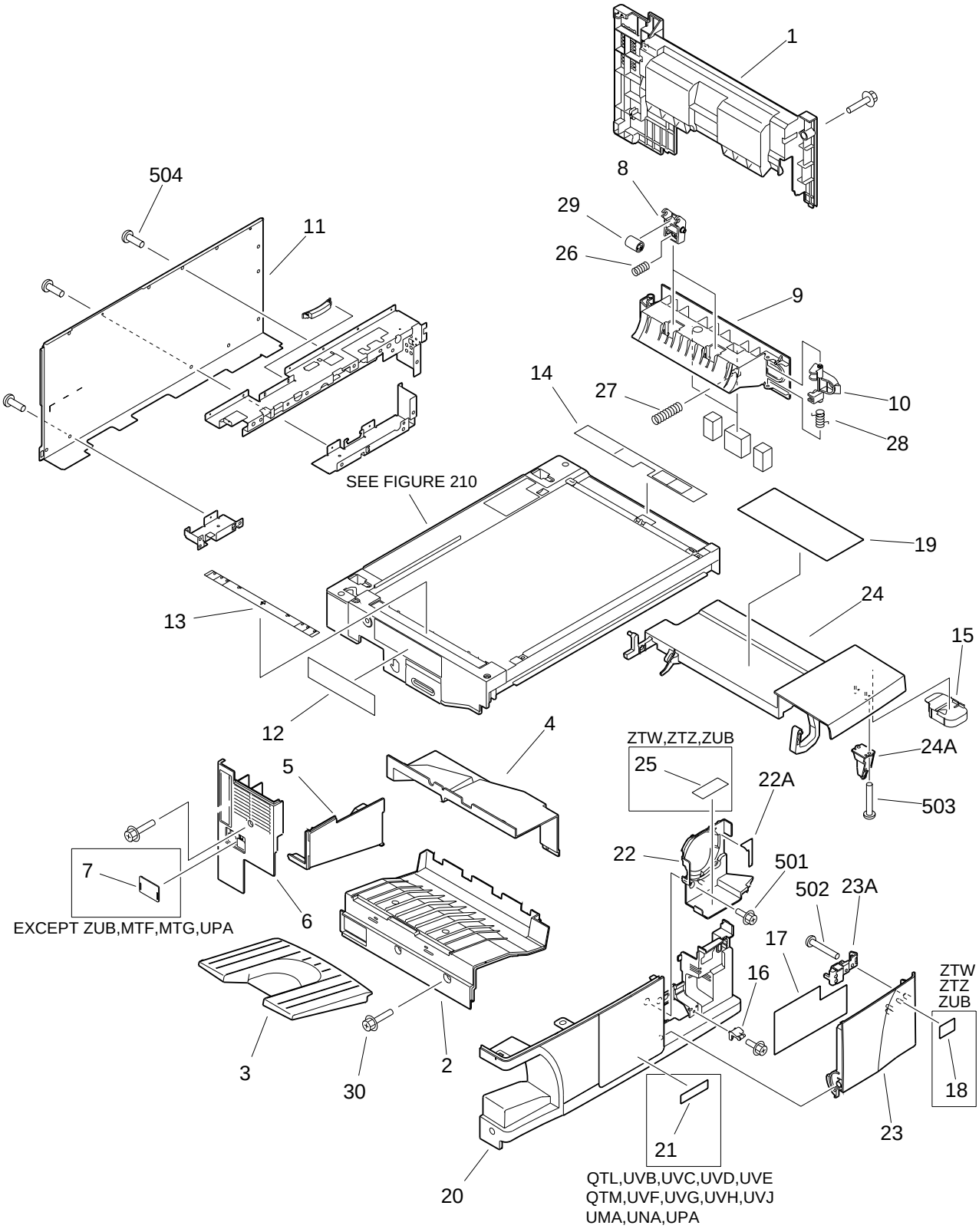

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
100 -	NPN		RF	EXTERNAL COVERS, PANELS, ETC.	
1	FB6 - 0085 - 000		1	PANEL, RIGHT	
2	FB6 - 0123 - 000		1	PANEL, PAPER DELIVERY	
3	FB6 - 0124 - 000		1	TRAY, PAPER DELIVERY	
4	FB6 - 0125 - 000		1	PANEL, PAPER DELIVERY, UPPER	
5	FB6 - 0126 - 000		1	PANEL, PAPER DELIVERY, REAR	
6	FB6 - 0127 - 000		1	PANEL, LEFT	
7	FB6 - 0128 - 000		1	LID, MODULAR JACK	EXCEPT ZUB,MTF EXCEPT MTG,UPA
8	FB6 - 0242 - 000		2	ARM, PRESSURE	
9	FB6 - 0243 - 000		1	DOOR, RIGHT	
10	FB6 - 0250 - 000		1	ARM, LOCK	
11	FB6 - 0279 - 000		1	PANEL, REAR	
12	FB6 - 2303 - 000		1	LABEL, REMOVAL	ZTY,ZTW,ZTZ,ZUB
	FB6 - 0283 - 000		1	LABEL, REMOVAL	QTL,UVB,UVC,UVD,UVE QTM,UVF,UVG,UVH,UVJ UMA,UNA,UPA
	FB6 - 0284 - 000		1	LABEL, REMOVAL	MTC,PVZ,MTD,MTE,MTF MTG
13	FB6 - 2305 - 000		1	LABEL, DOCUMENT SIZE	
14	FB6 - 2306 - 000		1	LABEL, READER SLIDE	ZTY,ZTW,ZTZ,ZUB
	FB6 - 2307 - 000		1	LABEL, READER SLIDE	QTL,UVB,UVC,UVD,UVE QTM,UVF,UVG,UVH,UVJ UMA,UNA,UPA
	FB6 - 2308 - 000		1	LABEL, READER SLIDE	MTC,PVZ,MTD,MTE,MTF MTG
15	FB6 - 4633 - 000		1	COVER, DRUM SHUTTER STOP	
16	FB6 - 4650 - 000		1	HINGE, FRONT PANEL	
17	FB6 - 4768 - 000		1	LABEL, "TONER CARTRIDGE"	
18	FB6 - 4783 - 000		1	LABEL, "SUPER G3"	ZTW,ZTZ,ZUB
19	FB6 - 4785 - 000		1	LABEL, JAM CLEARING	
20	FB6 - 4790 - 000		1	PANEL, FRONT	ZTY,MTC,PVZ
	FB6 - 4830 - 000		1	PANEL, FRONT	QTL,UVB,UVC,UVD,UVE QTM,UVF,UVG,UVH,UVJ UMA,UNA,UPA
	FB6 - 4791 - 000		1	PANEL, FRONT	MTD,MTE

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
100 - 20	FB6 - 4641 - 000		1	PANEL, FRONT	ZTW
	FB6 - 4788 - 000		1	PANEL, FRONT	ZTZ
	FB6 - 4789 - 000		1	PANEL, FRONT	ZUB
	FB6 - 4792 - 000		1	PANEL, FRONT	MTF,MTG
21	FB6 - 4831 - 000		1	LABEL, MODEL NAME	QTL,UVB,UVC,UVD,UVE UMA
	FB6 - 4832 - 000		1	LABEL, MODEL NAME	QTM,UVF,UVG,UVH,UVJ UNA
	FB6 - 4833 - 000		1	LABEL, MODEL NAME	UPA
22	FF6 - 2301 - 000		1	PANEL, CARTRIDGE	
22A	FB6 - 4662 - 000		1	LABEL, POSITIONING	
23	FG6 - 9551 - 000		1	DOOR, FRONT	
23A	FB6 - 4643 - 000		1	BLOCK, STOP	
24	FG6 - 9552 - 000		1	PANEL, CARTRIDGE OPEN/CLOSE	
24A	FB6 - 4645 - 000		1	BLOCK, STOP	
25	FS6 - 8992 - 000		1	LABEL, TONER	ZTW,ZTZ,ZUB
26	FS7 - 2691 - 000		2	SPRING, COMPRESSION	
27	FS7 - 2692 - 000		1	SPRING, COMPRESSION	
28	FS7 - 2693 - 000		1	SPRING, TORSION	
29	RB2 - 3046 - 000		2	ROLLER	
30	XA9 - 0931 - 000		AR	SCREW, RS, M3X12	
501	XB3 - 6300 - 800		AR	SCREW,RS,M3X8	
502	XB4 - 5401 - 007		2	SCREW,P,M4X10	
503	XB4 - 5401 - 007		2	SCREW,P,M4X10	
504	XB6 - 7300 - 807		AR	SCREW,TP,M3X8	

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FIGURE 101 INTERNAL COMPONENTS 1

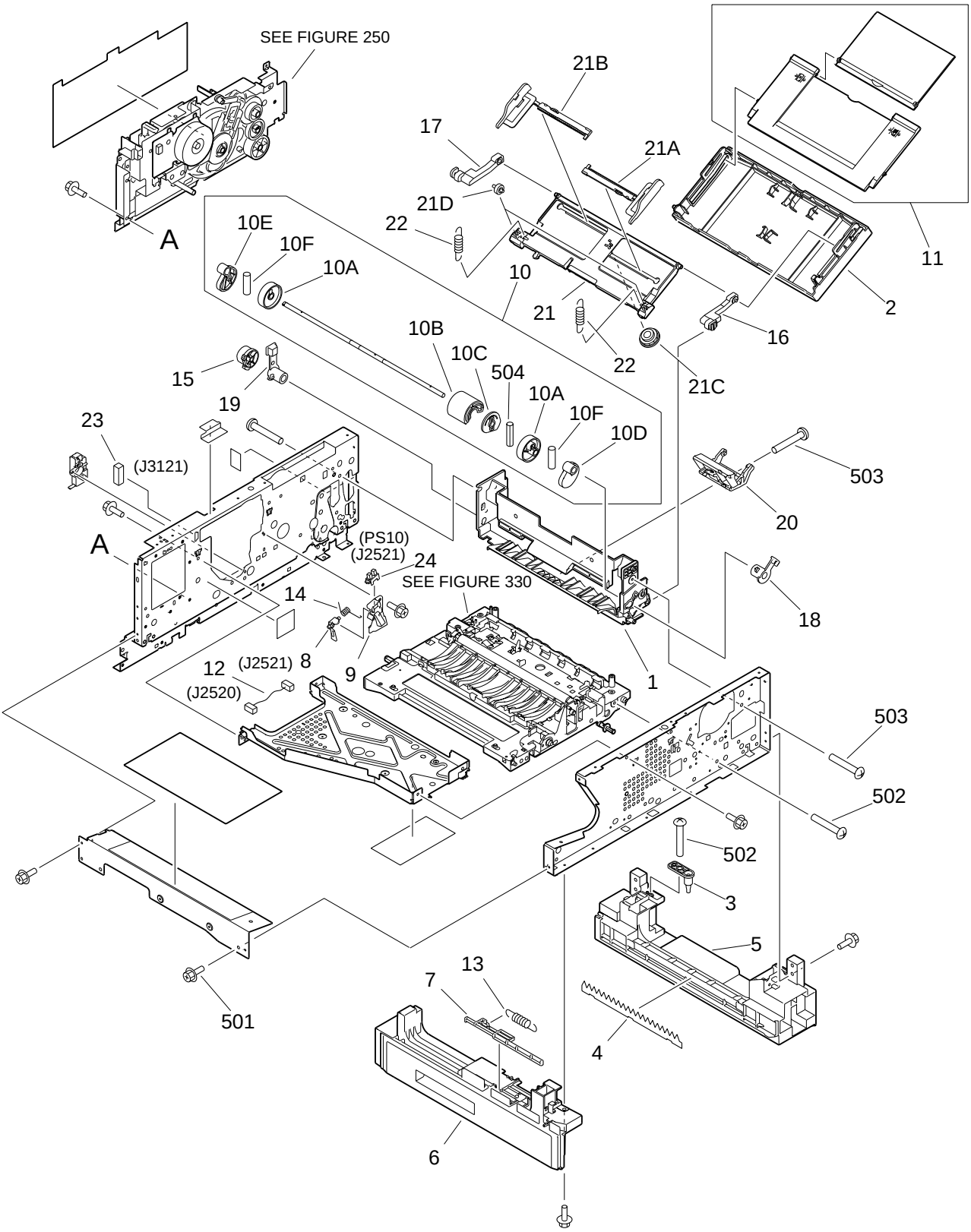

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
101 -	NPN		RF	INTERNAL COMPONENTS 1	
1	FB6 - 0074 - 000		1	FRAME, MULTI FEED	
2	FB6 - 0249 - 000		1	PANEL, MULTI PICK-UP	
3	FB6 - 0251 - 000		1	PIN, HINGE	
4	FB6 - 0265 - 000		1	SHEET, NOISE PREVENTION	
5	FB6 - 0268 - 000		1	RAIL, CASSETTE, RIGHT	
6	FB6 - 0269 - 000		1	RAIL, CASSETTE, LEFT	
7	FB6 - 0291 - 000		1	LEVER, CASSETTE SENSOR	
8	FB6 - 4666 - 000		1	FLAG, SENSOR	
9	FB6 - 4667 - 000		1	HOLDER, SENSOR FLAG	
10	FG6 - 7953 - 000		1	MP PICK-UP ROLLER UNIT	
10A	FB6 - 0314 - 000		2	COLLAR, MP	
10B	RB2 - 2900 - 000		1	ROLLER, MP PICK-UP	
10C	RB2 - 2901 - 000		1	CAM, ROLLER	
10D	RB2 - 2902 - 000		1	CAM, MP, LEFT	
10E	RB2 - 2903 - 000		1	CAM, MP, RIGHT	
10F	XD9 - 0159 - 000		2	PIN, DOWEL	
11	FG6 - 7972 - 000		1	PAPER PICK-UP TRAY UNIT	
12	FG6 - 9851 - 000		1	CABLE, SENSOR, 1	J2520,2521
13	FS7 - 2697 - 000		1	SPRING, TENSION	
14	FS7 - 2933 - 000		1	SPRING, TORSION	
15	FU3 - 0072 - 000		1	GEAR, 26T	
16	RB2 - 3041 - 020		1	HINGE, LEFT	
17	RB2 - 3042 - 020		1	HINGE, RIGHT	
18	RB2 - 3043 - 000		1	BUSHING, LEFT	
19	RB2 - 3044 - 000		1	BUSHING, RIGHT	
20	RF5 - 3272 - 000		1	SEPARATION PAD UNIT	
21	RG5 - 5576 - 000		1	MULTI-PURPOSE TRAY ASS'Y	
21A	RB2 - 2883 - 000		1	GUIDE, SLIDE, LEFT	
21B	RB2 - 2884 - 000		1	GUIDE, SLIDE, RIGHT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
101 - 21C	RB2 - 2885 - 000		1	GEAR, 18T	
21D	RB2 - 3084 - 000		2	COLLAR, MP	
22	RS6 - 2030 - 000		2	SPRING, TENSION	
23	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J3121
24	WG8 - 5309 - 000		1	PHOTO-INTERRUPTER	PS10 J2521
501	XB3 - 6300 - 800		AR	SCREW,RS,M3X8	
502	XB4 - 5401 - 007		AR	SCREW,P,M4X10	
503	XB4 - 7401 - 009		AR	SCREW,TAPPING,TRUSS HEAD,M4X10	
504	XD3 - 1160 - 142		1	PIN,SPRING	

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FIGURE 102 INTERNAL COMPONENTS 2

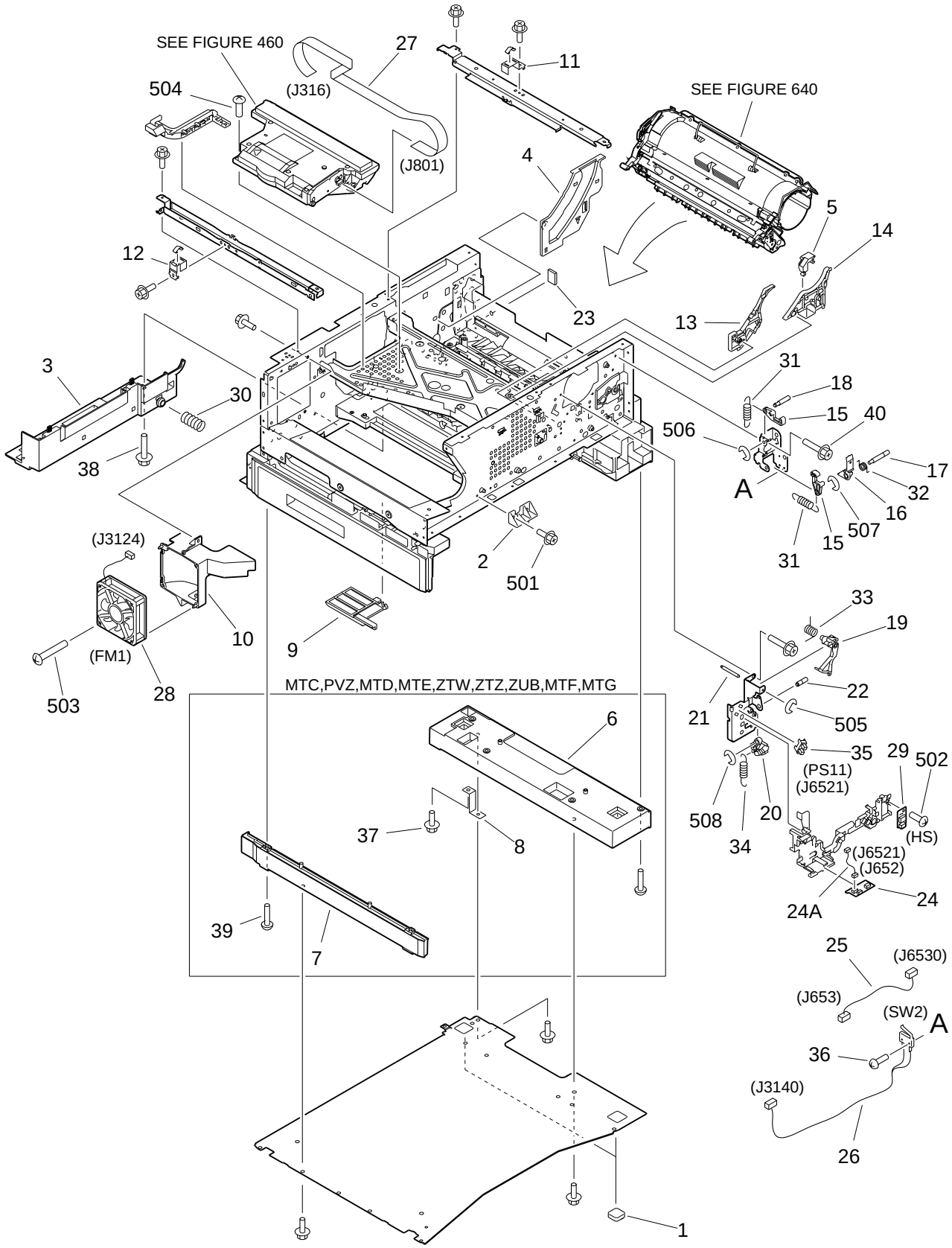

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
102 -	NPN		RF	INTERNAL COMPONENTS 2	
1	FB2 - 5303 - 000		2	FOOT, RUBBER	
2	FB6 - 0077 - 000		1	LOCK, CASSETTE	
3	FB6 - 0086 - 000		1	PANEL, CABLE HOLDER	
4	FB6 - 0164 - 000		1	GUIDE, CARTRIDGE, REAR	
5	FB6 - 0165 - 000		1	RETAINER, SPRING	
6	FB6 - 0276 - 000		1	SUPPORT, RAIL, RIGHT	MTC,PVZ,MTD,MTE,ZTW ZTZ,ZUB,MTF,MTG
7	FB6 - 0277 - 000		1	SUPPORT, RAIL, LEFT	MTC,PVZ,MTD,MTE,ZTW ZTZ,ZUB,MTF,MTG
8	FB6 - 0278 - 000		1	PLATE, GROUNDING	MTC,PVZ,MTD,MTE,ZTW ZTZ,ZUB,MTF,MTG
9	FB6 - 0289 - 000		1	LEVER, DETECT SENSOR, 1	ZTY,QTL,UVB,UVC,UVD UVE,QTM,UVF,UVG,UVH
					UVJ,UMA,UNA,UPA
	FB6 - 0303 - 000		1	LEVER, DETECT SENSOR, 1	MTC,PVZ,MTD,MTE,ZTW ZTZ,ZUB,MTF,MTG
10	FB6 - 0307 - 000		1	HOLDER, FAN	
11	FB6 - 4556 - 000		1	PLATE, GROUNDING	
12	FB6 - 4557 - 000		1	PLATE, GROUNDING	
13	FB6 - 4647 - 000		1	FRONT GUIDE, CARTRIDGE, UPPER	
14	FB6 - 4648 - 000		1	FRONT GUIDE, CARTRIDGE, LOWER	
15	FB6 - 4652 - 000		2	HOOK, FRONT PANEL RELEASE	
16	FB6 - 4653 - 000		1	LEVER, FRONT PANEL DETECT	
17	FB6 - 4654 - 000		1	SHAFT, RELEASE HOOK	
18	FB6 - 4655 - 000		1	SHAFT, RELEASE HOOK	
19	FB6 - 4657 - 000		1	LEVER, TONER BOTTLE SENSOR	
20	FB6 - 4658 - 000		1	CAM, LEVER EVACUATE	
21	FB6 - 4660 - 000		1	SHAFT, SENSOR LEVER	
22	FB6 - 4661 - 000		1	SHAFT, EVACUATE CAM	
23	FC5 - 0039 - 000		1	SEAL	
24	FG6 - 9556 - 000		1	SENSOR CONNECT PCB ASSEMBLY	
24A	FG6 - 9853 - 000		1	CABLE, TONER BOTTLE	J652,6521
25	FG6 - 9848 - 000		1	CABLE, HUMIDITY SENSOR	J653,6530
26	FG6 - 9849 - 000		1	CABLE, FRONT PANEL SWITCH	SW2 J3140

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
102 - 27	FH2 - 6934 - 000		1	CABLE, FLAT	J316,801
28	FH6 - 1921 - 000		1	FAN	FM1 J3124
29	FH7 - 7611 - 000		1	HUMIDITY SENSOR UNIT	HS
30	FS7 - 2694 - 000		1	SPRING, COMPRESSION	
31	FS7 - 2921 - 000		2	SPRING, TENSION	
32	FS7 - 2922 - 000		1	SPRING, TORSION	
33	FS7 - 2923 - 000		1	SPRING, TORSION	
34	FS7 - 2924 - 000		1	SPRING, TENSION	
35	WG8 - 5309 - 000		1	PHOTO-INTERRUPTER	PS11 J6521
36	XA9 - 0554 - 000		1	SCREW,MACH.,TRUSS HEAD,M2.3X10	
37	XA9 - 0813 - 000		1	SCREW,RS,M3X8	MTC,PVZ,MTD,MTE,ZTW ZTZ,ZUB,MTF,MTG
38	XA9 - 0931 - 000		AR	SCREW, RS, M3X12	
39	XA9 - 0976 - 000		6	SCREW,P,M4X16	MTC,PVZ,MTD,MTE,ZTW ZTZ,ZUB,MTF,MTG
40	XA9 - 1164 - 000		AR	SCREW,RS,M3X6.5	
501	XB3 - 6300 - 800		AR	SCREW,RS,M3X8	
502	XB4 - 7401 - 009		1	SCREW,TAPPING,TRUSS HEAD,M4X10	
503	XB4 - 7403 - 509		2	SCREW,TAPPING,TRUSS HEAD,M4X35	
504	XB6 - 7300 - 807		AR	SCREW,TP,M3X8	
505	XD2 - 1100 - 202		1	RING,E	
506	XD2 - 1100 - 322		1	RING,E	
507	XD2 - 1100 - 502		1	RING,E	
508	XD2 - 1100 - 502		1	RING,E	

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FIGURE 103 INTERNAL COMPONENTS 3

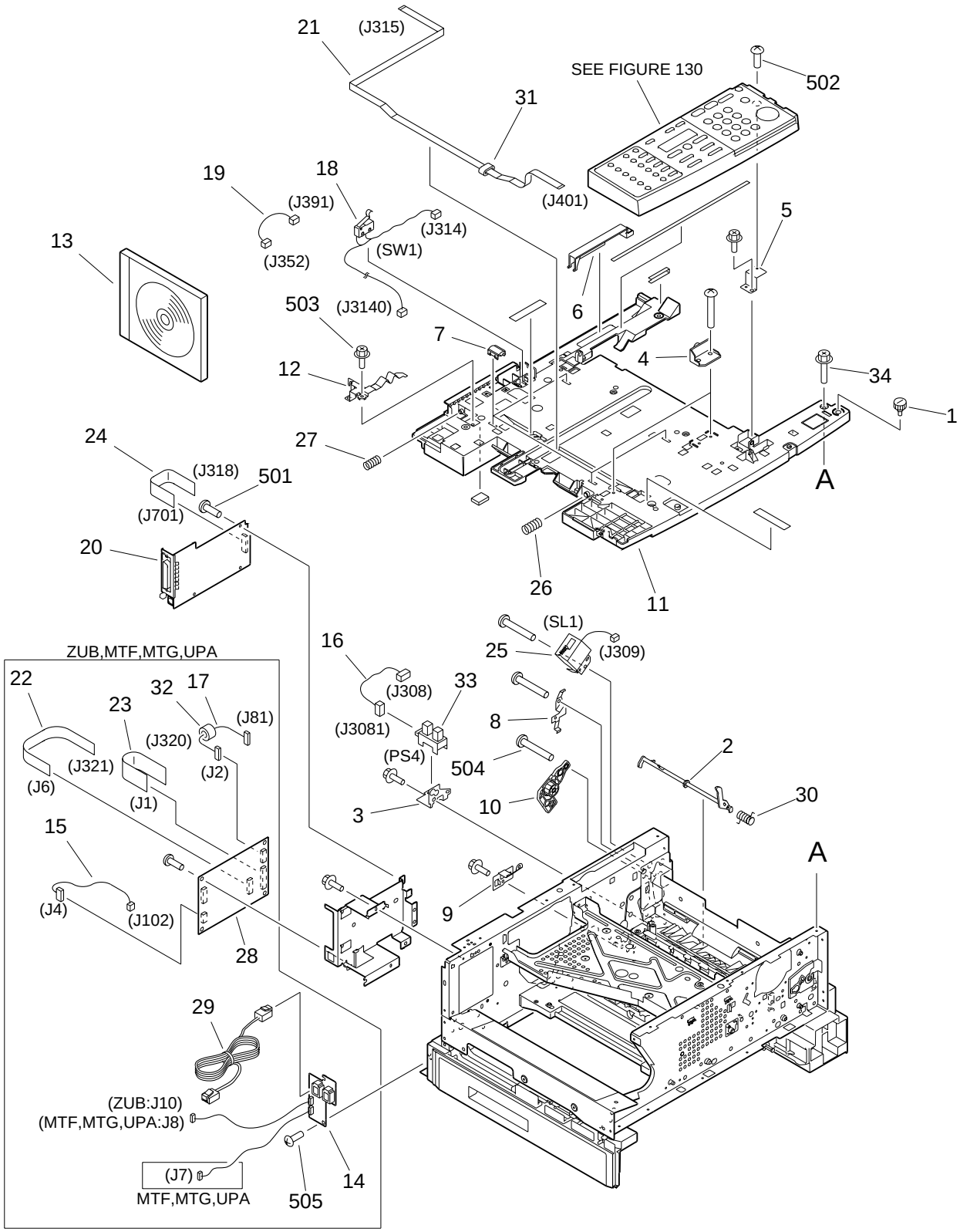

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
103 -	NPN		RF	INTERNAL COMPONENTS 3	
1	FB2 - 5502 - 000		1	SCREW,STEPPED,M3	
2	FB6 - 0075 - 000		1	FLAG, MULTI PICK-UP SENSOR	
3	FB6 - 0076 - 000		1	SUPPORT, MULTI PICK-UP SENSOR	
4	FB6 - 0094 - 000		2	SUPPORT, READER STOP	
5	FB6 - 0147 - 000		1	PLATE, GROUNDING	
6	FB6 - 0179 - 000		1	COVER, DF CABLE	
7	FB6 - 0234 - 000		4	COLLAR, SWING	
8	FB6 - 0252 - 000		1	PLATE, GROUNDING	
9	FB6 - 0253 - 000		1	PLATE, GROUNDING	
10	FB6 - 0256 - 000		1	DAMPER GEAR UNIT	
11	FB6 - 4638 - 000		1	PANEL, UPPER	
12	FF6 - 1455 - 000		1	PLATE, GROUNDING	
13	FG3 - 3049 - 000		1	CD-ROM, USERSOFTWARE	ZTW,ZTZ,ZUB
	FG3 - 3050 - 000		1	CD-ROM, USERSOFTWARE	ZTY,MTC,PVZ,QTL,UVB UVC,UVD,UVE,MTD,MTE
					QTM,UVF,UVG,UVH,UVJ
	FG3 - 3051 - 00S		1	CD-ROM, USERSOFTWARE	UMA,UNA,UPA
	FG3 - 3052 - 000		1	CD-ROM, USERSOFTWARE	MTF,MTG
14	FG6 - 8829 - 000		1	MODULAR JACK PCB ASSEMBLY	ZUB
	FG6 - 8830 - 000		1	MODULAR JACK PCB ASSEMBLY	UPA
	FG6 - 8831 - 000		1	MODULAR JACK PCB ASSEMBLY	MTF,MTG
15	FG6 - 8840 - 000		1	CABLE, PSEUDO, CI	ZUB,MTF,MTG,UPA J4,102
16	FG6 - 8841 - 000		1	CABLE, MULTI PICK-UP	J308,3081
17	FG6 - 8844 - 000		1	CABLE, NCU ANALOG	ZUB,MTF,MTG,UPA J2,81
18	FG6 - 9850 - 000		1	CABLE, READER/FRONT PANEL	SW1 J314,3140
19	FG6 - 9854 - 000		1	CABLE, SERIAL NUMBER	J352,391
20	FG6 - 9860 - 000		1	PRINTER CONTROLLER PCB ASS'Y	
21	FH2 - 6932 - 000		1	CABLE, FLAT	J315,401
22	FH2 - 6935 - 000		1	CABLE, FLAT	MTF,MTG,UPA J6,321
23	FH2 - 6936 - 000		1	CABLE, FLAT	ZUB,MTF,MTG,UPA J1,320

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
103 - 24	FH2 - 6937 - 000		1	CABLE, FLAT	J318,701
25	FH6 - 5038 - 000		1	SOLENOID	SL1 J309
26	FS7 - 2695 - 000		1	SPRING, COMPRESSION	
27	FS7 - 2696 - 000		1	SPRING, COMPRESSION	
28	HG1 - 4365 - 000		1	NCU PCB ASSEMBLY	ZUB
	HG5 - 2587 - 000		1	NCU PCB ASSEMBLY	UPA
	HG5 - 2598 - 000		1	NCU PCB ASSEMBLY	MTF,MTG
29	HH2 - 2824 - 000		1	CORD, MODULAR	ZUB,MTG
	HH2 - 2478 - 000		1	MODULAR CORD	MTF
30	RB2 - 2837 - 000		1	SPRING, TORSION	
31	WE8 - 5908 - 000		1	CORE, RING	
32	WE8 - 5947 - 000		1	CORE, FERRITE	ZUB,MTF,MTG,UPA
33	WG8 - 5309 - 000		1	PHOTO-INTERRUPTER	PS4 J3081
34	XA9 - 1164 - 000		AR	SCREW,RS,M3X6.5	
501	XB1 - 1300 - 807		2	SCREW,MACH.,PAN HEAD,M3X8	
502	XB2 - 7300 - 407		1	SCREW,W/WASHER,M3X4	
503	XB3 - 6300 - 800		AR	SCREW,RS,M3X8	
504	XB4 - 7401 - 009		AR	SCREW,TAPPING,TRUSS HEAD,M4X10	
505	XB6 - 7300 - 807		AR	SCREW,TP,M3X8	

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FIGURE 130 CONTROL PANEL ASSEMBLY

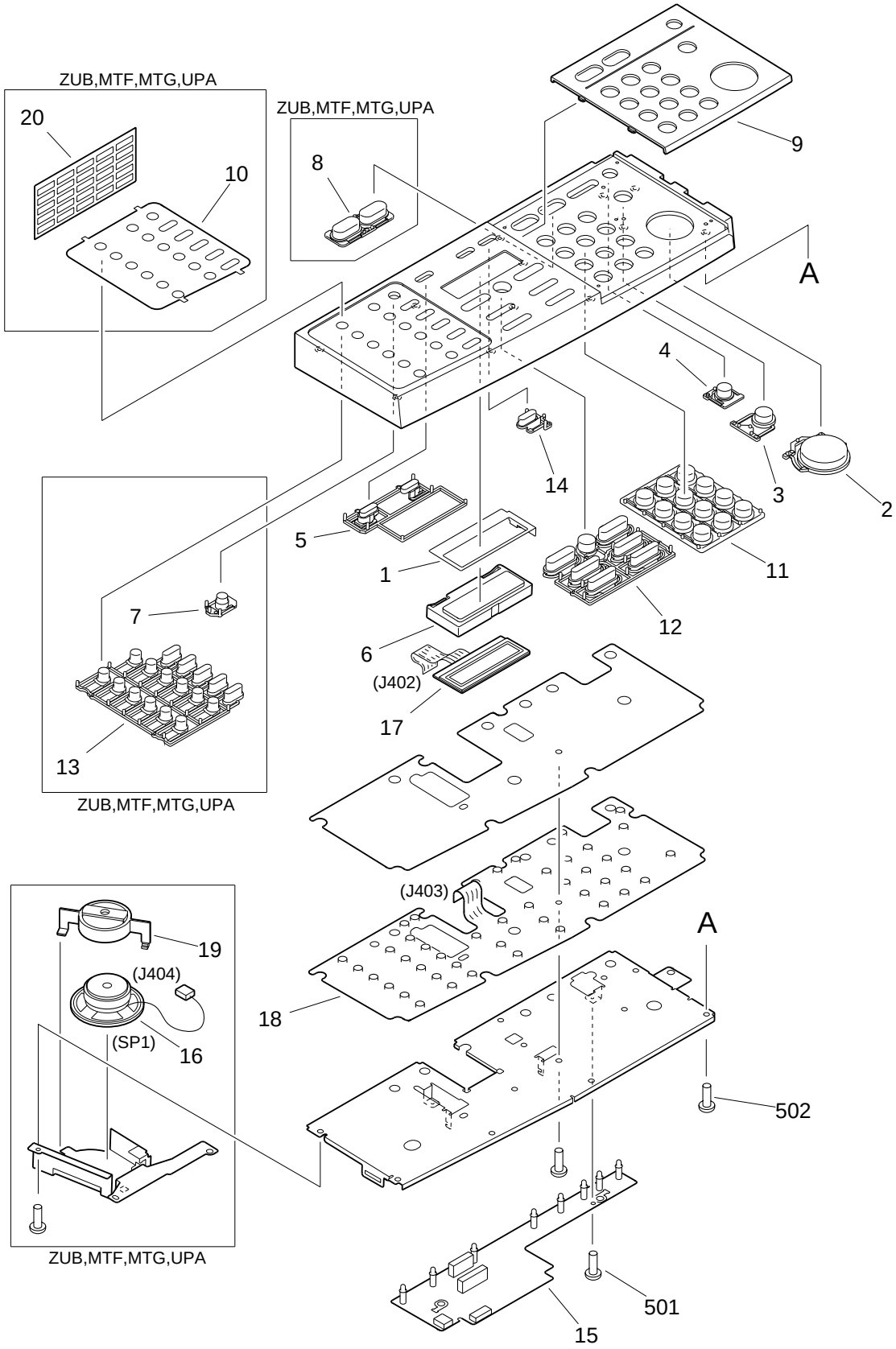

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
130 -	FG6 - 9514 - 000		1	CONTROL PANEL ASSEMBLY	ZTW,ZTZ
	FG6 - 9516 - 000		1	CONTROL PANEL ASSEMBLY	ZTY,QTL,UVB,UVC,UVD UVE,QTM,UVF,UVG,UVH UVJ,UMA,UNA
	FG6 - 9518 - 000		1	CONTROL PANEL ASSEMBLY	MTC,PVZ,MTD,MTE
	FG6 - 9513 - 000		1	CONTROL PANEL ASSEMBLY	ZUB
	FG6 - 9515 - 000		1	CONTROL PANEL ASSEMBLY	UPA
	FG6 - 9517 - 000		1	CONTROL PANEL ASSEMBLY	MTF,MTG
1	FB6 - 0133 - 000		1	PLATE, GROUNDING	
2	FB6 - 0138 - 000		1	KEY TOP, START	
3	FB6 - 0139 - 000		1	KEY TOP, STOP	
4	FB6 - 0140 - 000		1	KEY TOP, ESS	
5	FB6 - 0141 - 000		1	KEY TOP, USER-MODE	
6	FB6 - 0145 - 000		1	CASE, LCD	
7	FB6 - 2299 - 000		1	KEY TOP, FUNCTION	ZUB,MTF,MTG,UPA
8	FB6 - 2323 - 000		1	KEY TOP, CHANGE	ZUB,MTF,MTG
	FB6 - 2324 - 000		1	KEY TOP, CHANGE	UPA
9	FB6 - 4807 - 000		1	COVER, CONTROL PANEL	ZTY,QTL,UVB,UVC,UVD UVE,QTM,UVF,UVG,UVH UVJ,UMA,UNA
	FB6 - 4805 - 000		1	COVER, CONTROL PANEL	ZTW,ZTZ,MTC,PVZ,MTD MTE
	FB6 - 4804 - 000		1	COVER, CONTROL PANEL	ZUB
	FB6 - 4806 - 000		1	COVER, CONTROL PANEL	UPA
	FB6 - 4808 - 000		1	COVER, CONTROL PANEL	MTF,MTG
10	FB6 - 4811 - 000		1	SHEET, ONE-TOUCH	ZUB
	FB6 - 4812 - 000		1	SHEET, ONE-TOUCH	MTF,MTG,UPA:ENGLISH
	FB6 - 4810 - 000		1	SHEET, ONE-TOUCH	UPA:FRENCH
	FB6 - 4809 - 000		1	SHEET, ONE-TOUCH	UPA:GERMAN
	FB6 - 4814 - 000		1	SHEET, ONE-TOUCH	UPA:ITALIAN
11	FB6 - 4815 - 000		1	KEY TOP, NUMBERS	
12	FB6 - 4816 - 000		1	KEY TOP, OK	ZTY,MTC,PVZ,QTL,UVB UVC,UVD,UVE,MTD,MTE QTM,UVF,UVG,UVH,UVJ MTF,MTG,UMA,UNA,UPA

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
130 - 12	FB6 - 4819 - 000		1	KEY TOP, OK	ZTW,ZTZ,ZUB
13	FB6 - 4817 - 000		1	KEY TOP, ONE-TOUCH	ZUB,MTF,MTG,UPA
14	FB6 - 4818 - 000		1	KEY TOP, 2 IN 1	
15	FG6 - 8804 - 000		1	CONTROL PANEL PCB ASSEMBLY	ZUB,MTF,MTG,UPA
	FG6 - 8805 - 000		1	CONTROL PANEL PCB ASSEMBLY	EXCEPT ZUB,MTF EXCEPT MTG,UPA
16	FH5 - 3221 - 000		1	SPEAKER	ZUB,MTF,MTG,UPA SP1 J404
17	FH6 - 0813 - 000		1	LCD CONTROL PANEL UNIT	J402
18	FH7 - 6337 - 000		1	SWITCH, MEMBRANE	J403
19	HB1 - 3023 - 000		1	HOLDER, SPEAKER	ZUB,MTF,MTG,UPA
20	HB1 - 5127 - 000		1	LABEL, FAX DESTINATION	ZUB,MTF,MTG,UPA
501	XB1 - 2300 - 607		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB4 - 5300 - 809		10	SCREW,P,M3X8	

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FIGURE 160

COPYBOARD COVER ASSEMBLY(ZTY,MTC,PVZ, QTL,UVB,UVC,UVD,UVE,ZTW,UMA)

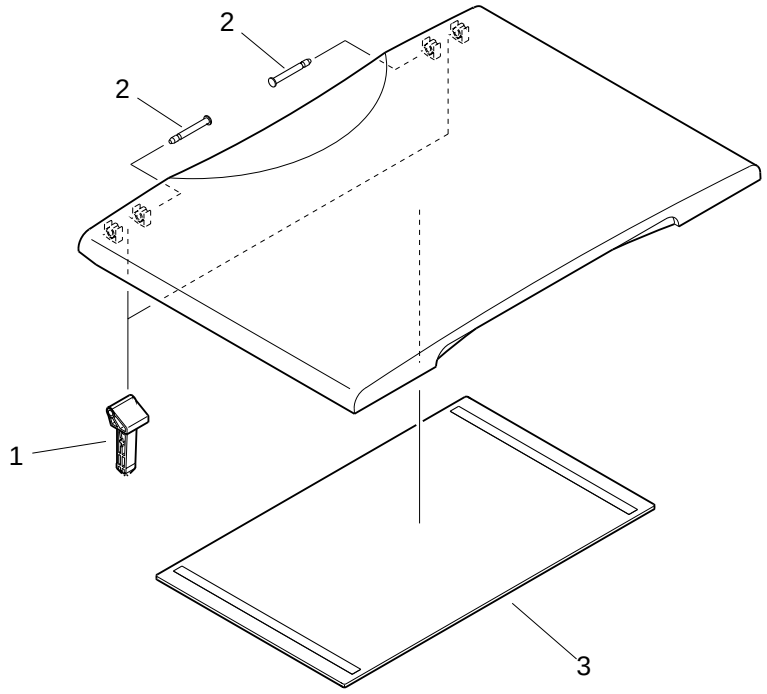

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
160 -	FG6 - 7944 - 000		1	COPYBOARD COVER ASSEMBLY	ZTY,MTC,PVZ,QTL,UVB UVC,UVD,UVE,ZTW,UMA
1	FB6 - 0330 - 000		2	HINGE, COPYBOARD COVER	
2	FB6 - 0332 - 000		2	SHAFT, HINGE	
3	FB6 - 4237 - 000		1	SHEET, COPYBOARD	

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FIGURE 161

ADF ASSEMBLY(MTD,MTE,QTM,UVF,UVG,UVH, UVJ,ZTZ,ZUB,MTF,MTG,UNA,UPA)(1/2)

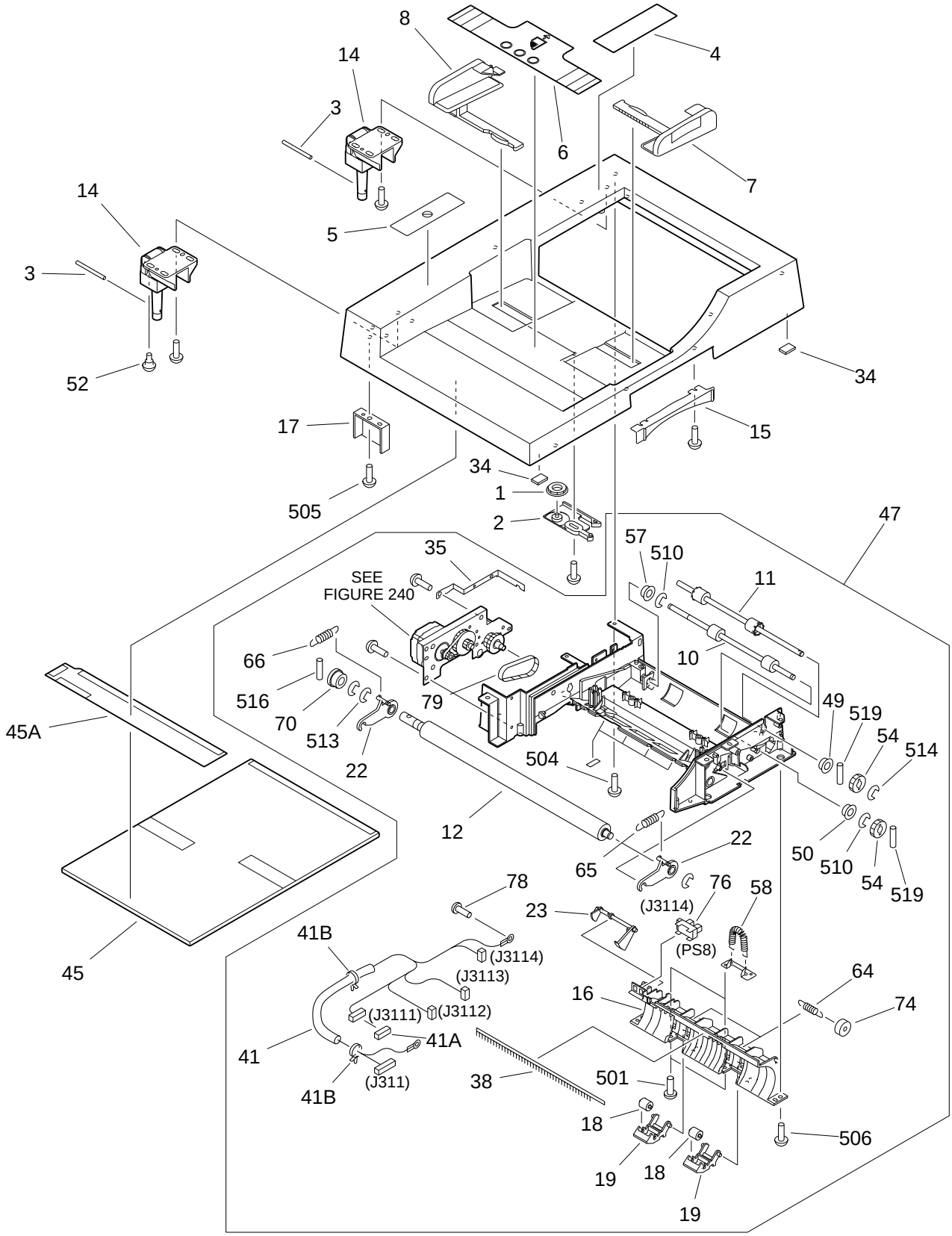

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FIGURE 161

ADF ASSEMBLY(MTD,MTE,QTM,UVF,UVG,UVH, UVJ,ZTZ,ZUB,MTF,MTG,UNA,UPA)(2/2)

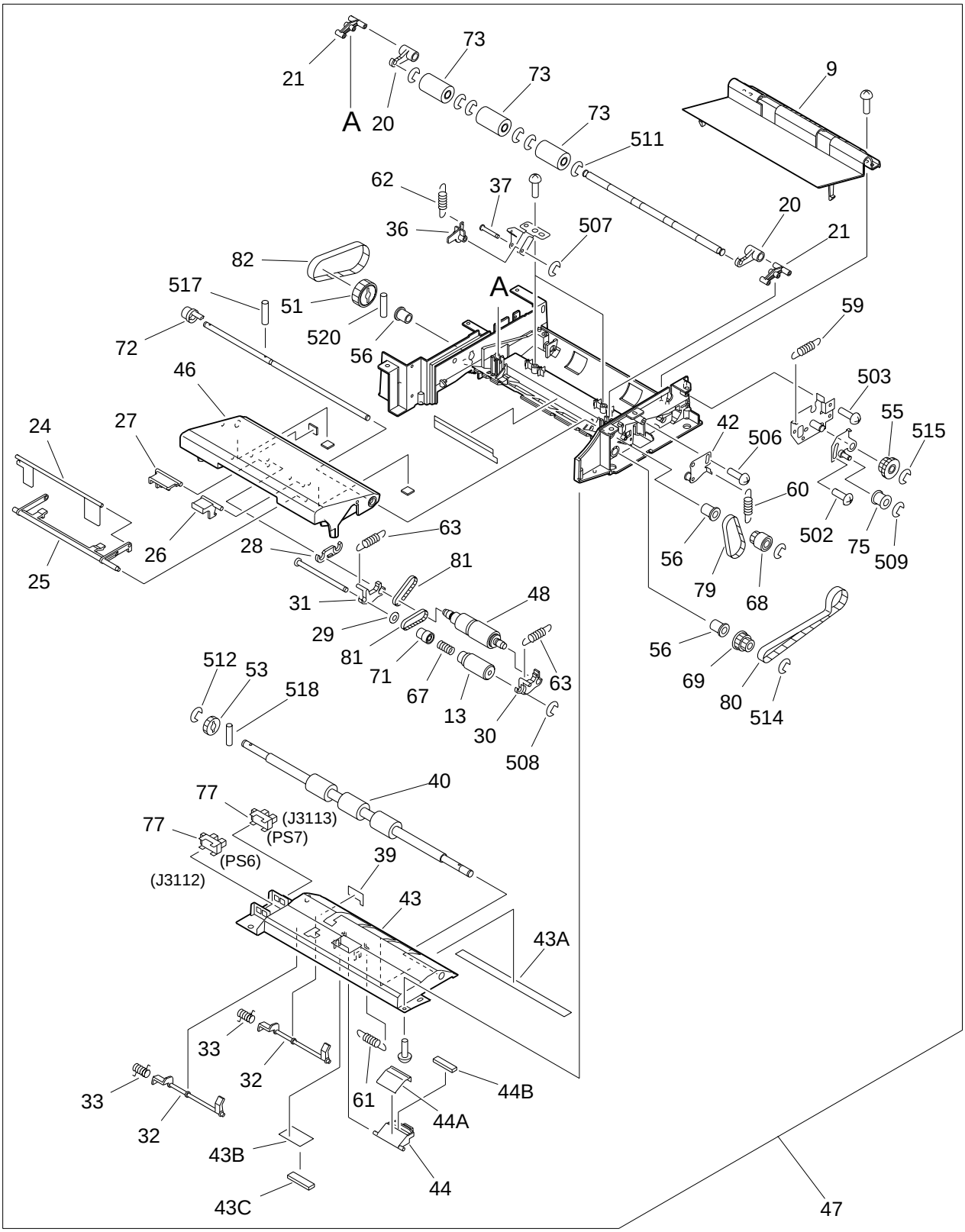

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
161 -	NPN		RF	ADF ASSEMBLY	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB
	NPN		RF	ADF ASSEMBLY	MTF,MTG,UNA,UPA
1	FB3 - 3395 - 000		1	GEAR, 20T	
2	FB3 - 3396 - 000		1	PLATE, SLIDE	
3	FB6 - 0187 - 000		2	PIN, FIXING, DF HINGE	
4	FB6 - 2329 - 000		1	LABEL, "COPYBOARD GLASS CLEAN"	ZTZ,ZUB
	FB6 - 2331 - 000		1	LABEL, "COPYBOARD GLASS CLEAN"	QTM,UVF,UVG,UVH,UVJ UNA,UPA
	FB6 - 2333 - 000		1	LABEL, "COPYBOARD GLASS CLEAN"	MTD,MTE,MTF,MTG
5	FB6 - 5504 - 000		1	LABEL, PROHIBITED DOCUMENTS	ZTZ,ZUB
	FB6 - 5506 - 000		1	LABEL, PROHIBITED DOCUMENTS	QTM,UVF,UVG,UVH,UVJ UNA,UPA
	FB6 - 5507 - 000		1	LABEL, PROHIBITED DOCUMENTS	MTD,MTE,MTF,MTG
6	FB6 - 5514 - 000		1	LABEL, "PAPER SIZE"	ZTZ,ZUB
	FB6 - 5515 - 000		1	LABEL, "PAPER SIZE"	QTM,UVF,UVG,UVH,UVJ
	FB6 - 5516 - 000		1	LABEL, "PAPER SIZE"	MTD,MTE,MTF,MTG
	FB6 - 2330 - 000		1	LABEL, "PAPER SIZE"	UNA,UPA
7	FC5 - 0002 - 000		1	GUIDE, SIDE, FRONT	
8	FC5 - 0003 - 000		1	GUIDE, SIDE, REAR	
9	FC5 - 0004 - 000		1	TRAY, PAPER DELIVERY	
10	FC5 - 0005 - 000		1	ROLLER, PAPER FEED	
11	FC5 - 0006 - 000		1	ROLLER, PAPER DELIVERY	
12	FC5 - 0007 - 000		1	ROLLER, WHITE	
13	FC5 - 0009 - 000		1	ROLLER, PICK-UP	
14	FC5 - 0011 - 000		2	HINGE UNIT	
15	FC5 - 0013 - 000		1	HANDLE	
16	FC5 - 0014 - 000		1	GUIDE, DELIVERY, EXTERNAL	
17	FC5 - 0018 - 000		1	HOLDER, DF DETECT SENSOR	
18	FC5 - 0019 - 000		2	COLLAR, PAPER FEED	
19	FC5 - 0020 - 000		2	HOLDER, PAPER FEED COLLAR	
20	FC5 - 0021 - 000		2	ARM, REGIST. PRESSURE RELEASE	
21	FC5 - 0022 - 000		2	LINK, REGIST. PRESSURE RELEASE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
161 - 22	FC5 - 0023 - 020		2	ARM, SWING	
23	FC5 - 0024 - 000		1	FLAG, DELIVERY SENSOR	
24	FC5 - 0025 - 000		1	SHUTTER	
25	FC5 - 0026 - 000		1	LINK, SHUTTER, 1	
26	FC5 - 0027 - 000		1	LINK, SHUTTER, 2	
27	FC5 - 0028 - 000		1	LINK, SHUTTER, 3	
28	FC5 - 0029 - 000		1	ARM, ROLLER SEPARATION	
29	FC5 - 0034 - 000		1	PAD	
30	FC5 - 0035 - 000		1	ARM, PAPER PICK-UP, FRONT	
31	FC5 - 0036 - 000		1	ARM, PAPER PICK-UP, REAR	
32	FC5 - 0037 - 000		2	FLAG, PAPER PICK-UP SENSOR	
33	FC5 - 0038 - 000		2	SPRING, TORSION	
34	FC5 - 0039 - 000		3	SEAL	
35	FC5 - 0047 - 000		1	PLATE, GROUNDING	
36	FC5 - 0052 - 000		2	ARM, REGIST COLLAR PRESSURE	
37	FC5 - 0054 - 000		2	SHAFT, REGIST PRESSURE ARM	
38	FC5 - 0057 - 000		1	ELIMINATOR, STATIC CHARGE	
39	FC5 - 0066 - 000		1	SHEET, PAPER PICK-UP SENSOR	
40	FC5 - 0070 - 000		1	ROLLER, REGISTRATION	
41	FG6 - 8836 - 000		1	CABLE, ADF	J311,3111-3114
41A	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	J3111
41B	WT2 - 5565 - 000		2	CLAMP, CABLE	
42	FL2 - 0004 - 000		1	ARM, TENSION	
43	FL2 - 0005 - 000		1	GUIDE, REGISTRATION LOWER	
43A	FC5 - 0060 - 000		1	SHEET, REGIST. LOWER GUIDE	
43B	FC5 - 0063 - 000		1	SHEET, PICK-UP	
43C	FC5 - 0064 - 000		1	PAD, PICK-UP	
44	FL2 - 0006 - 000		1	PAD MOUNT UNIT	
44A	FC5 - 0042 - 000		1	PAD, RUBBER	
44B	FC5 - 0044 - 000		1	PAD, SPONGE	

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
161 - 45	FL2 - 0007 - 000		1	WHITE SHEET UNIT	
45A	FC5 - 0061 - 000		1	SHEET, A	
46	FL2 - 0008 - 000		1	PANEL, OPEN/CLOSE	
47	FM2 - 0002 - 030	N	1	FRAME, FEEDER ASSEMBLY	
48	FM2 - 0015 - 000		1	SEPARATION ROLLER UNIT	
49	FS1 - 1512 - 000		2	BUSHING	
50	FS1 - 1569 - 000		1	BUSHING	
51	FS2 - 3511 - 000		1	PULLEY, 25T	
52	FS5 - 9740 - 000		1	SCREW,STEPPED,M4	
53	FU5 - 0001 - 000		1	GEAR, 18T	
54	FU5 - 0001 - 000		2	GEAR, 18T	
55	FU5 - 0002 - 000		1	GEAR, 30T/PULLEY 30T	
56	FU5 - 1001 - 000		3	BUSHING	
57	FU5 - 1002 - 000		1	BUSHING	
58	FU5 - 2001 - 000		2	SPRING, TENSION	
59	FU5 - 2002 - 000		1	SPRING, TENSION	
60	FU5 - 2003 - 000		1	SPRING, TENSION	
61	FU5 - 2004 - 000		1	SPRING, TENSION	
62	FU5 - 2005 - 000		2	SPRING, TENSION	
63	FU5 - 2006 - 000		2	SPRING, TENSION	
64	FU5 - 2007 - 000		2	SPRING, TENSION	
65	FU5 - 2008 - 000		1	SPRING, TENSION	
66	FU5 - 2009 - 000		1	SPRING, TENSION	
67	FU5 - 2010 - 000		1	SPRING, COMPRESSION	
68	FU5 - 3001 - 000		1	PULLEY, 18T	
69	FU5 - 3002 - 000		1	PULLEY, 18T/24T	
70	FU5 - 3003 - 000		1	PULLEY, 18T	
71	FU5 - 3006 - 000		1	PULLEY, 14T	
72	FU5 - 3007 - 000		1	PULLEY, 16T	
73	FU5 - 6001 - 000		3	COLLAR, REGISTRATION	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
161 - 74	FU5 - 6002 - 000		2	COLLAR, PAPER DELIVERY	
75	FU5 - 6003 - 000		1	COLLAR, BELT IDLER	
76	WG8 - 5362 - 000		1	PHOTO-INTERRUPTER	PS8 J3114
77	WG8 - 5362 - 000		2	PHOTO-INTERRUPTER	PS6,7 J3112,3113
78	XA9 - 0265 - 000		1	SCREW,W/WASHER,TRUSS HEAD	
79	XF2 - 1605 - 240		2	BELT, TIMING	
80	XF2 - 1611 - 240		1	BELT, TIMING	
81	XF9 - 0404 - 000		2	BELT, COGGED DRIVE, 71T	
82	XF9 - 0525 - 000		1	BELT, TIMING, 59T	
501	XB1 - 2300 - 607		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2400 - 609		1	SCREW,MACH.,TRUSS HEAD,M4X6	
503	XB4 - 5300 - 809		2	SCREW,P,M3X8	
504	XB4 - 5401 - 007		4	SCREW,P,M4X10	
505	XB4 - 5401 - 007		11	SCREW,P,M4X10	
506	XB4 - 5401 - 007		12	SCREW,P,M4X10	
507	XD2 - 1100 - 242		2	RING,E	
508	XD2 - 1100 - 322		1	RING,E	
509	XD2 - 1100 - 402		1	RING,E	
510	XD2 - 1100 - 402		3	RING,E	
511	XD2 - 1100 - 502		6	RING,E	
512	XD2 - 1100 - 502		1	RING,E	
513	XD2 - 1100 - 502		3	RING,E	
514	XD2 - 1100 - 502		5	RING,E	
515	XD2 - 1100 - 642		1	RING,E	
516	XD3 - 2200 - 082		1	PIN,DOWEL	
517	XD3 - 2200 - 102		1	PIN,DOWEL	
518	XD3 - 2200 - 102		1	PIN,DOWEL	
519	XD3 - 2200 - 102		3	PIN,DOWEL	
520	XD3 - 2200 - 122		1	PIN,DOWEL	

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FIGURE 210 READER ASSEMBLY

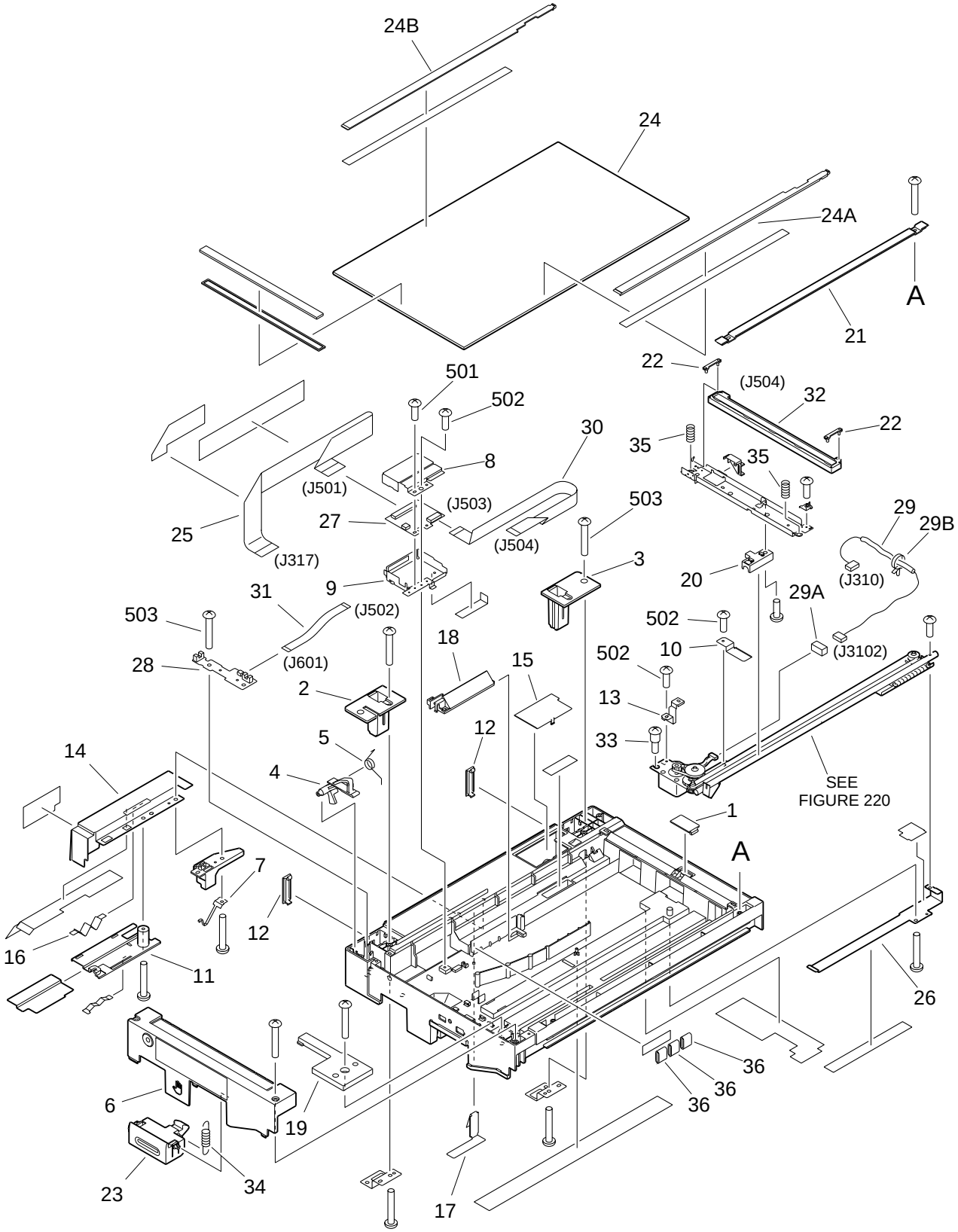

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
210 -	NPN		RF	READER ASSEMBLY	
1	FB6 - 0171 - 000		1	COVER, BLANKING, SMALL	
2	FB6 - 0172 - 000		1	MOUNT, DF, LEFT	
3	FB6 - 0173 - 000		1	MOUNT, DF, RIGHT	
4	FB6 - 0176 - 000		1	FLAG, SENSOR	
5	FB6 - 0177 - 000		1	SPRING, TORSION	
6	FB6 - 0181 - 000		1	GUIDE, DOCUMENT STOP	
7	FB6 - 0182 - 000		1	SPRING, LEAF	
8	FB6 - 0183 - 000		1	SHIELD, UPPER	
9	FB6 - 0184 - 000		1	SHIELD, LOWER	
10	FB6 - 0185 - 000		1	PLATE, GROUNDING, LEFT	
11	FB6 - 0189 - 000		1	REAR COVER, LOWER	
12	FB6 - 0191 - 000		2	COVER, REAR	
13	FB6 - 0197 - 000		1	PLATE, GROUNDING	
14	FB6 - 0198 - 000		1	COVER, SHIELD	
15	FB6 - 0204 - 000		1	COVER, BLANKING	ZTY,MTC,PVZ,QTL,UVB UVC,UVD,UVE,ZTW
	FB6 - 0178 - 000		1	COVER, READER	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB
16	FB6 - 0208 - 000		1	SPRING, LEAF	
17	FB6 - 0210 - 000		1	SPRING, LEAF	
18	FB6 - 0211 - 000		1	GUIDE, PRESS DOWN	
19	FB6 - 0212 - 000		1	GUIDE, PRESS DOWN	
20	FB6 - 0224 - 000		1	BLOCK, SLIDE	
21	FB6 - 0229 - 000		1	COVER, FRONT	
22	FB6 - 0237 - 000		2	SPACER	
23	FB6 - 0324 - 000		1	LEVER, READER	
24	FF6 - 1435 - 000		1	GLASS, COPYBOARD	
24A	FB6 - 0202 - 000		1	GUIDE, POSITIONING, FRONT	
24B	FB6 - 0203 - 000		1	GUIDE, POSITIONING, REAR	
25	FF6 - 1443 - 000		1	CABLE, FLAT	J317,501
26	FF6 - 1456 - 000		1	PLATE, GROUNDING, RIGHT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
210 - 27	FG6 - 8800 - 000		1	ANALOG PROCESSOR PCB ASSEMBLY	
28	FG6 - 8801 - 000		1	SENSOR PCB ASSEMBLY	
29	FG6 - 8839 - 000		1	CABLE, READER MOTOR CONNECTING	J310,3102
29A	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J3102
29B	WT2 - 5565 - 000		1	CLAMP, CABLE	
30	FH2 - 6929 - 000		1	CABLE, FLAT	J503,504
31	FH2 - 6931 - 000		1	CABLE, FLAT	J502,601
32	FH7 - 7565 - 000		1	CONTACT IMAGE SENSOR UNIT	J504
33	FS5 - 9740 - 000		1	SCREW,STEPPED,M4	
34	FS7 - 2687 - 000		1	SPRING, TENSION	
35	FS7 - 2698 - 000		2	SPRING, COMPRESSION	
36	WE8 - 5885 - 000		3	CORE, FERRITE	
501	XB1 - 2300 - 607		2	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB1 - 2300 - 607		5	SCREW,MACH.,TRUSS HEAD,M3X6	
503	XB4 - 5401 - 007		20	SCREW,P,M4X10	

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FIGURE 220 READER DRIVE ASSEMBLY

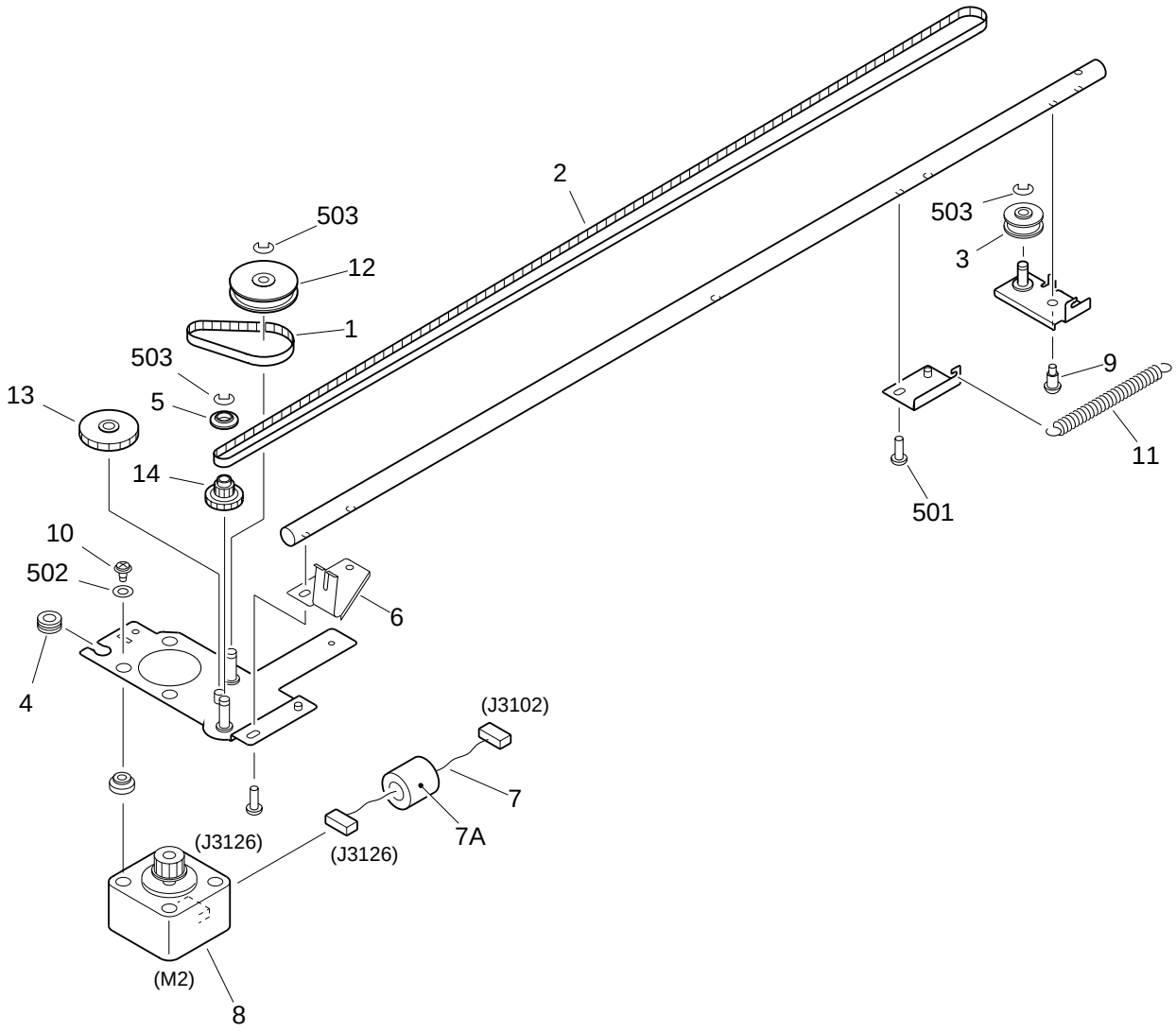

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
220 -	FG6 - 7933 - 000		1	READER DRIVE ASSEMBLY	
1	FB6 - 0214 - 000		1	BELT, MOTOR DRIVE	
2	FB6 - 0215 - 000		1	BELT, TIMING	
3	FB6 - 0216 - 000		1	PULLEY, 20T	
4	FB6 - 0219 - 000		1	GROMMET	
5	FB6 - 0233 - 000		1	FLANGE	
6	FB6 - 0235 - 000		1	SPRING, LEAF	
7	FG6 - 8550 - 000		1	CABLE, READER MOTOR	J3102,3126
7 A	WE8 - 5941 - 000		1	CORE, FERRITE	
8	FH6 - 1922 - 000		1	MOTOR, STEPPING	M2 J3126
9	FS2 - 9478 - 000		1	SCREW, STEPPED, M3X3	
10	FS5 - 9739 - 000		3	SCREW,STEPPED,M3	
11	FS7 - 2701 - 000		1	SPRING, TENSION	
12	FU3 - 0075 - 000		1	PULLEY, 37T/GRAR, 16T	
13	FU3 - 0076 - 000		1	GEAR, 45T	
14	FU3 - 0107 - 000		1	PULLEY, 13T/GEAR, 28T	
501	XB6 - 7300 - 607		2	SCREW,TP,M3X6	
502	XD1 - 1104 - 131		3	SHIM	
503	XD2 - 1100 - 322		3	RING,E	

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FIGURE 240

ADF DRIVE ASSEMBLY(MTD,MTE,QTM,UVF,UVG, UVH,UVJ,ZTZ,ZUB,MTF,MTG,UNA,UPA)

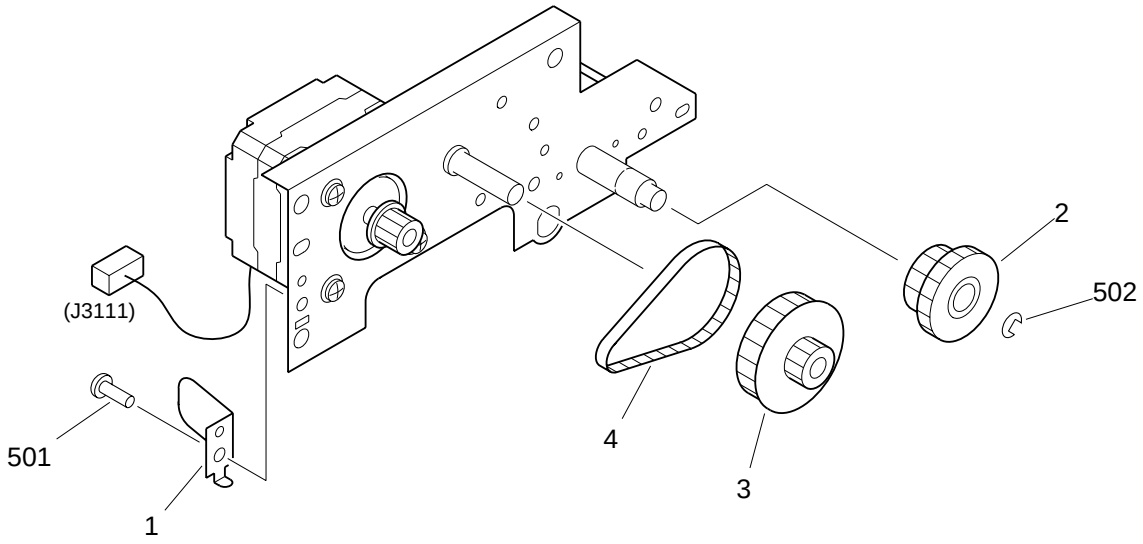

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
240 -	FM2 - 0004 - 000		1	ADF DRIVE ASSEMBLY	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF MTG,UNA,UPA
1	FC5 - 0065 - 000		1	SPRING, LEAF	
2	FU5 - 0002 - 000		1	GEAR, 30T/PULLEY 30T	
3	FU5 - 3004 - 000		1	PULLEY, 20T/48T	
4	XF2 - 1606 - 440		1	BELT, TIMING	
501	XB2 - 7300 - 407		1	SCREW,W/WASHER,M3X4	
502	XD2 - 1100 - 642		1	RING,E	

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FIGURE 250 MAIN DRIVE ASSEMBLY

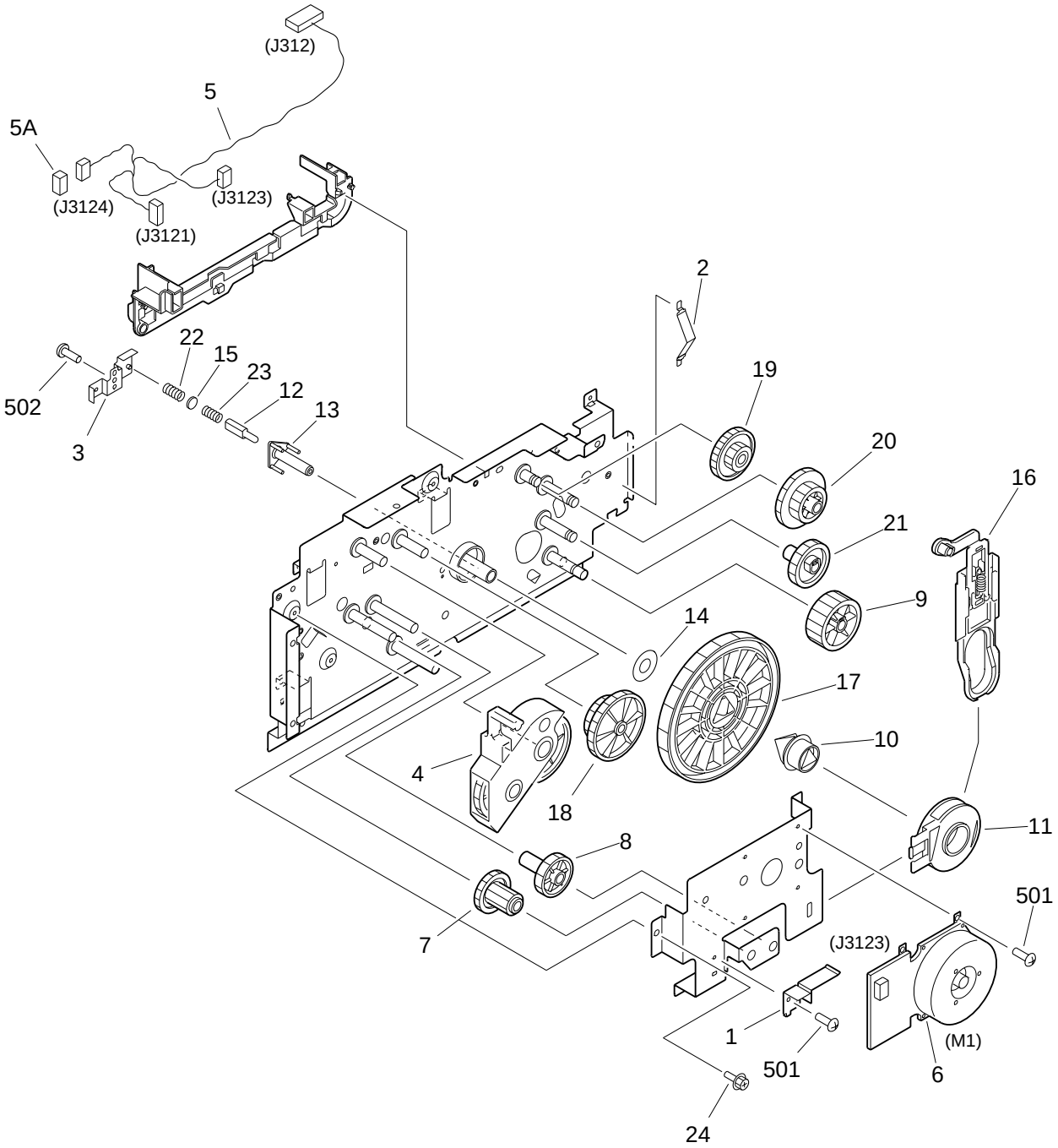

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
250 -	FG6 - 7923 - 000		1	MAIN DRIVE ASSEMBLY	
1	FB6 - 0321 - 000		1	COVER, GEAR	
2	FB6 - 4573 - 000		1	SPRING, LEAF	
3	FB6 - 5519 - 000		1	PLATE, SPRING	
4	FG6 - 7924 - 000		1	SWING GEAR UNIT	
5	FG6 - 8834 - 000		1	CABLE, MOTOR/FAN	J312,3121,3123,3124
5 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J3124
6	FH6 - 1923 - 000		1	MOTOR, DC BRUSHLESS	M1 J3123
7	FU3 - 0068 - 000		1	GEAR, 14T/28T	
8	FU3 - 0069 - 000		1	GEAR ,28T	
9	FU3 - 0070 - 000		1	GEAR, 36T	
10	RB2 - 2935 - 000		1	SHAFT, COUPLING	
11	RB2 - 2936 - 000		1	BUSHING	
12	RB2 - 2943 - 000		1	PIN	
13	RB2 - 2947 - 000		1	HOLDER, PIN	
14	RB2 - 2949 - 000		1	WASHER	
15	RB2 - 2950 - 000		1	FLANGE, SPRING	
16	RG9 - 1473 - 000		1	COUPLING ASS'Y	
17	RS6 - 0446 - 000		1	GEAR, 201T	
18	RS6 - 0447 - 000		1	GEAR, 58T/92T	
19	RS6 - 0448 - 000		1	GEAR, 17T/68T	
20	RS6 - 0449 - 000		1	GEAR, 25T/41T	
21	RS6 - 0450 - 000		1	GEAR, 31T	
22	RS6 - 2027 - 020		1	SPRING, COMPRESSION	
23	RS6 - 2031 - 000		1	SPRING, COMPRESSION	
24	XA9 - 1164 - 000		3	SCREW,RS,M3X6.5	
501	XB1 - 2300 - 607		5	SCREW,MACH.,TRUSS HEAD,M3X6	
502	XB2 - 7300 - 407		1	SCREW,W/WASHER,M3X4	

FIGURE 300 CASSETTE(ZTY)

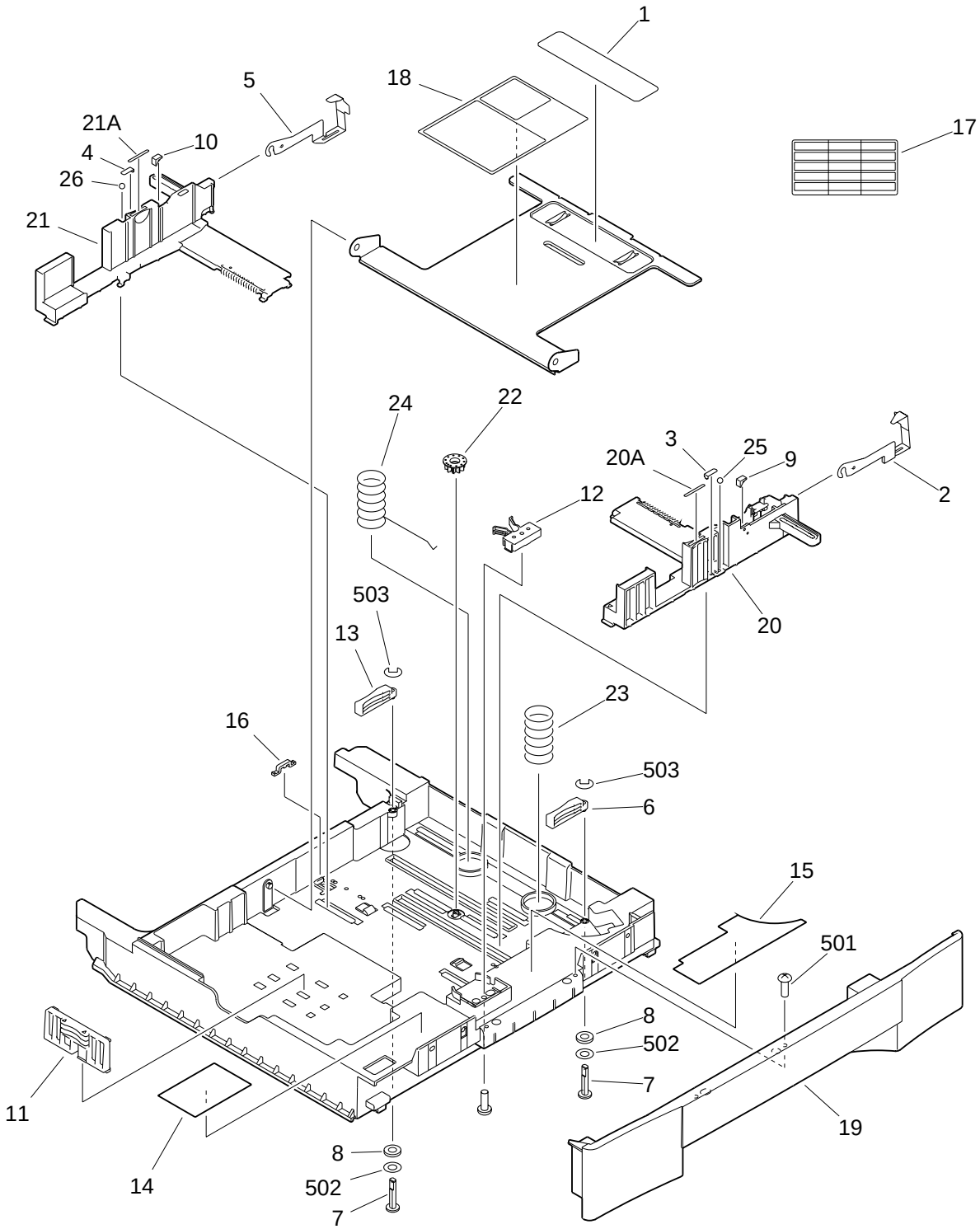

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
300 -	NPN		1	CASSETTE	ZTY
1	FB5 - 0159 - 000		1	SHEET, SEPARATION	
2	FB5 - 0161 - 000		1	CLAW, SEPARATION, FRONT	
3	FB5 - 0165 - 000		1	SPRING, LEAF	
4	FB5 - 0165 - 000		1	SPRING, LEAF	
5	FB5 - 0167 - 000		1	CLAW, SEPARATION, REAR	
6	FB5 - 0168 - 000		1	LEVER, SIDE PLATE LOCK, FRONT	
7	FB5 - 0169 - 000		2	SHAFT, LOCK LEVER	
8	FB5 - 0170 - 000		2	PAD, RUBBER	
9	FB5 - 0171 - 000		1	SUPPORT, CLAW	
10	FB5 - 0171 - 000		1	SUPPORT, CLAW	
11	FB5 - 0172 - 000		1	PLATE, END SIDE LIMIT	
12	FB5 - 0173 - 000		1	GUIDE, POSITIONING	
13	FB5 - 0175 - 000		1	LEVER, SIDE PLATE LOCK, REAR	
14	FB5 - 0176 - 000		1	LABEL, PAPER INSTRUCTION	
15	FB5 - 0177 - 000		1	LABEL, SIZE CHANGE INSTRUCTION	
16	FB5 - 0180 - 000		1	SUPPORT, STOP	
17	FB5 - 0181 - 000		1	LABEL, SIZE CHANGE	
18	FB6 - 0263 - 000		1	LABEL, LIFTING, SIZE CHANGE	
19	FB6 - 0328 - 000		1	PANEL, CASSETTE, FRONT	
20	FF5 - 9034 - 000		1	PLATE, SIDE LIMIT, FRONT	
20A	FB5 - 0178 - 000		1	LABEL, SIDE PLATE OPERATION	
21	FF5 - 9035 - 000		1	PLATE, SIDE LIMIT, REAR	
21A	FB5 - 0178 - 000		1	LABEL, SIDE PLATE OPERATION	
22	FS7 - 0457 - 000		1	GEAR, 10T	
23	FS7 - 2201 - 000		1	SPRING, COMPRESSION	
24	FS7 - 2202 - 000		1	SPRING, COMPRESSION	
25	X71 - 7503 - 000		1	BALL, SLIDE CLICK FEELING	
26	X71 - 7503 - 000		1	BALL, SLIDE CLICK FEELING	
501	XB4 - 7400 - 809		3	SCREW,TAPPING,TRUSS HEAD,M4X8	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
300 - 502	XD1 - 1104 - 635		2	SHIM	
503	XD2 - 1200 - 202		2	RING,E	

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FIGURE 301

CASSETTE(QTL,UVB,UVC,UVD,UVE,QTM,UVF,UVG
UVH,UVJ,UMA,UNA,UPA)

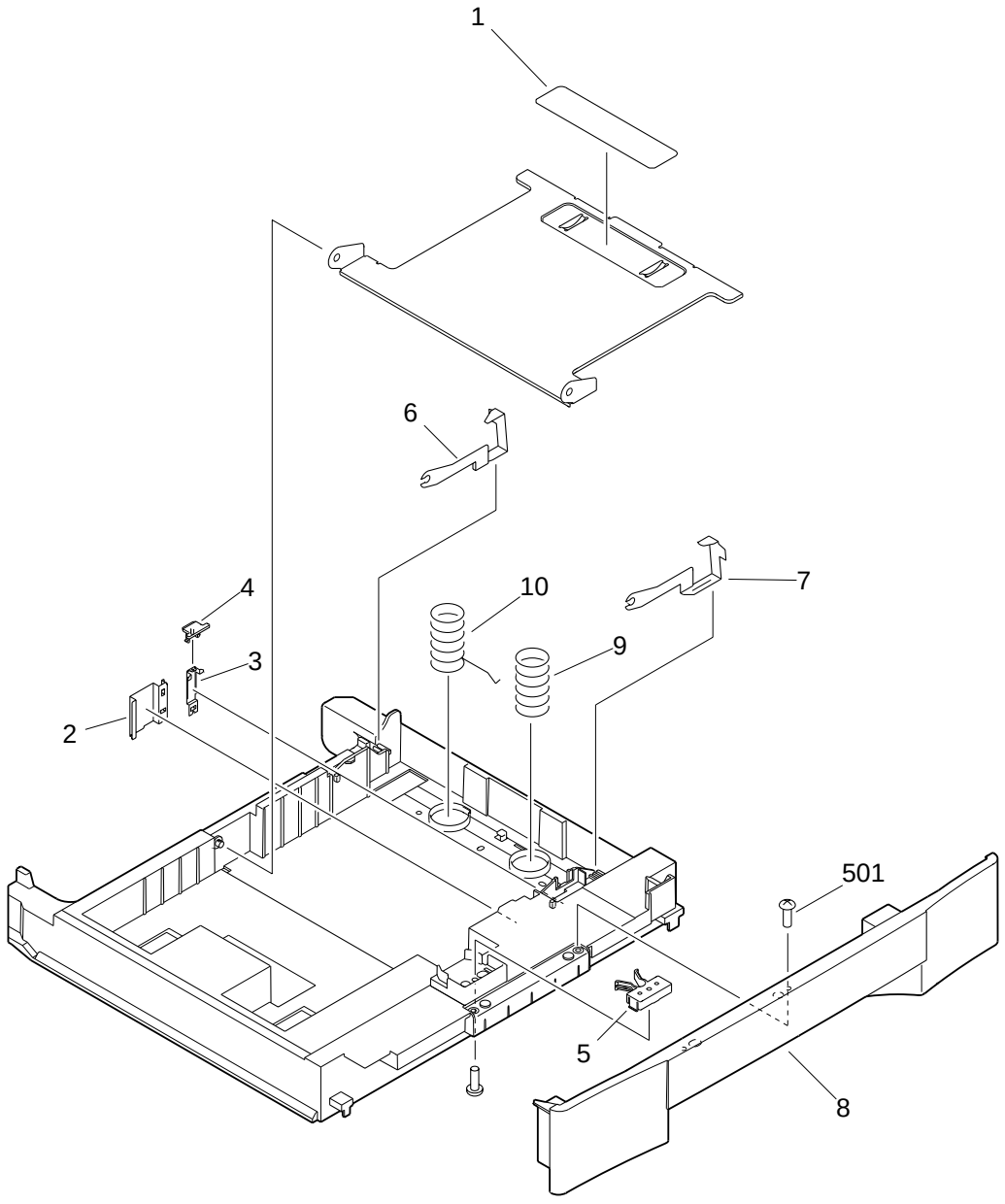

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
301 -	NPN		RF	CASSETTE	QTL,UVB,UVC,UVD,UVE QTM,UVF,UVG,UVH,UVJ UMA,UNA,UPA
1	FB5 - 0159 - 000		1	SHEET, SEPARATION	
2	FB5 - 0162 - 000		1	SPRING, LEAF	
3	FB5 - 0163 - 000		1	SPRING, LEAF	
4	FB5 - 0164 - 000		1	RETAINER, SIDE	
5	FB5 - 0173 - 000		1	GUIDE, POSITIONING	
6	FB5 - 2843 - 00S		1	CLAW, SEPARATION, FRONT	
7	FB5 - 2844 - 00S		1	CLAW, SEPARATION, REAR	
8	FB6 - 0328 - 000		1	PANEL, CASSETTE, FRONT	
9	FS7 - 2201 - 000		1	SPRING, COMPRESSION	
10	FS7 - 2202 - 000		1	SPRING, COMPRESSION	
501	XB4 - 7400 - 809		3	SCREW,TAPPING,TRUSS HEAD,M4X8	

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FIGURE 302 CASSETTE (MTC,PVZ,MTD,MTE,ZTW,ZTZ,ZUB,MTF,MTG)

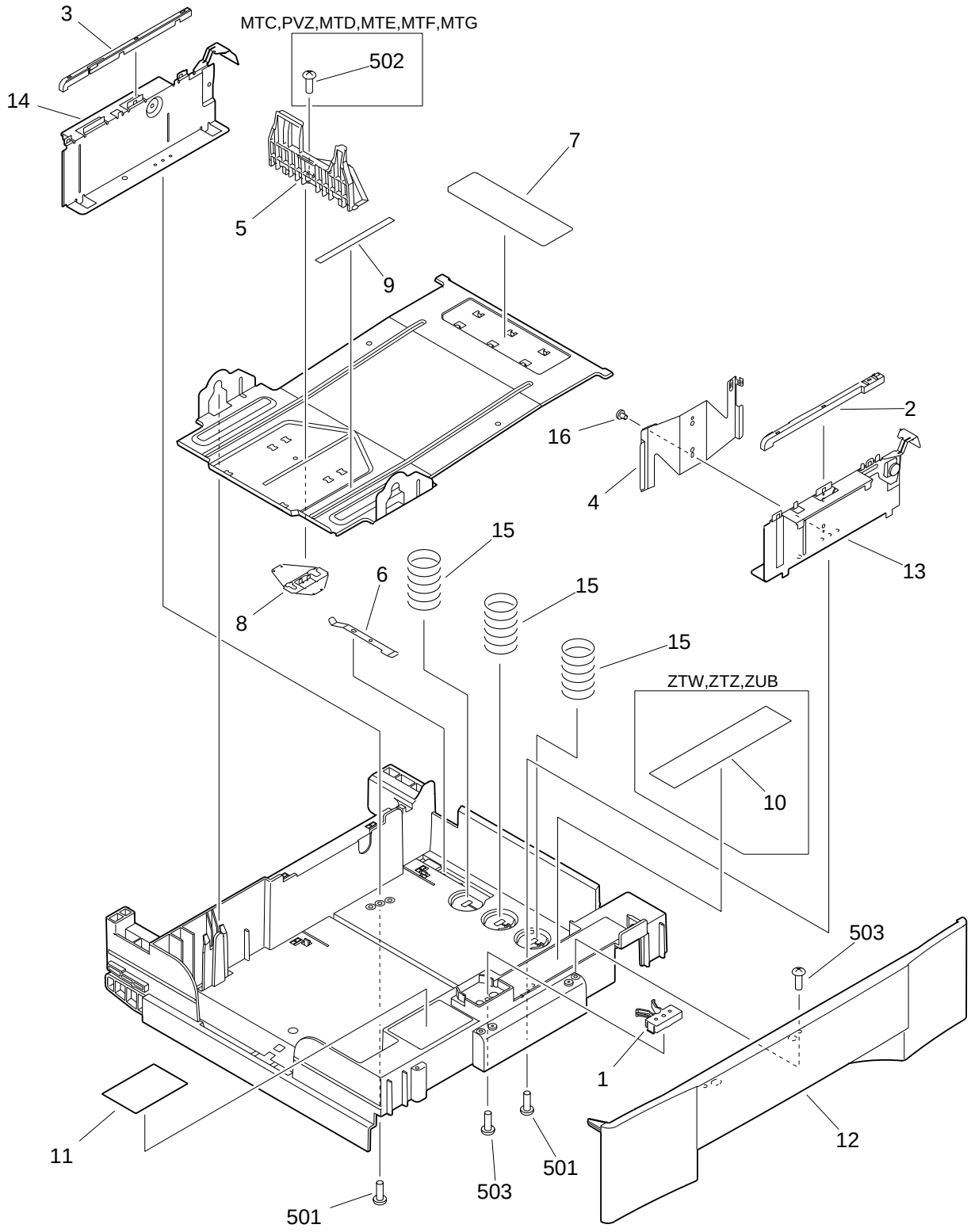

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
302 -	NPN		RF	CASSETTE	MTC,PVZ,MTD,MTE,ZTW ZTZ,ZUB,MTF,MTG
1	FB5 - 0173 - 000		1	GUIDE, POSITIONING	
2	FB5 - 0218 - 000		1	COVER, LIMIT PLATE, FRONT	
3	FB5 - 0219 - 000		1	COVER, LIMIT PLATE, REAR	
4	FB5 - 0220 - 000		1	SPRING, LEAF, SIDE LIMIT	
5	FB5 - 0221 - 000		1	PLATE, END SIDE LIMIT	
6	FB5 - 0222 - 000		1	SPRING, LEAF	
7	FB5 - 0229 - 000		1	SHEET, SEPARATION	
8	FB5 - 0230 - 000		1	SPRING, LEAF, END LIMIT	
9	FB5 - 0231 - 000		1	LABEL, PAPAR SIZE	
10	FB5 - 0232 - 000		1	LABEL, END LIMIT	ZTW,ZTZ,ZUB
11	FB5 - 0233 - 000	N	1	LABEL, PAPER SET	MTC,PVZ,MTD,MTE,MTF MTG
	FB5 - 0234 - 000	N	1	LABEL, PAPER SET	ZTW,ZTZ,ZUB
12	FB6 - 0329 - 000		1	PANEL, CASSETTE, FRONT	
13	FF5 - 9073 - 000		1	PLATE, SIDE LIMIT, FRONT	
14	FF5 - 9074 - 000		1	PLATE, SIDE LIMIT, REAR	
15	FS7 - 2211 - 000		3	SPRING, COMPRESSION	
16	XA9 - 0903 - 000		2	SCREW,M3X5	
501	XB1 - 2300 - 809		2	SCREW,MACH.,TRUSS HEAD,M3X8	
502	XB4 - 7300 - 505		1	SCREW,TAPPING,TRUSS HEAD,M3X5	MTC,PVZ,MTD,MTE,MTF MTG
503	XB4 - 7400 - 809		4	SCREW,TAPPING,TRUSS HEAD,M4X8	

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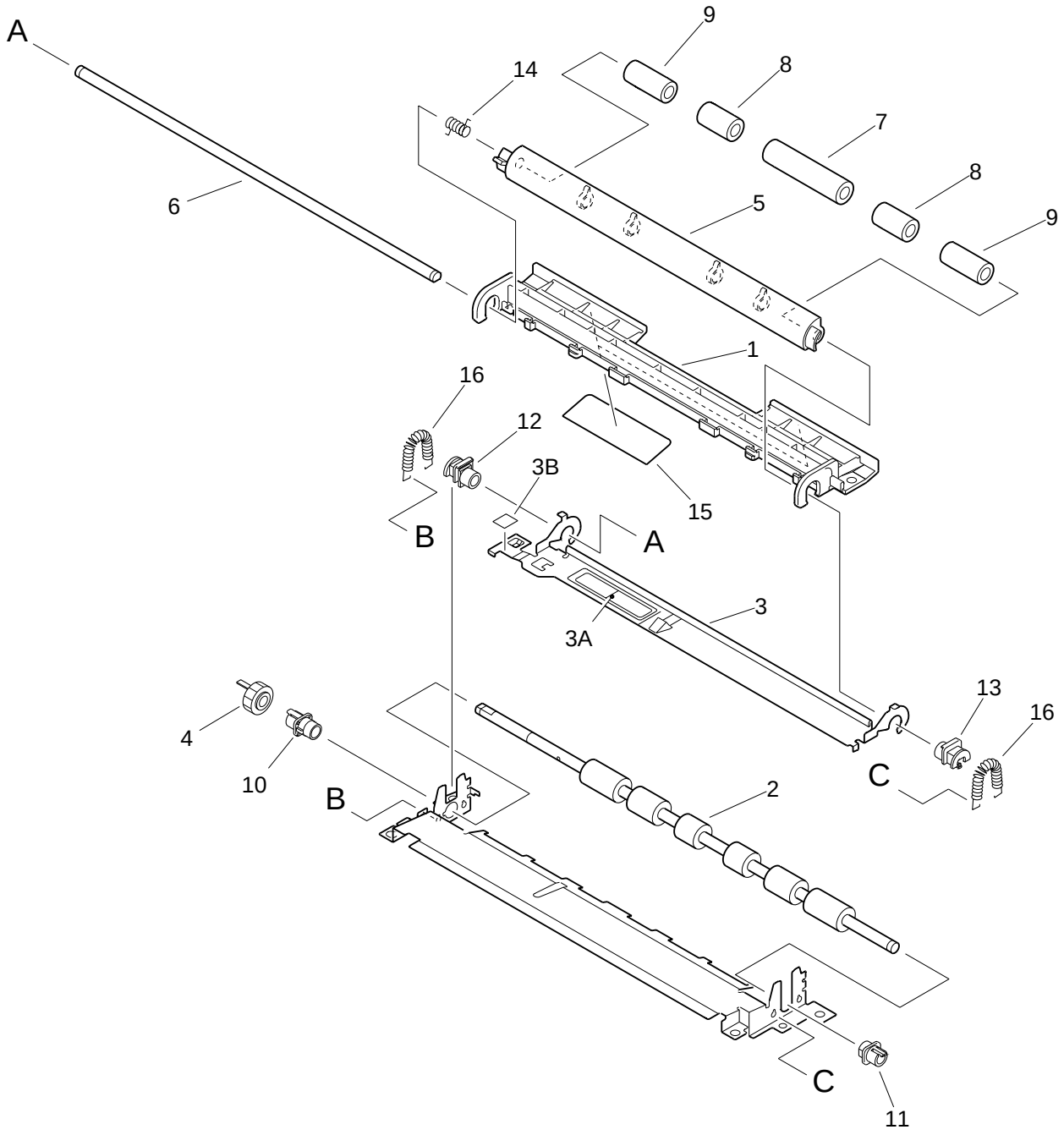
FIGURE 320 REGISTRATION ASSEMBLY



NOTE:This assembly does not include the part shown with key No.4.

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
320 -	FG6 - 7926 - 000		1	REGISTRATION ASSEMBLY	
1	FB6 - 0160 - 000		1	GUIDE, REGISTRATION FRONT	
2	FB6 - 5512 - 000		1	ROLLER, REGISTRATION	
3	FF6 - 1441 - 000		1	GUIDE, TRANSFER, UPPER	
3 A	FB6 - 2302 - 000		1	LABEL, JAM	
3 B	RB2 - 2923 - 000		1	LABEL, TRANSFER GUIDE	
4	FU3 - 0071 - 000		1	GEAR, 14T	SEE NOTE
5	RB2 - 2909 - 000		1	SHUTTER, REGISTRATION	
6	RB2 - 2910 - 000		1	SHAFT, REGISTRATION ROLLER	
7	RB2 - 2911 - 000		1	ROLLER	
8	RB2 - 2912 - 000		2	ROLLER	
9	RB2 - 2913 - 000		2	ROLLER	
10	RB2 - 2918 - 000		1	BUSHING, RIGHT	
11	RB2 - 2919 - 000		1	BUSHING, LEFT	
12	RB2 - 2920 - 000		1	BUSHING	
13	RB2 - 2921 - 000		1	BUSHING	
14	RB2 - 2922 - 000		1	SPRING, TORSION	
15	RB2 - 2933 - 000		2	SHEET, REGISTRATION FRONT	
16	RS6 - 2026 - 000		2	SPRING, TENSION	

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FIGURE 330 PAPER FEEDER ASSEMBLY

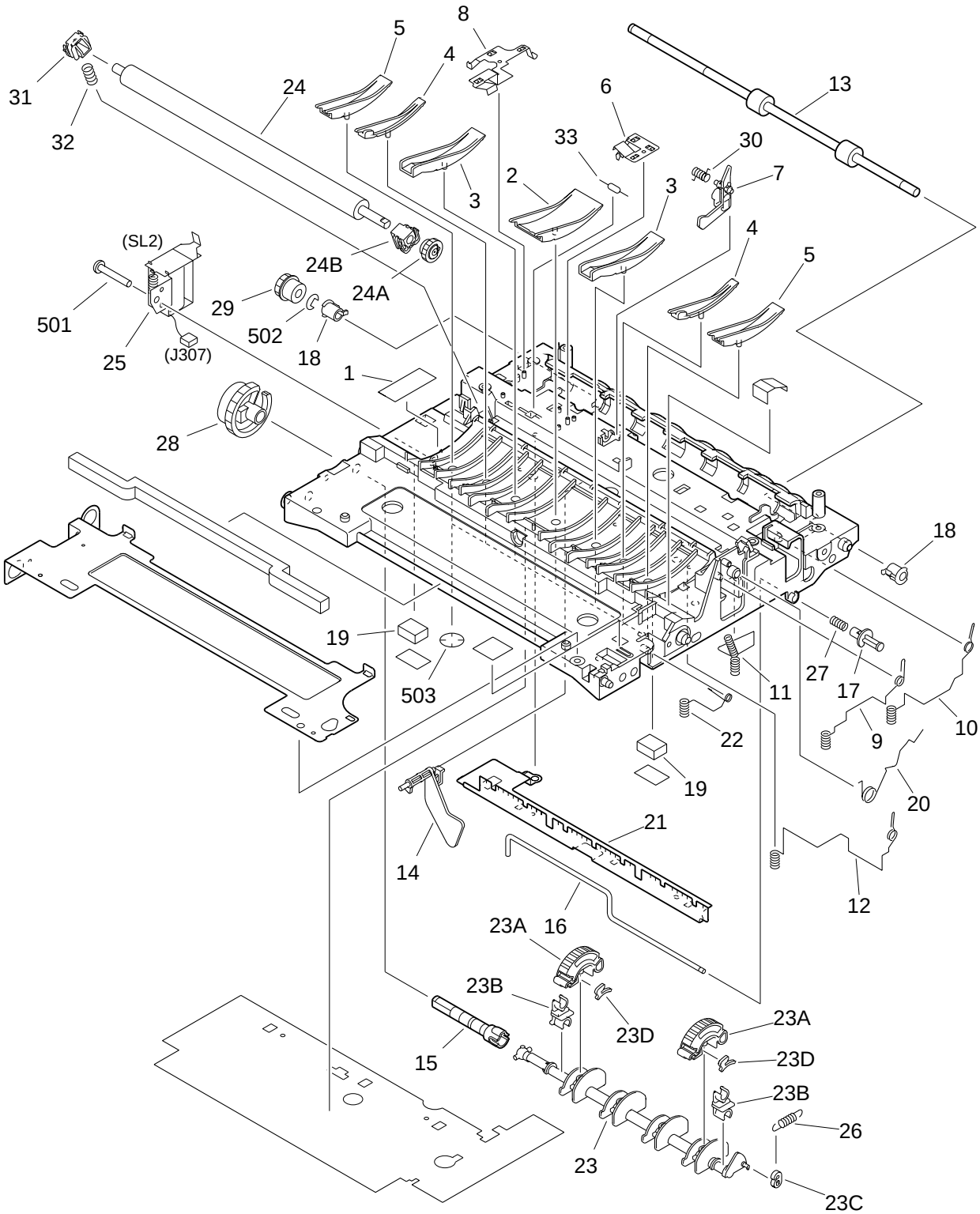

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
330 -	NPN		RF	PAPER FEEDER ASSEMBLY	
1	FB2 - 9653 - 000		1	LABEL, CAUTION	
2	FB6 - 0079 - 000		1	GUIDE, PAPER FEED, 1	
3	FB6 - 0080 - 000		2	GUIDE, PAPER FEED, 2	
4	FB6 - 0081 - 000		2	GUIDE, PAPER FEED, 3	
5	FB6 - 0082 - 000		2	GUIDE, PAPER FEED, 4	
6	FB6 - 0157 - 000		1	SPRING, LEAF	
7	FB6 - 0158 - 000		1	FLAG, REGISTRATION SENSOR	
8	FB6 - 0162 - 000		1	SPRING, LEAF, GROUNDING	
9	FB6 - 0166 - 000		1	SPRING UNIT, CONTACT	
10	FB6 - 0167 - 000		1	SPRING UNIT, CONTACT	
11	FB6 - 0168 - 000		1	SPRING UNIT, CONTACT	
12	FB6 - 0169 - 000		1	SPRING UNIT, CONTACT	
13	FB6 - 0240 - 000		1	ROLLER, PAPER FEED	
14	FB6 - 0241 - 000		1	FLAG, PAPER SENSOR	
15	FB6 - 0245 - 000		1	SHAFT, JOINT	
16	FB6 - 0248 - 000		1	ARM, RETURN	
17	FB6 - 0260 - 000		1	GUIDE, ARM	
18	FB6 - 0261 - 000		2	BUSHING	
19	FB6 - 0274 - 000		2	SEAL, PAPER FEED FRAME	
20	FB6 - 0286 - 000		1	SPRING, TORSION	
21	FB6 - 0296 - 000		1	ELIMINATOR, STATIC CHARGE	
22	FB6 - 0297 - 000		1	SPRING UNIT, CONTACT	
23	FG6 - 7954 - 000		1	PAPER PICK-UP SHAFT ASSEMBLY	
23A	FB4 - 9817 - 030		2	ROLLER, PICK-UP	
23B	FB4 - 9819 - 000		2	HOLDER, PICK-UP SHAFT	
23C	FB4 - 9820 - 000		1	COLLAR, SPRING	
23D	FB4 - 9847 - 000		2	SPACER, PICK-UP ROLLER	
24	FG6 - 9504 - 000		1	TRANSFER ROLLER UNIT	
24A	FU3 - 0441 - 000		1	GEAR, 17T	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
330 - 24B	RB2 - 2925 - 020		1	BUSHING, TRANSFER, LEFT	
25	FH6 - 5037 - 000		1	SOLENOID	SL2 J307
26	FS7 - 2689 - 000		1	SPRING, TENSION	
27	FS7 - 2690 - 000		1	SPRING, COMPRESSION	
28	FU3 - 0073 - 000		1	GEAR, 32T	
29	FU3 - 0074 - 000		1	GEAR, 14T	
30	RB2 - 2843 - 000		1	SPRING, TORSION	
31	RB2 - 2926 - 020		1	BUSHING, TRANSFER, RIGHT	
32	RS6 - 2022 - 000		1	SPRING, COMPRESSION	
33	WA1 - 6525 - 000		1	DIODE, V17C33A	
501	XB4 - 5401 - 007		1	SCREW,P,M4X10	
502	XD2 - 1100 - 502		1	RING,E	
503	XD2 - 2300 - 302		7	RING,TOOTHED LOCK	

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FIGURE 460 LASER SCANNER ASSEMBLY

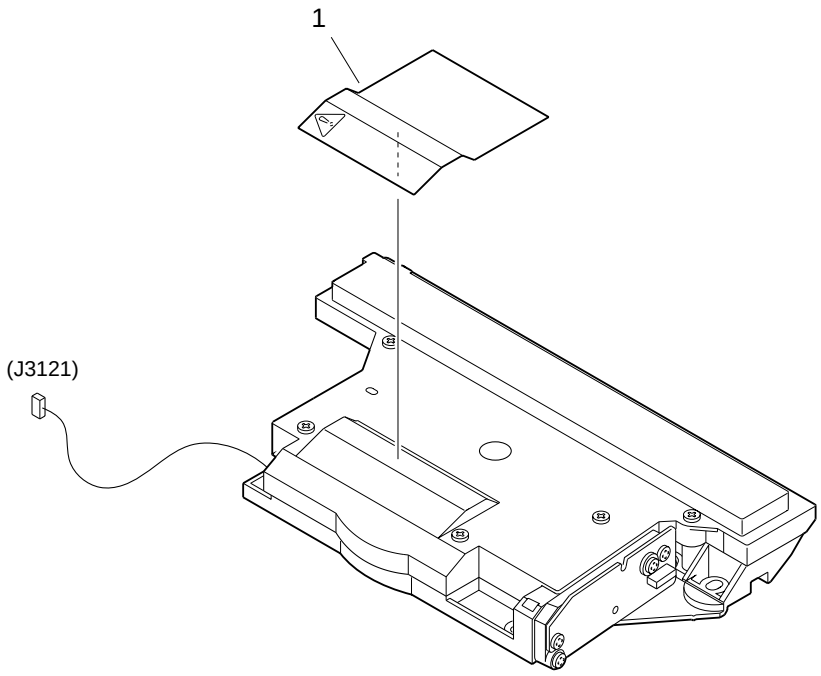

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
460 -	FG6 - 7925 - 000		1	SCANNER ASSEMBLY	
1	RS6 - 8382 - 000		1	LABEL, "WARNING LASER"	

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FIGURE 640 DEVELOPING ASSEMBLY

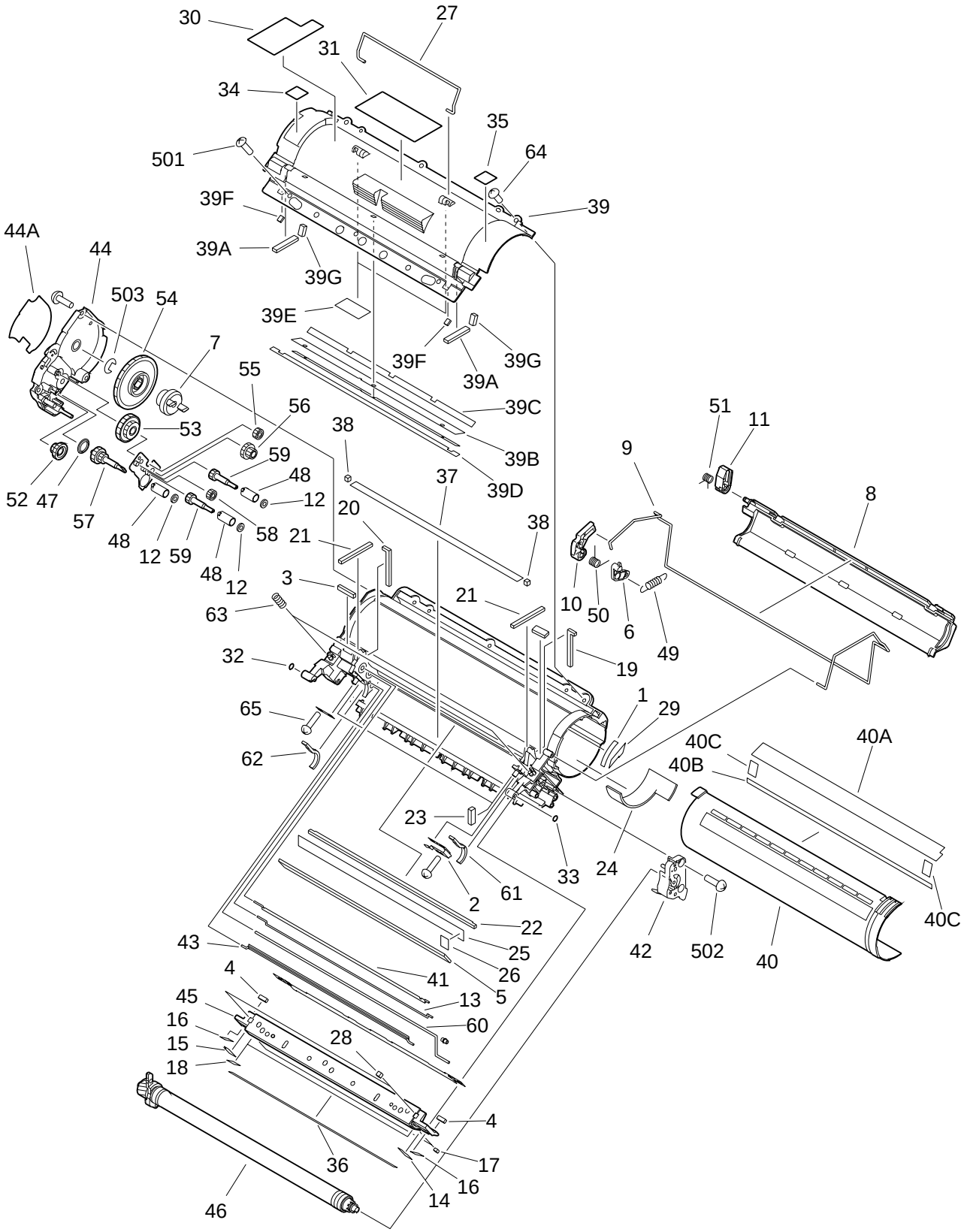

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
640 -	FG6 - 9528 - 000		1	DEVELOPING ASSEMBLY	
1	FB3 - 0687 - 000		1	SEAL, OPEN GUIDE, 1	
2	FB6 - 4672 - 000		1	PLATE, GROUNDING	
3	FB6 - 4677 - 000		2	SEAL, AUXILIARY, 2	
4	FB6 - 4679 - 000		2	SEAL, SCRAPER	
5	FB6 - 4684 - 000		1	SHEET, DEVELOPING CONTAINER	
6	FB6 - 4685 - 000		1	ARM, SHUTTER	
7	FB6 - 4687 - 000		1	JOINT, DRIVE	
8	FB6 - 4689 - 000		1	SHUTTER, DEVELOPING	
9	FB6 - 4690 - 000		1	ROD, SHUTTER	
10	FB6 - 4691 - 000		1	ARM, SHUTTER	
11	FB6 - 4692 - 000		1	ARM, SHUTTER, 2	
12	FB6 - 4693 - 000		3	SEAL, STIRRER GEAR	
13	FB6 - 4694 - 000		1	ROD, STIRRING, 2	
14	FB6 - 4700 - 000		1	SHEET, TONER, FRONT	
15	FB6 - 4701 - 000		1	SHEET, TONER, REAR	
16	FB6 - 4702 - 000		2	SHEET, ROLLER SCRAPER	
17	FB6 - 4703 - 000		2	SEAL, BASE PLATE	
18	FB6 - 4704 - 000		2	SHEET, BLANKING	
19	FB6 - 4705 - 000		1	SEAL, D-S, FRONT	
20	FB6 - 4706 - 000		1	SEAL, D-S, REAR	
21	FB6 - 4707 - 000		2	SEAL, D-S, VERTICAL	
22	FB6 - 4708 - 000		1	SEAL, D-S, SIDE	
23	FB6 - 4709 - 000		2	SEAL, DEVELOPING, SIDE	
24	FB6 - 4710 - 000		1	SEAL, BOTTLE, INTERNAL	
25	FB6 - 4711 - 000		1	SHEET, SHUTTER CLEANING	
26	FB6 - 4712 - 000		1	SHEET, SHUTTER CLEANING, SMALL	
27	FB6 - 4762 - 000		1	HANDLE, DEVELOPING	
28	FB6 - 4764 - 000		2	SEAL, BASE AUXILIARY	
29	FB6 - 4766 - 000		1	SEAL, OPEN GUIDE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
640 - 30	FB6 - 4782 - 000		1	LABEL, DEVELOPING UNIT WARNING	
31	FB6 - 4784 - 000		1	LABEL, DEVEL. ASS'Y INHIBITED	
32	FB6 - 4822 - 000		1	LABEL, JOINT, LEFT	
33	FB6 - 4823 - 000		1	LABEL, JOINT, RIGHT	
34	FB6 - 4824 - 000		1	LABEL, INSTALLATION, LEFT	
35	FB6 - 4825 - 000		1	LABEL, INSTALLATION, RIGHT	
36	FB6 - 4835 - 000		1	SHEET, BLADE BASE	
37	FB6 - 4837 - 000		1	SHEET, PREVENTION	
38	FB6 - 4838 - 000		2	SEAL, MAGNET, SIDE	
39	FF6 - 2289 - 000		1	COVER, DEVELOPING CONTAINER	
39A	FB6 - 4670 - 000		2	SEAL, AUXILIARY, 4	
39B	FB6 - 4674 - 000		1	SHEET, L-S	
39C	FB6 - 4676 - 000		1	SEAL, AUXILIARY SHUTTER	
39D	FB6 - 4713 - 000		1	SEAL, COVER	
39E	FB6 - 4763 - 000		2	SHEET, HANDLE COVER	
39F	FB6 - 4765 - 000		2	SEAL, AUXILIARY, 3	
39G	FB6 - 4829 - 000		2	SEAL, AUXILIARY, 5	
40	FF6 - 2290 - 000		1	SHUTTER, BOTTLE	
40A	FB6 - 4761 - 000		1	SEAL, SHUTTER, HORIZONTAL	
40B	FB6 - 4827 - 000		1	SEAL, SHUTTER, HORIZONTAL	
40C	FB6 - 4828 - 000		2	SEAL, SHUTTER, VERTICAL	
41	FF6 - 2295 - 000		1	ROD, STIRRING, 3	
42	FF6 - 2296 - 000		1	HOLDER, DEVELOPING, LEFT	
43	FF6 - 2297 - 000		1	ROD, DEVELOPING STIRRING	
44	FF6 - 2299 - 000		1	HOLDER, DEVELOPING, RIGHT	
44A	FB6 - 4826 - 000		1	LABEL, INSTALLATION, RIGHT, 2	
45	FG6 - 9532 - 000		1	BLADE UNIT	
46	FG6 - 9533 - 000		1	CYLINDER, DEVELOPING	
47	FS6 - 1091 - 000		1	BUSHING	
48	FS6 - 1094 - 000		3	BUSHING	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
640 - 49	FS7 - 2926 - 000		1	SPRING, TENSION	
50	FS7 - 2927 - 000		1	SPRING, TORSION	
51	FS7 - 2928 - 000		1	SPRING, TORSION	
52	FU3 - 0430 - 000		1	GEAR, 29T/17T	
53	FU3 - 0431 - 000		1	GEAR, 51T/15T	
54	FU3 - 0432 - 000		1	GEAR, 51T	
55	FU3 - 0433 - 000		1	GEAR, 18T	
56	FU3 - 0434 - 000		1	GEAR, 28T/17T	
57	FU3 - 0435 - 000		1	GEAR, 28T/17T	
58	FU3 - 0436 - 000		2	GEAR, 17T	
59	FU3 - 0437 - 000		2	GEAR, 17T	
60	MB5 - 0232 - 000		1	ROD, DEVELOPING ANTENA	
61	MF4 - 0008 - 000		1	SEAL, MAGNET, RIGHT	
62	MF4 - 0009 - 000		1	SEAL, MAGNET, LEFT	
63	MS4 - 5000 - 000		2	SPRING, COMPRESSION	
64	XA9 - 0663 - 000		3	SCREW, W/WASHER, M3X6	
65	XA9 - 0770 - 000		2	SCREW,P,M3X12	
501	XB1 - 2300 - 807		3	SCREW,MACH.,TRUSS HEAD,M3X8	
502	XB4 - 5300 - 806		12	SCREW,P,M3X8	
503	XD2 - 1100 - 502		1	RING,E	

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FIGURE 810 FIXING ASSEMBLY

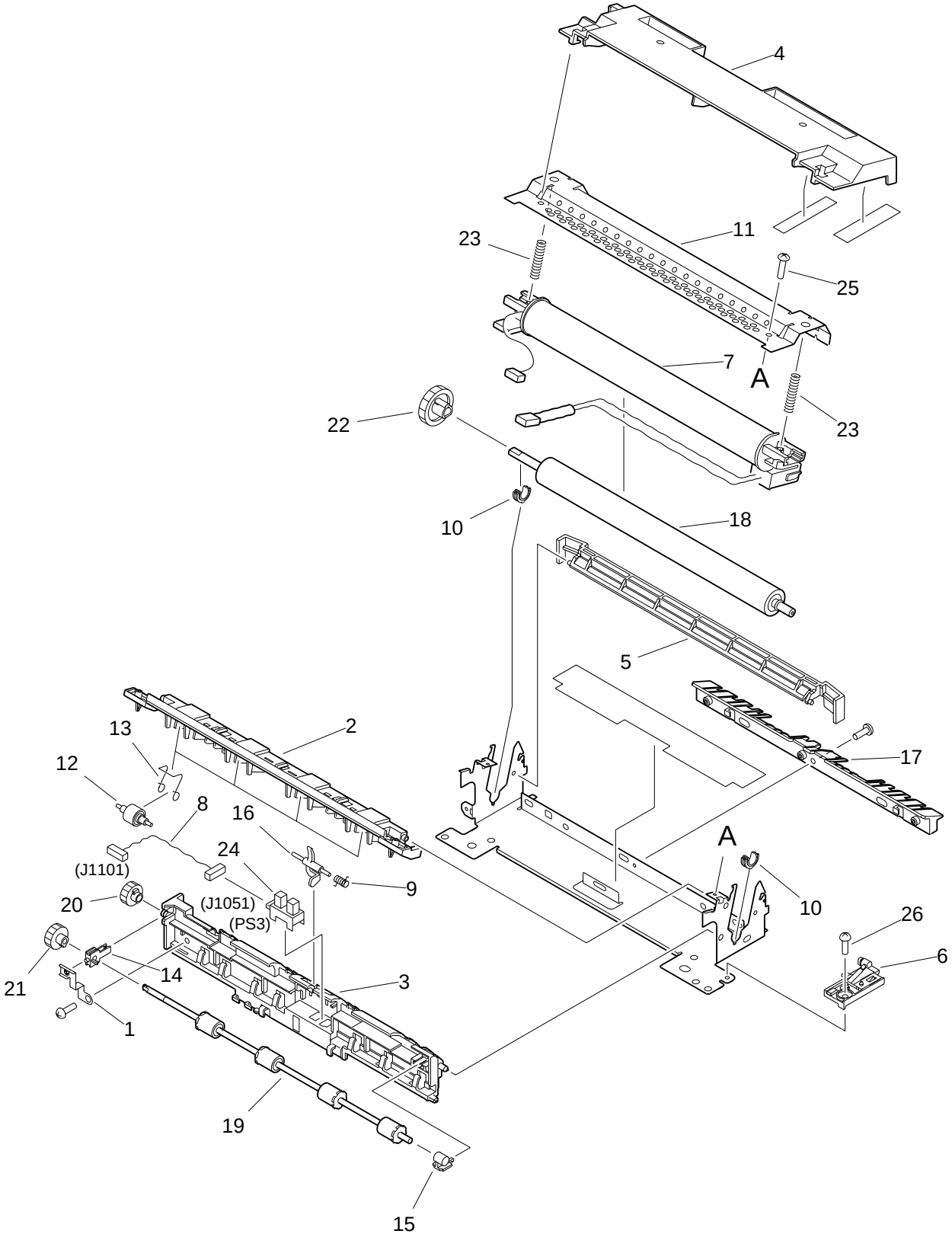

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
810 -	FG6 - 7947 - 000		1	FIXING ASSEMBLY	ZTY,ZTW,ZTZ,ZUB
	FG6 - 7945 - 000		1	FIXING ASSEMBLY	MTC,PVZ,QTL,UVB,UVC UVD,UVE,MTD,MTE,QTM UVF,UVG,UVH,UVJ,MTF MTG,UMA,UNA,UPA
1	FB6 - 0114 - 000		1	PLATE, GROUNDING	
2	FB6 - 0115 - 000		1	GUIDE, SEPARATION, UPPER	
3	FB6 - 0116 - 000		1	GUIDE, SEPARATION, LOWER	
4	FB6 - 0121 - 000		1	COVER, FIXING	
5	FB6 - 0122 - 000		1	GUIDE, FIXING INLET, UPPER	
6	FF6 - 1437 - 000		1	FIXING TERMINAL UNIT	
7	FG6 - 7948 - 000		1	FIXING FILM GUIDE ASSEMBLY	ZTY,ZTW,ZTZ,ZUB
	FG6 - 7946 - 000		1	FIXING FILM GUIDE ASSEMBLY	MTC,PVZ,QTL,UVB,UVC UVD,UVE,MTD,MTE,QTM UVF,UVG,UVH,UVJ,MTF MTG,UMA,UNA,UPA
8	FG6 - 8849 - 000		1	CABLE, DELIVERY SENSOR	J1101,1051
9	FS7 - 2700 - 000		1	SPRING, TORSION	
10	RB2 - 2973 - 000		2	BUSHING	
11	RB2 - 2975 - 000		1	PLATE, PRESSURE	
12	RB2 - 2977 - 000		4	ROLLER, DELIVERY	
13	RB2 - 2978 - 000		4	SPRING, COMPRESSION	
14	RB2 - 2985 - 000		1	BUSHING	
15	RB2 - 2986 - 000		1	BUSHING	
16	RB2 - 6351 - 000		1	LEVER, DELIVERY	
17	RB2 - 6357 - 000		1	GUIDE, ENTRANCE	
18	RF5 - 2601 - 000		1	ROLLER, PRESSURE	
19	RF5 - 2603 - 000		1	ROLLER, DELIVERY	
20	RS6 - 0442 - 000		1	GEAR, 14T	
21	RS6 - 0443 - 000		1	GEAR, 15T	
22	RS6 - 0458 - 000		1	GEAR, 26T	
23	RS6 - 2029 - 000		2	SPRING, COMPRESSION	
24	WG8 - 5309 - 000		1	PHOTO-INTERRUPTER	PS3 J1051
25	XA9 - 0836 - 000		2	SCREW,TP,M3X6	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
810 - 26	XA9 - 0924 - 000		3	SCREW,W/WASHER,M3X8	

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FIGURE 930 PCB ASSEMBLY

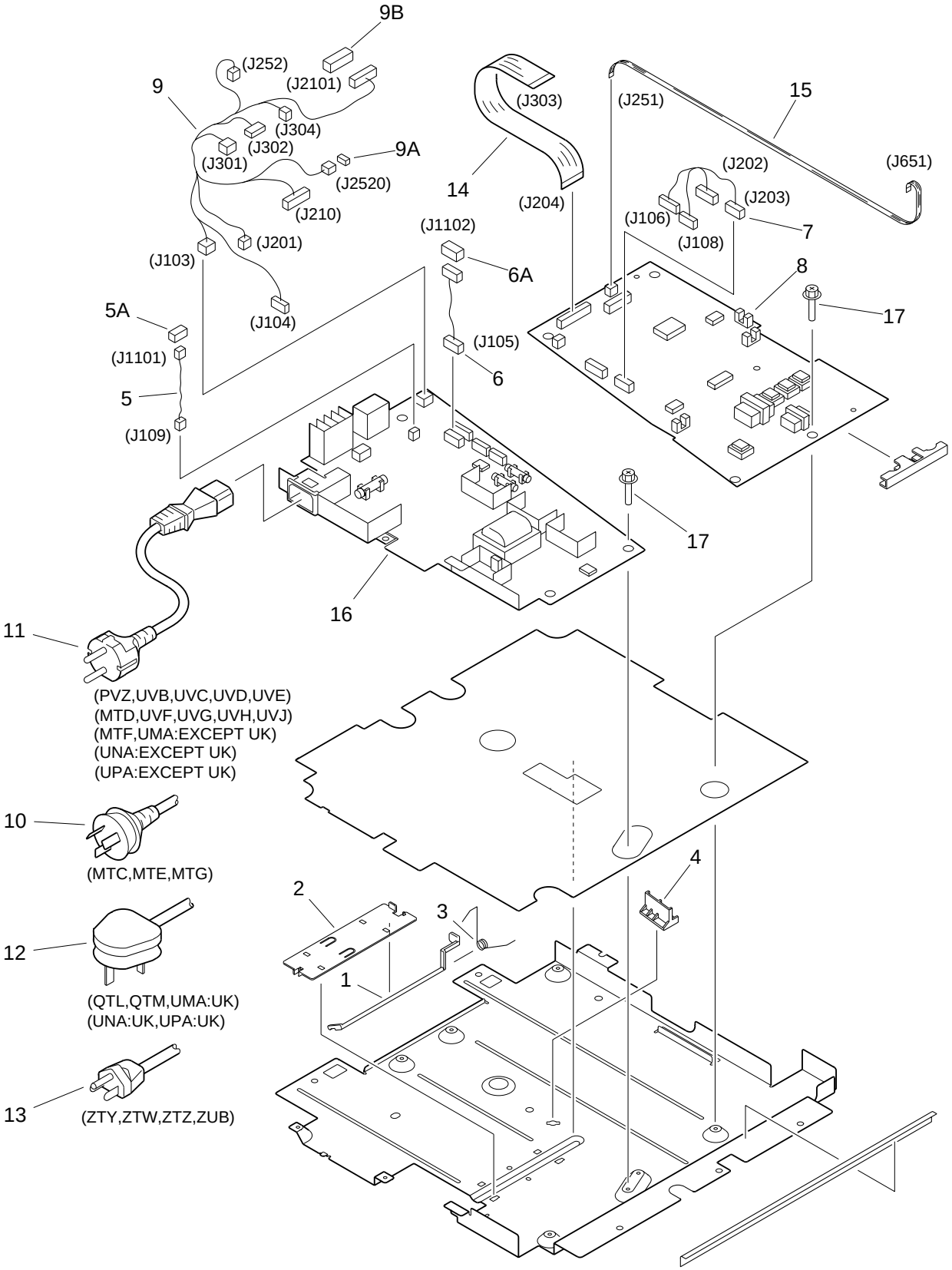

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
930 -	NPN		RF	PCB ASSEMBLY	
1	FB6 - 0290 - 000		1	FLAG, SENSOR, 2	
2	FB6 - 0292 - 000		1	HOLDER, SENSOR FLAG	
3	FB6 - 0293 - 000		1	SPRING, TORSION	
4	FB6 - 0295 - 000		1	SPACER, CONTROLLER MOUNT	
5	FG6 - 8547 - 000		1	CABLE, PAPER DELIVERY SENSOR	J109,1101
5 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J1101
6	FG6 - 8548 - 000		1	CABLE, THRMISTOR	J105,1102
6 A	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	J1102
7	FG6 - 8833 - 000		1	CABLE, POWER SUPPLY/DC	J106,108,202,203
8	FG6 - 9555 - 000		1	DC CONTROLLER PCB ASSEMBLY	
9	FG6 - 9852 - 000		1	CABLE, TONER FULL SENSOR, 2	J103,104,201,210,252 J301,302,304,2101 J2520
9 A	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	J2520
9 B	VS1 - 5057 - 011		1	CONNECTOR, SNAP TIGHT	J2101
10	FH2 - 5276 - 030		1	CORD, POWER SUPPLY	MTC,MTE,MTG
11	FH2 - 5761 - 020		1	CORD, POWER SUPPLY	PVZ,UVB,UVC,UVD,UVE MTD,UVF,UVG,UVH,UVJ MTF UMA:EXCEPT UK UNA:EXCEPT UK UPA:EXCEPT UK
12	FH2 - 5762 - 000		1	CORD, POWER SUPPLY	QTL,QTM,UMA:UK UNA:UK,UPA:UK
13	FH2 - 6578 - 000		1	CORD, POWER SUPPLY	ZTY,ZTW,ZTZ,ZUB
14	FH2 - 6933 - 000		1	CABLE, FLAT	J204,303
15	FH2 - 7012 - 000		1	CABLE, FLAT	J251,651
16	FH3 - 2639 - 000		1	DC POWER SUPPLY PCB ASSEMBLY	ZTY,ZTW,ZTZ,ZUB
	FH3 - 2651 - 000		1	DC POWER SUPPLY PCB ASSEMBLY	PVZ,MTC,MTD,MTE,MTF MTG
	FH3 - 2643 - 000		1	DC POWER SUPPLY PCB ASSEMBLY	QTL,UVB,UVC,UVD,UVE QTM,UVF,UVG,UVH,UVJ UMA,UNA,UPA
17	XA9 - 1164 - 000		9	SCREW,RS,M3X6.5	

FIGURE 950 IMAGE PROCESSOR PCB ASSEMBLY

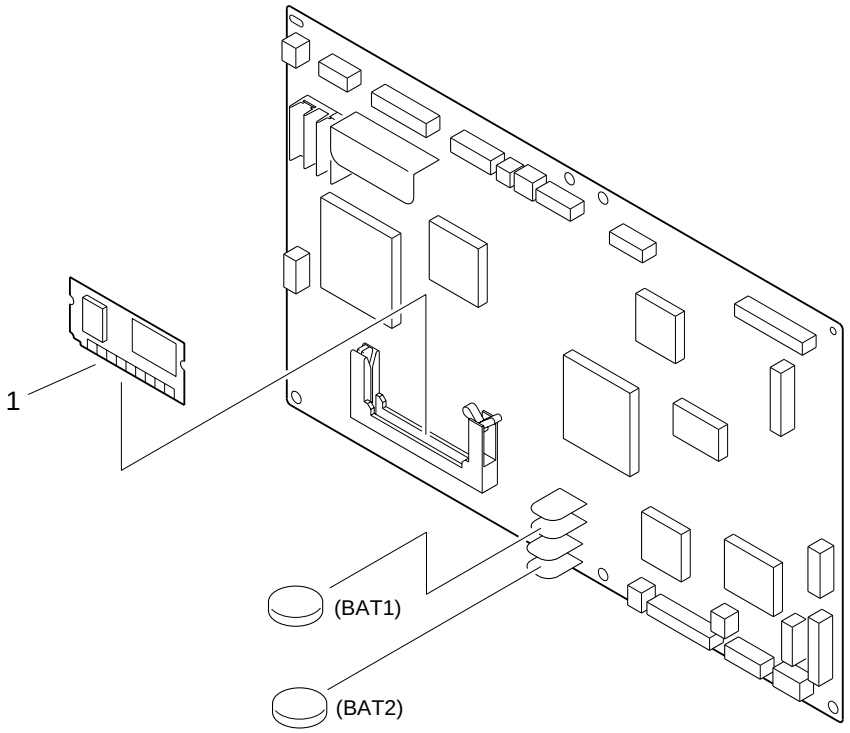

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
950 -	FG6 - 9577 - 000		1	IMAGE PROCESSOR PCB ASSEMBLY	ZTY,MTC,PVZ,QTL,UVB UVC,UVD,UVE,ZTW,UMA
	FG6 - 9575 - 000		1	IMAGE PROCESSOR PCB ASSEMBLY	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,UNA
	FG6 - 9573 - 000		1	IMAGE PROCESSOR PCB ASSEMBLY	ZUB,MTF,MTG,UPA
1	FG6 - 9560 - 000		1	DIMM ASS'Y	
BAT1	WK1 - 5112 - 000		1	LITHIUM BATTERY, CR2450VN75N	
BAT2	WK1 - 5133 - 000		1	BATTERY, LI-AI/V205,VL2330/G1C	

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FIGURE B LIST OF CONNECTORS(1/3)

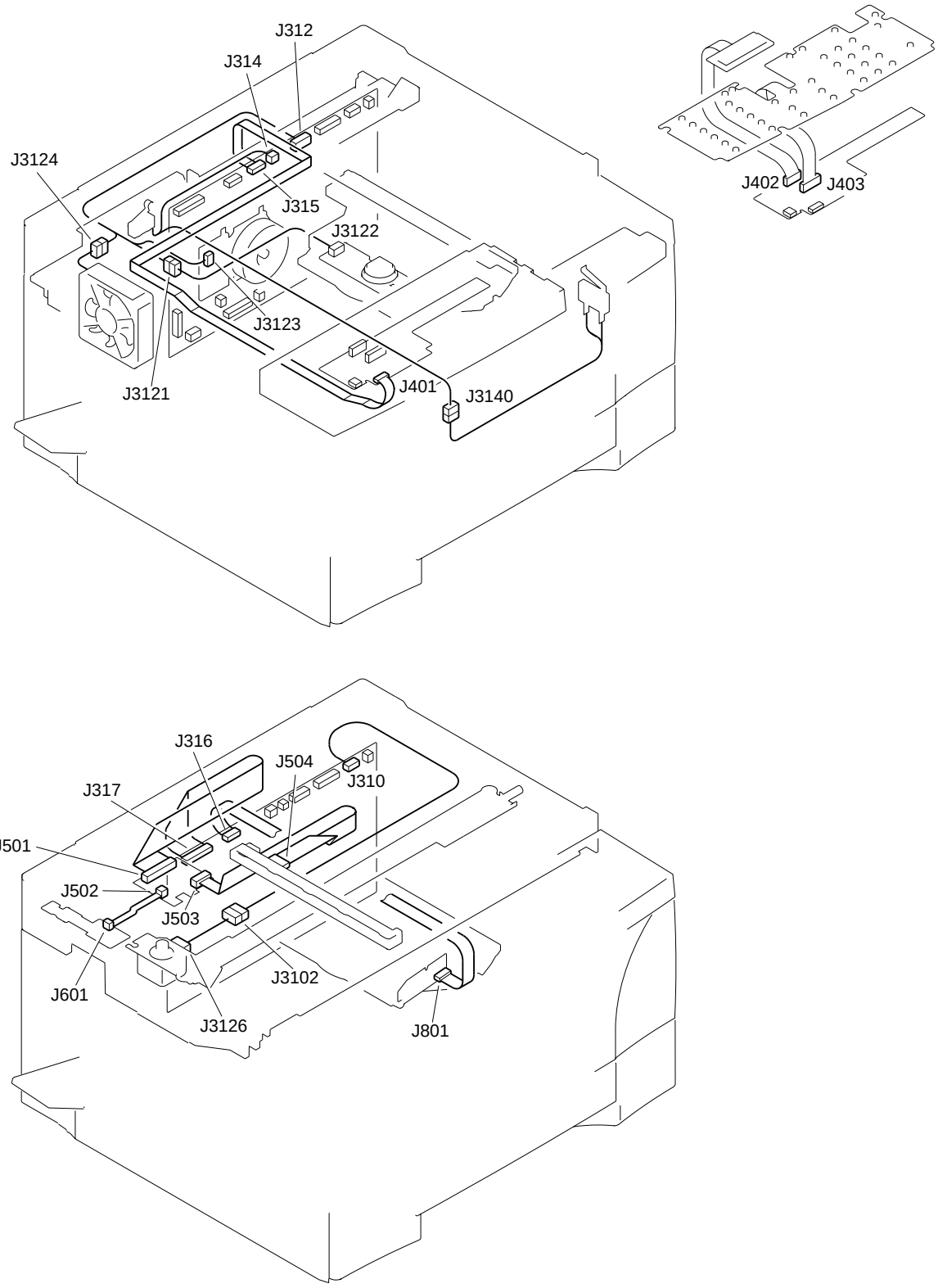

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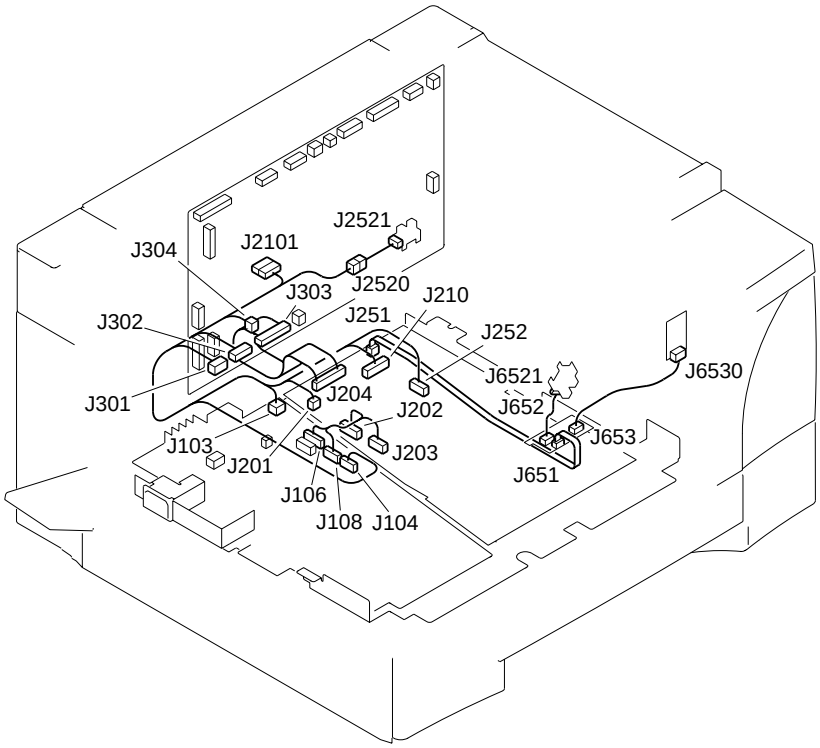
FIGURE B LIST OF CONNECTORS(2/3)



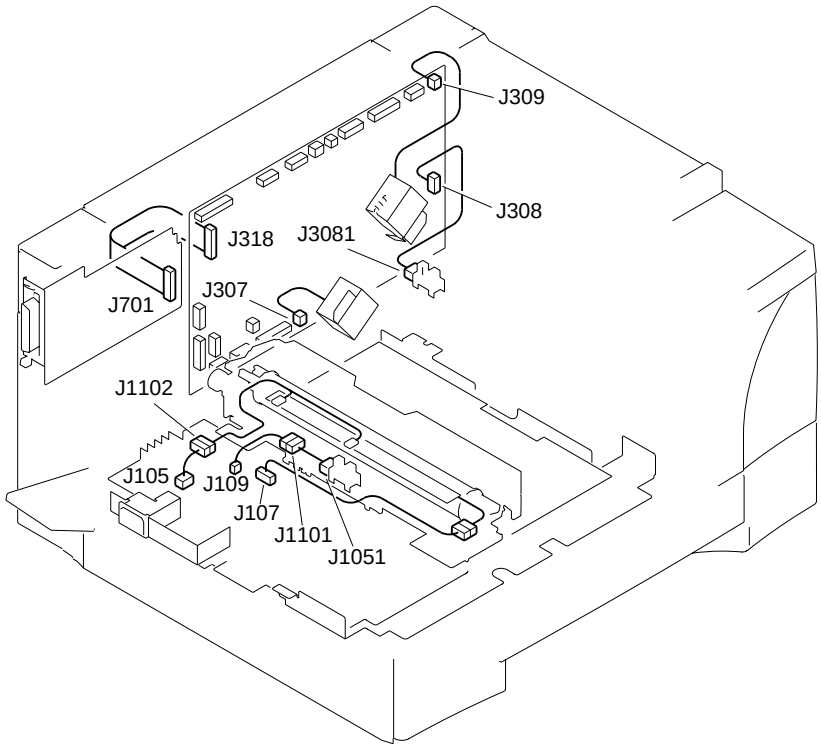


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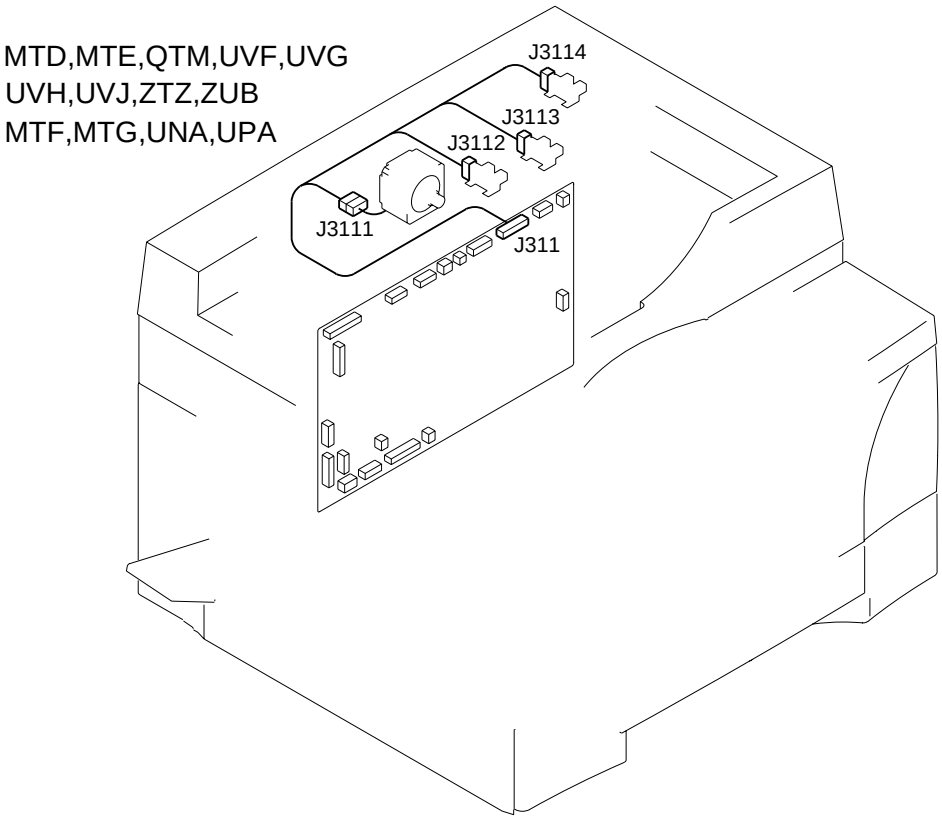
FIGURE B LIST OF CONNECTORS(3/3)



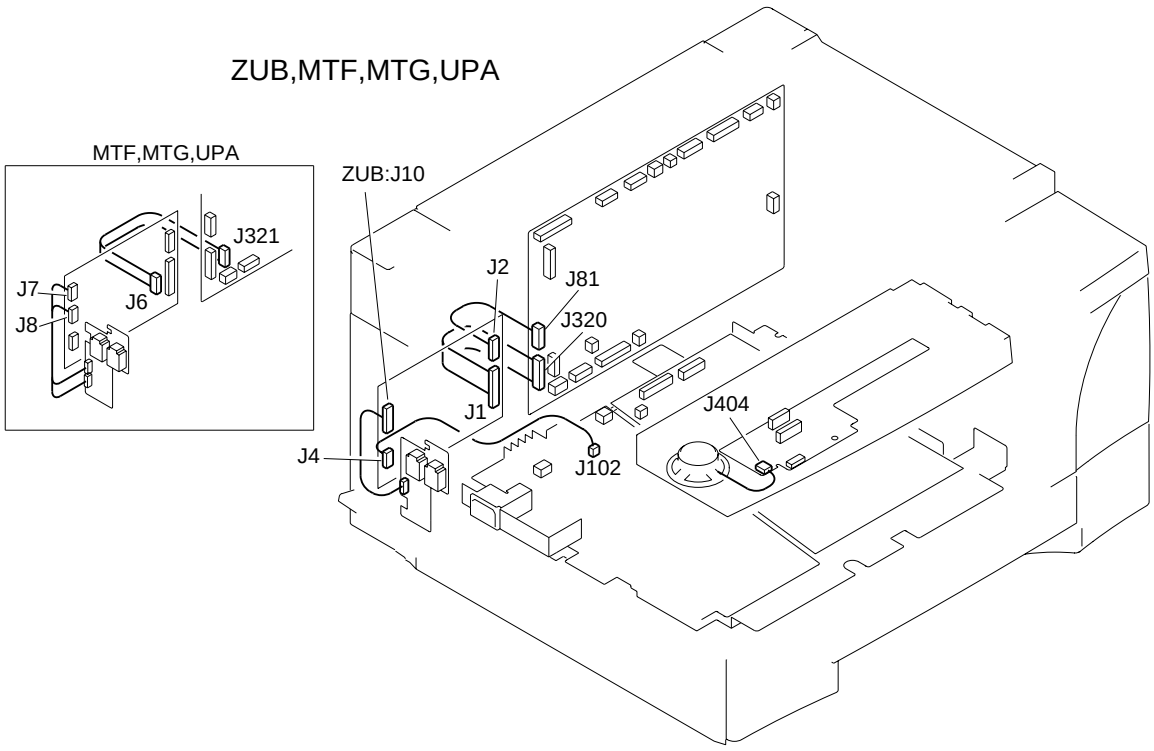


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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B -	NPN		RF	LIST OF CONNECTORS	
J 1	PCB			NCU BOARD	ZUB,MTF,MTG,UPA
	FH2 - 6936 - 000		1	CABLE, FLAT	ZUB,MTF,MTG,UPA
J 2	PCB			NCU BOARD	ZUB,MTF,MTG,UPA
	VS3 - 5080 - 006		1	CONNECTOR, 6P, FEMALE	ZUB,MTF,MTG,UPA
	WT1 - 5155 - 000		6	TERMINAL	ZUB,MTF,MTG,UPA
J 4	PCB			NCU BOARD	ZUB
	VS3 - 5080 - 002		1	CONNECTOR, 2P, MALE	ZUB
	WT1 - 5155 - 000		2	TERMINAL	ZUB
J 6	PCB			NCU BOARD	MTF,MTG,UPA
	FH2 - 6935 - 000		1	CABLE, FLAT	MTF,MTG,UPA
J 7	PCB			NCU BOARD	MTF,MTG,UPA
	PCB			MODULAR BOARD	MTF,MTG,UPA
J 8	PCB			NCU BOARD	MTF,MTG,UPA
	PCB			MODULAR BOARD	MTF,MTG,UPA
J 10	PCB			NCU BOARD	ZUB
	PCB			MODULAR BOARD	ZUB
J 81	PCB			IMAGE PROCESSOR	ZUB,MTF,MTG,UPA
	VS3 - 5080 - 006		1	CONNECTOR, 6P, FEMALE	ZUB,MTF,MTG,UPA
	WT1 - 5155 - 000		6	TERMINAL	ZUB,MTF,MTG,UPA
J 102	PCB			DC POWER SUPPLY	ZUB,MTF,MTG,UPA
	VS3 - 5080 - 002		1	CONNECTOR, 2P, MALE	ZUB,MTF,MTG,UPA
	WT1 - 5155 - 000		2	TERMINAL	ZUB,MTF,MTG,UPA
J 103	PCB			DC POWER SUPPLY	
	VS1 - 5824 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5358 - 000		4	SOCKET CONTACT, 22-26AWG	
J 104	PCB			DC POWER SUPPLY	
	VS1 - 6314 - 008		1	CONNECTOR, 8P, FEMALE	
J 105	PCB			DC POWER SUPPLY	
	VS1 - 0842 - 004		1	CONNECTOR, 4P, FEMALE	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 106	PCB			DC POWER SUPPLY	
	VS1 - 6314 - 010		1	CONNECTOR, 10P, FEMALE	
J 107	PCB			DC POWER SUPPLY	
	VS3 - 5118 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 1226 - 000		2	SOCKET CONTACT	
J 108	PCB			DC POWER SUPPLY	
	VS1 - 6314 - 009		1	CONNECTOR, 9P, FEMALE	
J 109	PCB			DC POWER SUPPLY	
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 201	PCB			DC CONTROLLER	
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 202	PCB			DC CONTROLLER	
	VS1 - 6314 - 010		1	CONNECTOR, 10P, FEMALE	
J 203	PCB			DC CONTROLLER	
	VS1 - 6314 - 009		1	CONNECTOR, 9P, FEMALE	
J 204	PCB			DC CONTROLLER	
	FH2 - 6933 - 000		1	CABLE, FLAT	
J 210	PCB			DC CONTROLLER	
	VS1 - 6321 - 011		1	CONNECTOR, 11P, FEMALE	
J 251	PCB			DC CONTROLLER	
	FH2 - 7012 - 000		1	CABLE, FLAT	
J 252	PCB			DC CONTROLLER	
	VS1 - 6314 - 003		1	CONNECTOR, 3P, FEMALE	
J 301	PCB			IMAGE PROCESSOR	
	VS1 - 5824 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5358 - 000		4	SOCKET CONTACT, 22-26AWG	
J 302	PCB			IMAGE PROCESSOR	
	VS1 - 6314 - 008		1	CONNECTOR, 8P, FEMALE	
J 303	PCB			IMAGE PROCESSOR	
	FH2 - 6933 - 000		1	CABLE, FLAT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 304	PCB			IMAGE PROCESSOR	
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 307	PCB			IMAGE PROCESSOR	
	NPN			CASSETTE PICK-UP SOLENOID	SL2
J 308	PCB			IMAGE PROCESSOR	
	VS1 - 6314 - 003		1	CONNECTOR, 3P, FEMALE	
J 309	PCB			IMAGE PROCESSOR	
	NPN			MANUAL FEED PICK-UP SOLENOID	SL1
J 310	PCB			IMAGE PROCESSOR	
	VS1 - 6314 - 004		1	CONNECTOR, 4P, FEMALE	
J 311	PCB			IMAGE PROCESSOR	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF MTG,UNA,UPA
	VS1 - 6757 - 015		1	CONNECTOR, 15P, FEMALE	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF MTG,UNA,UPA
	WS3 - 5721 - 000		15	SOCKET CONTACT	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF MTG,UNA,UPA
J 312	PCB			IMAGE PROCESSOR	
	VS1 - 6314 - 010		1	CONNECTOR, 10P, FEMALE	
J 314	PCB			IMAGE PROCESSOR	
	VS1 - 6302 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 5569 - 000		2	SOCKET CONTACT, 22-28AWG	
J 315	PCB			IMAGE PROCESSOR	
	FH2 - 6932 - 000		1	CABLE, FLAT	
J 316	PCB			IMAGE PROCESSOR	
	FH2 - 6934 - 000		1	CABLE, FLAT	
J 317	PCB			IMAGE PROCESSOR	
	FF6 - 1443 - 000		1	CABLE, FLAT	
J 318	PCB			IMAGE PROCESSOR	
	FH2 - 6937 - 000		1	CABLE, FLAT	
J 320	PCB			IMAGE PROCESSOR	ZUB,MTF,MTG,UPA

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 320	FH2 - 6936 - 000		1	CABLE, FLAT	ZUB,MTF,MTG,UPA
J 321	PCB			IMAGE PROCESSOR	MTF,MTG,UPA
	FH2 - 6935 - 000		1	CABLE, FLAT	MTF,MTG,UPA
J 352	PCB			IMAGE PROCESSOR	
	VS1 - 6314 - 007		1	CONNECTOR, 7P, FEMALE	
J 391	PCB			SERIAL NUMBER	
	VS1 - 6314 - 007		1	CONNECTOR, 7P, FEMALE	
J 401	PCB			CONTROL PANEL	
	FH2 - 6932 - 000		1	CABLE, FLAT	
J 402	PCB			CONTROL PANEL	
	NPN			LCD PANEL	
J 403	PCB			CONTROL PANEL	
	NPN			MEMBRANE SWITCH	
J 404	PCB			CONTROL PANEL	ZUB,MTF,MTG,UPA
	NPN			SPEAKER	ZUB,MTF,MTG,UPA SP1
J 501	PCB			ANALOG PROCESSOR	
	FF6 - 1443 - 000		1	CABLE, FLAT	
J 502	PCB			ANALOG PROCESSOR	
	FH2 - 6931 - 000		1	CABLE, FLAT	
J 503	PCB			ANALOG PROCESSOR	
	FH2 - 6929 - 000		1	CABLE, FLAT	
J 504	NPN			CONTACT SENSOR	
	FH2 - 6929 - 000		1	CABLE, FLAT	
J 601	PCB			READER SENSOR	
	FH2 - 6931 - 000		1	CABLE, FLAT	
J 651	PCB			SENSOR CONNECT	
	FH2 - 7012 - 000		1	CABLE, FLAT	
J 652	PCB			SENSOR CONNECT	
	VS1 - 0861 - 003		1	CONNECTOR, 3P, FEMALE	
J 653	PCB			SENSOR CONNECT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J 653	VS1 - 5076 - 003		1	CONNECTOR, 3P, FEMALE	
J 701	PCB			PRINTER CONTROLLER	
	FH2 - 6937 - 000		1	CABLE, FLAT	
J 801	NPN			LASER UNIT	
	FH2 - 6934 - 000		1	CABLE, FLAT	
J 1051	NPN			DELIVERY SENSOR	PS3
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J 1101	VS1 - 0842 - 003		2	CONNECTOR, 3P, FEMALE	
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
J 1102	NPN			THERMISTOR	TH1,TH2
	VS1 - 0842 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
J 2101	SYS			FOR FACTORY	
	VS1 - 5057 - 011		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 011		1	CONNECTOR, 11P, FEMALE	
J 2520	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 003		2	CONNECTOR, 3P, FEMALE	
J 2521	NPN			WASTE TONER SENSOR	PS10
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3081	NPN			MANUAL FEED TRAY PAPER SENSOR	PS4
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J 3102	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
	VS1 - 5824 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	
	WS3 - 5358 - 000		4	SOCKET CONTACT, 22-26AWG	
J 3111	NPN			ADF MOTOR	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF MTG,UNA,UPA M3
	VS1 - 5057 - 006		1	CONNECTOR, SNAP TIGHT	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF MTG,UNA,UPA
	VS1 - 5824 - 006		1	CONNECTOR, 6P, FEMALE	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF

FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J3111	VS1 - 5824 - 006		1	CONNECTOR, 6P, FEMALE	MTG,UNA,UPA
	WS3 - 5358 - 000		6	SOCKET CONTACT, 22-26AWG	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA
J3112	NPN			ORIGINAL SENSOR	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA PS6
	VS1 - 6094 - 003		1	CONNECTOR, 3P, FEMALE	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA
	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA
J3113	NPN			REGISTRATION SENSOR	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA PS7
	VS1 - 5824 - 003		1	CONNECTOR, 3P, FEMALE	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA
	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA
J3114	NPN			ORIGINAL DELIVERY SENSOR	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA PS8
	VS1 - 5824 - 003		1	CONNECTOR, 3P, FEMALE	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA
	WS3 - 5358 - 000		3	SOCKET CONTACT, 22-26AWG	MTD,MTE,QTM,UVF,UVG UVH,UVJ,ZTZ,ZUB,MTF
					MTG,UNA,UPA
J3121	VS1 - 0842 - 004		1	CONNECTOR, 4P, FEMALE	
	VS1 - 5057 - 004		1	CONNECTOR, SNAP TIGHT	
	VS1 - 6321 - 004		1	CONNECTOR, 4P, FEMALE	
J3122	NPN			SCANNER MOTOR	M4
	VS1 - 6225 - 004		1	CONNECTOR, 4P, FEMALE	
J3123	NPN			MAIN MOTOR	M1
	VS1 - 6321 - 003		1	CONNECTOR, 3P, FEMALE	
J3124	NPN			EXHAUST FAN	FM1
	VS1 - 5057 - 003		1	CONNECTOR, SNAP TIGHT	

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FIGURE & KEY NO.	PART NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER / REMARKS
B - J3124	VS1 - 6320 - 003		1	CONNECTOR, 3P, FEMALE	
J3126	NPN			READER MOTOR	M2
	VS3 - 0320 - 006		1	CONNECTOR, 6P, FEMALE	
	WS3 - 1309 - 000		4	SOCKET CONTACT, 28AWG	
J3140	NPN			FRONT DOOR SWITCH	SW2
	VS1 - 0279 - 003		1	CONNECTOR, 3P, FEMALE	
	WS3 - 0437 - 000		2	SOCKET CONTACT, 20-30AWG	
J6521	NPN			BOTTLE SET SENSOR	PS11
	VS1 - 0842 - 003		1	CONNECTOR, 3P, FEMALE	
J6530	NPN			HUMIDITY SENSOR	HS
	VS1 - 5076 - 003		1	CONNECTOR, 3P, FEMALE	

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FB2 - 5303 - 000	102 - 1
FB2 - 5502 - 000	103 - 1
FB2 - 9653 - 000	330 - 1
FB3 - 0687 - 000	640 - 1
FB3 - 3395 - 000	161 - 1
FB3 - 3396 - 000	161 - 2
FB4 - 9817 - 030	330 - 23A
FB4 - 9819 - 000	330 - 23B
FB4 - 9820 - 000	330 - 23C
FB4 - 9847 - 000	330 - 23D
FB5 - 0159 - 000	300 - 1
	301 - 1
FB5 - 0161 - 000	300 - 2
FB5 - 0162 - 000	301 - 2
FB5 - 0163 - 000	301 - 3
FB5 - 0164 - 000	301 - 4
FB5 - 0165 - 000	300 - 3
	300 - 4
FB5 - 0167 - 000	300 - 5
FB5 - 0168 - 000	300 - 6
FB5 - 0169 - 000	300 - 7
FB5 - 0170 - 000	300 - 8
FB5 - 0171 - 000	300 - 9
	300 - 10
FB5 - 0172 - 000	300 - 11
FB5 - 0173 - 000	300 - 12
	301 - 5
	302 - 1
FB5 - 0175 - 000	300 - 13
FB5 - 0176 - 000	300 - 14
FB5 - 0177 - 000	300 - 15
FB5 - 0178 - 000	300 - 20A
	300 - 21A
FB5 - 0180 - 000	300 - 16
FB5 - 0181 - 000	300 - 17
FB5 - 0218 - 000	302 - 2
FB5 - 0219 - 000	302 - 3
FB5 - 0220 - 000	302 - 4
FB5 - 0221 - 000	302 - 5
FB5 - 0222 - 000	302 - 6
FB5 - 0229 - 000	302 - 7
FB5 - 0230 - 000	302 - 8
FB5 - 0231 - 000	302 - 9
FB5 - 0232 - 000	302 - 10
FB5 - 0233 - 000	302 - 11
FB5 - 0234 - 000	302 - 11
FB5 - 2843 - 00S	301 - 6
FB5 - 2844 - 00S	301 - 7
FB6 - 0074 - 000	101 - 1
FB6 - 0075 - 000	103 - 2
FB6 - 0076 - 000	103 - 3
FB6 - 0077 - 000	102 - 2
FB6 - 0079 - 000	330 - 2
FB6 - 0080 - 000	330 - 3
FB6 - 0081 - 000	330 - 4
FB6 - 0082 - 000	330 - 5
FB6 - 0085 - 000	100 - 1
FB6 - 0086 - 000	102 - 3
FB6 - 0094 - 000	103 - 4
FB6 - 0114 - 000	810 - 1
FB6 - 0115 - 000	810 - 2
FB6 - 0116 - 000	810 - 3
FB6 - 0121 - 000	810 - 4
FB6 - 0122 - 000	810 - 5
FB6 - 0123 - 000	100 - 2
FB6 - 0124 - 000	100 - 3
FB6 - 0125 - 000	100 - 4
FB6 - 0126 - 000	100 - 5
FB6 - 0127 - 000	100 - 6
FB6 - 0128 - 000	100 - 7
FB6 - 0133 - 000	130 - 1
FB6 - 0138 - 000	130 - 2
FB6 - 0139 - 000	130 - 3
FB6 - 0140 - 000	130 - 4
FB6 - 0141 - 000	130 - 5
FB6 - 0145 - 000	130 - 6
FB6 - 0147 - 000	103 - 5
FB6 - 0157 - 000	330 - 6
FB6 - 0158 - 000	330 - 7
FB6 - 0160 - 000	320 - 1
FB6 - 0162 - 000	330 - 8
FB6 - 0164 - 000	102 - 4
FB6 - 0165 - 000	102 - 5
FB6 - 0166 - 000	330 - 9
FB6 - 0167 - 000	330 - 10
FB6 - 0168 - 000	330 - 11
FB6 - 0169 - 000	330 - 12
FB6 - 0171 - 000	210 - 1
FB6 - 0172 - 000	210 - 2
FB6 - 0173 - 000	210 - 3
FB6 - 0176 - 000	210 - 4
FB6 - 0177 - 000	210 - 5
FB6 - 0178 - 000	210 - 15
FB6 - 0179 - 000	103 - 6
FB6 - 0181 - 000	210 - 6
FB6 - 0182 - 000	210 - 7
FB6 - 0183 - 000	210 - 8
FB6 - 0184 - 000	210 - 9
FB6 - 0185 - 000	210 - 10
FB6 - 0187 - 000	161 - 3
FB6 - 0189 - 000	210 - 11
FB6 - 0191 - 000	210 - 12
FB6 - 0197 - 000	210 - 13
FB6 - 0198 - 000	210 - 14
FB6 - 0202 - 000	210 - 24A
FB6 - 0203 - 000	210 - 24B
FB6 - 0204 - 000	210 - 15
FB6 - 0208 - 000	210 - 16
FB6 - 0210 - 000	210 - 17
FB6 - 0211 - 000	210 - 18
FB6 - 0212 - 000	210 - 19
FB6 - 0214 - 000	220 - 1
FB6 - 0215 - 000	220 - 2
FB6 - 0216 - 000	220 - 3
FB6 - 0219 - 000	220 - 4
FB6 - 0224 - 000	210 - 20
FB6 - 0229 - 000	210 - 21
FB6 - 0233 - 000	220 - 5
FB6 - 0234 - 000	103 - 7
FB6 - 0235 - 000	220 - 6
FB6 - 0237 - 000	210 - 22
FB6 - 0240 - 000	330 - 13
FB6 - 0241 - 000	330 - 14
FB6 - 0242 - 000	100 - 8
FB6 - 0243 - 000	100 - 9
FB6 - 0245 - 000	330 - 15
FB6 - 0248 - 000	330 - 16
FB6 - 0249 - 000	101 - 2
FB6 - 0250 - 000	100 - 10
FB6 - 0251 - 000	101 - 3
FB6 - 0252 - 000	103 - 8
FB6 - 0253 - 000	103 - 9
FB6 - 0256 - 000	103 - 10
FB6 - 0260 - 000	330 - 17
FB6 - 0261 - 000	330 - 18
FB6 - 0263 - 000	300 - 18
FB6 - 0265 - 000	101 - 4
FB6 - 0268 - 000	101 - 5
FB6 - 0269 - 000	101 - 6
FB6 - 0274 - 000	330 - 19
FB6 - 0276 - 000	102 - 6
FB6 - 0277 - 000	102 - 7
FB6 - 0278 - 000	102 - 8
FB6 - 0279 - 000	100 - 11
FB6 - 0283 - 000	100 - 12
FB6 - 0284 - 000	100 - 12
FB6 - 0286 - 000	330 - 20
FB6 - 0289 - 000	102 - 9
FB6 - 0290 - 000	930 - 1
FB6 - 0291 - 000	101 - 7
FB6 - 0292 - 000	930 - 2
FB6 - 0293 - 000	930 - 3
FB6 - 0295 - 000	930 - 4
FB6 - 0296 - 000	330 - 21
FB6 - 0297 - 000	330 - 22
FB6 - 0303 - 000	102 - 9
FB6 - 0307 - 000	102 - 10
FB6 - 0314 - 000	101 - 10A
FB6 - 0321 - 000	250 - 1
FB6 - 0324 - 000	210 - 23
FB6 - 0328 - 000	300 - 19
	301 - 8
FB6 - 0329 - 000	302 - 12
FB6 - 0330 - 000	160 - 1
FB6 - 0332 - 000	160 - 2
FB6 - 2299 - 000	130 - 7
FB6 - 2302 - 000	320 - 3A
FB6 - 2303 - 000	100 - 12
FB6 - 2305 - 000	100 - 13
FB6 - 2306 - 000	100 - 14
FB6 - 2307 - 000	100 - 14
FB6 - 2308 - 000	100 - 14
FB6 - 2323 - 000	130 - 8
FB6 - 2324 - 000	130 - 8
FB6 - 2329 - 000	161 - 4
FB6 - 2330 - 000	161 - 6
FB6 - 2331 - 000	161 - 4
FB6 - 2333 - 000	161 - 4
FB6 - 4237 - 000	160 - 3
FB6 - 4556 - 000	102 - 11
FB6 - 4557 - 000	102 - 12
FB6 - 4573 - 000	250 - 2
FB6 - 4633 - 000	100 - 15
FB6 - 4638 - 000	103 - 11
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FB6 - 4652 - 000	102 - 15
FB6 - 4653 - 000	102 - 16
FB6 - 4654 - 000	102 - 17
FB6 - 4655 - 000	102 - 18
FB6 - 4657 - 000	102 - 19
FB6 - 4658 - 000	102 - 20
FB6 - 4660 - 000	102 - 21
FB6 - 4661 - 000	102 - 22
FB6 - 4662 - 000	100 - 22A
FB6 - 4666 - 000	101 - 8
FB6 - 4667 - 000	101 - 9
FB6 - 4670 - 000	640 - 39A
FB6 - 4672 - 000	640 - 2
FB6 - 4674 - 000	640 - 39B
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FB6 - 4679 - 000	640 - 4
FB6 - 4684 - 000	640 - 5
FB6 - 4685 - 000	640 - 6
FB6 - 4687 - 000	640 - 7
FB6 - 4689 - 000	640 - 8
FB6 - 4690 - 000	640 - 9
FB6 - 4691 - 000	640 - 10
FB6 - 4692 - 000	640 - 11
FB6 - 4693 - 000	640 - 12
FB6 - 4694 - 000	640 - 13
FB6 - 4700 - 000	640 - 14
FB6 - 4701 - 000	640 - 15
FB6 - 4702 - 000	640 - 16
FB6 - 4703 - 000	640 - 17
FB6 - 4704 - 000	640 - 18
FB6 - 4705 - 000	640 - 19
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FB6 - 4707 - 000	640 - 21
FB6 - 4708 - 000	640 - 22
FB6 - 4709 - 000	640 - 23
FB6 - 4710 - 000	640 - 24
FB6 - 4711 - 000	640 - 25
FB6 - 4712 - 000	640 - 26
FB6 - 4713 - 000	640 - 39D
FB6 - 4761 - 000	640 - 40A
FB6 - 4762 - 000	640 - 27
FB6 - 4763 - 000	640 - 39E
FB6 - 4764 - 000	640 - 28
FB6 - 4765 - 000	640 - 39F
FB6 - 4766 - 000	640 - 29
FB6 - 4768 - 000	100 - 17
FB6 - 4782 - 000	640 - 30
FB6 - 4783 - 000	100 - 18
FB6 - 4784 - 000	640 - 31
FB6 - 4785 - 000	100 - 19
FB6 - 4788 - 000	100 - 20
FB6 - 4789 - 000	100 - 20
FB6 - 4790 - 000	100 - 20
FB6 - 4791 - 000	100 - 20
FB6 - 4792 - 000	100 - 20
FB6 - 4804 - 000	130 - 9
FB6 - 4805 - 000	130 - 9
FB6 - 4806 - 000	130 - 9
FB6 - 4807 - 000	130 - 9
FB6 - 4808 - 000	130 - 9
FB6 - 4809 - 000	130 - 10
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FB6 - 4818 - 000	130 - 14
FB6 - 4819 - 000	130 - 12
FB6 - 4822 - 000	640 - 32
FB6 - 4823 - 000	640 - 33
FB6 - 4824 - 000	640 - 34
FB6 - 4825 - 000	640 - 35
FB6 - 4826 - 000	640 - 44A
FB6 - 4827 - 000	640 - 40B
FB6 - 4828 - 000	640 - 40C
FB6 - 4829 - 000	640 - 39G
FB6 - 4830 - 000	100 - 20
FB6 - 4831 - 000	100 - 21
FB6 - 4832 - 000	100 - 21
FB6 - 4833 - 000	100 - 21
FB6 - 4835 - 000	640 - 36
FB6 - 4837 - 000	640 - 37
FB6 - 4838 - 000	640 - 38
FB6 - 5504 - 000	161 - 5
FB6 - 5506 - 000	161 - 5
FB6 - 5507 - 000	161 - 5
FB6 - 5512 - 000	320 - 2
FB6 - 5514 - 000	161 - 6
FB6 - 5515 - 000	161 - 6
FB6 - 5516 - 000	161 - 6
FB6 - 5519 - 000	250 - 3
FC5 - 0002 - 000	161 - 7
FC5 - 0003 - 000	161 - 8
FC5 - 0004 - 000	161 - 9
FC5 - 0005 - 000	161 - 10
FC5 - 0006 - 000	161 - 11
FC5 - 0007 - 000	161 - 12
FC5 - 0009 - 000	161 - 13
FC5 - 0011 - 000	161 - 14
FC5 - 0013 - 000	161 - 15
FC5 - 0014 - 000	161 - 16
FC5 - 0018 - 000	161 - 17
FC5 - 0019 - 000	161 - 18
FC5 - 0020 - 000	161 - 19
FC5 - 0021 - 000	161 - 20
FC5 - 0022 - 000	161 - 21
FC5 - 0023 - 020	161 - 22
FC5 - 0024 - 000	161 - 23
FC5 - 0025 - 000	161 - 24
FC5 - 0026 - 000	161 - 25
FC5 - 0027 - 000	161 - 26
FC5 - 0028 - 000	161 - 27
FC5 - 0029 - 000	161 - 28
FC5 - 0034 - 000	161 - 29
FC5 - 0035 - 000	161 - 30
FC5 - 0036 - 000	161 - 31
FC5 - 0037 - 000	161 - 32
FC5 - 0038 - 000	161 - 33
FC5 - 0039 - 000	102 - 23
	161 - 34
FC5 - 0042 - 000	161 - 44A
FC5 - 0044 - 000	161 - 44B
FC5 - 0047 - 000	161 - 35
FC5 - 0052 - 000	161 - 36
FC5 - 0054 - 000	161 - 37
FC5 - 0057 - 000	161 - 38
FC5 - 0060 - 000	161 - 43A
FC5 - 0061 - 000	161 - 45A
FC5 - 0063 - 000	161 - 43B
FC5 - 0064 - 000	161 - 43C
FC5 - 0065 - 000	240 - 1
FC5 - 0066 - 000	161 - 39
FC5 - 0070 - 000	161 - 40
FF5 - 9034 - 000	300 - 20
FF5 - 9035 - 000	300 - 21
FF5 - 9073 - 000	302 - 13
FF5 - 9074 - 000	302 - 14
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FF6 - 1437 - 000	810 - 6
FF6 - 1441 - 000	320 - 3
FF6 - 1443 - 000	210 - 25
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	B - J 501
FF6 - 1455 - 000	103 - 12
FF6 - 1456 - 000	210 - 26
FF6 - 2289 - 000	640 - 39
FF6 - 2290 - 000	640 - 40
FF6 - 2295 - 000	640 - 41
FF6 - 2296 - 000	640 - 42
FF6 - 2297 - 000	640 - 43
FF6 - 2299 - 000	640 - 44
FF6 - 2301 - 000	100 - 22
FG3 - 3049 - 000	103 - 13
FG3 - 3050 - 000	103 - 13
FG3 - 3051 - 00S	103 - 13
FG3 - 3052 - 000	103 - 13
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FG6 - 7924 - 000	250 - 4
FG6 - 7925 - 000	460 -
FG6 - 7926 - 000	320 -
FG6 - 7933 - 000	220 -
FG6 - 7944 - 000	160 -
FG6 - 7945 - 000	810 -
FG6 - 7946 - 000	810 - 7
FG6 - 7947 - 000	810 -
FG6 - 7948 - 000	810 - 7
FG6 - 7953 - 000	101 - 10
FG6 - 7954 - 000	330 - 23
FG6 - 7972 - 000	101 - 11
FG6 - 8547 - 000	930 - 5
FG6 - 8548 - 000	930 - 6
FG6 - 8550 - 000	220 - 7
FG6 - 8800 - 000	210 - 27
FG6 - 8801 - 000	210 - 28
FG6 - 8804 - 000	130 - 15
FG6 - 8805 - 000	130 - 15
FG6 - 8829 - 000	103 - 14
FG6 - 8830 - 000	103 - 14
FG6 - 8831 - 000	103 - 14
FG6 - 8833 - 000	930 - 7
FG6 - 8834 - 000	250 - 5
FG6 - 8836 - 000	161 - 41
FG6 - 8839 - 000	210 - 29
FG6 - 8840 - 000	103 - 15
FG6 - 8841 - 000	103 - 16
FG6 - 8844 - 000	103 - 17
FG6 - 8849 - 000	810 - 8
FG6 - 9504 - 000	330 - 24
FG6 - 9513 - 000	130 -
FG6 - 9514 - 000	130 -
FG6 - 9515 - 000	130 -
FG6 - 9516 - 000	130 -
FG6 - 9517 - 000	130 -
FG6 - 9518 - 000	130 -
FG6 - 9528 - 000	640 -
FG6 - 9532 - 000	640 - 45
FG6 - 9533 - 000	640 - 46
FG6 - 9551 - 000	100 - 23
FG6 - 9552 - 000	100 - 24
FG6 - 9555 - 000	930 - 8
FG6 - 9556 - 000	102 - 24
FG6 - 9560 - 000	950 - 1
FG6 - 9573 - 000	950 -
FG6 - 9575 - 000	950 -
FG6 - 9577 - 000	950 -
FG6 - 9848 - 000	102 - 25
FG6 - 9849 - 000	102 - 26
FG6 - 9850 - 000	103 - 18
FG6 - 9851 - 000	101 - 12
FG6 - 9852 - 000	930 - 9
FG6 - 9853 - 000	102 - 24A
FG6 - 9854 - 000	103 - 19
FG6 - 9860 - 000	103 - 20
FH2 - 5276 - 030	930 - 10
FH2 - 5761 - 020	930 - 11
FH2 - 5762 - 000	930 - 12
FH2 - 6578 - 000	930 - 13
FH2 - 6929 - 000	210 - 30
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FH2 - 6931 - 000	210 - 31
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FH2 - 6932 - 000	103 - 21
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FH2 - 6933 - 000	930 - 14
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FH2 - 6937 - 000	103 - 24
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	B - J 701
FH2 - 7012 - 000	930 - 15
	B - J 251
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FH3 - 2639 - 000	930 - 16
FH3 - 2643 - 000	930 - 16
FH3 - 2651 - 000	930 - 16
FH5 - 3221 - 000	130 - 16
FH6 - 0813 - 000	130 - 17
FH6 - 1921 - 000	102 - 28
FH6 - 1922 - 000	220 - 8
FH6 - 1923 - 000	250 - 6
FH6 - 5037 - 000	330 - 25
FH6 - 5038 - 000	103 - 25
FH7 - 6337 - 000	130 - 18
FH7 - 7565 - 000	210 - 32
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FL2 - 0004 - 000	161 - 42
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FS1 - 1512 - 000	161 - 49
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FS2 - 3511 - 000	161 - 51
FS2 - 9478 - 000	220 - 9
FS5 - 9739 - 000	220 - 10
FS5 - 9740 - 000	161 - 52
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FS6 - 1091 - 000	640 - 47
FS6 - 1094 - 000	640 - 48
FS6 - 8992 - 000	100 - 25
FS7 - 0457 - 000	300 - 22
FS7 - 2201 - 000	300 - 23
	301 - 9
FS7 - 2202 - 000	300 - 24
	301 - 10
FS7 - 2211 - 000	302 - 15
FS7 - 2687 - 000	210 - 34
FS7 - 2689 - 000	330 - 26
FS7 - 2690 - 000	330 - 27
FS7 - 2691 - 000	100 - 26
FS7 - 2692 - 000	100 - 27
FS7 - 2693 - 000	100 - 28
FS7 - 2694 - 000	102 - 30
FS7 - 2695 - 000	103 - 26
FS7 - 2696 - 000	103 - 27
FS7 - 2697 - 000	101 - 13
FS7 - 2698 - 000	210 - 35
FS7 - 2700 - 000	810 - 9
FS7 - 2701 - 000	220 - 11
FS7 - 2921 - 000	102 - 31
FS7 - 2922 - 000	102 - 32
FS7 - 2923 - 000	102 - 33
FS7 - 2924 - 000	102 - 34
FS7 - 2926 - 000	640 - 49
FS7 - 2927 - 000	640 - 50
FS7 - 2928 - 000	640 - 51
FS7 - 2933 - 000	101 - 14
FU3 - 0068 - 000	250 - 7
FU3 - 0069 - 000	250 - 8
FU3 - 0070 - 000	250 - 9
FU3 - 0071 - 000	320 - 4
FU3 - 0072 - 000	101 - 15
FU3 - 0073 - 000	330 - 28
FU3 - 0074 - 000	330 - 29
FU3 - 0075 - 000	220 - 12
FU3 - 0076 - 000	220 - 13
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FU3 - 0431 - 000	640 - 53
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FU3 - 0437 - 000	640 - 59
FU3 - 0441 - 000	330 - 24A
FU5 - 0001 - 000	161 - 53
	161 - 54
FU5 - 0002 - 000	161 - 55
	240 - 2
FU5 - 1001 - 000	161 - 56
FU5 - 1002 - 000	161 - 57
FU5 - 2001 - 000	161 - 58
FU5 - 2002 - 000	161 - 59
FU5 - 2003 - 000	161 - 60
FU5 - 2004 - 000	161 - 61
FU5 - 2005 - 000	161 - 62
FU5 - 2006 - 000	161 - 63
FU5 - 2007 - 000	161 - 64
FU5 - 2008 - 000	161 - 65
FU5 - 2009 - 000	161 - 66
FU5 - 2010 - 000	161 - 67
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